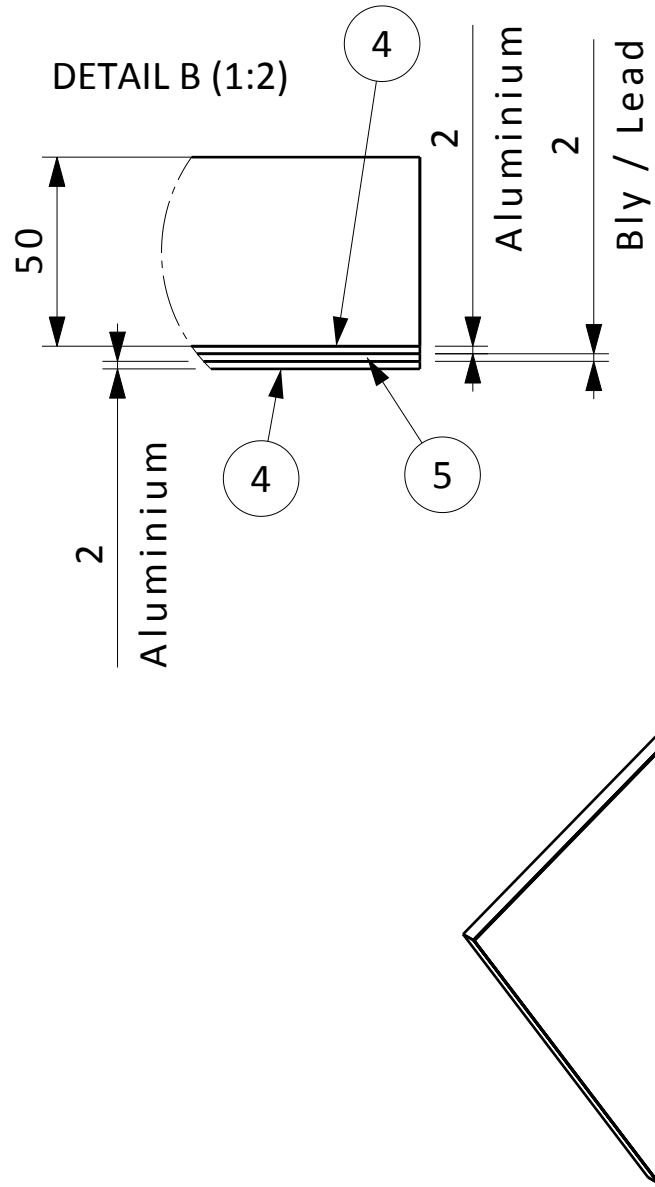
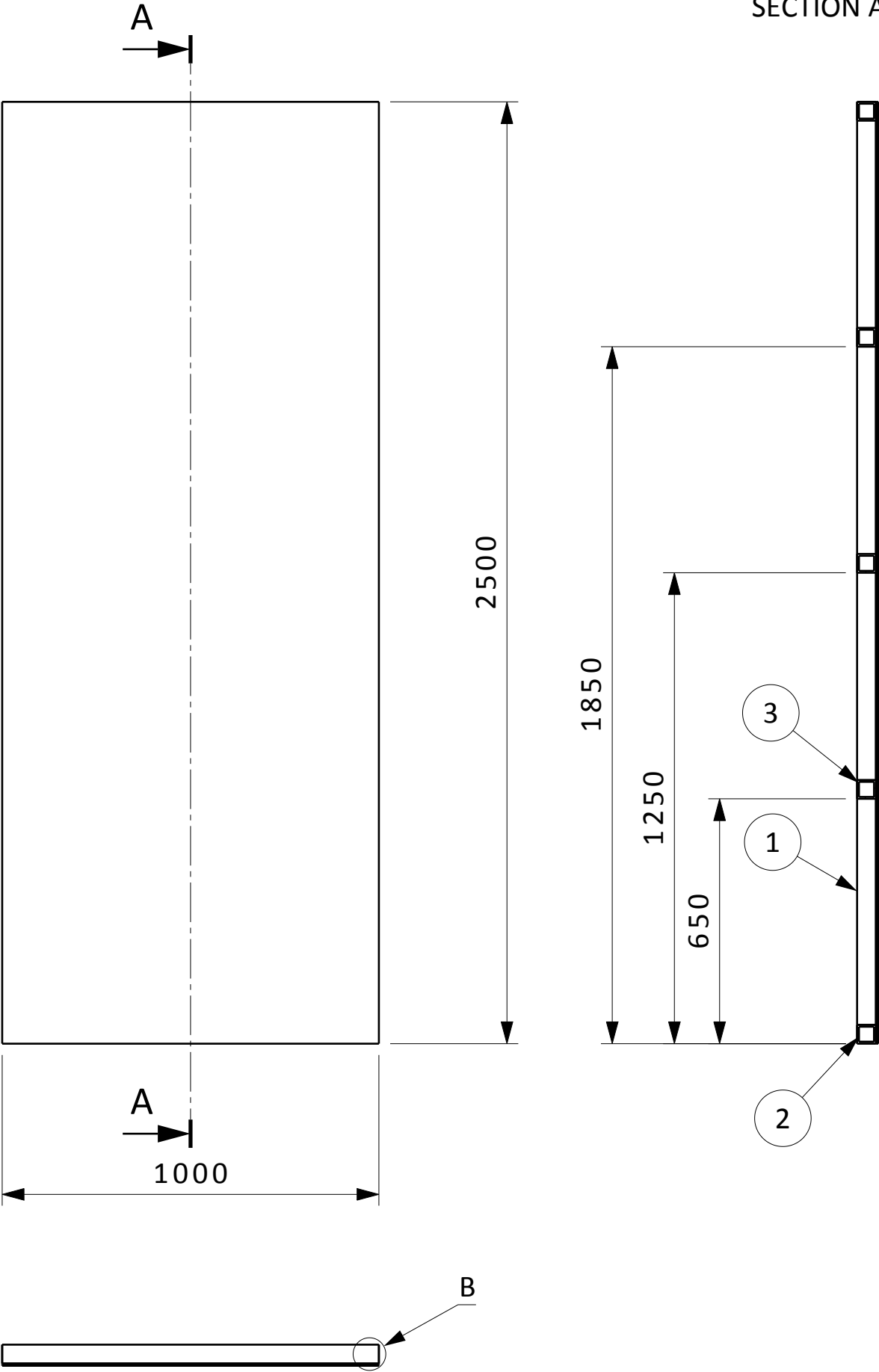

