





### **Outline**

- LHC layout
- Energies at stake and protection functions
- LHC Machine Protection and reaction times
- LHC Beam Interlock System
- Fast failure detection
- Dependability of Interlock Systems
- LINAC 4 protection
- Conclusions



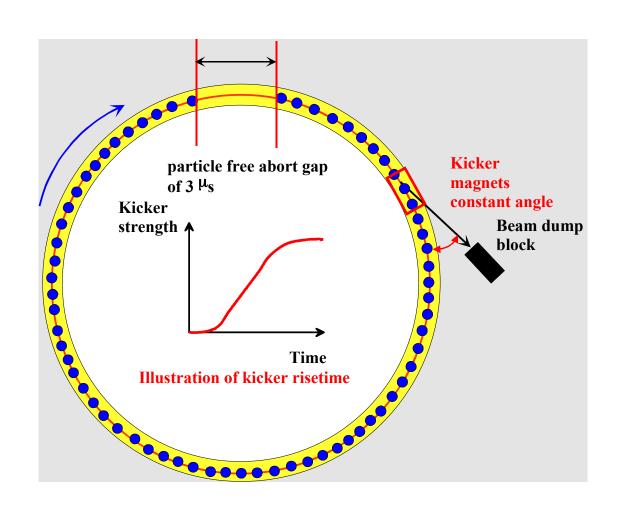
# Acceleration of particles in the CERN complex 89us for 1 turn Large Hadron Collider Super Proton Synchrotron

### Removing the beams from LHC

Single beam dump system in point 6

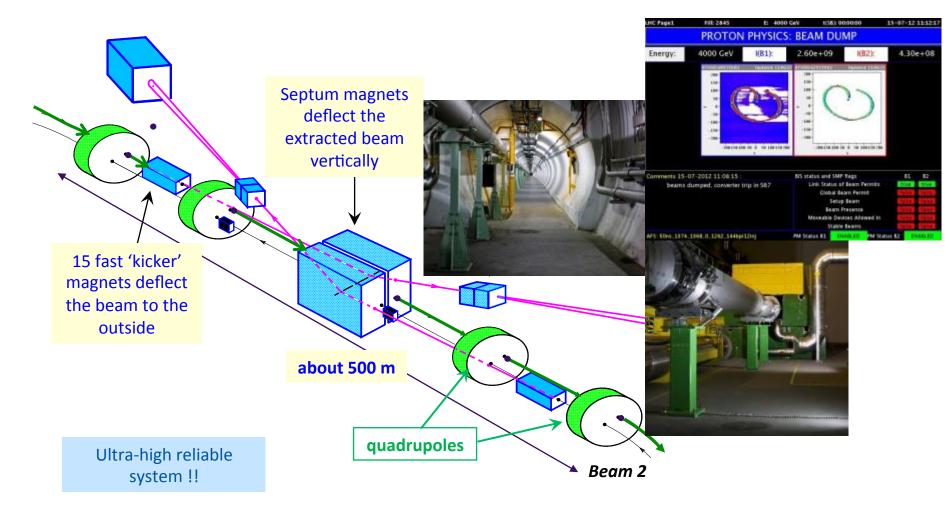
Synchronized with particle free gap

Gap needs to be free of particles (losses during dump)



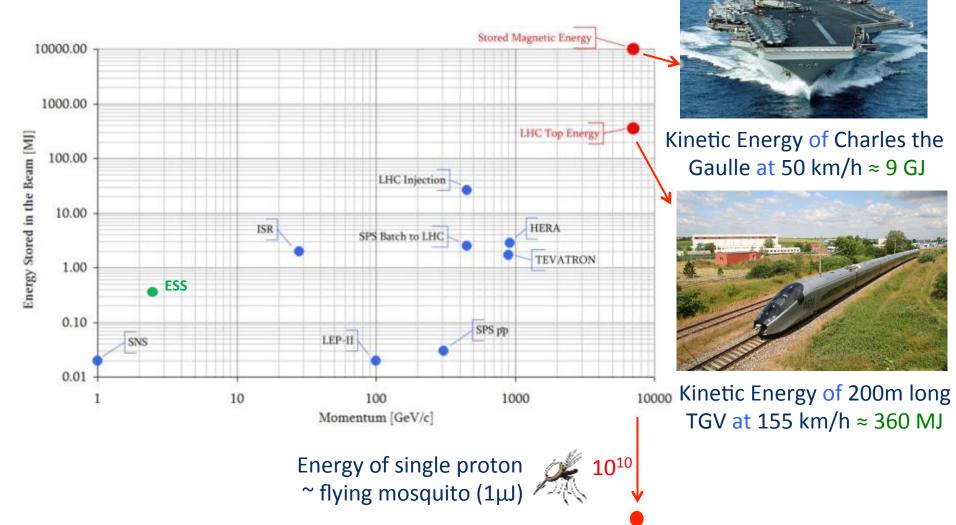


### LHC beam dumping system





### Energies at stake





### Protection functions

Beam Protection: Beam Energy → Beam Dump

100x energy of TEVATRON

0.000005% of beam lost into a magnet = quench 0.005% beam lost into magnet = damage

Failure in protection – complete loss of LHC is possible

Powering Protection: Magnet Energy > Emergency Discharge

10-20x energy per magnet of TEVATRON
magnet quenched = hours downtime
many magnets quenched = days downtime

magnet damaged = \$1 million, months downtime many magnets damaged = many millions, many months downtime (few spares)

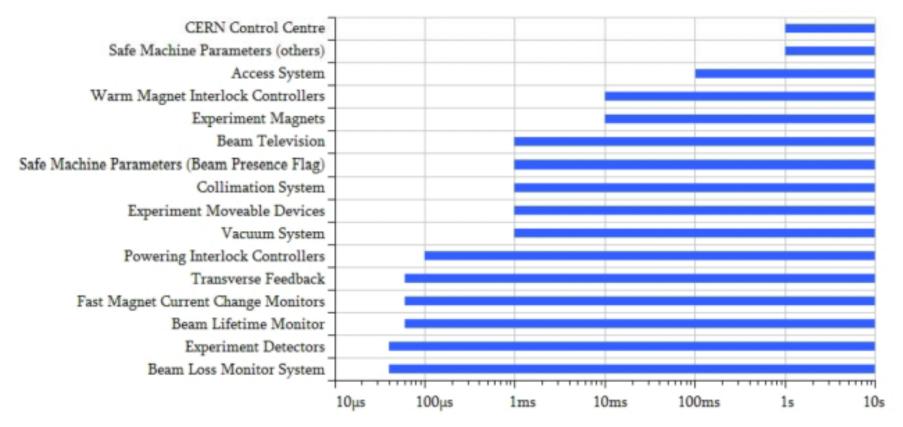


### Failures and their mitigation

- Three classes of failures need to be considered
  - Ultra Fast failures (single beam passage during e.g. beam transfer, injection,...): protection with passive elements and absorbers
  - Fast failures (few LHC turns following UFOs, certain fast powering failures,...): Protection with BLMs and dedicated protection systems
  - 'Slow' failures (powering failures, feedback, RF,..):
     Protection through equipment monitoring, ...



