

A 3D architectural rendering of the J-PARC facility, showing various buildings and structures. Overlaid on the rendering are numerous colored lines (orange, red, yellow) representing particle beamlines. The lines radiate from a central point and connect to various parts of the facility, illustrating the complex infrastructure.

Example J- PARC Commissioning Imaging BL22

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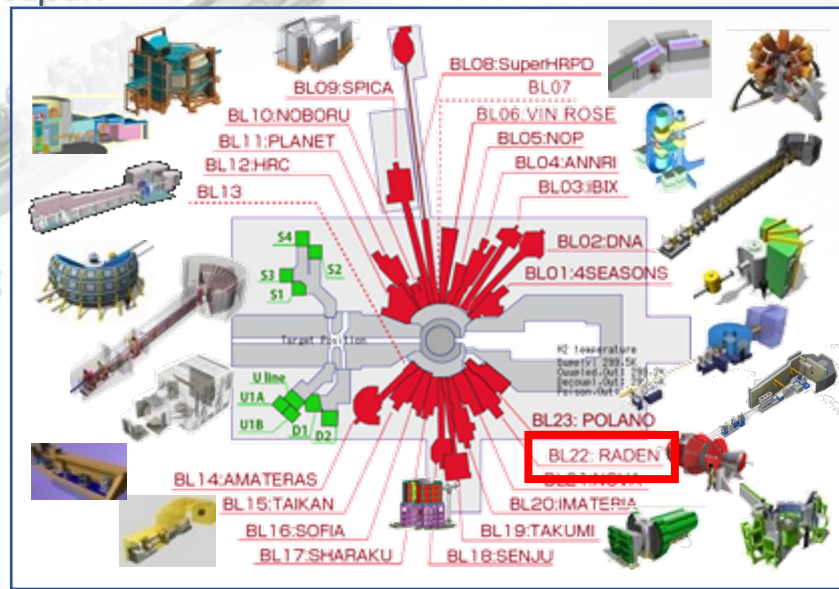
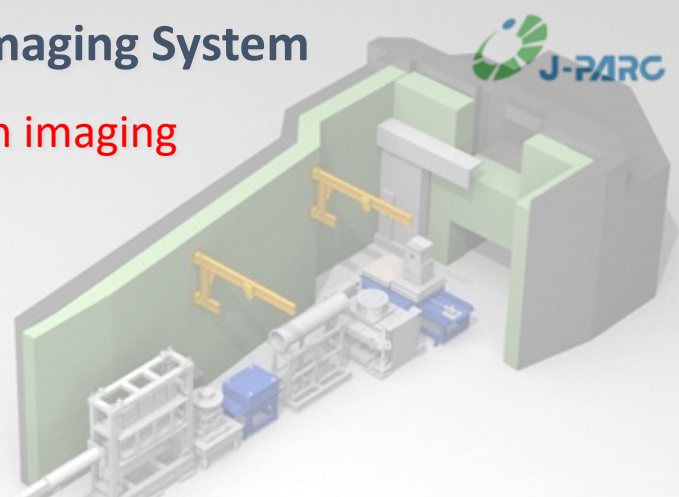
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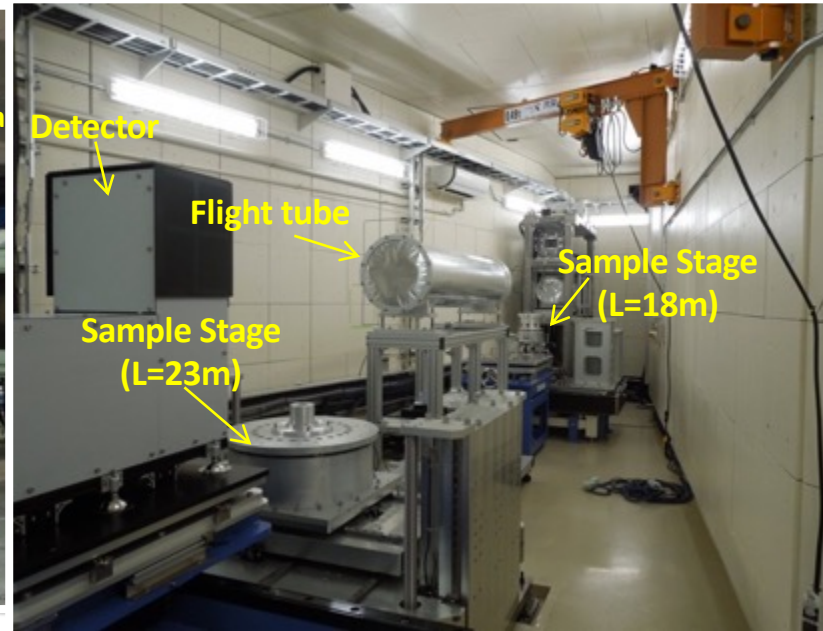
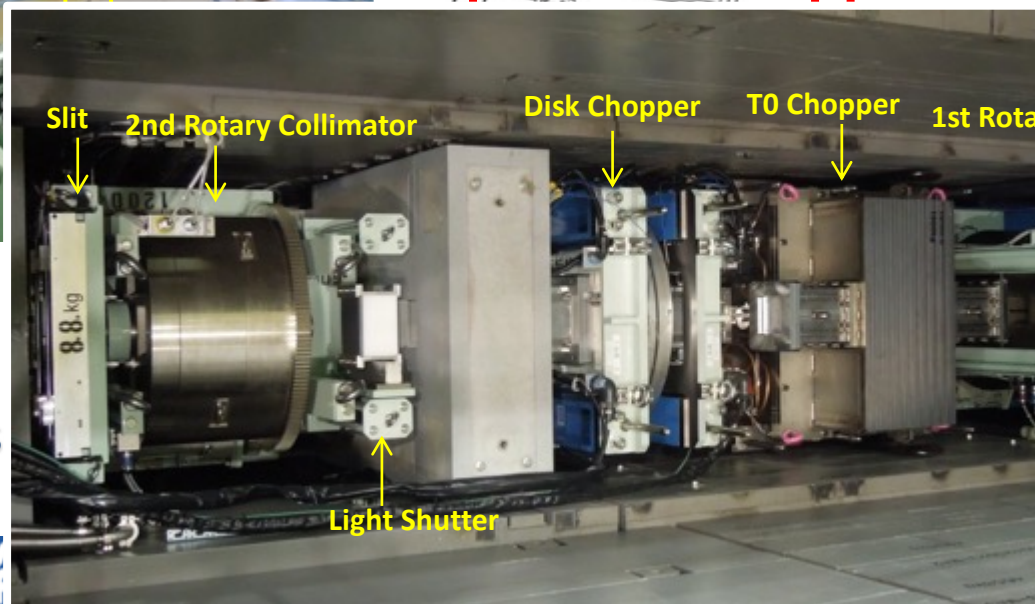
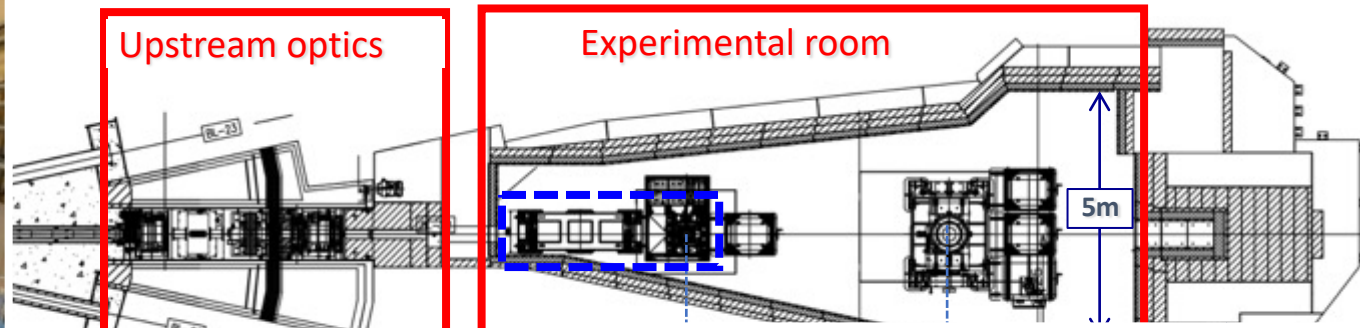
The world first instrument dedicated to the pulsed neutron imaging

