

Overview of Instrument Hazards

LOKI Instrument Safety Readiness Review Meeting

Overview



- 1. Instrument Hazard Analysis
- 2. Area Risk Assessment
- 3. Task Risk Assessments
- 4. Local Rules

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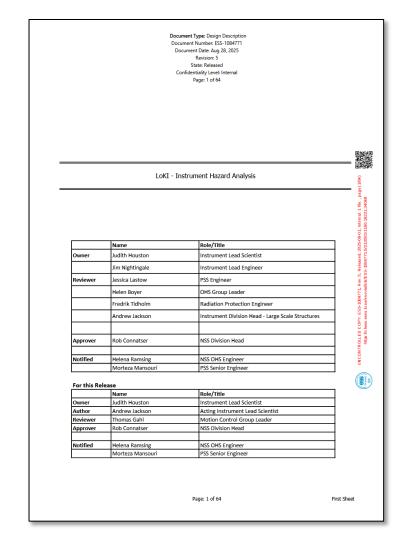
Instrument Hazard Analysis



ESS-1084771

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- Identifies hazards and assesses risk before and after mitigation.
- Equipment supplied with CE marking is supplied with operational instructions clearly stating intended use and hazards of operation and is not included in the IHA.





- Individual Design Risk Assessments (DRA) are supplied as required by EU directives
- The IHA records any residual risks identified in equipment design risk assessments that require further mitigation.
- The IHA includes risks that are not included in the design risk assessments and result from integration of the equipment or use of equipment outside it's intended use.

Equipment	DRA Reference
Chopper 1	ESS-3749883
Chopper 2	ESS-3805876
Heavy Shutter	ESS-4170570
Collimation Selector	ESS-4752105
Sample Snout	ESS-5072422
Detector Systems	ESS-5081613
Translating Monitor	ESS-5072425
Sample Stack	ESS-3972789
Slits Sets	ESS-4913719

Radiation Risk Index



R:	diation Hazard Iden	ntification		, , , , , , , , , , , , , , , , , , ,	6			, M	14	Risk Estimati	on and Reduction		н	,		V V	
- 1		2	3	4	- 6	7	10	- 11	12	13	14	15	16	18	9 20	21	22
Instrument Area	Instrument Sub- area	Radiati on Hazard Numb +	Mode	Cause / Initiating Event	Person Affected	Radiation Level exceeds	Likelhood peryear (FromH Category) ESS-000000	Severity	Likelihood *Severity	Iarget Hisk (From ESS, Iarget Risk for Rad Haz) ESS-0000(*	Actions to Mitigate Risk (Risk Controls)	Final H value- TO BE DISCUSSED	Comments Justification for Likelihood <i>I</i> Target Risk	Implemented Risk Controls and total Residuction factor	Tolerable (Yes/NO) [only for RSFs]	Further risk reduction	Comments Justification for any residual risk
Bunker-to- Cave	Bunker-to-cave/ Chopperpit	RadHaz1	Neutron beam On	Access to the bunker to cave area during operation	Exposed worker without radiation safety task	2mSvlyear	H1 1		#N/A	H2 1×10 -2	a) Shielding and barriers to prevent access to the area. b) RADWCHK permit by RP to access the area. c) Signage to warn of entering a possibly hazardous area. d) Shielding configuration controlled by RP. e) Procedures for using crare.		Target of ≤ 1X 10 - 2 selected based on reducing the likelihood of access in normal operation through administrative measures, prior to implementation of the PSS.				
Bunker-to- Cave	Bunker-to-cave/ Chopper pit	RadHaz2	Neutron beam On	Inadvertent removal of shielding of bunker to cave during operation.	Exposed worker without radiation safety task	20mSv/event	H3 1X10-4	dose > 20 mSvlevent	•N/A	H4 1×10 - 6	a) Shielding configuration controlled by RP and supported by PSS.		failure of an administrative measure (ARII) is assured to be 10: 2 year for a procedure involving an independent person, checking compliance with the AM, according to ESS-				
Bunker-to- Cave	Bunker-to-cave/ Chopper pit	RadHaz3	Neutron beam Off	Personnel in the bunker to cave area at the start of operation	Exposed worker without radiation safety task	2mSvlyear	H1 1		•N/A	H2 1×10 -2	a) Heavy shutter remains closed. b) Check the area for people prior to start of operation. c) RP procedures (radiation check, time and distance)		Target of ≤ 1X10-2 selected based on reducing the likelihood of operation of machine with person present through control measures, prior to implementation of the PSS				
Bunker-to- Cave	Bunker-to-cave/ Chopperpit	RadHaz4	Neutron beam Off	Heavy shutter inadvertently opened when person is in bunker to cave area	Exposed worker without radiation safety task	20mSwlevent	H3 1X10-3	dose > 20 mSvlevent	•N/A	H4 1×10-6	a) PSS preventing in advertent opening of the heavy shutter when burker to cave area is open limetolocked in closed position). b) PP operations veto key provided by PSS (re-evaluation of shielding by PP prior to start of operation)		Event class H2 was selected as it is an anticipated event that will happen with the least likelihood based on Table 1 on the General salety objectives ESS-0000004.				
Sample Area	Cave (sample environment)	RadHaz5	Neutron beam On	Access to the cave during operation	Exposed worker without radiation safety task	20mSvilyear	H1 1		#N/A	H2 1×10-2	a) Shielding and barriers to prevent access to the cave. b) Doors to prevent access to the cave where access points are required. c) Signage at access points warning of entering a possibly hazardous area.		Target of ≤ 1X 10 - 2 selected based on reducing the likelihood of access in normal operation through control measures, prior to implementation of the PSS.				
Sample Area	Cave (sample environment)	RadHaz6	Neutron beam On	Intrusion into cave through access door	Exposed worker without radiation safety task	20mSvlevent	H3 1X10-3	dose > 20 mSwlevent	•N/A	H4 1×10-6	a) Warnings implemented outside cave access door to alert persons of potential risk. b) Locking of oxee access door by PSS. o) Monitoring over access door by PSS and interlock with heavy shutter and proton beam.		Event class H2 was selected here as it is an anticipated event that could happen with the most likelihood based on. Table 1 on the General safety objectives ESS-000004.				
Sample Area	Cave (sample environment)	RadHaz7	Neutron beam On	Intrusion into cave through cave roof door	Exposed worker without radiation safety task	20mSvlovent	H3 1X10-3	dose > 20 mSwlevent	#N/A	H4 1×10-6	a) Handrall around the roof door limiting access to the roof door. b) Warnings implemented at the roof to alert persons of potential risk. c) Locking of roof door by PSS. d) Monitoring roof door by PSS and interlock with heavy shutter and proton beam.		Event class H3 was selected here as it is an unanticipated, seen that will happen with the least likelihood based on Table 1 on the General safety objectives ESS-000004.				
Sample Area	Cave (sample environment)	RadHaz8	Neutron beam Off	Personnel in the cave at the start of operation	Exposed worker without radiation safety task	2mSvlyear	H1 1		*N/A	H2 1X10 -2	a) Heavy shutter remains closed. b) Check the area for people prior to start of operation. c) RP procedures (radiation check, time and distance)		Target of ≤ 1X10-2 selected based on reducing the likelihood of operation of machine with person present through control measures, prior to implementation of the PSS				
Sample Area	Cave (sample environment)	RadHaz9	Proton beam On	Heavy shutter inadvertenily opened when person is in casee	Exposed worker without radiation safety task	20mSvlevent	H3 1X10-3	dose > 20 mSvlevent	#N/A	H4 1×10-6	a) Warming lights and sounders controlled by PSS intole cave to alert people that operation is immirrent. (b) PSS preventing inadventent opening of the heavy shutter when cases [5] PSS preventing inadventent opening of the heavy shutter when cases [5] Formalised seaton, in the cave prior to opening the heavy shutter, monitored by PSS. [4] PSS prevention of the province of the pro		Event class H2 was selected here as it is an actionated event that will happen with the lean it is likelihood based on Table I on the General safety observes ESS-000004.				
Cave/Detect or Area	Cave crawl space	RadHaz1	Neutron beam On	Access to the cave detector area crawl space during operation	Exposed worker without radiation safety task	10mSv/event	H1 1		*N/A	H2 1×10 -2	a) Shielding and barriers to prevent access to the cave. b) Signage at access points varning of entering a possibly hazardous area. o) Fence between the vessel and shielding to prevent access to the craval space.		Target of ≤ 1X:10-2 selected based on reducing the likelihood of access in normal operation through control measures, prior to implementation of the PSS.				
Cave/Detect or Area	Cave crawl space	RadHaz11	Neutron beam On	Intrusion into cave crawl space	Exposed worker without radiation safety task	10mSvlevent	H3 1X10-3	2 < dose < 10 mSwlevent	#N/A	H4 1×10-5	a) Warnings implemented outside detector vessel shielding door to alert persons of potential risk. b) DV shielding door looked by PSS. o) DV shielding door monitored by PSS and interlock with heavy shutter and proton beam.		Event class H3 was selected here as his an unanticipated seen that vill happen with the least likelihood based on Table Lon the General safety objectives ESS-0000004.				
Cave/Detect or Area	Cave crawl space	RadHaz1 2	Neutron beam Off	Personnel in the cave crawl space at the start of operation	Exposed vorker without radiation safety task	2mSvlyear	HI 1		•NVA	H2 1×10-2	a) Close heavy shutter b) SLow cared spector be of becked for people prior to operation, c) Fence between detector area shielding door and crawl space (controlled by RP)		Target of $\leq 1 \times 10^{-2}$ selected based on reducing the likelihood of operation of machine with person present through control measures, prior to implementation of the PSS.				
Cave/Detect or Area	Cave crawl space	RadHaz1	Proton beam On	Heavy shutter inadvertently opened when person is in cave crawl space	Exposed worker without radiation safety task	10mSv/event	H3 1×10-3	2 < dose < 10 mSvlevent	#N/A	H4 1×10-5	a) PSS preventing in advertent opening of the heavy shutter when the detector area is open.		Event class H2 was selected here as it is an anticipated event that vill happen with the least likelihood based on Table 1 on the General safety objectives ESS-000004.				
Cave/Detect or Area	Inside detector tank	RadHaz1 4	Neutron beam On	Access to the detector tank during operation	Exposed worker without radiation safety task	20mSvlevent	H1 1		•NVA	H2 1X 10 -2	a) Shelding and barriest to prevent access to the cave. b) Doors to prevent access to the detector tark where access points are required. c) Detector vescell under vacuum during operation which naturally prevents the door from opening. d) Signage at access points varining of entering a possibly hazardous area.		Targer of ± 1X 10 -2 selected based on reducing the likelihood of access in normal operation through control measures, prior to implementation of the PSS.				
< >	First Sheet	t Ove	rview	Intro Radiation Risk Index	Conventional Risks	s Revisio	on History	Check list S	ystems lis	t Conve	ntional Hazards list Radiation Lists Criteria list	Sheet1	Required Information for PSS ChessLink	s + : • =			· · · · · · · · · · · · · · · · · · ·