### Failure detection time @ LHC



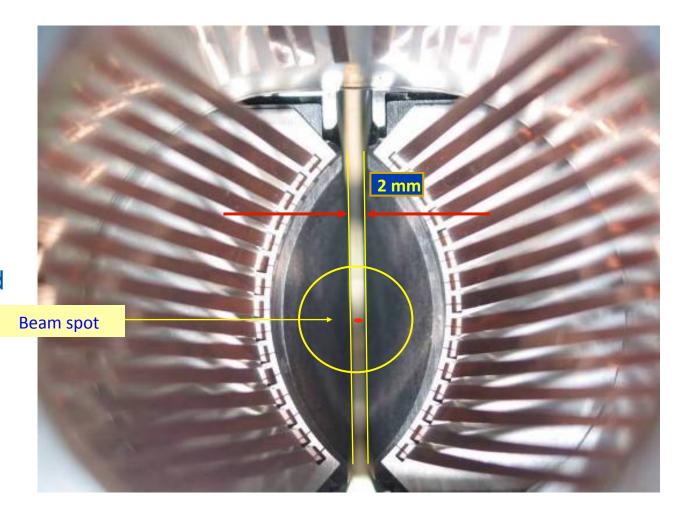
best failure detection time = 40 us = half turn



### LHC collimators

View of a two sided collimator

About 100 collimators installed all around the LHC





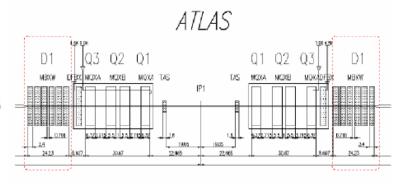
### Fast(est) equipment failure in LHC

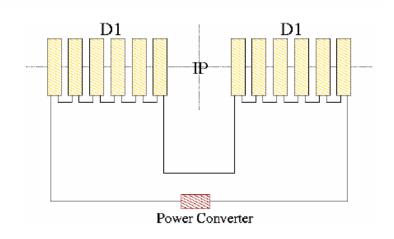
- Separation dipoles D1
   in IR1 and IR5: normal
   conducting: 12 modules
   powered in series
- $\beta x > 2000m$
- power converter failure:

$$B(t) = B_0 \cdot e^{-\frac{t}{\tau}}$$

time constant for D1

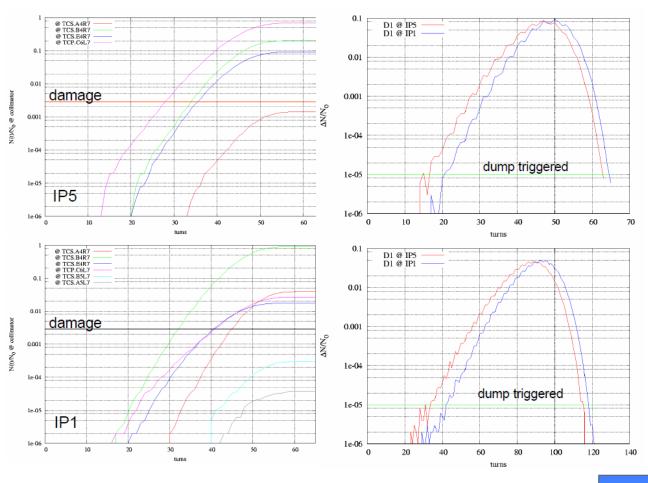
$$\tau = \frac{L}{R}$$
  $\tau = 2.53s$ 







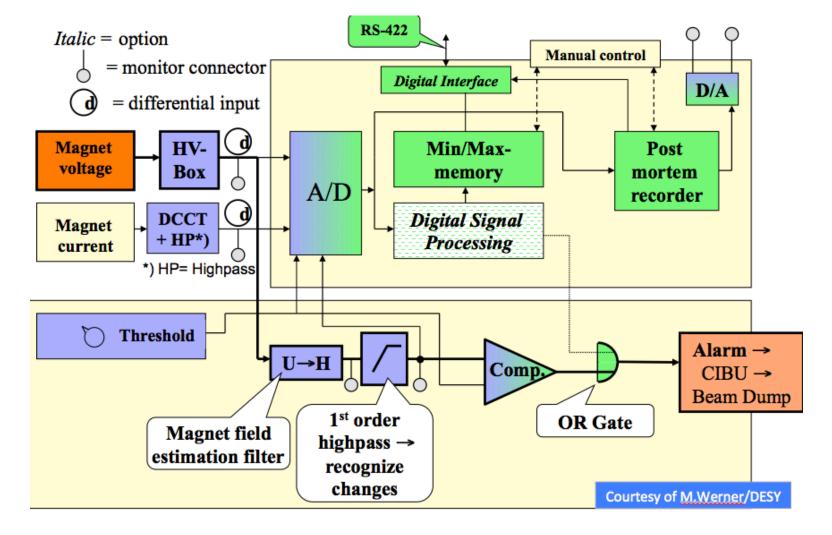
### Studies of Fast(est) LHC failures



Courtesy of V.Kain



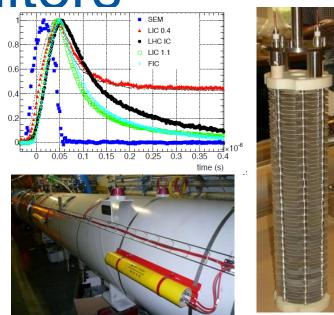
### **FMCM** schematics

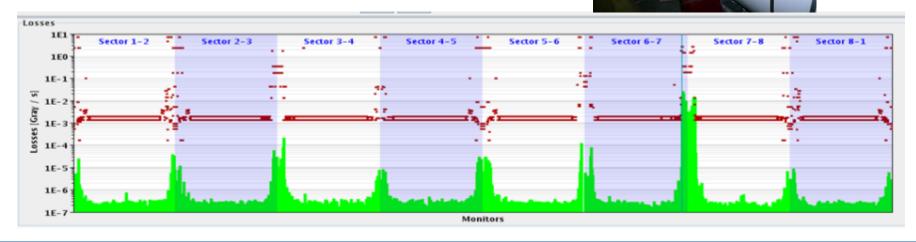




LHC beam loss monitors

- Ionization chambers to detect beam losses:
  - Reaction time ~ ½ turn (40us)
  - Very large dynamic range (>10<sup>6</sup>)
- ~3600 chambers distributed over ring to detect abnormal losses and if necessary trigger beam abort







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### LHC Machine Protection Architecture

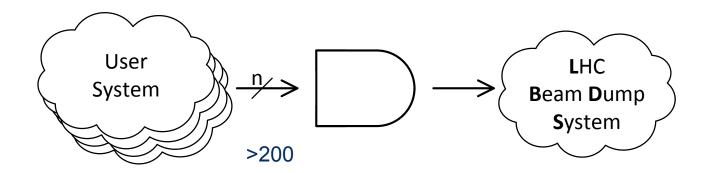
**Powering Protection Control System** Original Discharge Circuits← Specification (2000)Quench Protection System (---) Radio Frequency System→ **Power** Power Converters ← → Essential Controllers -> Current Interlock Cryogenics ---> Auxiliary Controllers -> Controllers Specification General Emergency Stop ←→ Warm Magnets→ Uninterruptible Supplies (----) Beam Television -> Control Room→ Beam Protection Collimation System→ Experiments -> Early 'separation' of complex + slower Beam Beam Interlock ←Beam Interlock System → Vacuum System→ Dumping System Access System→ Access System→ System powering interlock system Beam Position Monitor→ Beam Lifetime Monitor→ **Timing**  Inputs from many equipment systems to - Post Mortem→ **System** ast Magnet Current Changes→ Beam Loss Monitors (Aperture)→ preventively dump beams Beam Loss Monitors (Arc)→ Software Interlock System -> • In total many 10.000 interlock conditions Injection Systems ↔ • Execution of beam dump in < 300 μs



**Safe Machine Parameters** 

Generic for all of CERN's beam related machine protection...

