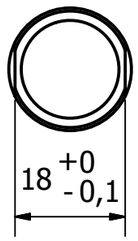
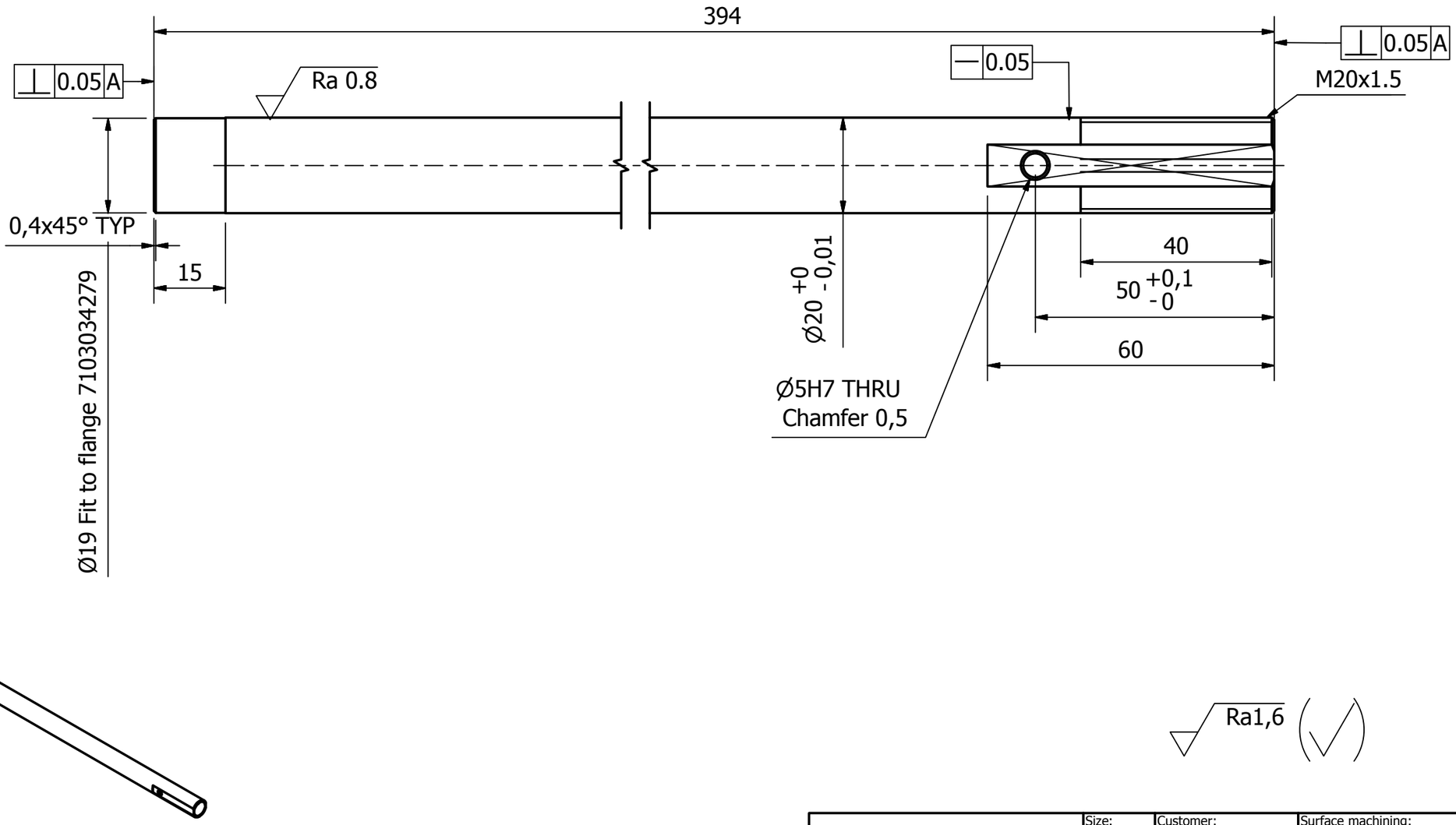
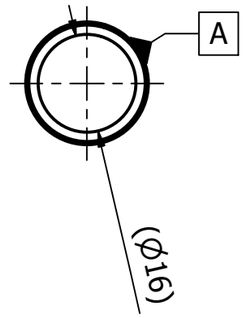
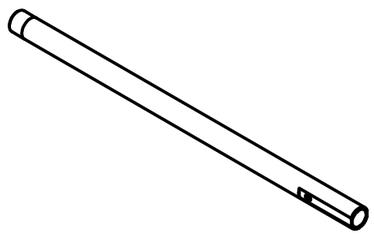
REVISION HISTORY			
REV	REVISION COMMENT	DATE	APPROVED
A	Released		MADA









Ra1,6

NOTES:
1. THIS IS A UHV COMPONENT - HAS TO BE COMPLIANT WITH THE STANDARD ISO2/3 FOR CLEANROOM.
2. NO SILICON OR SULPHUR BASED CUTTING FLUIDS ARE TO BE USED.
3. MATERIAL: 304 STAINLESS STEEL TUBE BRIGHT ANNEALED AS DRAWN CONDITION.

ALTERNATIVE MATERIAL GRADE AND TUBE SIZES PERMISSIBLE, IF MACHINED TO SPECIFIED DIMENSIONS & TOLERANCES,
UPON APPROVAL.

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Important:
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Size: A3	Customer:	Surface machining:	Note: No sharp edges
Scale: 1 : 1	Order No.:	Surface treatment: CLEAN/ ISO2/3	
		Material: AISI 304	Mass: 0,3 kg
Projection:	Dimensions without tolerance indication: EN 22768 - mK	Description: SUPPORT TUBE	
		Product No.: 7103034216	Rev.: A
	Date: / Name:	Doc. No.:	
App. by	17-03-2017 JTHE		
Check by	17-03-2017 KHG	CAD Program: Inventor AIS 2015	Plot date: / File name: 7103034216.idw
Drawn by	01-02-2017 JTHE		Sheet: 1 of 1