


|  DANFYSIK Route diagram for magnet | | Ship date: 1/8-2017 | Customer: AU/ESS | Description: 2 pcs. Raster Scanning Magnet with ferrite yokes <i>Ceramic Vacuum Chamber</i> | Order no.: 502466 | Main drawing number: 7103033532 |
|---|---|-------------------------------|--|--|-----------------------------|---|
| Magnet no.: 16653, 16654 | | | | | | |
| Operation snr. | Operation | Operation type | Specification and comments | | | |
| 1. | Ferrite dimension control at reception | Test | Drawing no.: 7103033506 and 7103033507 Fill out test sheets: 502446004 and 502446005 <i>In case of significant chips in ferrite: fill out NCR with photo documentation. Save boxes from supplier – they should be reused for delivery.</i> | | | |
| 2. | Vacuum test and dimension control of ceramic vacuum chamber | Test | Drawing no.: 7103033535 and 7103033656 Fill out 502466006 – Vacuum test | | | |
| 3. | Montage | Assembling | Drawing no.: 7103033532 and 7103033504 <i>Ferrites are to be sorted according to the dimension control in order to have best possible air gap.</i> | | | |
| 4. | Complete magnet test | Test | Fill out test sheet: 502446003 | | | |
| 5. | Final assembly | Assembling | Mount data sign Final visual control. | | | |
| 6. | Packing etc. | Shipping | Ferrites are packed separately Magnet is assembled and boxed | | | |