2025-12-05 LOKI SRR - OVERVIEW OF INSTRUMENT HAZARDS

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Conventional Risks

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Hazard number	Building		Instrument System Designation	Equipment		Category (mechanical, chemical, ergonomic_	Source of Hazard	SS Staff Users Visitors	Initiating event	Accident description	Consequence	Lifecycle Phase	Unmitigated Consequence Severity		Colu mn1	Unmitigated Probability of Avoidance		Unmitigated Frequency of Exposure			n4 Level o	
ConHaz62	D03	Sample Area	Sample Exposure System	Sample Stack with unknown SE equipment	13.6.3 H62	HazMechanical	Motorized components	×××	Local operation of sample stack with sample trolley loaded with unknown SE equipment that presents a crushing hazard	Crushing hazard	Crushing of body parts	Normal Operation	D - Single Fatality	Even Chance - Could easily happen	0.5	Probable - Likely, but not certain	0.1	Hourly - Multiple times a day	0.5	0.025 2- 0.025 Occasi	onal DX2	Unacceptable
ConHaz63	D03	Sample Area	Sample Exposure System	Sample Stack with unknown SE equipment	13.6.3 H63	HazMeohanical	Motorized components	× × ×	sample stack with sample trolley loaded with unknown SE equipment that presents a crushing	Crushing hazard	Crushing of body parts	Normal Operation	D - Single Fatality	Even Chance - Could easily happen	0.5	Highly Unlikely - Possible, but very difficult to avoid	0.99	Hourly - Multiple times a day	0.5	0.2475 2- Occas	onal DX2	Unacceptable
ConHaz64	D03	Sample Area	Sample Exposure System	Sample Stack with Trolley attached	13.6.3 H64	HazMechanical	Motorized components	× × ×	Sample trolley (or SE equipment) on Sample stack is driven into detector vessel or snout	Damage to vacuum vessels, fractured parts	Vacuum hazard, noise, shrapnel	Normal Operation	C - Injuries requiring support of emergency services	Probable - Not surprised	0.75	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5	0.3375 Cocas	onal CX2	Tolerable
ConHaz65	D03	Sample Area	Sample Exposure System	Sample Trolley	13.6.3 H65	HazMeohanical	Slippery surfaces	××	overloaded/top heavy trolley, causes instability/loss of control,	loaded trolley falls (400kg) of equipment dropped	Crushing of body parts	Normal Operation	C - Injuries requiring support of emergency services	Probable - Not surprised	0.75	Even Chance - 50/50 chance that it will be avoidable	0.5	Daily – Every day, or less frequently for long durations (hours)	0.25	0.09375 Occas	onal CX2	Tolerable
ConHaz66	D03	Sample Area	Sample Exposure System	Detector Vacuum Vessel	13.6.3 H70	HazMeohanical	Vacuum	× × ×	window damaged by exceeding pump down cycles	Vacuum window failure	Flying debris from proximity of broken window are projected in the proximity	Normal Operation	D - Single Fatality	Even Chance - Could easily happen	0.5	Even Chance - 50/50 chance that it will be avoidable	0.5	Constant - Large proportion of the day involves exposure to the hazard	0.9	0.225 2- Occas	onal DX2	Unacceptable
ConHaz67	D03	Sample Area	Sample Exposure System	Detector Vacuum Vessel	13.6.3 H71	HazMechanical	Vacuum	×	window damaged through overpressure of vacuum vessel	Vacuum window failure	Flying debris from proximity of broken window are projected in the proximity	Maintenance	D – Single Fatality	Possible - Unusual for it to happen	0.1	Even Chance - 50/50 chance that it will be avoidable	0.5	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02	0.001 3-Rei	iote DX3	Unacceptable
ConHaz68	D03	Detector Vessel	Scattering Characterization System	Detector Vacuum Vessel	13.6.3 H66	HazMeohanioal	Vacuum	×	Person working in vacuum vessel for prolonged periods	Claustrophobia, lack of adequate air supply.	Fainting, falling	Maintenance	C - Injuries requiring support of emergency services	Likely - To be expected	0.9	Almost Impossible - Not possible to avoid the nazardous event, i.e. invisible hazard, fast moving	0.999	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02	0.01798 2- Occas	onal CX2	Tolerable
ConHaz69	D03	Detector Vessel	Soattering Characterization System	Detector Vacuum Vessel	13.6.3 H67	HazMeohanioal	Vacuum	×	Person/s accidentally shut inside vessel then vacuum is turned on	Person inside vacuum has no air supply	Asphysiation	Maintenance	E - Multiple Fatalities	Unlikely - Could occur, but would be quite surprising	0.009 ¹	Highly Unlikely – Possible, but very difficult to avoid	0.99	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02	0.00018 3 - Res	iote EX3	Unacceptable
ConHaz70	D03	External to instrument	Experimental Cave	Raised flooring	13.6.3 H72	HazMeohanioal	Unprotected heights	× × ×	Falling from edge (1m)	Falling from raised platform	Falling from 1m height	Normal Operation	C - Injuries requiring support of emergency services	Likely - To be expected	0.9	Unlikely - Possible, but hard to avoid	0.9	Constant - Large proportion of the day involves exposure to the hazard	0.9	0.729 2- Occas		Tolerable
ConHaz71	D03	External to instrument	Experimental Cave	Raised flooring	13.6.3 H73	HazMeohanical	Slippery surfaces	× × ×	Uneven flooring	Tripping whilst transversing floored area	Falling over	Normal Operation	B - Injuries requiring professional treatment, includes LTIs	Probable - Not surprised	0.75	Possible - Avoidance is possible and feasible	0.75	Constant - Large proportion of the day involves exposure to the hazard	0.9	0.50625 2 · Occas	onal BX2	Tolerable
ConHaz72	D03	External to instrument	Experimental Cave	Raised flooring	13.6.3 H74	HazMechanical	Unprotected heights	×	Floor tile removed and not replaced, exposing a unprotected height	Falling 1m through hole	Falling	Maintenance	B - Injuries requiring professional treatment, includes LTIs	Probable - Not surprised	0.75	Possible - Avoidance is possible and feasible	0.75	Few Years - Every few years	0.001	0.00056 3 - Ren	iote BX3	Tolerable
ConHaz73	D03	External to instrument	Auxiliary Equipment	Instrument Crane	13.6.3 H75	HazMeohanioal	Suspended loads	× × ×	Overloading of crane	Mass too heavy - crane or lifting equipment fracture	debris and falling mass	Normal Operation	D - Single Fatality	Even Chance - Could easily happen	0.5	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5	0.225 2- 0.225 Occas		Unacceptable
ConHaz74	D03	External to instrument	Auxiliary Equipment	Instrument Crane	13.6.3 H76	HazMechanical	Suspended loads	× × ×	Lifting using inappropriate lifting equipment	Incorrect lifting equipment (e.g. liftings eyes, slings) fail during lifting causing loads to fall	debris and falling mass	Normal Operation	D - Single Fatality	Even Chance - Could easily happen	0.5	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5	0.225 2- 0.ccas		Unacceptable
ConHaz75	D03	External to instrument	Auxiliary Equipment	Instrument Crane	13.6.3 H77	HazMechanical	Suspended loads	××	Incorrect use of crane by inexperienced operators	Driving suspended loads into nearby persons or structures	hitting people, damaging nearby equipment resulting in debris	Normal Operation	C - Injuries requiring support of emergency services	Probable - Not surprised	0.75	Possible - Avoidance is possible and feasible	0.75	Hourly - Multiple times a day	0.5	0.28125 2 · Occas	onal CX2	Tolerable
ConHaz76	D03	Detector Vessel	Scattering Characterization System	Detector Vacuum Vessel	13.6.3 H78	HazErgonomic	Poor illumination	×	Carrying out detector maintenance activities in vessel with inadequate lighting	Tripping, dropping of 20kg loads	Injuries from falling, injuries from dropping loads	Maintenance	C – Injuries requiring support of emergency services	Certain	1 ,	Almost Impossible - Not possible to avoid the nazardous event, i. e. invisible hazard, fast moving	0.999	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02	0.01998 2- Occas	onal CX2	Tolerable
< >	Firs	t Sheet C	Overview Intro	Radiation Ri	sk Index	Conventiona	al Risks	Revision F	distory Check list	Systems list	Conventional Hazards	list Radiation Lis	sts Criteria list St	neet1 Required Info	ormation	n for PSS ChessLin	ks	+	; (1		