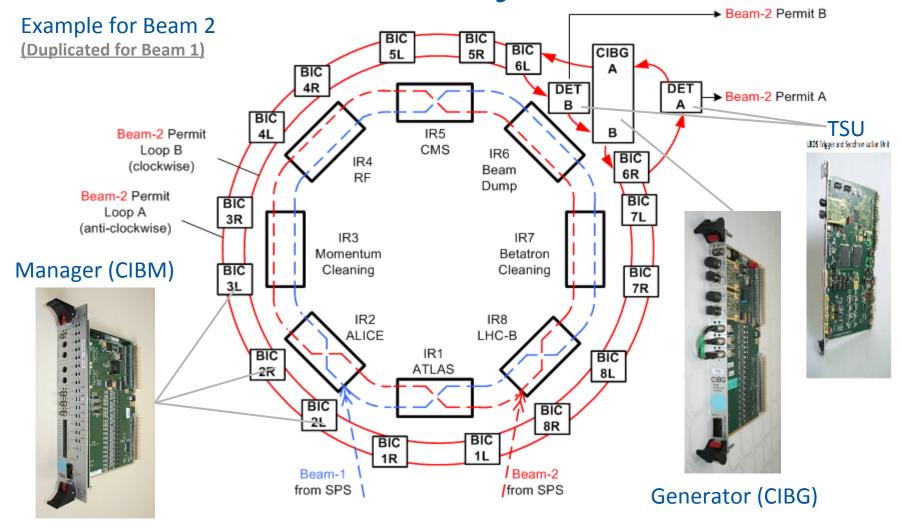
LHC Ring, SPS Ring, SPS Extraction, LHC Injection, Linac 4, Booster... transmit beam abort request from user systems to beam dump:



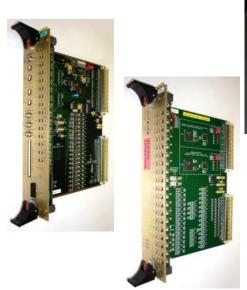
•fast •safe •reliable •available •flexible

200us over 27km equivalent SIL3 <1% downtime



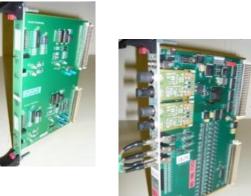


















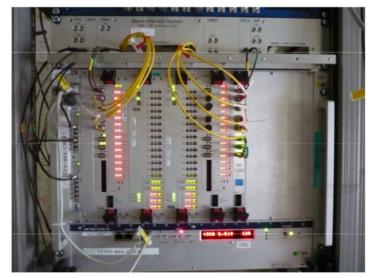
Tailor made design which took ~ 10 man-years to engineer



**User Interface** 



**BIC (Front)** 

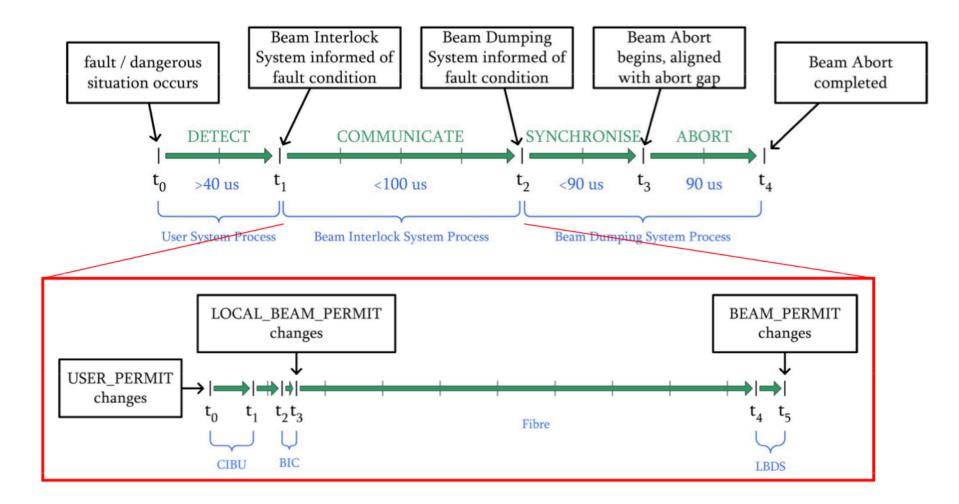


BIC (Rear)





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# How to predict reliability... ...for a 'non-complex' system ?



### **FMECA**

Failure Modes, Effects and Criticality Analysis

In what way can the system fail?...

...and what happens because of that?...

...and just how much of a problem does this cause?



### FMECA cycle

FMECA starts at the Component Level of a system

Break a large system into blocks, defining smaller, manageable sub-systems



get subsystem schematics, component list, and understand what it does

MIL-HDBK-338 MIL-HDBK-217



get MTBF of each component on the list, derive  $P_{FAII}$  (mission)

MIL-HDBK-338 FMD-97



derive failure modes and failure mode ratios for each component



explain the effect of each failure mode on both the subsystem and system



determine the probability of each failure mode happening. Draw conclusions.



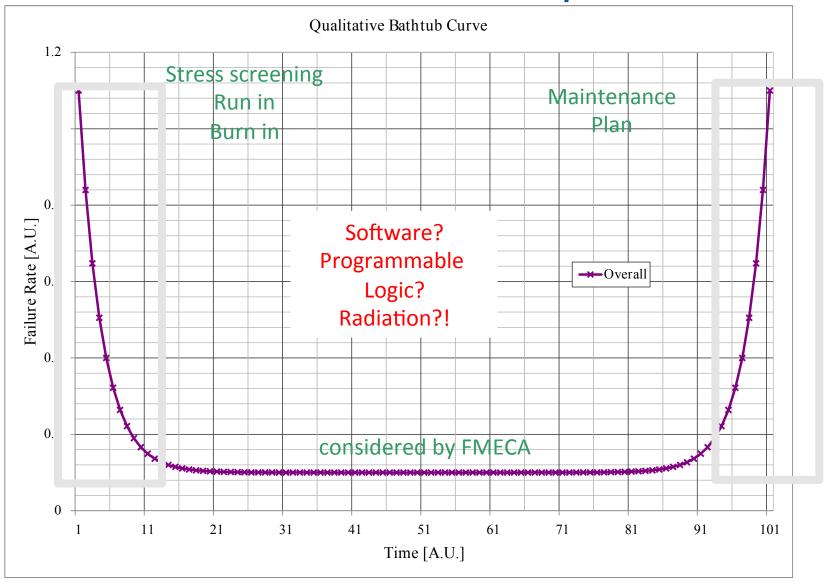
### Dependability vs. Configuration

for all parts combined P(fail) =





### Areas Outside FMECA Scope





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### Our experience...

<1k lines

for a non-complex system... Software / programmable logic...