- ✓ Pioneering facility for Energy-resolved neutron imaging fully using short-pulsed neutrons' nature
 - Bragg edge imaging
 - Resonance absorption imaging
 - Pulsed polarized neutron imaging
- ✓ Leading neutron radiography & tomography facility in Japan
 - Fine spatial resolution ($> 10 \mu\text{m}$)
 - Large FoV ($300 \times 300 \text{ mm}^2$)
 - Flexible sample positioning
 - Wide space for sample environment
 - In-situ/in-operando imaging
- ✓ Development environment of pulsed neutron imaging technique and related devices
 - Phase contrast/dark field imaging
 - Detector test and development



Structure of RADEN instrument

Shutter replacement



S

Specification of RADEN

Review of Scientific Instruments, 91, 043302 (2020)



<https://mlfinfo.jp/ja/bl22/>

Beam line number: BL22,

Moderator type: Decoupled liquid H₂

✓ Neutron flux :

- 1.7×10^7 n/sec/cm²@L/D=180 (E < 0.45 eV)

- 1.1×10^8 n/sec/cm²@L/D=180 (E < 1 MeV)

✓ Wavelength resolution:

- $\Delta\lambda/\lambda = 0.26\%$ @L=18m , **0.20%** @L=23m

✓ Wavelength range:

- $\lambda < 8.8 \text{ \AA}$ @L=18m , $< 6.9 \text{ \AA}$ @L=23m

✓ Field of View:

- $< 300 \times 300 \text{ mm}^2$ (Camera type)

- $< 100 \times 100 \text{ mm}^2$ (Event type)

✓ Spatial resolution:

- $> 10 \text{ }\mu\text{m}$ (Camera type) , $> 100 \text{ }\mu\text{m}$ (Event type)

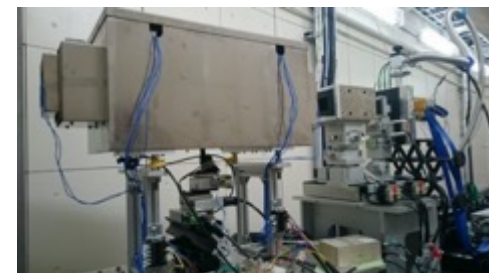
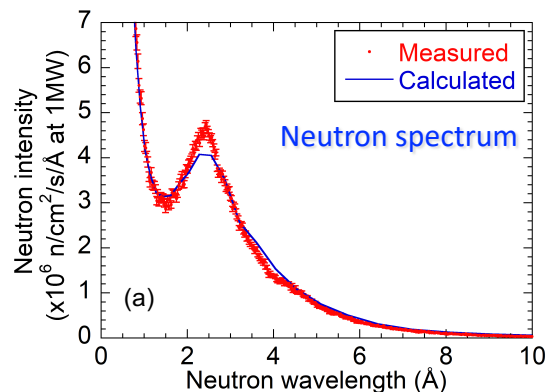
✓ Imaging detector systems:

- **Event type** and **Camera type** detectors

✓ Sample environment:

- Stages: large, medium, small, portable

- Sample heater: infrared heating, electric heating



ToF Polarimetry system



Talbot-Lau interferometer

Available options

✓ **ToF Polarimetry system:**

- Magnetic field imaging

✓ **Talbot-Lau interferometer:**

- Phase contrast imaging

- Dark field imaging

✓ **Diffraction detector, Gamma-ray detector**

- Neutron diffraction measurements

- Prompt gamma-ray analysis (PGA)

Neutron imaging detectors at RADEN

Conventional imaging radiography/tomography

Single-mirror camera system

Standard System

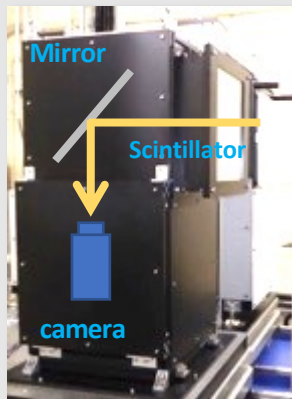
- Andor iKon-L, EMCCD
- $\Delta x > 30\mu\text{m}$
- No TOF

Short-time/energy selective system

- sCMOS + Image intensifier
- $\Delta x > 50\mu\text{m}$
- Synchronized imaging (<25Hz)
- Energy selection by ToF gate

Automated system for CT
Scintillator : ZnS/LiF, GOS

Camera type



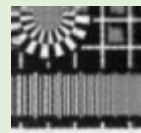
High-resolution system

- Hamamatsu sCMOS (ORCA Flash)
- Magnification = x1 and x2
- $\Delta x > 10\mu\text{m}$
- No TOF
- Automated system for CT
- Scintillator : P43, GAGG

Event type

nGEM

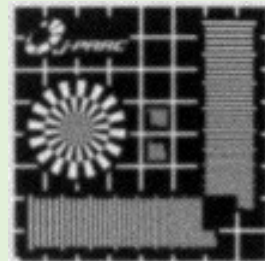
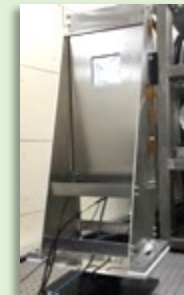
- Micro-pattern
- ^{10}B (10% eff.)
- FOV: $10 \times 10 \text{ cm}^2$
- $\Delta x=1\text{mm}$, $\Delta t=15\text{ns}$,
- Count rate < 0.5 Mcps