Conventional Risks (Cont)

Α	S	T	U	V \	/ X	Y	Z	AA	AB	AC AC	AD	AE	AF	AG	AH A	ıl AJ	K AL	AM	AN	A0
Hazard number	Unmitigated Probability of Avoidance		Unmitigated Frequency of Exposure	Colum Like	elih Column4	Level of Bisk	Unmitigated BISK Bating	Control Measures	Residual Risk Severity	Residual Probability of	Column19	Residual Probability of	Colum n21	Residual Frequency of	Column Like	blih 124 Column25 of	el Residual R	SK Action Owner	Mitigations to be implemented	Reference
		▼			V			v	▼	~	•	→	▼	▼	▼	Ris	26	<u> </u>	·	V
ConHaz62	Probable - Likely, but not oertain	0.1	Hourly – Multiple times a day	0.5 0.0	2- 25 Occasiona	al DX2	Unacceptable	Handover to Motion Safety (Common MCA)	D - Single Fatality	Unlikely - Could occur, but would be quite surprising	0.009	Likely - It is most likely that you can avoid the hazardous event, i.e. see the hazard approaching and move	0.01	Hourly – Multiple times a day	0.5 5E-	05 4- E Improbable	K4 Tolerabl	e CMCA	Handover to Motion Safety (Common MCA)	Motion risk analysis of Neutron Instruments ESS-5467337 Table of Motion ESS-0114726
ConHaz63	Highly Unlikely - Possible, but very difficult to avoid	0.99	Hourly - Multiple times a day	0.5 0.2	175 2- Occasiona	al DX2	Unacceptable	Handover to Motion Safety (Common MCA)	D - Single Fatality	Highly Unlikely - Conceivable, but extraordinary	0.001	Likely - It is most likely that you can avoid the hazardous event, i.e. see the hazard approaching and move	0.01	Hourly - Multiple times a day	0.5 5E-	06 4- E	K4 Tolerabl	CMCA	Handover to Motion Safety (Common MCA)	Motion risk analysis of Neutron Instruments ESS-5467337 Table of Motion ESS-0114726
ConHaz64	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5 0.3	375 2- Occasiona	al CX2	Tolerable	Handover to Motion Safety (Common MCA)	C - Injuries requiring support of emergency services	Unlikely - Could occur, but would be quite surprising	0.009	Probable - Likely, but not certain	0.1	Hourly - Multiple times a day	0.5 0.00	005 3-Remote C	K3 Tolerabl	CMCA	Handover to Motion Safety (Common MCA)	Motion risk analysis of Neutron Instruments ESS-5467337 Table of Motion ESS-0114726
ConHaz65	Even Chance - 50/50 chance that it will be avoidable	0.5	Daily - Every day, or less frequently for long durations (hours)	0.25 0.09	375 2- Occasiona	al CX2	Tolerable	unusual or hazardous SE equipment	C - Injuries requiring support of emergency services	Possible - Unusual for it to happen	0.1	Probable - Likely, but not certain	0.1	Daily - Every day, or less frequently for long durations (hours)	0.25 0.00	025 3-Remote C	<3 Tolerabl	•	Task risk assessment for manoeuvring and storage of SE equipment	Task Risk Assessment ESS-1549899
ConHaz66	Even Chance - 50/50 chance that it will be avoidable	0.5	Constant - Large proportion of the day involves exposure to the hazard	0.9 0.2	2- 25 Occasiona	al DX2		a) window guard mirts depris in sample area. I Close the window guard, or versit the vacuum in the detector vessel, prior to allowing access to the sample area by PSS. c) PSS interlock window guard when access is allowed. d) Signage	D - Single Fatality	Almost Impossible - Possible only under extreme circumstances, or after the failure of several control measures	0.0001	Likely - It is most likely that you can avoid the hazardous event, i.e. see the hazard approaching and move	0.01	Constant - Large proportion of the day involves exposure to the hazard	0.9 9E-	07 5-Highly C improbable C	K5 Tolerabl		Maintenance schedule	PSS documentation ESS-3731373 ESS-2638795 ESS-4710284 ESS-2443067
ConHaz67	Even Chance - 50/50 chance that it will be avoidable	0.5	Annually - Annually, or once in the equipment lifetime lasting weeks		101 3 - Remote	e DX3	Unacceptable	a) window guata imiss deens in sample area.) [Close the window guard, or vent the vacuum in the detector vessel, prior to allowing access to the sample area by PSS. o) PSS interlock window guard when access is allowed. d) Signage e) Diverpressure protective device. Dry air let up not sequired. When immorratives.	D - Single Fatality	Almost Impossible - Possible only under extreme circumstances, or after the failure of several control measures	0.0001	Probable – Likely, but not certain	0.1	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 2E-	07 5-Highly C improbable C	K5 Tolerabl		Operational Manual. Task risk assessment	PSS documentation ESS-3731373 ESS-2988785 ESS-4710264 ESS-2443067
ConHaz68	Almost Impossible – Not possible to avoid the hazardous event, i.e. invisible hazard, fast moving	0.999	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 0.01	798 2- Occasiona	al CX2	Tolerable	through gate valves and side door. Operational Manual, Task risk assessment	C - Injuries requiring support of emergency services	Highly Unlikely - Conceivable, but extraordinary	0.001	Likely - It is most likely that you can avoid the hazardous event, i.e. see the hazard approaching and move	0.01	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 2E-	07 5-Highly 0 improbable 0	K5 Acceptab	le	Task risk assessment	ESS-5081614
ConHaz69	Highly Unlikely - Possible, but very difficult to avoid	0.99	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 0.00	1018 3 - Remote	e EX3	Unacceptable	a PDD interiods or derector vesser door and vacuum pumps. B) PSS safety token released upon access to detector vessels to prevent unauthorized closure of the detector vessel, o) Controlled maintenance following T ask risk assessment. (b) Limit access to the detector vessel according to ESS Rules for Working in Confined spaces (FSS-2078717).	E - Multiple Fatalities	Almost Impossible - Possible only under extreme circumstances, or after the failure of several control measures	0.0001	Probable – Likely, but not certain	0.1	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 2E-	.07 5-Highly E improbable E	K5 Tolerabl		PSS control of vacuum vessel and vacuum pumps. Search procedures to be created and documented. Maintenance staff training following PAMS	Detector Manual ESS-5061614 PSS Documentation ESS-3731373 ESS-2698795 ESS-4710264 ESS-2443067
ConHaz70	Unlikely - Possible, but hard to avoid	0.9	Constant - Large proportion of the day involves exposure to the hazard	0.9 0.7	2- 29 Occasiona	al CX2	Tolerable	Guard Rail edge protection	C - Injuries requiring support of emergency services	Likely - To be expected	0.9	Unlikely - Possible, but hard to avoid		Constant - Large proportion of the day involves exposure to the hazard		2- 29 Occasional C	<2 Tolerabl		Design and construction of North sector bunker raised platform to integrate with exposed edge	
ConHaz71	Possible - Avoidance is possible and feasible	0.75	Constant - Large proportion of the day involves exposure to the hazard	0.9 0.50	625 Cocasiona	al BX2	Tolerable	Use of COTS flooring product. Good housekeeping and maintenance	B - Injuries requiring professional treatment, includes LTIs	Highly Unlikely - Conceivable, but extraordinary	0.001	can avoid the hazardous event, i.e. see the hazard approaching	0.01	Constant - Large proportion of the day involves exposure to the hazard	0.9 9E-	06 4- E	4 Acceptab	le		
ConHaz72	Possible - Avoidance is possible and feasible	0.75	Few Years - Every few years	0.001 0.00	056 3 - Remote	e BX3	Tolerable	Flooring dos not contain services expected to equire regular maintenance. Provide temporary barriers create Task risk assessment	B - Injuries requiring professional treatment, includes LTIs	Unlikely - Could occur, but would be quite surprising	0.009	ыкену – к iSTIIÖSTIKEly mai you can avoid the hazardous event, i.e. see the hazard approaching		Few Years - Every few years	0.001 9E-	08 5-Highly E	K5 Acceptab	le	Produce Task risk assessment for any works needed	Task Risk Assessment ESS-1549899
ConHaz73	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5 0.2	2- 25 Docasiona	al DX2	Unacceptable	Crane compliant with relevant EU standards. Clearly marked litting limit. Mechanical overload rotection. Inspection and load test. Operational Manual in Swedish. Trained operators. Maintenance schedule	D – Single Fatality	Almost Impossible - Possible only under extreme circumstances, or after the failure of several control measures	0.0001	Probable – Likely, but not certain	0.1	Hourly - Multiple times a day	0.5 SE-	-06 4 - C Improbable C	K4 Tolerabl		Operator training. Maintenance schedule	ESS-0402063(ESS.Handbookforrigging)
ConHaz74	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5 0.2	2- 25 Occasiona	al DX2	Unacceptable	Follow ESS rigging rules and only use registered lifting equipment. Lifting inspection procedure	D - Single Fatality	Highly Unlikely - Conceivable, but extraordinary	0.001	Unlikely - Possible, but hard to avoid	0.9	Hourly - Multiple times a day	0.5 0.00	005 3-Remote D	K3 Unaccepta	ble Rigging	Lifting inspection plan and control of lifting equipment	ESS-0402063 (ESS Handbook for rigging)
ConHaz75	Possible - Avoidance is possible and feasible	0.75	Hourly - Multiple times a day	0.5 0.28	1125 2 - Occasiona	al CX2	Tolerable	2 tonne load limit. Only trained operators use crane. Crane can be electrically isolated and locked to prevent unwanted use.	C - Injuries requiring support of emergency services	Unlikely - Could occur, but would be quite surprising	0.009	Likely - It is most likely that you can avoid the hazardous event, i.e. see the hazard approaching and move	0.01	Hourly - Multiple times a day	0.5 5E-	05 4- C	K4 Tolerabl	•	Operator training	ESS-0402063 (ESS Handbook for rigging)
ConHaz76	Almost Impossible - Not possible to avoid the hazardous event, i.e. invisible hazard, fast moving	0.999	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 0.01	998 2- Occasiona	al CX2	Tolerable	Internal lighting included. Task lighting to be used where internal lighting is not deemed sufficient. Task risk assessment	C - Injuries requiring support of emergency services	Unlikely - Could occur, but would be quite surprising	0.009	Probable - Likely, but not certain	0.1	Annually - Annually, or once in the equipment lifetime lasting weeks	0.02 2E-	05 4- C Improbable	<4 Tolerabl		SAR inspection. Task risk assessment (check lighting is adequate for activity before starting task)	LoKI detector operation and maintenance manual ESS-5081614 Task risk assessment ESS-1549899
< >	First Sheet Ov	erview	Intro Radiation	Risk Index	Convention	onal Risks	Revision Histor	Check list Systems list C	onventional Hazards list		Criteria lis	st Sheet1 Required	Informat	ion for PSS Chess	Links	+	: ◀			,