FMECA = lots of work = pessimistic

Manufacturer predicted MTBF witchcraft it seems...

Failure rate too low to validate FMECA - wear out will begin
Typical failures of BIS do not stop operation

Lose availability with multiple failures (Murphy's Law)

e.g. installation not quite correct AND
User system not exactly as expected AND
Software not configured correctly AND
Something simple fails =

Difficult to diagnose but Easy to fix

System does as specified, but the specification wasn't complete It does what we expected, but we didn't quite expect that



### What to do for complex systems?

<1k lines for a non-complex system... with many components...

Beam Interlock System

**FMECA** 

>80k lines for a complex system ... with few components ...

Safe Machine Parameters

More likely to be systematic..

Random failures insignificant...

= formalisation ...

Review...

Test...

Observe...

Repeat...

>>1k lines for a complex system ... with many components ...

Function Generator Controller Lite

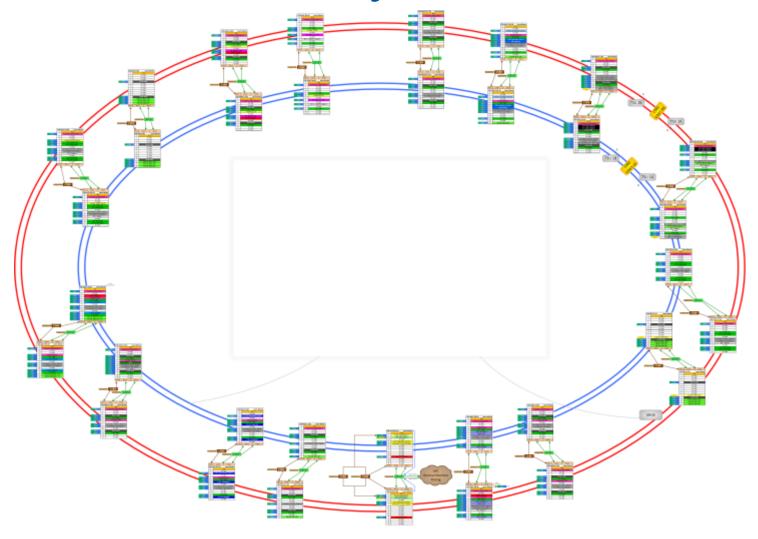
FMECA + Formalisation + Safety Life-cycle?



## Fast interlocks for different architectures of accelerators...

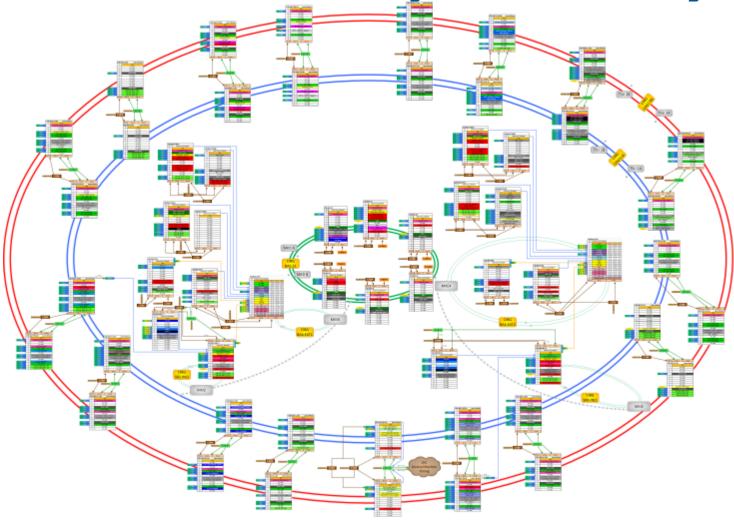


### Beam Interlock System LHC + SPS



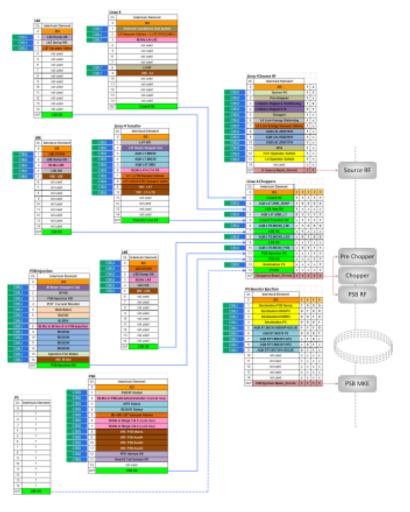


Beam Interlock System + Inj





### Beam Interlocks for LINAC 4



- For SPS extraction / LHC injection and LINAC 4
   protection, BIC systems are daisy-chained
- in LINAC 4:
  - One interlock master for RF High-voltage
  - Second master to interlock pre-chopper and chopper as a function of following LINAC state (fast interlock during pulse possible)
  - •(fast) controllers to summarize interlocks from different beam lines -> For reasons of flexibility, I/Os and speed PLC might have been better option



9/4/13 PLC Workshop @ ESS

### Conclusions

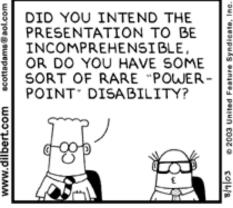
- Fast interlocks systems mostly tailored designs, requiring substantial development + maintenance efforts
  - only justified in case of (very) specific needs?!
  - Very good record of operation with e.g. beam interlock, BLM, FMCM systems,... so far
- PLC solutions offer very mature & flexible technical solutions, compliance with many industrial standards and development/ testing tools that considerably facilitating design process
  - Excellent operational record (experience limited to single vendor)
- Separation of slow/fast controls proven very useful, certainly would have no doubt to make same PLC choice for slow controls



#### Fin

#### Thanks a lot for your attention!







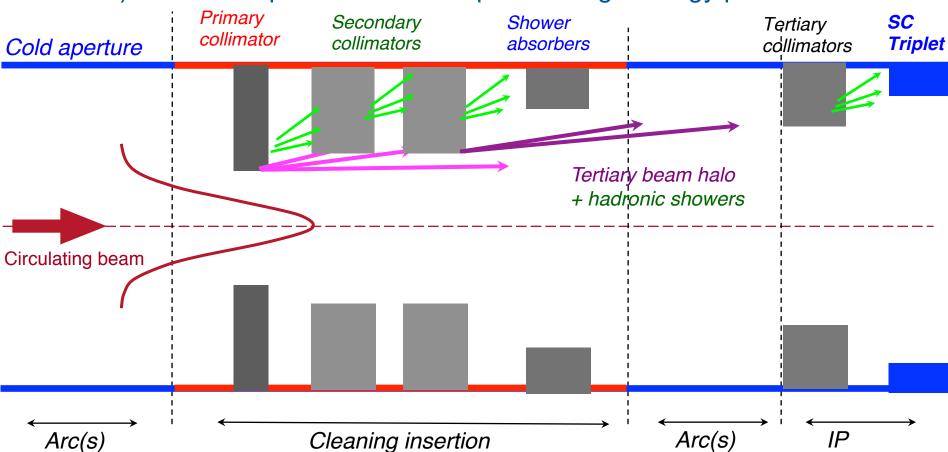
@ 2003 United Feature Syndicate, Inc.