μNID

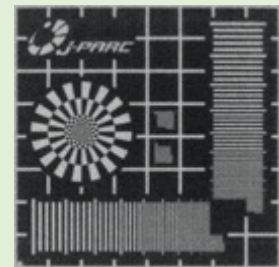
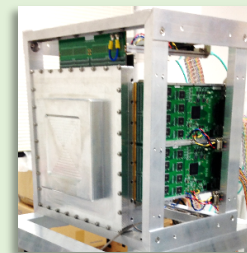
- Micro-pattern
- ^3He (26% eff.)
- FOV: $10 \times 10 \text{ cm}^2$
- $\Delta x=0.1\text{mm}$, $\Delta t=0.25\mu\text{s}$
- Count rate = 1 Mcps

Energy-resolved neutron imaging



LiTA12

- Li-glass scint. (23% eff.)
- FOV: $5 \times 5 \text{ cm}^2$
- $\Delta x=3\text{mm}$, $\Delta t=40\text{ns}$,
- Count rate = 6 Mcps



	2008	2009	2010	2011	2012	2013	2014	2015	...	2020	2021	2022
J-PARC	<ul style="list-style-type: none"> • First neutron beam • User program start 			→ Stop by the earthquake		→ Shutdown by HD accident and upgrade		→ MLF target trouble				
Neutron imaging beamline activities in J-PARC	- - - - - → Demo. in BL10		→ Conceptual design work		<ul style="list-style-type: none"> • Proposal approval by review board • Budget approval • Advisory committee meeting • Detailed design proposal approval 		→ Bidding of each component					
			Engineering designing & fabrication		Construction		• First beam				• Mid-term evaluation	
							Commissioning					
							User program					



RADEN is a relatively young instrument in MLF.

- ✓ Most of instruments in MLF were in user operation phase at the time of RADEN construction.
- ✓ Fortunately most of characterization methods of devices and neutronic performances were established already.
- ✓ Device control software was ready.

-> Time for the commissioning was relatively short, and RADEN started to accept user programs quickly.

Commissioning history



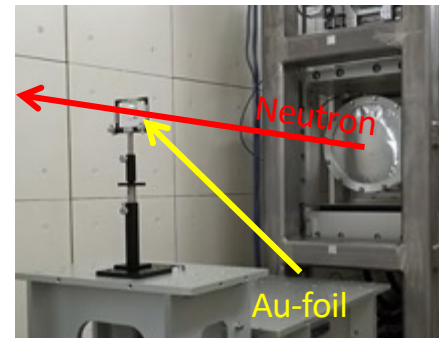
Beam power			Event & Milestone	Beam characterization	Device performance	Detector performance	Demonstrations	
300kW	2014	Nov.	Nov. 4th: Interlock test & radiation inspection Nov. 7th: First beam	Flux measurement (Gold foil activation method) #1 Beam size measurements (CCD) Flux measurement (Gold foil activation method) #2	Slit center position check Filter performance (3He monitor) Disk chopper phase check (3He monitor)	Scintillator test Uniformity, Luminosity, Spatial resolution	first CT test (CCD)	
		Dec.		Pulse width measurements #1 Material: synthetic mica spatial uniformity measurements (3He monitor, scanning)	Filter performance (LiTA)	LiTA test HV scan, Count rate, Threshold nGEM test HV scan, Count rate	Bragg edge (nGEM)	
	2015	Jan.	T0 chopper installation					
400kW		Mar.	First user experiment (Friendly user)	Beam size measurements (reconfirmation, CCD) L/D measurements (3He monitor, CCD)	T0 Chopper Phase delay adjustment and performance check Talbot-Lau interferometer Alignment & performance check	Continuing scintillator and counting detector performance test	Resonance absorption test (thermometry, LiTA) Phase imaging (CCD)	
		Apr.			Polarization analysis system Alignment & performance check	uNID test HV scan, Count rate		
500kW			Apr. 30th: Beam operation terminated due to the target trouble.	Back ground measurements Pulse width measurements #2 Material: La ¹¹ B ₆ , Natural Mica Detector: 3He counter		uNID, LiTA, nGEM test Count rate, Spatial resolution	Resonance absorption (LiTA) Polarization imaging (nGEM, uNID)	
500kW		Oct.	Oct. 31st: Beam operation resumed.			Scintillator test Luminosity check ThinGEM test	Imaging demonstration	
		Nov	Nov.9th: First "official" user program start Nov.20th: beam operation terminated due to the target trouble again.					

Commissioning results

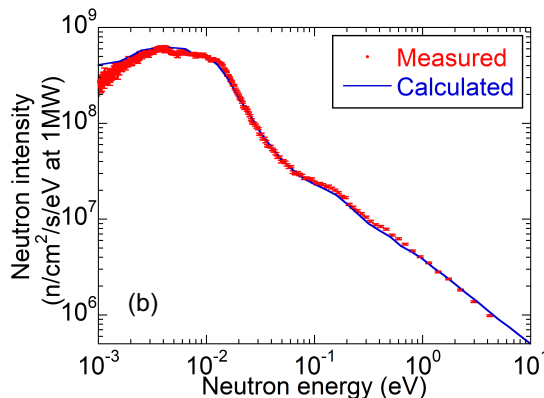
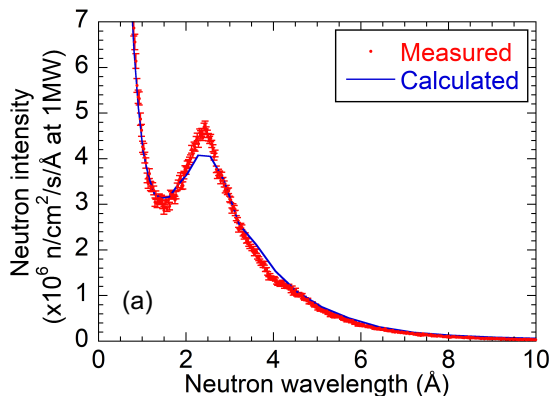
Neutron intensity

Gold foil activation method

- ✓ We did several times with changing Gold foil positions and beam collimation conditions.
- ✓ Gold foils ($1.5 \times 1.5\text{cm}^2$, $t=50\mu\text{m}$) were irradiated at $L=18.2\text{m}$ and 14.4m .
- ✓ w/ and w/o Cd cover
- ✓ TO chopper: ON and OFF
- ✓ Gamma-ray measurements of ^{198}Au