2025-12-05 LOKI SRR - OVERVIEW OF INSTRUMENT HAZARDS

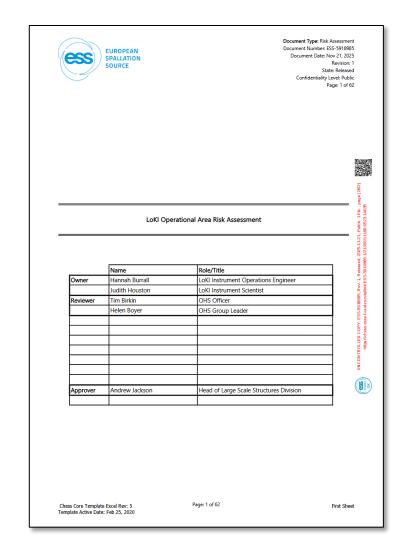
Area Risk Assessment



ESS-5918985

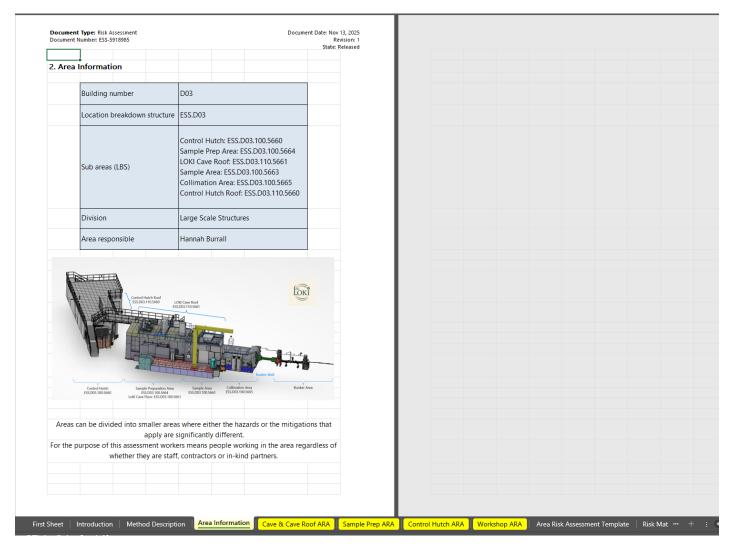
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- Identify, evaluate and control potential risks associated with operational areas
- Operational areas have been classifed as laboratory spaces, office spaces or general workspaces reflecting the differing levels of risk and safety control measures required in each environment
- •As a general guide an area risk assessment informs staff and those entering the area about the hazards that may be present in the area, all or part of the time.
- •A living document that will be updated as new risks are identified as LoKI enters SSO and full operational mode