### LHC collimators

Machine elements (especially 'cold' elements like magnets, cavities, ...) need to be protected from impacts of high energy particles





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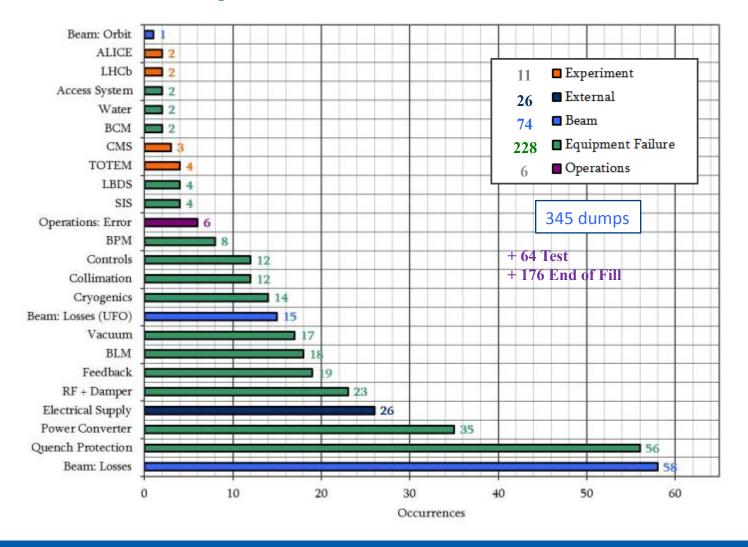
#### Pro's and Con's of

PLC based	Criteria	Fast Interlocks (Tailor made)				
>=1ms (some 10us with Fast modules)	Reaction Time	μs				
SIL 3 equivalent possible	Dependability	FMECA				
Few I/O modules qualified for ~ 100 Gy, avoid for CPU	Radiation	Requires design effort and radiation testing				
Level 4 of IEC 61000	EMC	Design effort				
Many tools and solutions available, profiting from > market	Development effort	>>				
	Testing					



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#### Beam dumps from 4 TeV in 2012





#### **APPENDIX**



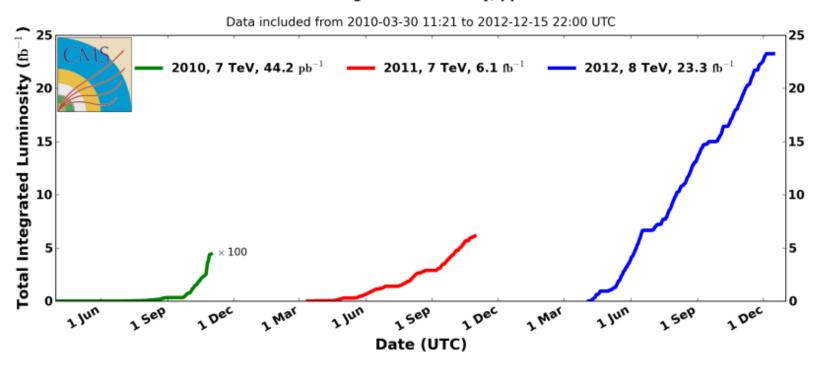


#### -Allaction event in 1 40 in fail 2004



### **Integrated Luminosity**

#### CMS Integrated Luminosity, pp





#### LHC Performance end 2012

#### 77% of design luminosity:

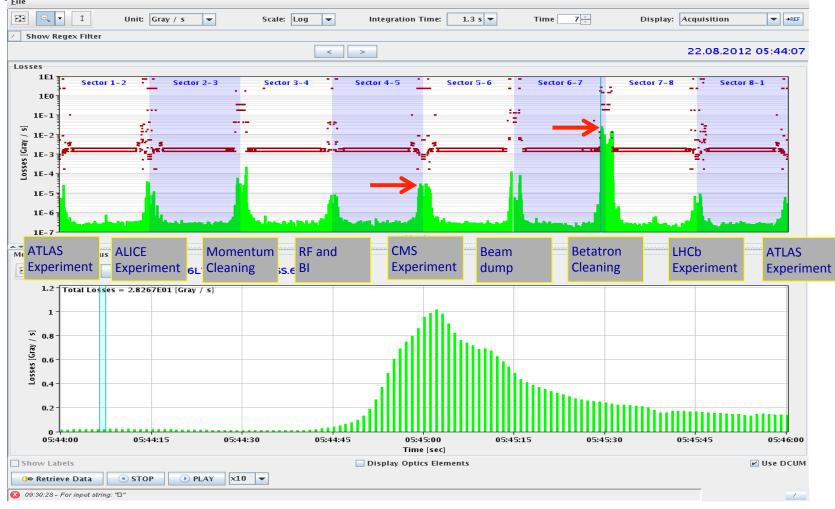
- 4/7 design energy
- nominal bunch intensity++
- ~70% nominal emittance
- $beta^* = 0.6 m (design 0.55 m)$
- half nominal number of bunches

Max. luminosity in one fill	237 pb <sup>-1</sup>
Max. luminosity delivered in 7 days	1350 pb <sup>-1</sup>
Longest time in stable beams (2012)	22.8 hours
Longest time in stable beams for 7 days	91.8 hours (55%)
Fastest turnaround	2 hours 7 minutes



# LHC cycle – Losses before

collisions





# LHC cycle – Losses when starting to collide





# LHC cycle – Losses after bringing into collisions





### What do the experiments want?

#### **High Energy**

#### **High Luminosity**

B = Magnetic field $\rho = Radius$ 

p = Momentum

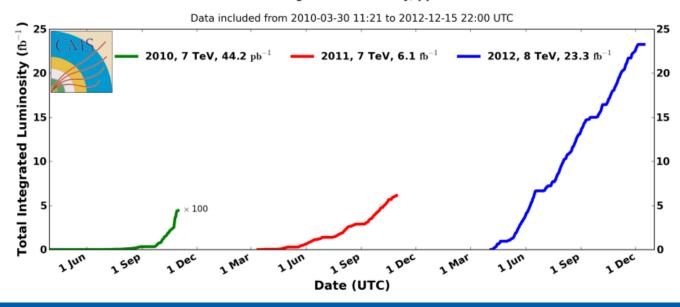
e = Charge

$$B\rho = \frac{p}{\mathrm{e}}$$

$$\mathcal{L} = \frac{N^2 n_b f_{\text{rev}}}{4\pi \sigma_x \sigma_y} F$$

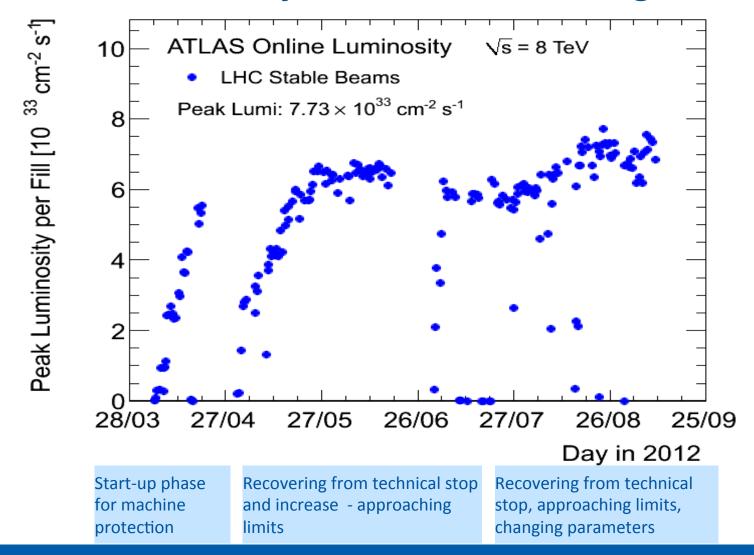
N = Number of particle  $n_b$  = Number of bunches  $f_{rev}$  = Revolution Frequency  $\sigma_{x,y}$  = Beam size F = Geometric Factor