Neutron energy spectrum

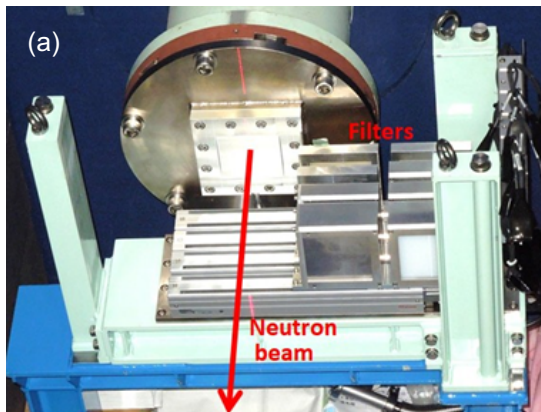


- ✓ Detector: Low efficiency ^3He monitor
- ✓ Detector position : $\sim 15.5\text{m}$
- ✓ Normalized by the result of Gold foil activation.
- ✓ Calculation: McStas simulation

-> Reasonable agreement with calculation in shape

Commissioning results

Filter performance test

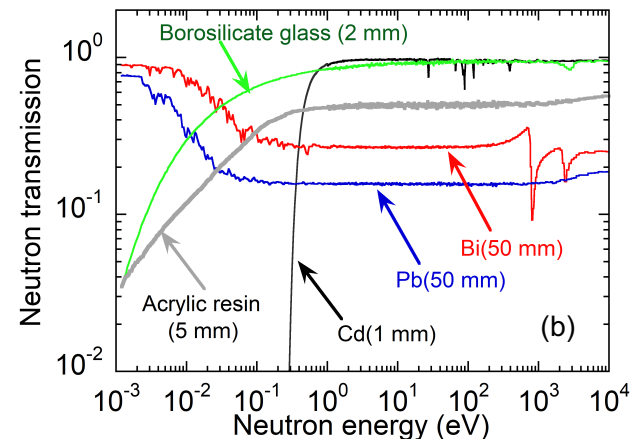
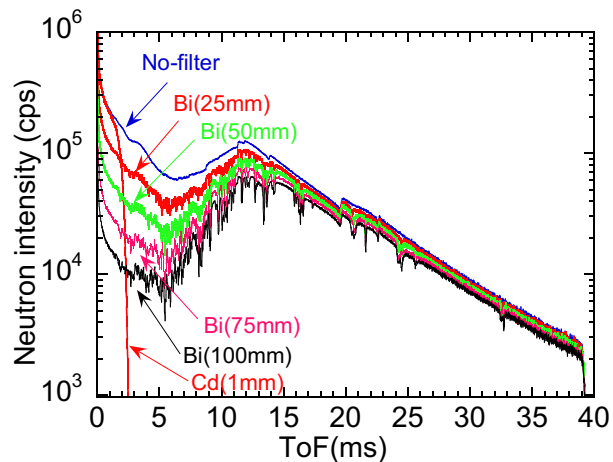


Filters are installed so as to reduce gamma-ray back ground at high-energy region or to conduct epi-thermal neutron imaging without thermal and cold neutrons.

Neutron energy spectrum

- ✓ Detector: ^3He monitor, LiTA, nGEM, μNID
- ✓ Detector position : 19m
- ✓ Changing filters

Bi (25, 50, 75 mm), Pb (25, 50, 75 mm), Cd, Borosilicate glass, Acrylic resin

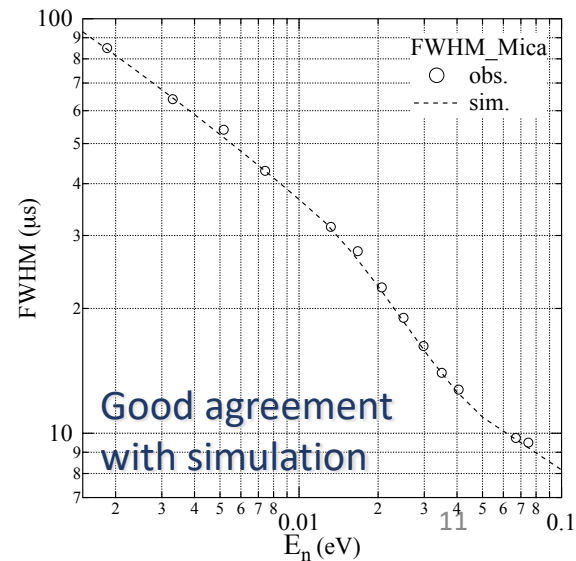
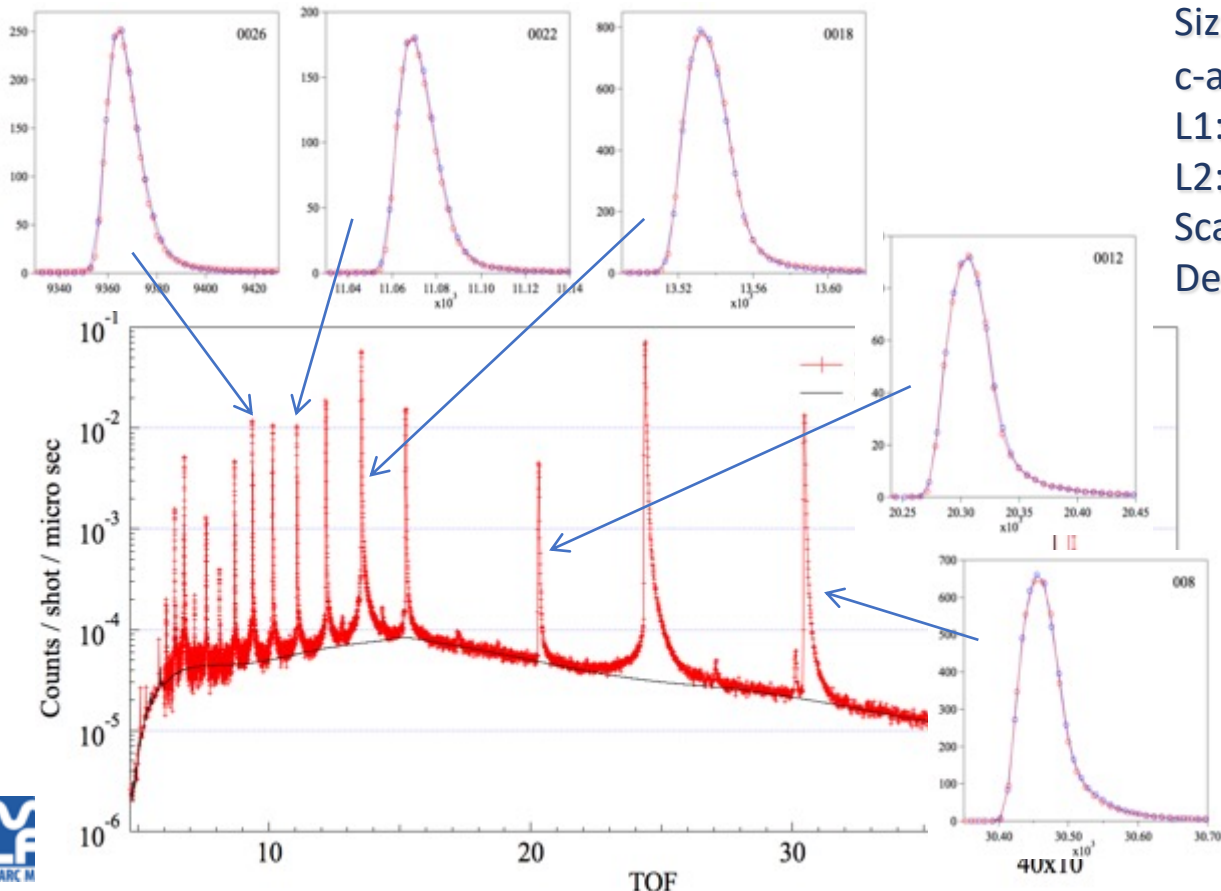