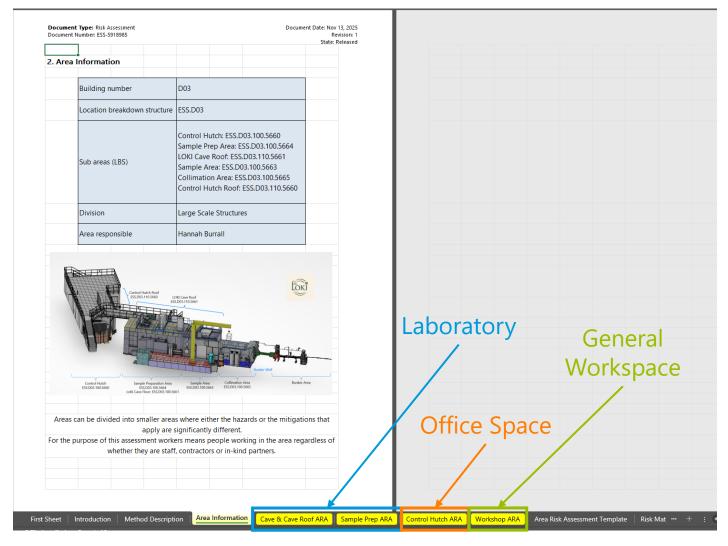
Area Information





Area Classification





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LoKI Cave & Cave Roof

Α	В	l c	D	E	F	l G	Н	1		l K	L	М М	l N	0	P
n K	T Cave & Cave R	oof A	rea Risk Assessme	nt				•							
			ilea Kisk Assessifie	aic											
	Classification: Labora SS.D03.100.5663 & ESS.D03.														
	:55.D05.100.3005 & E55.D05.	Is hazard												1	
zld	Hazard Type	present in	Hazard description	What are the possible Consequence?		Initial rating		Existing mitigations to control risk	R	Residual ratin	ng	Further action needed	Owner	Follow up	Comments
0.		the area?					_			_	_				
					erity	hood	Risk		werith	hood	Risk				
					Š	Ek	H, M , L, A		Š	Lkeli	H, M , L, /	\			
			Electrical hazards are present due to	Electric shock, burns, or fire on contact with live											
	Electrical	\ v	energized instrument racks and control electronics, cable trays and cabling, motors,	parts during maintenance, installation or alignment tasks. Faulty or damaged cabling	4	3		Only qualified personnel handle live circuits, lock-out/tag-out procedures, regular inspection, appropriate protection as needed. Follow ESS electrical	4	1	м				
	Liettitai	1 ^	electrical outlets, and other energized sub-	leading to short circuits, sparking, or fire.	-	'		self audit scheme.	"	'	141				
			systems in the sample cave and on the roof o	Accidental activation of motors or other											
				Contact with moving or actuated components such											
				as linear stages, rotary stages, stack mechanisms, or pneumatic actuators. Pinch points,				Software and physical interlocks; motion emergency & operational stops;							
	Marken land (Marking		Moving stages, stack motions, or other	entanglement, or crushing between moving	4			enable switch required for movement of sample stack while cave door is	4	1	м				
	Mechanical / Motion	, x	motorized and/or pneumatic assemblies	assemblies and stationary structures or personnel.	4	2	М	open; barriers where needed; maintain safe distance; refer to motion risk	4	1	M				
				Unexpected motion during alignment, calibration, or maintenance. Possible collisions with tools.				assessment							
				instruments, or personnel in proximity.											
3	Fall from Height	×	Working on elevated roof structures	Fall leading to serious injury	4	2	М	Barriers and handrails on roof and around hatch, including chained section	4	1	м				
_	Tan Tom Telgin	- "	Cables, uneven flooring, tools, or cooling	Tun reading to serious injury		-		in place; maintain 3 points of contact; use harness where required							
ļ	Slips, Trips & Falls	X	lines specifically inside the cave	Minor injury or sprain	2	3	L	Good housekeeping, cable management, adequate lighting	2	1	A				
			Changes in working elevation around the												
			instrument: step up to false floor (stairs to	Sprains, bruising, lacerations; possible fractures; in		,	м	Handrails installed on access stairs; good general lighting; personnel trained	,	١.					
	Fall / Drop Hazard	, x	sample cave), and steps to the top of the cave/hutch. Potential for slips, missteps, or	worst case a fall from height could result in serious injury.	3	3	M	to maintain 3 points of contact when climbing; work on cave roof only permitted by authorized personnel.	3	1	L				
			falls while carrying tools or equipment.	injury.				permitted by authorized personner.							
			Forklifts and other service vehicles may												
			operate in the corridor and shared space	Crushing injury, fractures, contusions; potential				Marked walkways and exclusion zones; forklift operators certified;	١.		м				
Ь	Vehicles moving	, x	between LoKI and TBL during installation, maintenance, and material transport activities	severe or fatal injury in case of direct impact;	4	3	М	radio/visual communication in shared work areas; spotter used during tight maneuvers; speed limits enforced; general lighting adequate.	4	2	M				
			Potential for collision with personnel or	damage to instrainer components.				maneavers, speed mines emorees, general lighting adequate.							
,	Chemical (IPA, Coolants, Samples)	x	Cleaning and maintenance fluids (IPA, glycol)	Skin/eye irritation, fire risk	3	2	L	Chemical handling training; use in ventilated area, PPE (gloves, goggles), SDS	3	1	ı				
_		×	Water based samples (H2O, D2O). Water baths, Julabos circulators, or cold lines		3	2	-	available; suitable storage; no ignition sources. Trained users, leak checks, pressure relief where needed	3	1	-				
		*						Area classified, interlocked access, controlled by RP & PSS team, regular			L				
<u> </u>	Radiation (Supervised Area)	X	Beamline exposure	Exposure to ionizing radiation	4	2	М	surveying of area, personal dosimeter required	4	1	М				
0	Radiation (Supervised Area)	x	Activation of materials	Exposure to ionizing radiation	3	2	L	Area classified, interlocked access, controlled by RP & PSS team, regular	3	1	L				
		1	A Class II visible laser is used for aligning	-				surveying of area, personal dosimeter required Laser safety signage at sample cave entrance; alignment procedure					1	-	
1	Laser Radiation (Class II)		sample environment components inside the	Temporary flash blindness; discomfort; possible	2	2	Δ	documented; operators trained not to look directly into the beam; beam	١,	1	Δ				
١.	Laser Radiation (Class II)	_ ^	sample cave. The beam is low-powered but	minor and reversible eye irritation. No permanent injury expected under normal avoidance response.	2		A	directed away from viewing height; beam switched off when not actively in	2	'	A				
		1	can be hazardous if intentionally stared into. Electrical faults or flammable materials (IPA,			-		use. CO ₂ fire extinguisher inside/nearby cave; no hot work without permit;	-				-	-	
2	Fire	X	cabling)	Burns, smoke inhalation, property damage	4	2	М	minimize combustible storage; self-extinguishing bins	4	1	М				
3	Noise	x	Operation of motors, pumps, or vacuum	Hearing damage (prolonged)	3	2	L	Hearing protection available, limit exposure time	3	1	L				
	Manual Handling	X	systems Handling components	Back or muscle strain	3	3	M	Lifting aids, team lifting, manual handling training	3	1			-	-	
•	manaarramiy	<u> </u>	The LoKI crane, overhead crane, and bunker	Date of marcic ream			- 11			<u>'</u>	-				
5	Lifting / Crane Operation	X	crane are present and regularly operated in	Dropped load, crush injury, equipment damage	4	3	Н	Crane certified, load limits posted, trained and authorized operators only, taglines used, exclusion zone enforced	4	1	М				
	-	1	this area. Disposal of rags, cleaning solvents, and										-	-	
6	Environmental / Waste	X	packaging	Contamination, slip hazards	3	2	L	Segregated waste bins, spill kits	3	1	L				
7	Ventilation / Fume Exposure	x	Limited ventilation during IPA use or in-situ	Dizziness, irritation	3	2		Local extraction fans, short-duration tasks	3	1	ı				
	· ·		reactions					· ·		- '			1		
	Lighting / Visibility Access Control	X	Low light areas within cave Unauthorized access to cave during active	Trip, poor visibility of hazards Injury due to motion or electrical hazards	2	2	A M	Portable lighting, fixed illumination Lockable access doors, signage, key control	2	1	A M		1	-	
_			Not present in general operations, but	my my man or creation materials	-			ODH monitors installed inside and outside cave; ensure adequate		<u> </u>					
_	00000		potential for low oxygen levels during specifi					makilakian masfassa kasima saidia siah asaa mashib afaas masim kasimasi							
	Cave & Cave Roof ARA	Sample F	rep ARA Control Hutch ARA W	orkshop ARA Area Risk Assessment Temp	late R	isk Matrix	Revision	History ChessLinks +		1					

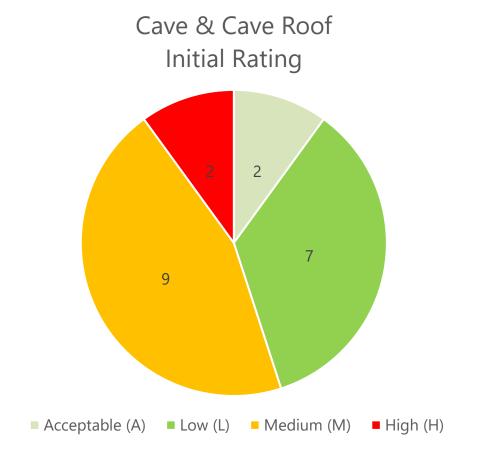
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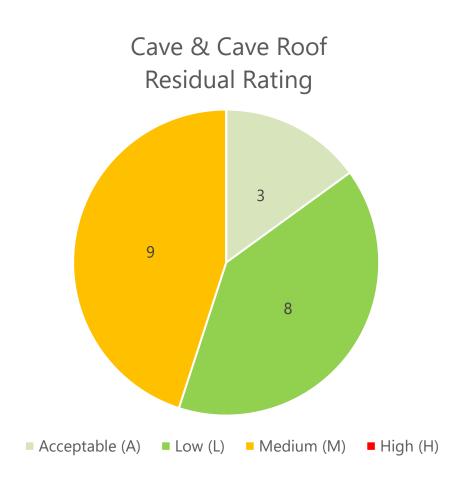
ARA Template