#### CMS Integrated Luminosity, pp



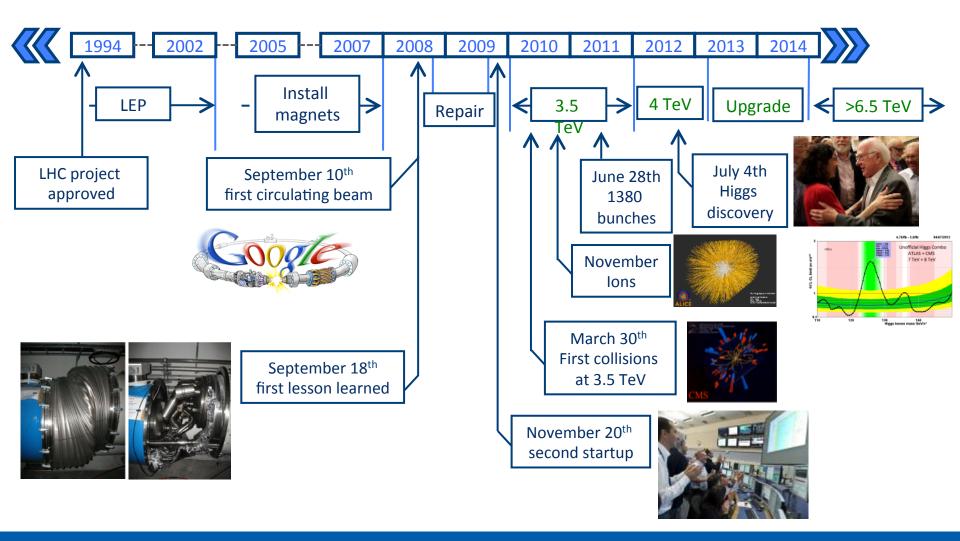


#### Peak luminosity evolution during 2012





## The LHC story so far...





### LHC magnets + protection

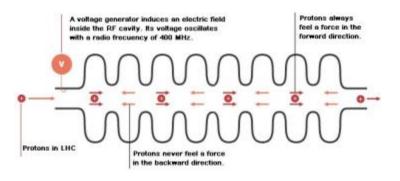
- 19km of ring composed of 1232 superconducting dipoles magnets, 8.3T (7TeV), 15m, 1.9K
- 392 superconducting quadrupole magnets (focusing of beams)
- 8000 higher order corrector magnets for steering, corrections,...
- Sophisticated Quench protection system

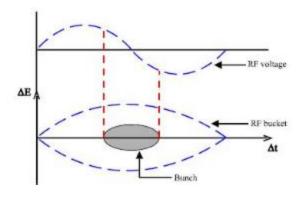


Presentation of A.Siemko



#### RF cavities







For acceleration particles have to be in right phase with RF voltage 

LHC can only accelerate particle 'bunches'



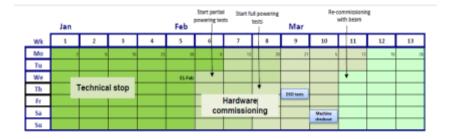
#### Operation - CERN Control Centre





## Yearly schedule

- Operation crews in CCC on 24/7 basis
- Typical operational year includes
  - Technical stop over Christmas
  - Hardware commissioning
  - Cold checkout / beam commissioning
  - Production runs
  - Special Physic runs (high beta, VdM scans, ...)
  - Machine Developments



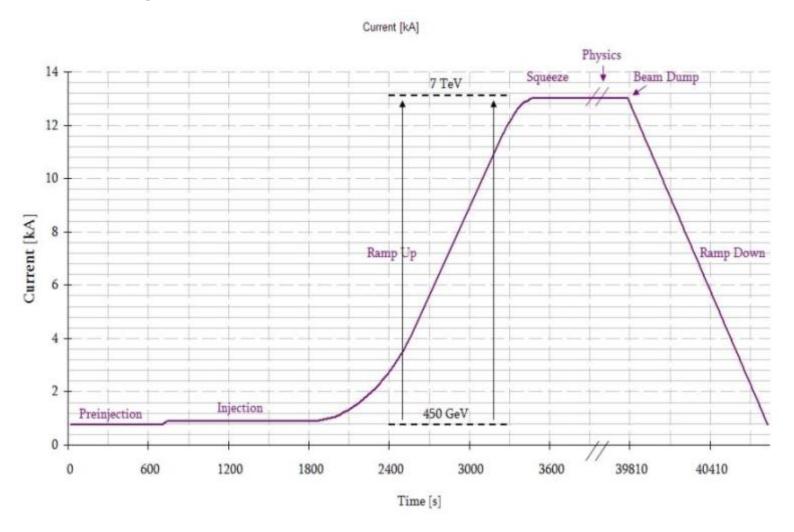
	Apr				May			June						
Wk	14	15	16	17	18	19	20	21	22	23	24	25	26	
Mo	2	Easter 9	16	29	30			25	Whit 26	- 4	- 11	90 = [12 h]	25	
Tu					1st May									
We				TS1			Velia seaso						712	
Th							[BEN]					MO		
Fr	G. Friday													
Sa														
Su			MD											

	July				Aug			Sep					
Wk	27	28	29	90	31	32	33	34	35	36	37	38	39
Mo	2		VelM proses	20	30	6	10	30	21	3	Rosting MD	11	24
Tu		Floating MD (All N)	Man Interior										
We		90 m	$\overline{}$								500+m	758	
Th		(2014)								J. Genevois	Pilot på run		
Fr	90 m (24 h)												
Sa	32415												
Su													





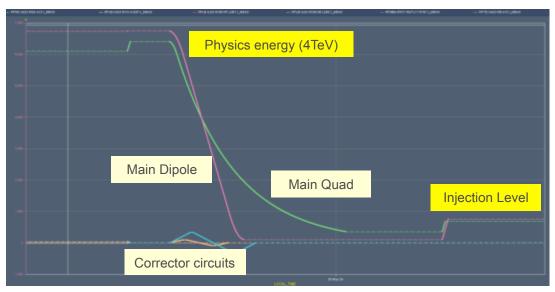
# LHC cycle

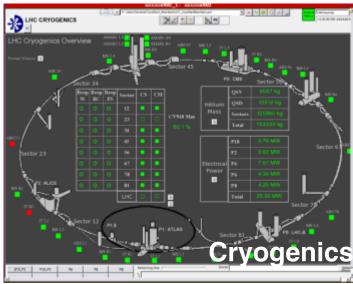




### LHC cycle – Preparing for injection

- Machine to injection energy (450GeV)
- Precycling of magnets
- Preparation/verification of equipment systems (RF, BI, Cryo, Access...)
- Preparation of beams in injector complex

