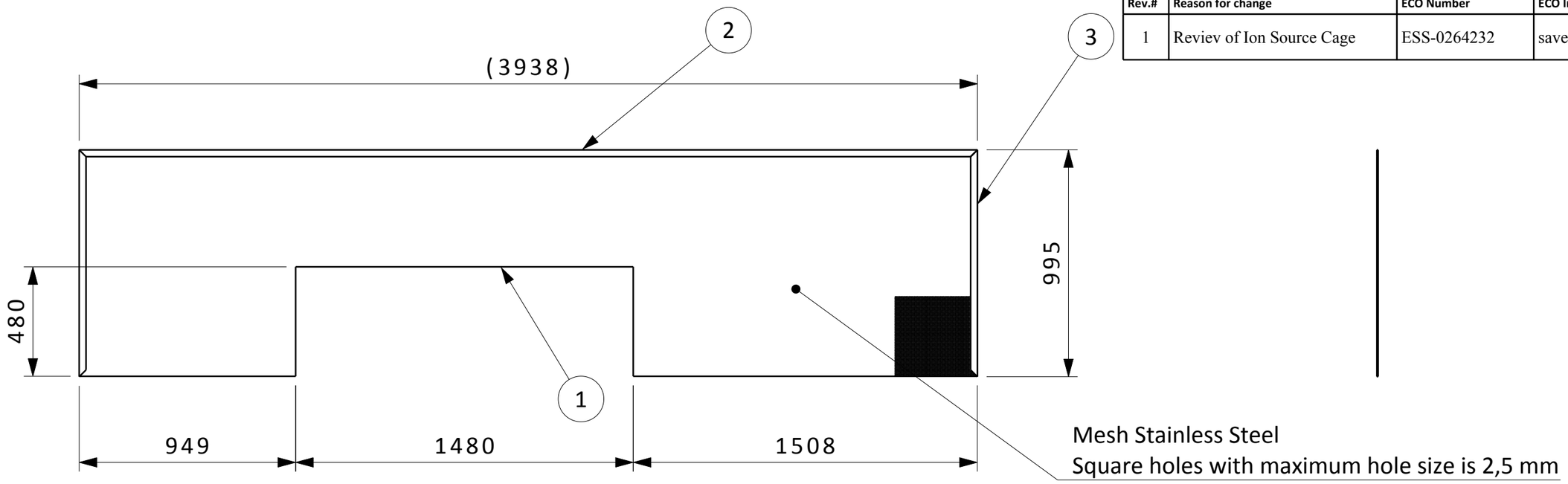
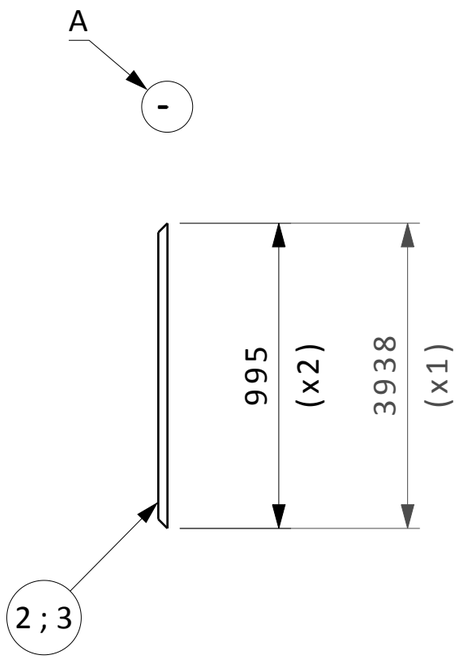
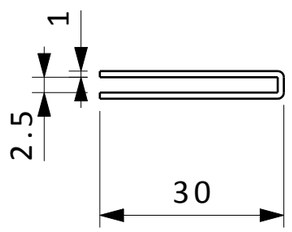
Rev.#	Reason for change	ECO Number	ECO Initiator	Date of issue
1	Reviev of Ion Source Cage	ESS-0264232	saverioardovino	13/03/2018





DETAIL A (1:1)



Item No.	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
3	ESS-0177353	2	ESS-0177353	Ion Source Safety Cage	Ledge (list) 995 mm	Stainless Steel	-	-
2	ESS-0252618	1	ESS-0252618	-	Ledge (list) 3938 mm	Stainless Steel	-	-
1	ESS-0250503	1	ESS-0250503	-	Mesch (Nät)	Stainless Steel	-	-

ASSY WEIGHT: - kg

General Tolerances

Linear Dimensions, Form and Position:	**ISO 2768-mK**
Chamfers, Radii and Angular Dim's:	**ISO 2768-vK**

SURFACE FINISH Max. Ra 3.2

Documentation protection as per **ISO 16016**

EUROPEAN SPALLATION SOURCE

DESIGN SITE: ESS Lund

DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE
-
Mesch

MODELED BY	DRAWING CREATED
saverioardovino	12/03/2018
DRAWN BY	DRAWING RELEASED
saverioardovino	

CHECKED BY

APPROVED BY

QUALITY CONTROLLED BY

DRAWING NUMBER: ESS-0252616.1

LIFECYCLE LABEL	REV.	SHEET
Approved	1	1/1

LEVEL OF MATURITY	MC	SIZE	SCALE
	M4	A3	1:20

Produced to **ISO 1101, 8015** and **1302**