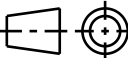


SECTION A-A



5	-	1	ESS-0247479	Ion Source Safety Cage	Plate 2500x1000x2	Bly / Lead	-	-
4	-	2	ESS-0247478	Ion Source Safety Cage	Plate 2500x1000x2	Aluminium	-	-
3	-	3	ESS-0247474	Ion Source Safety Cage	Profile 50x50 x 900	Aluminium	-	-
2	-	2	ESS-0247461	Ion Source Safety Cage	Profile 50x50 x 1000	Aluminium	-	-
1	-	2	ESS-0247464	Ion Source Safety Cage	Profile 50x50 x 2500	Aluminium	-	-
Item No.	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASSY WEIGHT: - kg				DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE				
General Tolerances				-				
Linear Dimensions, Form and Position:				Ion Source Safety Cage				
Chamfers, Radii and Angular Dim's:				Interface Panel				
SURFACE FINISH Max. Ra 3.2				MODELED BY				
Documentation protection as per ISO 16016				DRAWING CREATED				
 EUROPEAN SPALLATION SOURCE				DRAWING NUMBER				
				ESS-0247469.2				
				LIFECYCLE LABEL				
				Release				
DESIGN SITE				DRAWN BY				
ESS Lund				DRAWING RELEASED				
				saverioardovino				
				12/03/2018				
				19/03/2018				
				CHECKED BY				
				saverioardovino				
				APPROVED BY				
				saverioardovino				
				QUALITY CONTROLLED BY				
				□				
				REV.				
				1				
				SHEET				
				1/1				
				LEVEL OF MATURITY				
				A				
				MC				
				M4				
				SIZE				
				A3				
				SCALE				
				1:15				
				Produced to ISO 1101, 8015 and 1302				