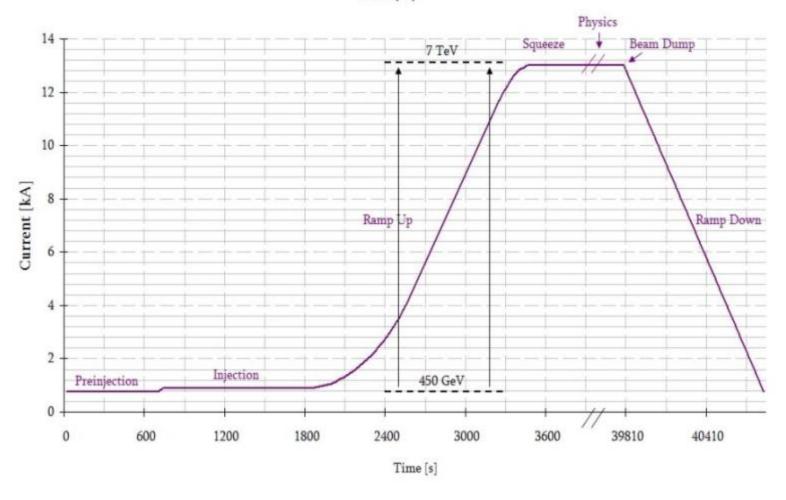






## LHC cycle - Injection of beams

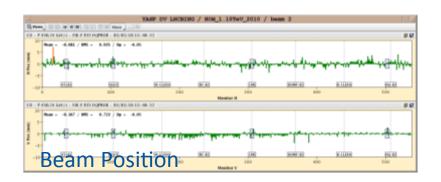
Current [kA]

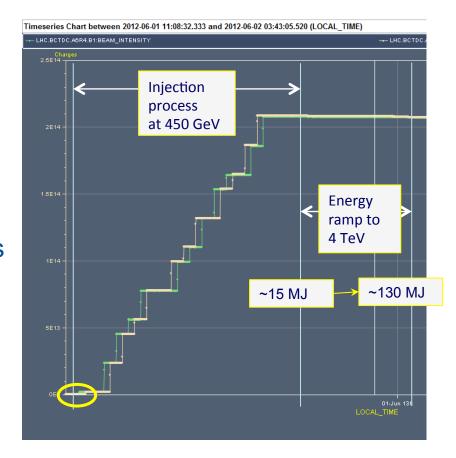




# LHC cycle - Injection of beams

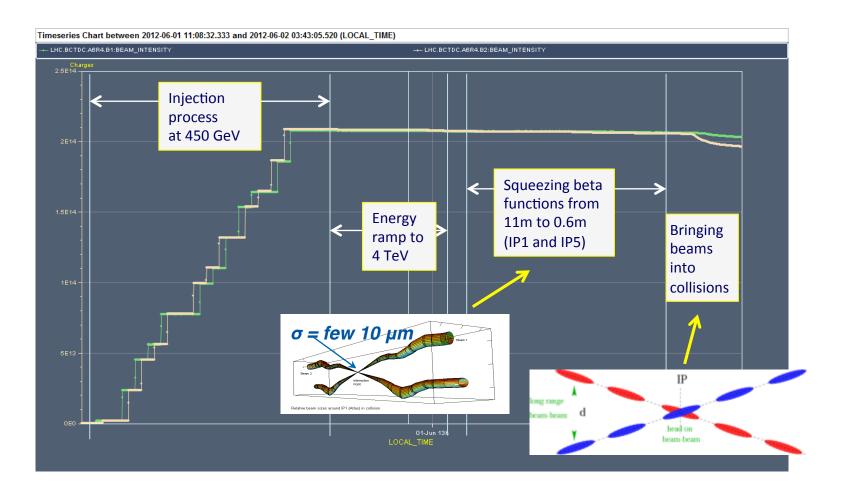
- Inject beams, starting with very small pilot beam
- Then steps of 144/288b
- Verification of beam parameters (position, dimensions, profiles, tune,...)
- Followed by energy ramp (Magnets + RF in parallel)