Hazld No.	Hazard type	Is hazard present in the area?	Hazard description	What are the possible Consequence?	Severity -	Likelihoo	<u>a</u>	Existing mitigations to control risk	Severity 2	Likelihoo 7 d 2	Residual r	Further action needed	Owner	Follow up	Comments
	Area Hazard Analysis / Work Environment	Risk Assessm	nent												
Hazld No.	Hazard Type	Is hazard present in the area?	Hazard description	What are the possible Consequence?	lı	nitial rating	9	Existing mitigations to control risk	R	esidual rati	ing	Further action needed	Owner	Follow up	Comments
					Severity	Likelihood	Risk H, M, L, VL		Severity	Likelihood	Risk H, M, L, VL				
1	Electrical safety	·													
1.1	Is there any electrical equipment?														
1.2	Is there any residual voltage > 60 V, more than 1 second after switching off?														
1.3	Is any static electricity present which could present a hazard?														
2	Fire & Chemical safety														
2.1	Are there any substances that are toxic, oxidising, irritant, harmful, corrosive (if so, state which)														
2.2	Carcinogenic, Mutagenic, Reprotoxic? (CMR)														
2.3	Flammable?														
	(ie. Liquids, gases or dust)														
2.4	Explosive?														
2.5	Dangerous for the environment?														
2.6	Is there any asbestos used in the equipment?														
3	Biological safety														
3.1	Is there any Biological agent involved? If so state which.														
3.2	Could growth of microorganisms occur?														
4	(E.g. legionella) Cryogenic safety, Oxygen Deficiency Hazards (ODH) & Oxygen enrichment														
4.1	Is there any Cryogenic fluid?														
4.2	Are any inert gases used that could be an ODH?														
4.3	Are any other gases present that could be an ODH?														
4.4	Could oxygen enrichment occur?														
5	lonizing radiation														
5.1	Open sources?														
5.2	Sealed sources?														
5.3	Activated or contaminated material?														
5.4	Radioactive waste?									-		-			
5.5	Equipment generated?														
	(Generated by the equipment under consideration. E.g. particle														
	beam, x-ray equipment)														
6	Artificial optical radiation (except laser)														
6.1	Is there any Ultraviolett radiation?														
6.2	(wavelength 100 - 400 nm)											-			+
6.2	Visible radiation? (wavelength 380 - 780 nm.)														
< > ·	Cave & Cave Roof ARA Sample Prep ARA Control Hutch ARA	Workshop ARA	Area Risk Assessmer	nt Template R	isk Matrix	Revision	History	ChessLinks	+			: •			

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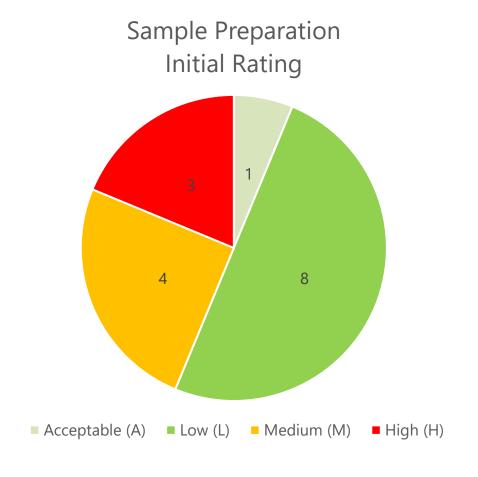
Cave & Cave Roof

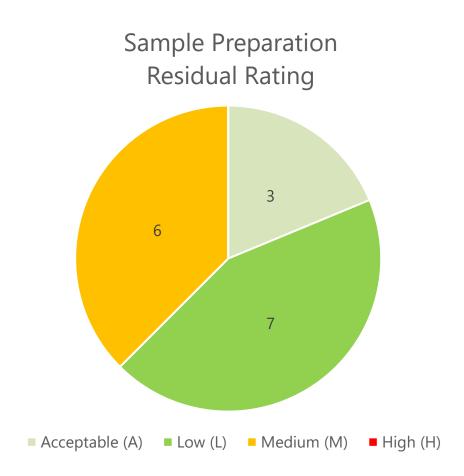




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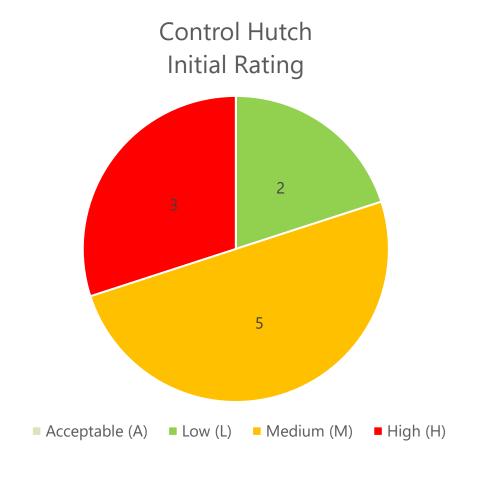
Sample Preparation Area

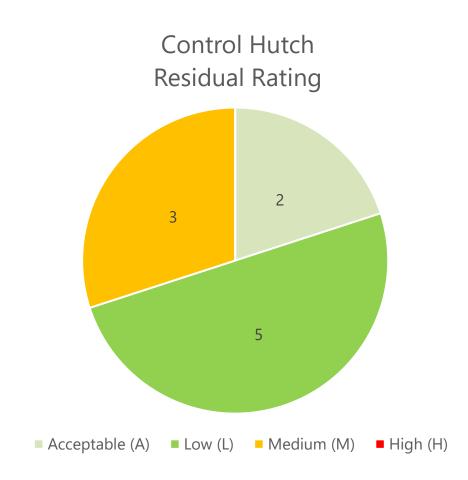




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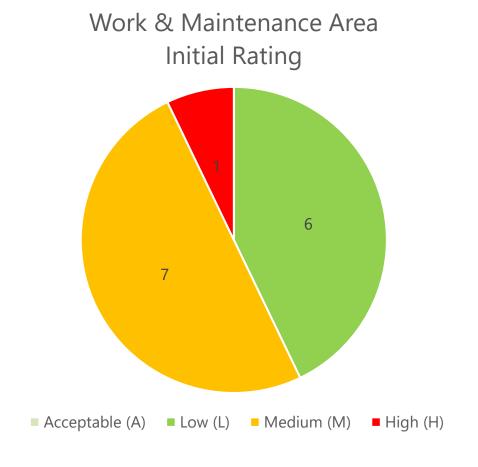
Control Hutch





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Work & Maintenance Area

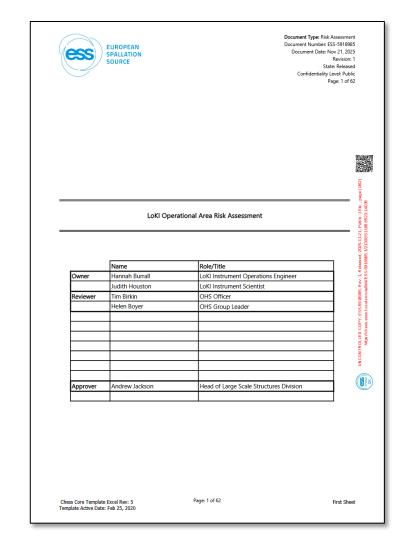




Summary

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- •Hazards have been identified, evaluated, and mitigated
- •In all cases there are no remaining highlevel risks
- Living document and will be updated as new risks are identified during SSO and full operational mode



Task Risk Assessments

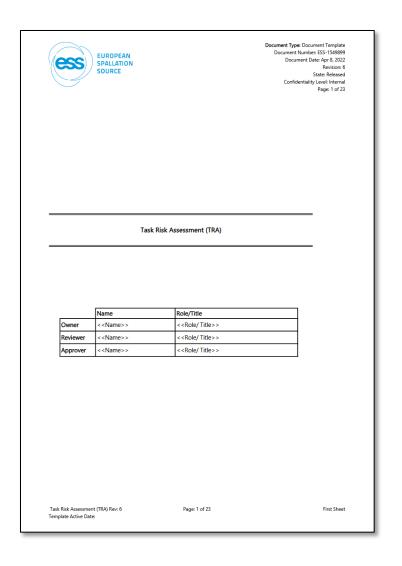


Taks Risk Assessments (TRA)

