



Rev.#	Reason for change	ECO Number	ECO Initiator	Date of issue
1	Review of ISSC	ESS-0264232	saverioardovino	13/03/2018

24	ESS-0253169	18	ESS-0253169	FOUNDATION_BRACKET_SET	-	-	-	-
23	ESS-0253168	3	ESS-0253168	Structural Profile 45X90 L 1281mm	-	-	-	-
22	ESS-0253167	2	ESS-0253167	Structural Profile 45X90 L 3646mm	-	-	-	-
21	ESS-0253166	1	ESS-0253166	Structural Profile 45X90 L 322mm	-	-	-	-
20	ESS-0253165	2	ESS-0253165	Structural Profile 90X90 L 2494mm	-	-	-	-
19	ESS-0253161	1	ESS-0253161	Make Up L Piece Alu-Lead-Alu Sandwich	-	-	-	-
18	ESS-0253160	1	ESS-0253160	Structural Profile 50X100 L 1564mm	-	-	-	-
17	ESS-0253159	4	ESS-0253159	Structural Profile 45X90 L 800mm	-	-	-	-
16	ESS-0253158	2	ESS-0253158	Structural Profile 45X90 L 1564mm	-	-	-	-
15	ESS-0253157	3	ESS-0253157	Structural Profile 45X90 L 621mm	-	-	-	-
14	ESS-0253155	1	ESS-0253155	Structural Profile 90X90 L 3150mm	-	-	-	-
13	ESS-0253153	1	ESS-0253153	Structural Profile 45X90 L 2154mm	-	-	-	-
12	ESS-0253152	6	ESS-0253152	Structural Profile 45X90 L 3250mm	-	-	-	-
11	ESS-0253151	1	ESS-0253151	Structural Profile 45X45 L 1080mm	-	-	-	-
10	ESS-0253146	1	ESS-0253146	Ground Shield	-	-	-	-
9	ESS-0253145	2	ESS-0253145	Structural Profile 45X90 L 2360mm	-	-	-	-
8	ESS-0253144	46	ESS-0253144	GUSSET 45X90	-	-	-	-
7	ESS-0253156	1	ESS-0253156	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
6	ESS-0253154	1	ESS-0253154	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
5	ESS-0253143	1	ESS-0253143	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
4	ESS-0253142	1	ESS-0253142	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
3	ESS-0253141	1	ESS-0253141	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
2	ESS-0253138	1	ESS-0253138	Levelling elements	Elesa LV.A-80-14-M16x108-ESD-C	-	-	-
1	ESS-0253137	5	ESS-0253137	Structural Profile 90X90 L 3450mm	Rexroth Aluminium Profile 10mm Slot	-	-	-
Item No.	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.
ASSY WEIGHT: - kg				DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE				
General Tolerances				-				
Linear Dimensions, Form and Position:				Safety Cage Inner Frame				
Chamfers, Radii and Angular Dim's:				MODELED BY	DRAWING CREATED	DRAWING NUMBER		
SURFACE FINISH Max. Ra 3.2				saverioardovino	13/03/2018	ESS-0253136.1		
Documentation protection as per ISO 16016				DRAWN BY	DRAWING RELEASED	LIFECYCLE LABEL		
				saverioardovino	19/03/2018	REV.		
				CHECKED BY	SHEET			
				saverioardovino	1/1			
				APPROVED BY	Release			
				saverioardovino	LEVEL OF MATURITY			
				QUALITY CONTROLLED BY	A	MC	SIZE	SCALE
				□	A2 1:25			
				Produced to ISO 1101, 8015 and 1302				