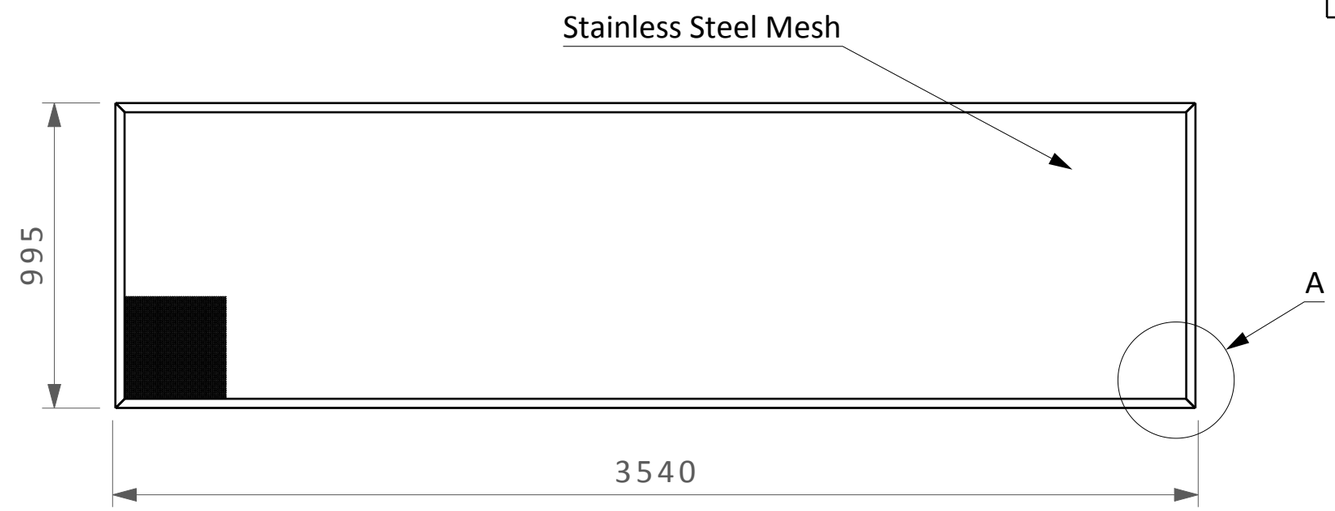
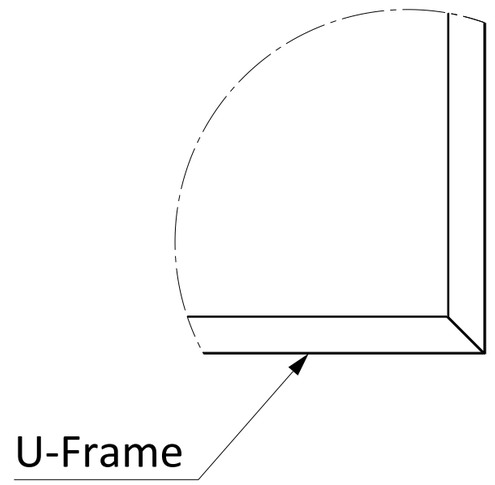
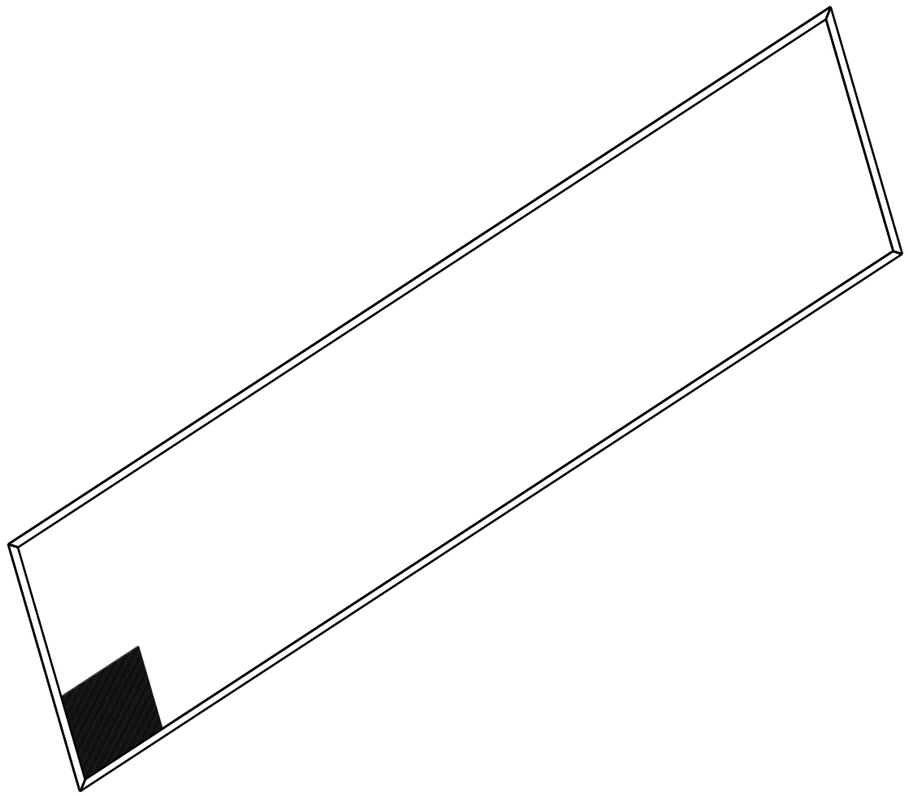
Rev.#	Reason for change	ECO Number	ECO Initiator	Date of issue
1	Review of ISSC	ESS-0264232	saverioardovino	13/03/2018



DETAIL A (1:5)





ASSY WEIGHT: - kg	
General Tolerances	
Linear Dimensions, Form and Position:	**ISO 2768-mK**
Chamfers, Radii and Angular Dim's:	**ISO 2768-vK**
SURFACE FINISH Max. Ra 3.2	
Documentation protection as per	**ISO 16016**

EUROPEAN SPALLATION SOURCE

DESIGN SITE: ESS Lund

DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE

-

Ion Source Safety Cage

Safety Cage

MODELED BY: saverioardovino	DRAWING CREATED: 12/03/2018
DRAWN BY: saverioardovino	DRAWING RELEASED: 19/03/2018
CHECKED BY: saverioardovino	
APPROVED BY: saverioardovino	
QUALITY CONTROLLED BY: ☐	

DRAWING NUMBER: ESS-0198662.2

LIFECYCLE LABEL	REV.	SHEET
Release	1	1/1

LEVEL OF MATURITY	MC	SIZE	SCALE
A	M4	A3	1:20

Produced to **ISO 1101, 8015** and **1302**