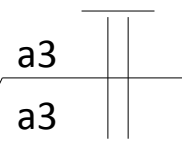
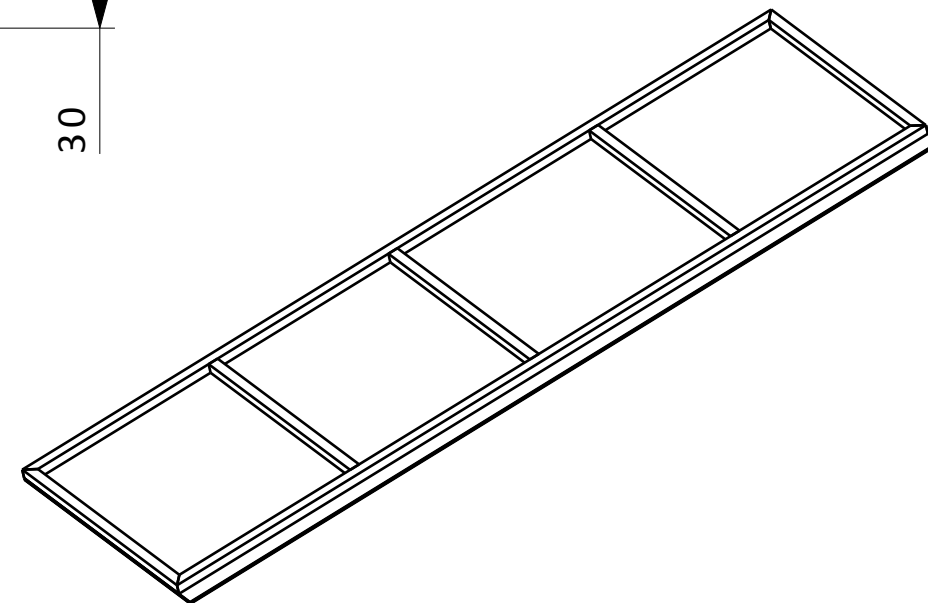
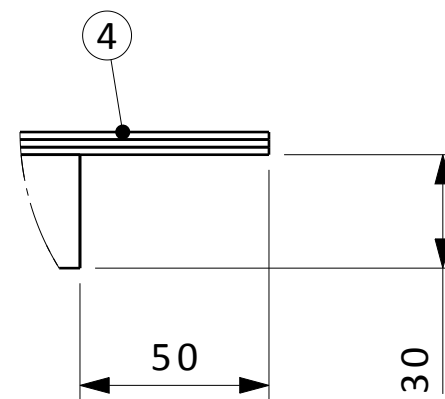


SECTION A-A

B (1:2)



All welding to be completed in this way

4	ESS-0134512	1	ESS-0134512	Ion Source Safety Cage	Panel Alu-Lead-Alu	-	-	-
3	ESS-0242437	3	ESS-0242437	Ion Source Safety Cage	600x30x30	-	-	-
2	ESS-0242436	2	ESS-0242436	Ion Source Safety Cage	700x30x30	-	-	-
1	ESS-0242285	2	ESS-0242285	Ion Source Safety Cage	2400x30x30	Aluminium	-	-
Item No.	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASSY WEIGHT: - kg				DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE				
General Tolerances				Ion Source Safety Cage				
Linear Dimensions, Form and Position:				Frame				
Chamfers, Radii and Angular Dim's:				MODELED BY				
SURFACE FINISH				DRAWING CREATED				
Documentation protection as per				DRAWING NUMBER				
EUROPEAN SPALLATION SOURCE				ESS-0242435.2				
DESIGN SITE				LIFECYCLE LABEL				
ESS Lund				REV.				
				SHEET				
				Release				
				1				
				1/1				
				LEVEL OF MATURITY				
				A				
				MC				
				SIZE				
				M4				
				SCALE				
				1:15				
				Produced to ISO 1101, 8015 and 1302				