Commissioning results

Neutron pulse shape

Single crystal diffraction

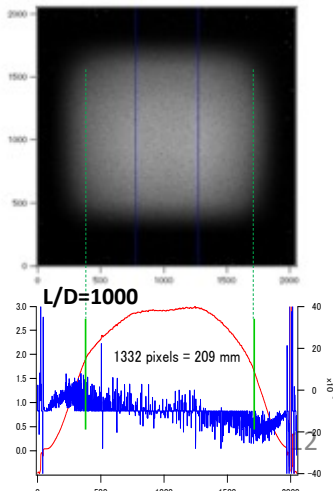
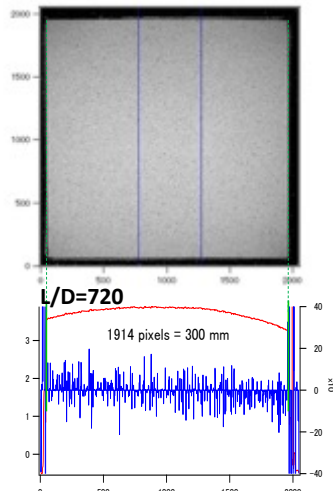
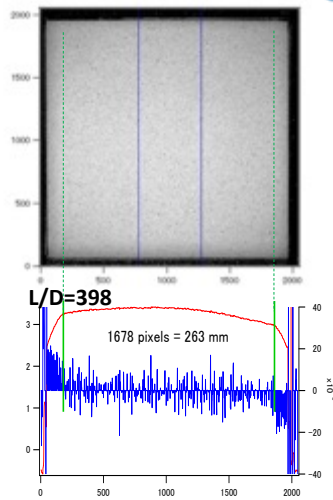
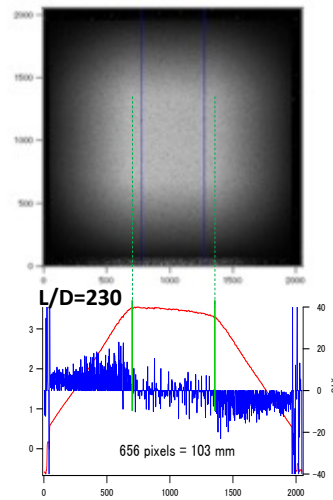
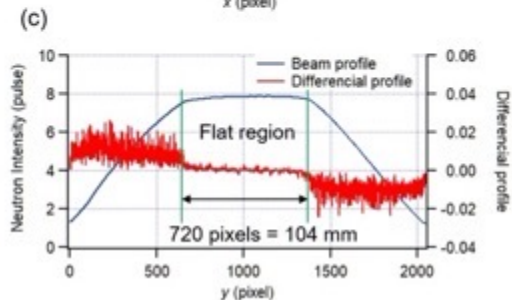
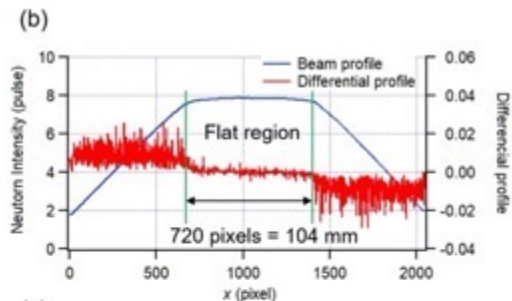
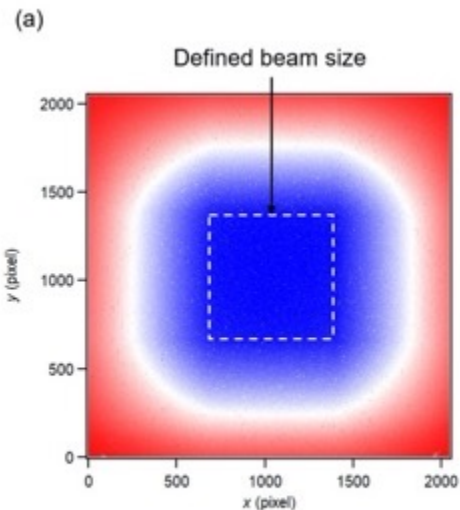
Sample: natural mica single crystal
 $\text{KAl}_2\text{AlSi}_3\text{O}_{10}(\text{OH})_2$
 Size: 50 mm x 10 mm x 1 mm (c-axis)
 c-axis length : 20 Å
 L1: 23m
 L2: ~1.2m
 Scattering angle $2\theta \sim 170^\circ$
 Detector: ½ inch ^3He counter



Commissioning results

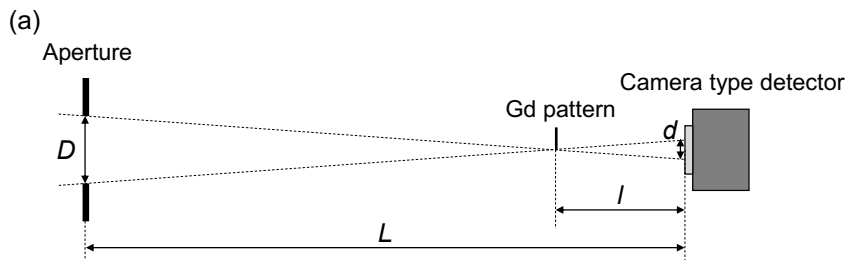
- ✓ Detector: CCD cam. and $^6\text{LiF/ZnS}$ scintillator
- ✓ Detector position : 23 m
- ✓ Changing L/D with changing collimation conditions.
- ✓ Prior to the measurements we took image of PE scattering so as to cancel scintillator inhomogeneity.