General Overview

- Used to identify hazards and required controls for specific tasks before work begins
- Follow the general ESS template (ESS-1549899)
- Task description, hazards, risk level, and control measures
- Required for new, non-routine, or higher-risk activities, especially during commissioning and maintenance
- Ensure consistent evaluation, clear responsibilities, and proper documentation
- Improve coordination between teams and reduce the likelihood of accidents or equipment damage







- Covers all general operational, maintenance, handling and support activities routinely performed on the instrument
- Included hazards associated with mechanical equipment, lifting operations, electrical systems, RP, compressed air, thermal systems, hand tools, facility infrastructure and general sample handing activities
- •To be read in parallel with LoKI Operational ARA (ESS-5918985)
- •A living document and will be updated as new tasks arise, especially as LoKI enters SSO and full operational mode





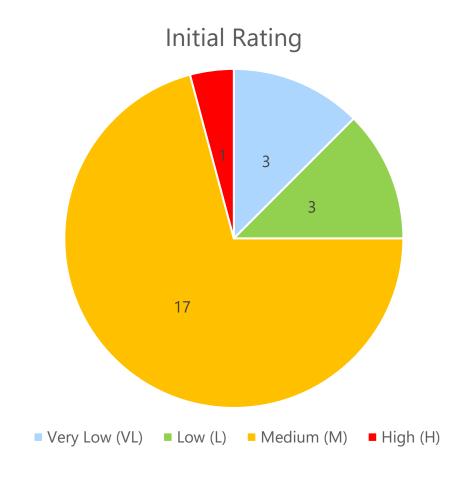
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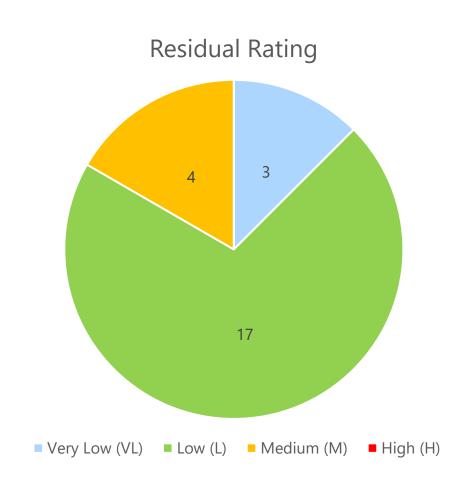
ESS-5939666

	•		Task Risk Assessment (TRA)	-		-								-			
		ct or System: LoKI Instrument (ESS.NSS.H01.LC	(KI)														
		C): Hannah Burrall r (RM): Andrew Jackson															
Ref. no	Location	What is the Task or Activity?	What is the Hazard?	What are the possible Consequence?	Who is affected?		Initial	rating	Mitigations to control risk	1	Residua	l rating	Further action needed	Owner	RM	Ref. doc	. Follow up
						verity		Risk H, M, L, VL		verity	elihood	Risk H, M, L, V					
						Se	ž	Π, IVI, L, VL		Se	ž	Π, IVI, L, VI	•				4
	D03 LoKI	Moving around instrument, general access	Slips, trips, uneven floor, opened false-floor panels	Minor injury, sprain, fall	All personnel	3	3	М	Maintain clear walkways; secure faise-floor panels; highlight open panels; good housekeeping. Refer to Area Risk Assessment (ESS-5918985), Access procedures in LoKI O&M Manual (ESS-1108652) and LoKI Local Rules for Safety (ESS-5928878)		1	L					
2	D03 LoKI Control Hutch	Normal office work (documentation, planning, phone/email)	Ergonomic hazards: slips/trips: eve strain	Musculoskeletal discomfort; minor slips/trips; eye fatigue	All personnel working in control hutch	2	2	VL	Maintain good posture at workstation: use ergonomic chairs and desk setup: keep floor area clear; take periodic breaks from screen: ensure adequate lighting: Refer to Area Risk Assessment (ESS-5918985).		1	VL					
3	D03 LoKI Control Hutch	Attending Zoom / video meetings	Ergonomic hazards; eye strain; slips/trips from cables; audio distraction	Musculoskeletal discomfort; eye fatigue minor slips/trips; distraction leading to procedural mistakes	All personnel working in control hutch	2	2	VL	Maintain ergonomic posture; take periodic screen breaks; keep cables tidy and floor clear; ensure adequate lighting; avoid multitasking during sensitive operations	y 2	1	VL					
4	D03 LoKI Control Hutch		Istrain: eve strain	Musculoskeletal discomfort; minor electric shock; eye fatigue; minor strain injuries	Authorized operators, LoKI team personnel	2	2	VL	Use ergonomic workstation setup: maintain proper posture: take regular screen breaks: ensure computers and cables are properly installed and grounded: follow electrical safety rules. Refer to Area Risk Assessment (ESS-5918985)	2	1	VL					
5	D03 LoKI	sample magazines		Strain injury, minor cuts	All authorized personnel	3	2	L	Use proper lifting technique; ask for assistance with awkward loads; use gloves if needed	3	1	L					
6	D03 LoKI	Use of standard hand tools (hex keys, spanners, screwdrivers)	Cuts, pinches, dropped tools	Minor injuries, tool damage	All authorized personnel	3	3	М	Inspect tools before use; wear appropriate PPE; store tools safely; avoid confined-space tool use	3	1	L					
7	D03 LoKI	Operating instrument systems remotely (motion systems, sample changer, etc.)	Unexpected motion; collision with components	Pinch injuries, component damage	All authorized personnel	3	3	М	Use webcams to verify clearance: enable button with operator stop when door open: trained operators only: refer to LoKI O&M Manual (ESS-1108652)	3	3	М					
8	D03 LoKI Cave	Environment (SE) equipment (routine	hot/cold surfaces; pressurized gas lines; electrical	Minor injury (cuts, pinches, burns); strain slips/trips; minor gas leaks; equipment damage		3	3	М	Only authorized/trained personnel to use SE equipment; clear system with radiation monitor before handling, follow PFE guidelines; avoid contact with hot/cold surfaces; ensure gas lines are properly connected and secured; check power is isolated before working on equipment; maintain clear access and routing for cables/hoses; follow procedures in SE manuals, LoKI O&M Manual (ESS-1108652), and refer to Sample Holder Task Risk Assessment (ESS-5939640)		1	L					
	D03 LoKI	unloading transferring to/from lab)	Islins/frins: minor chemical hazards depending	Strain injuries; cuts; minor contamination; slips or trips	All authorized personnel	3	3	М	Only authorized personnel may handle samples: personnel must have completed Chemical Handling Training: wear gloves and appropriate PPE: follow sample- specific handling instructions: maintain a clean and clear workspace: avoid overreaching or awkward lifting: use mechanical aids if necessary: keep chemical datasheets accessible in areas where samples are being handled. Refer to ESS. Experiment Safety Review Procedure (ESS-0024107).	3	1	L					
	D03 LoKi	General Housekeeping Tasks	Slips trips and falls	Injury	All authorized personnel	3	3	М	Safe access and egress should be maintained at all times. All work crews are responsible for cleaning up their work areas daily. Scaffolds and work platforms must not have items stored on them nor have any debris accumulate. Waste must be separated into different fractions.	3	1	L					
11	D03 LoKI	-		Minor cuts, bruises, electrical shock, eye injuries	LoKI team personnel, authorized technicians or	3	3	М	Only authorized personnel may operate; inspect tools before use; wear appropriate PPE; keep workspace clear; maintain firm grip and correct posture; ensure batteries are charged and in good condition; follow	3	1	L					
	First Shee	Scope and limitations Method description	TRA Risk Matrix (5x5) Risks ex Revisio	n History ChessLinks +					: (_

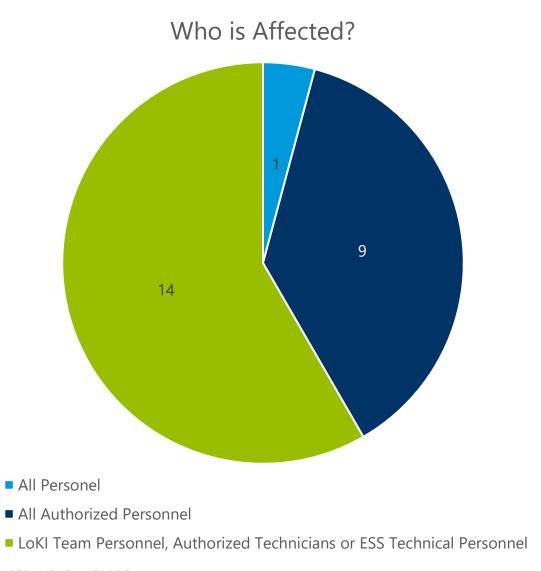
2025-12-05 LOKI SRR - OVERVIEW OF INSTRUMENT HAZARDS