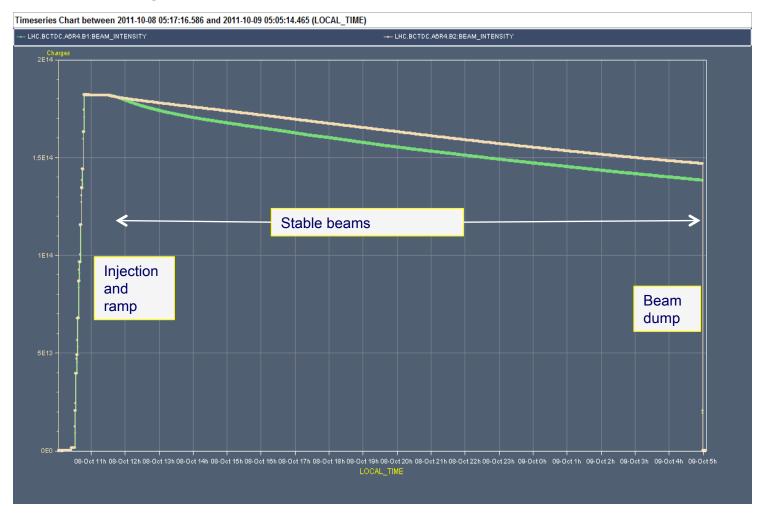


### LHC cycle - Squeeze and Collide



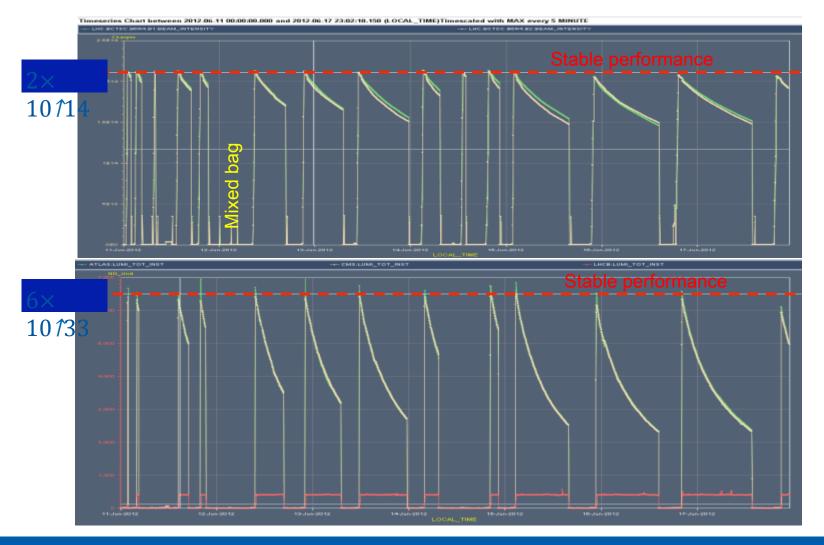


# LHC cycle - Stable Beams

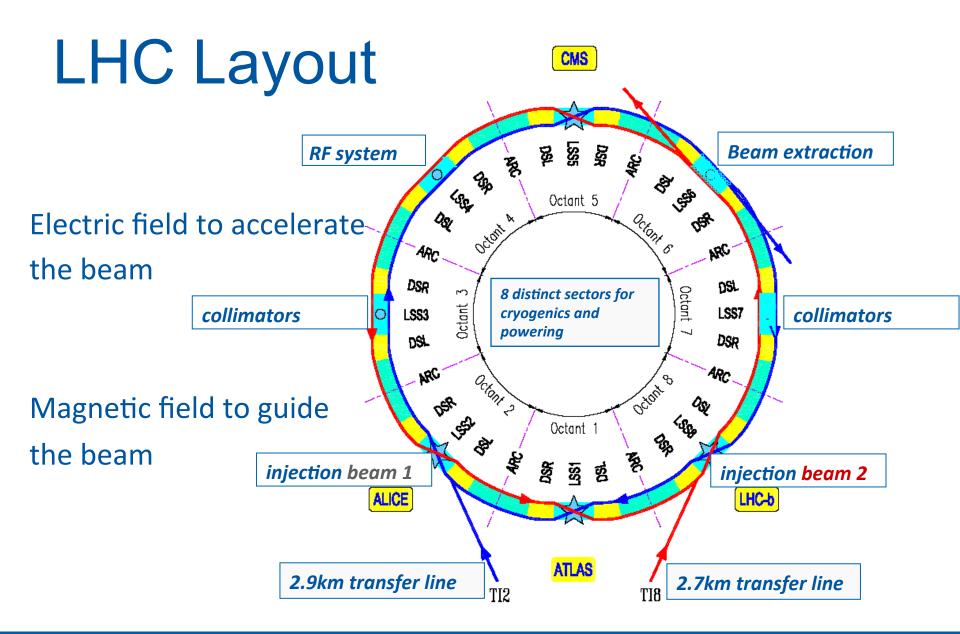




#### Beam Intensity and Luminosity, 11-18/6/2012

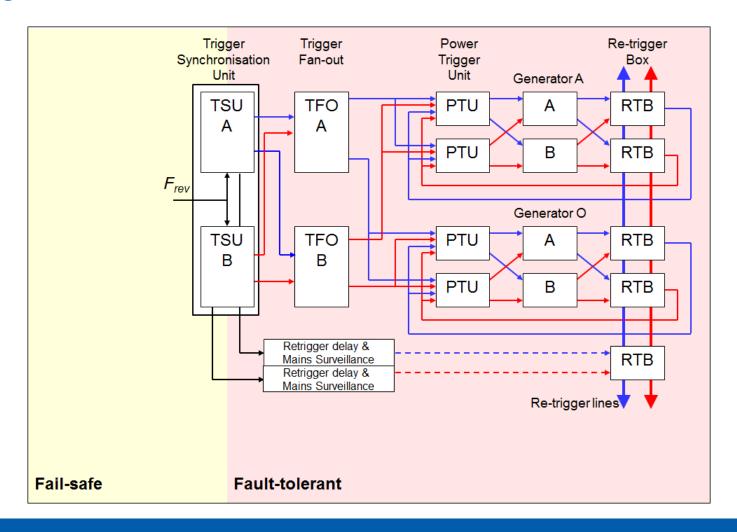








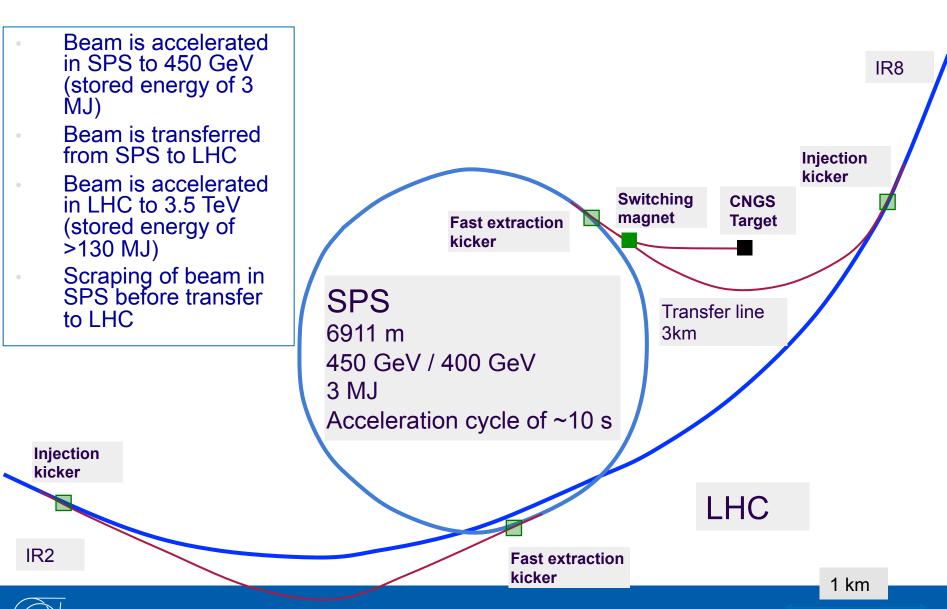
# LBDS and Trigger Synchronisation Unit



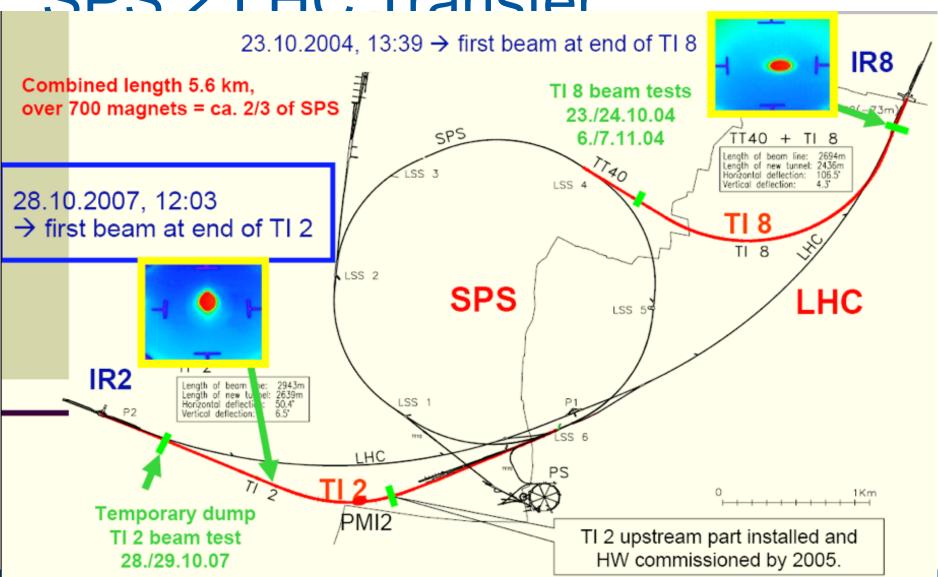


#### SPS, transfer line and LHC

Transfer line



#### SPS 2 I HC. Transfer





- Large amount of energy stored in the beams
- Injecting beams, performing the energy ramp and bringing the beams into collisions .... without quenching or even damaging accelerator and experiments
- Dumping 130 MJ beam without quenching magnets
- Detecting all failures that could lead to uncontrolled beam losses
- Avoiding beam losses, in particular in the superconducting magnets
  - Magnet quench limits when 10<sup>-8</sup>-10<sup>-7</sup> of beam hits magnet at 7 TeV
  - Beam cleaning (Betatron and momentum cleaning) is vital during operation
  - Collimator position depends on energy and on beta function at collision point
- Radiation, in particular in experimental areas from beam collisions
  - Single event upset in the tunnel electronics