Neutron beam size



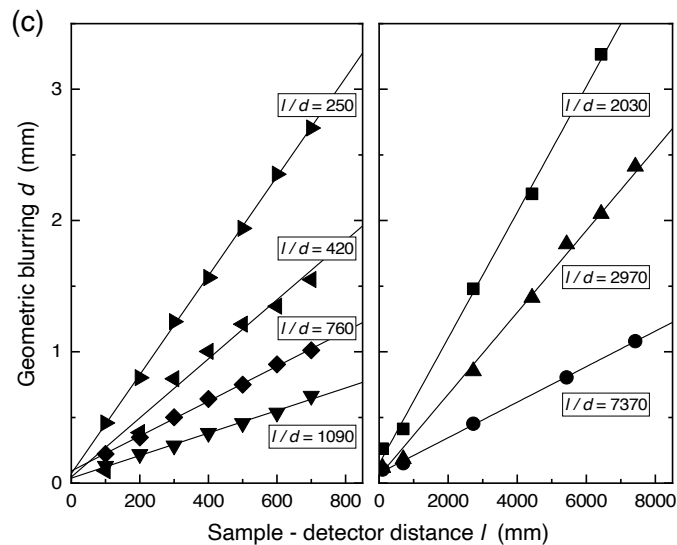
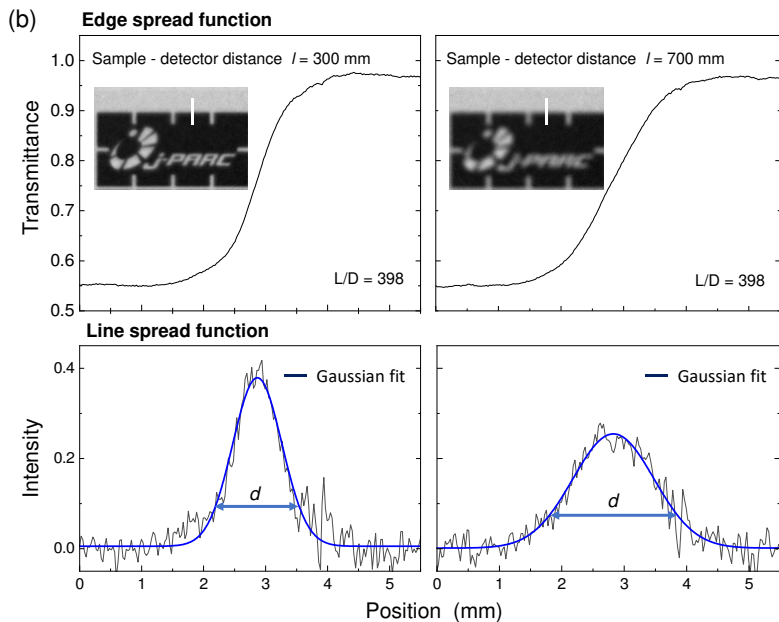
Commissioning results

L/D



- ✓ Detector: CCD cam. and $^6\text{LiF/ZnS}$ scintillator
- ✓ Test object: Gd thin film pattern
- ✓ Object position : 18 m & 23m
- ✓ Changing L/D and detector separation from the test object

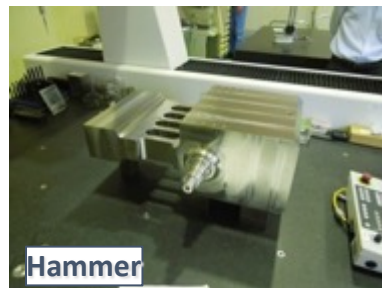
-> Evaluating geometrical blurring by fit it with line spread function.



	Collimator	100x100	50.1mm ϕ at 3.1m	26.4mm ϕ at 4.3m	15mm ϕ at 8m	6mm ϕ at 11.15m	5mm ϕ at 8m	2mm ϕ at 8m
L=23 m	L/D (calc.)	230	398	720	1000	1975	3000	7500
	L/D (measured)	250	420	760	1090	2030	2970	7370
	Beam Size (mm) (calc.)	100	250	300	144	100	173	181
	Beam Size (mm) (measured)	104(H) 104(V)	255(H) 258(V)	300(H) 300(V)	154(H) 155(V)	116(H) 103(V)	194(H) 189(V)	205(H) 196(V)

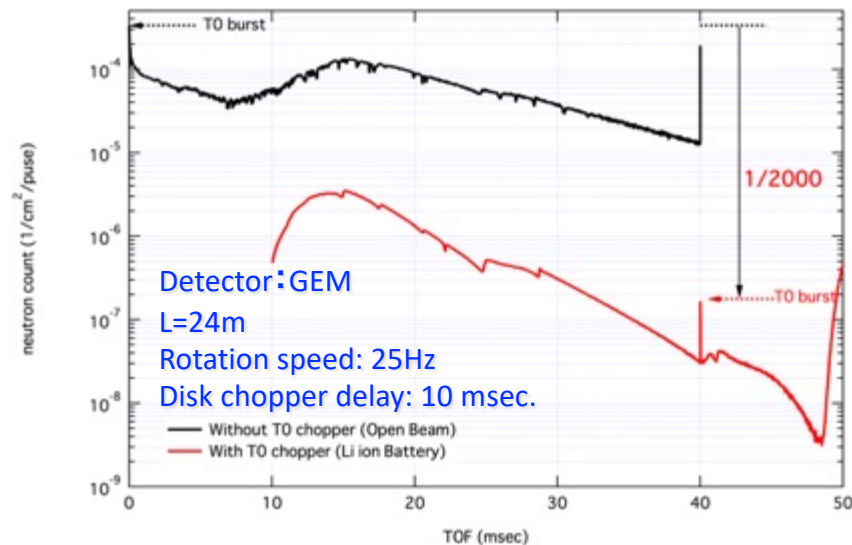
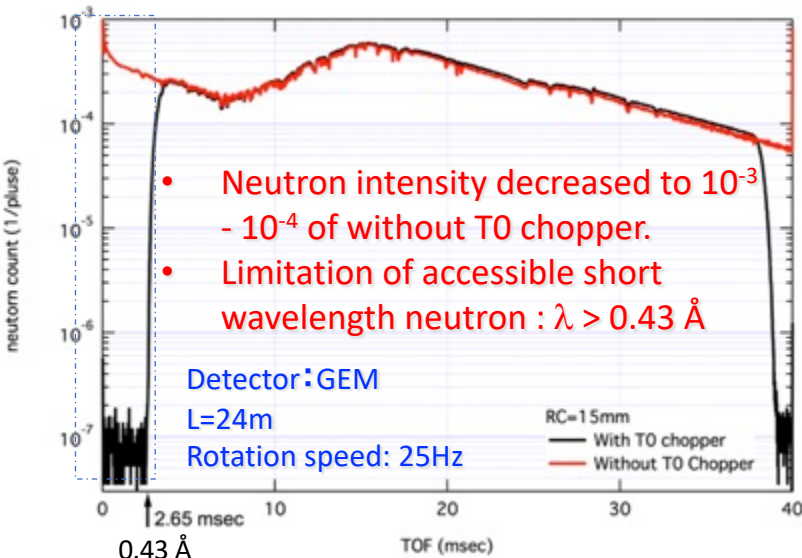
Commissioning results

T0 chopper

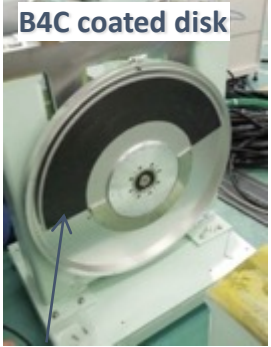


A T0 chopper is installed so as to eliminate flash gamma-ray and to suppress high-energy neutron back ground.

- ✓ Phase delay check
- ✓ Performance test
 - Transmission at around TOF=0
 - stopping power of prompt pulse



Commissioning results



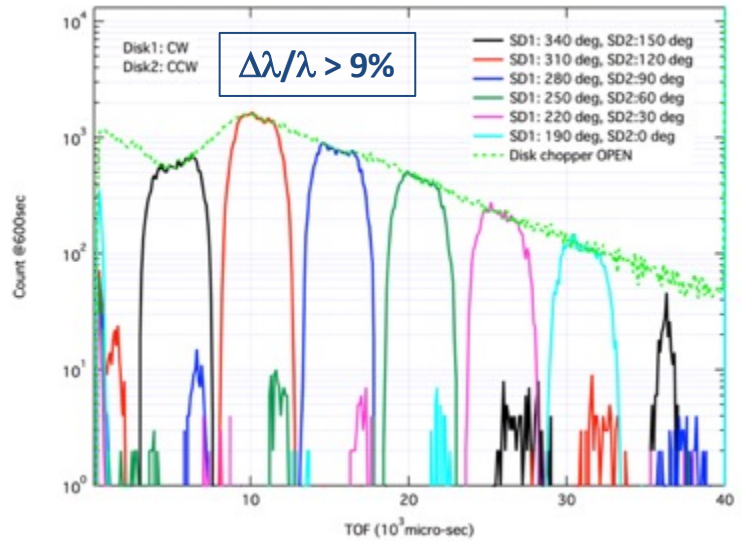
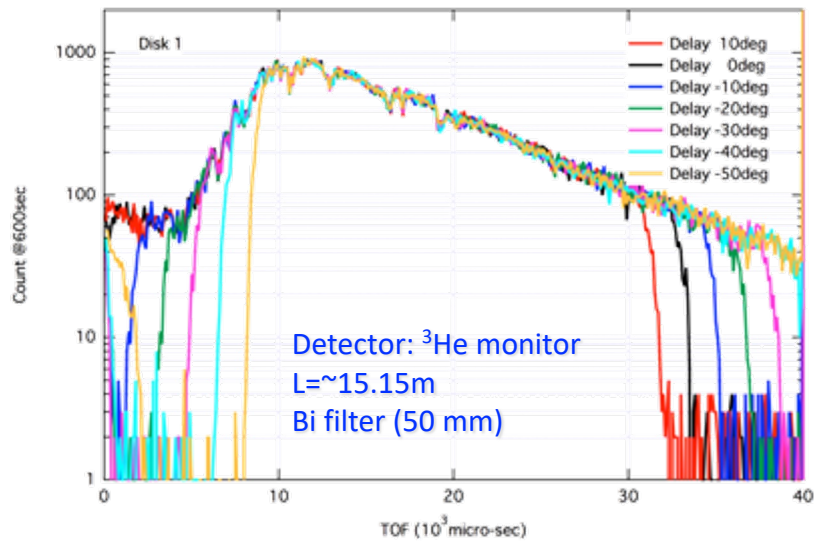
Opening angle of a disk = 190°

Double disk chopper

A double disk low-speed chopper is used to define band width and wavelength range.

- ✓ Phase delay check
- ✓ Performance test
 - Transmission
 - Frame overlap

Opening angle = 20 deg.



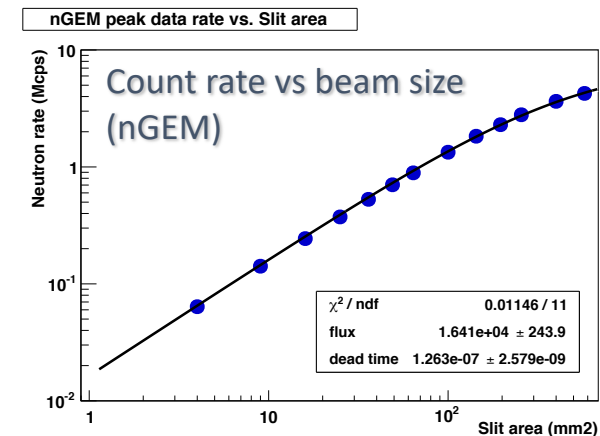
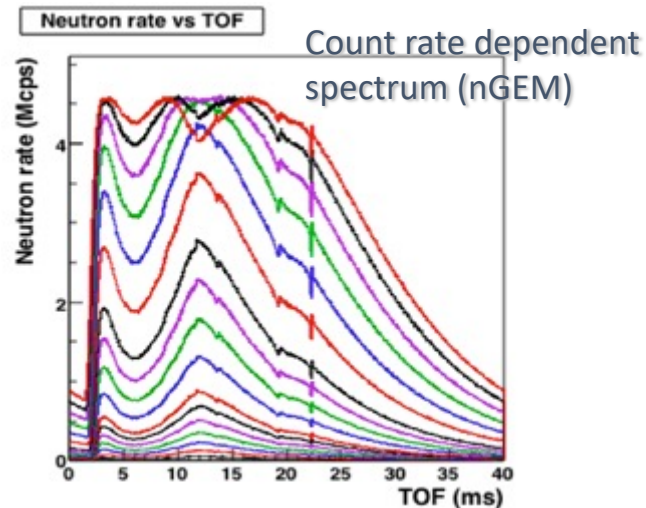
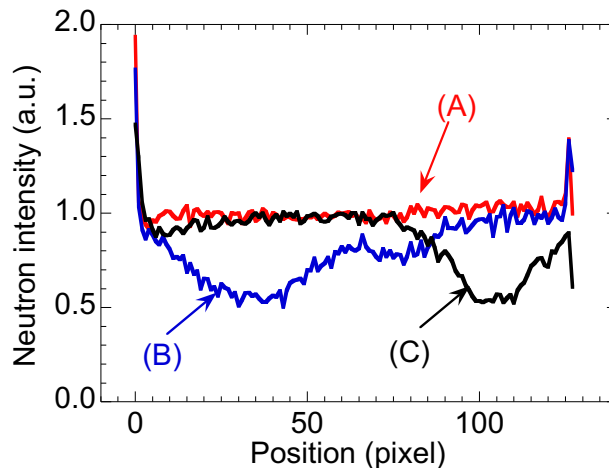
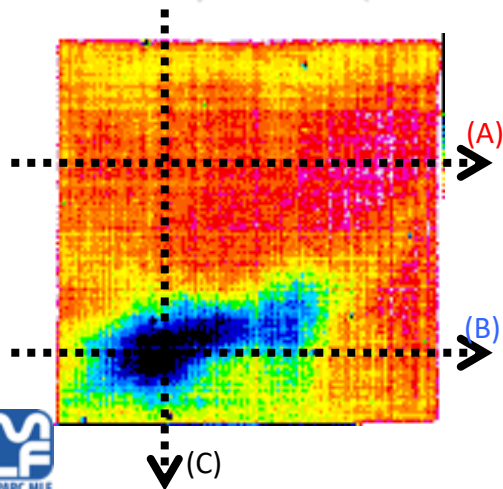
Commissioning results

Neutron detectors (event recording type)

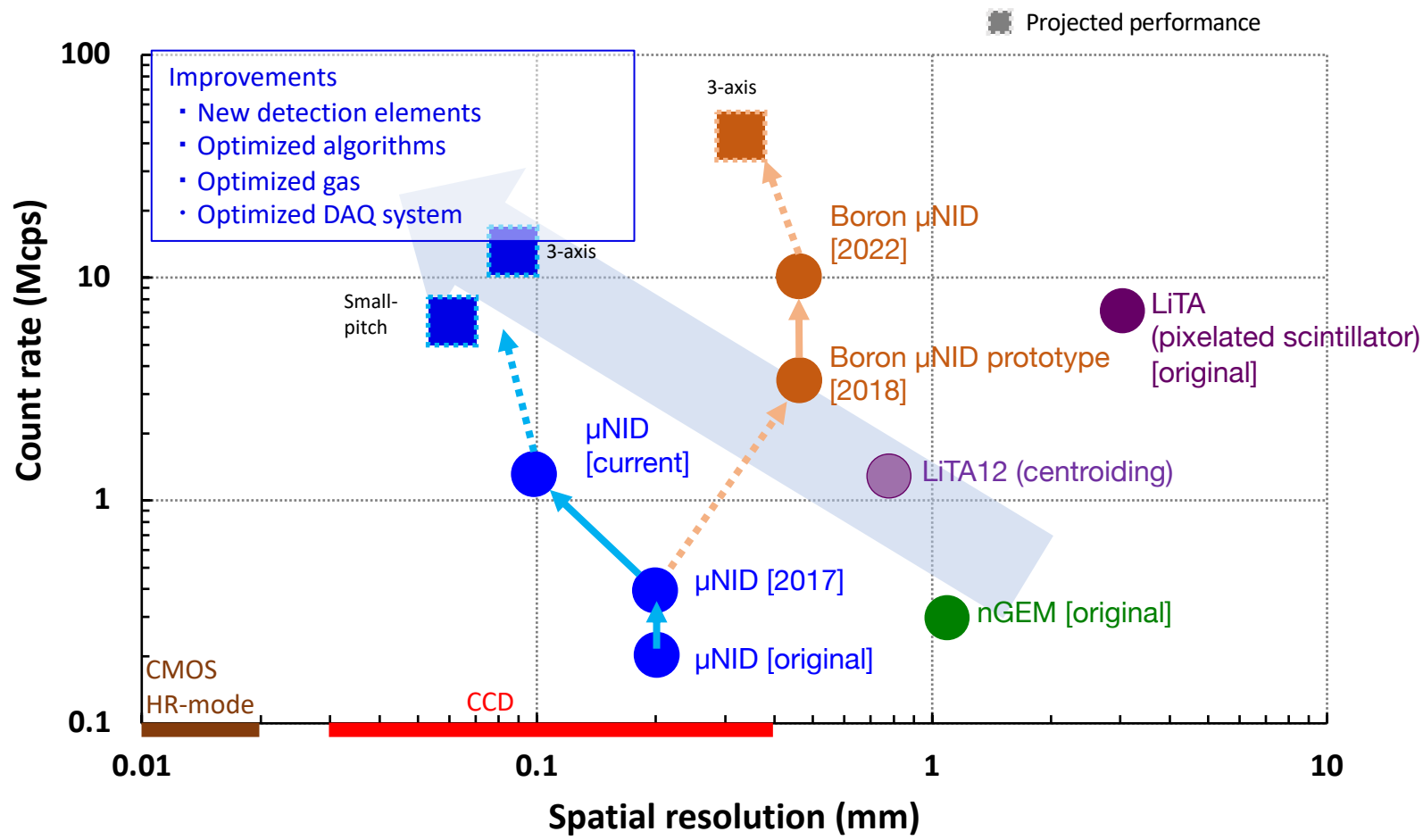
Test menu

- ✓ Basic operation
- ✓ Maximum rate/linearity
- ✓ Spatial resolution/image uniformity
- ✓ Time (TOF) resolution
- ✓ Gamma sensitivity
- ✓ Detection efficiency

Uniformity of nGEM (bad example)



Detector performance: original, current and projected (summary)



Neutron dose rate measurements inside the shield with heavy shutter closed so as to come in the shield safely.

- Detector: REM counter
- Beam power: 300 kW
- Position: L=ca. 15m, on beam axis
- Blocker (light shutter): Open/Close



Shutter (BL22)	Blocker (BL22)	Shutter (BL21)	Neutron Dose rate in BL22
Close	Open	Open	0.80 $\mu\text{S}/\text{h}$
Close	Close	Open	0.05 $\mu\text{S}/\text{h}$

- ✓ 2.6 $\mu\text{Sv}/\text{h}$ at 1 MW is expected
- ✓ We decided to close blocker before entry
- ✓ Expected radiation source: penetration of shutter or neighboring beam line (BL21)

About RADEN Commissioning

- Commissioning team = Instrument group member
Commissioning work has been done by RADEN instrument team.
- Instrument control -> iroha2 (python based software)
Dr. Inamura will introduce and explain it.
- Special tools for commissioning?
Pulse width : neutron diffraction measurements
Neutron flux: Gold foil activation
Spatial resolution and L/D: a test pattern made by Gd thin film
We used several detectors for beam characterization.
3He counter, monitor, 2D event type detectors, CCD cam, ...
- Data storage -> We use our own storage system.
- Documented? -> No. But mostly summarized in our instrument paper (and written in the log-books).

Thank you for your attention.