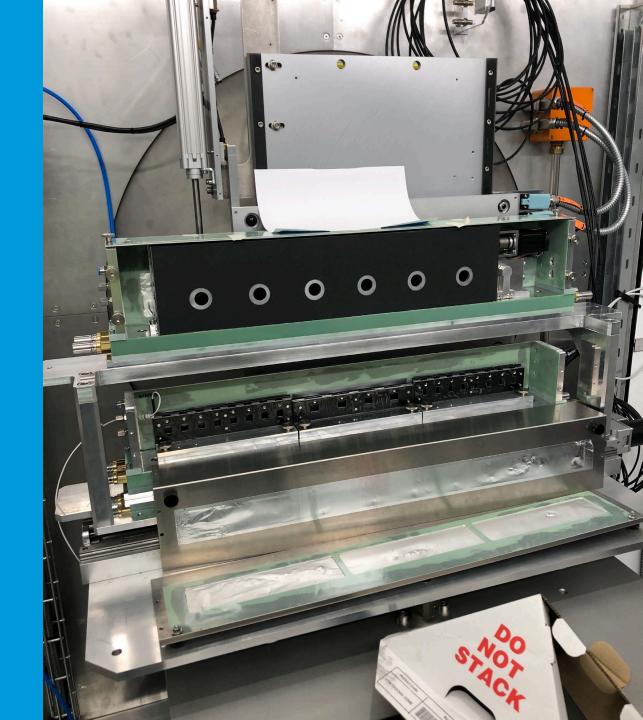






3.2

Task Risk
Assessments
- Sample
Holder





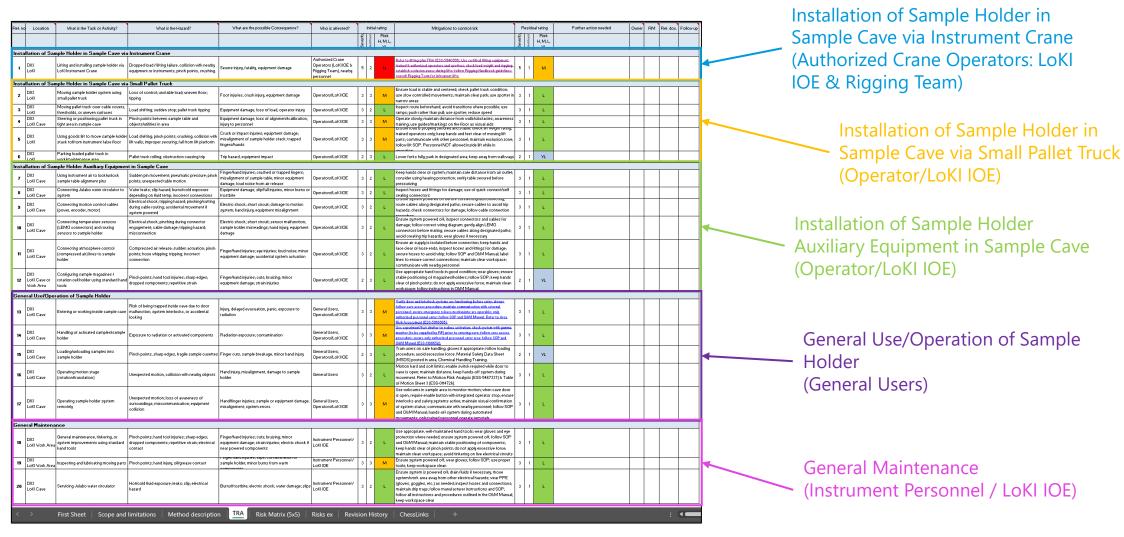
- •All activities related to the operation, maintenance, handling and general use of the LoKI Sample Holder
- •A living document and will be updated as new tasks arise, especially as LoKI enters SSO and full operational mode
- Read in parallel with Lifting Plan TRA
 - <u>ESS-5940991</u>: Lifting Plan for LoKI Sample Environment Systems



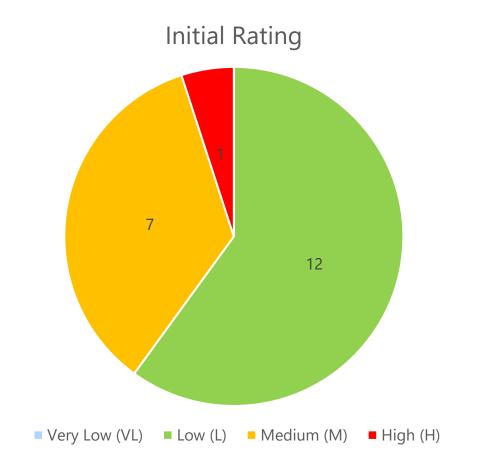


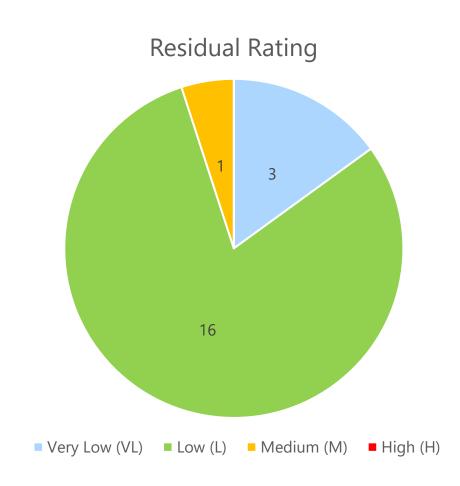
Ref. no	Location	What is the Task or Activity?	What is the Hazard?	What are the possible Consequence?	Who is affected?	lr	nitial	rating	Mitigations to control risk	F	Residu	al rating	Further action needed	Owner	BM	Ref. doc.	Follow up
						Severity	Relihood	Risk H, M, L,		Severity	Kelihood	Risk H, M, L,					
Install	ation of Sar	nple Holder in Sample Cave via	Instrument Crane		1		9	76		-	131	YL			'		
	B03 LoKI	Lifting and installing sample holder via LoKI Instrument Crane	Dropped load / lifting failure, collision with nearby equipment or instruments, pinch points, crushing.	Severe injury, fatality, equipment damage	Authorized Crane Operators (LoKHOE & Rigging Team), nearby personnel	5	2	н	Refer to lifting planTRA (ESS-540331). Use certified lifting copipment trained 8 authorized operators and spotters: check lead weight and risgings establish excitors acres during lifts; follow Rigging Handbook guidelines: consult Rigging Team for infrequent lifts.	5	1	м					
Install	ation of Sar	nple Holder in Sample Cave via	Small Pallet Truck				_		Ensure load is stable and centered; check pallet truck condition;								
2	D03 LoKI	Moving sample holder system using small pallet truck	Loss of control; unstable load; uneven floor; tipping	Foot injuries, crush injury, equipment damage	Operators/LoKI IOE	3	3	М	use slow controlled movements; maintain clear path; use spotter in narrow areas	3	1	L					
3	D03 LoKI D03	Moving pallet truck over cable covers, thresholds, or uneven surfaces	Load skifting; sudden stop; pallet truck tipping	Equipment damage, loss of load, operator injury	Operators/LoKHOE	3	2	L	Inspect route beforehand; avoid transitions where possible; use ramps; push rather than pull; use spotter; reduce speed	3	1	L					_
	LoKI Cave	Steering or positioning pallet truck in tight area in sample cave	Pinch points between sample table and objects/utilities in area	Equipment damage, loss of alignment/calibration, injury to personnel	Operators/LoKHOE	3	3	М	Operate slowly; maintain distance from wallsfobstacles; awareness training; use guides/markings on the floor as visual aids	3	1	L					1
5	D03 LoKI	stack to/from instrument false floor	Load shifting; pinch points; crushing; collision with lift walls; improper securing; fall from lift platform	Crush or impact injuries; equipment damage; misalignment of sample holder stack; trapped fingers/hands	Operators/LoKHOE	3	3	м	crisure road in propring sections are stated, one or, are weight rading trained operators only, keep hands and feet clear of moving filt parts; communicate with other personner maintain exclusion zone; follow filt SDP. Personnel NOT allowed inside lift while in	3	1	L					
	D03 LoKI	Parking loaded pallet truck in work/maintenance area	Pallet truck rolling; obstruction causing trip	Trip hazard, equipment impact	Operators/LoKHOE	2	3	L	Lower forks fully; park in designated area; keep away from walkways	2	1	VL					1
Install	ation of Sar	nple Holder Auxiliary Equipmen	nt in Sample Cave	Finger/hand injuries; crushed or trapped fingers;			_		Keep hands clear of system; maintain safe distance from air outlet;	Ξ	_		-				
7	D03 LoKI Cave	Using instrument air to lock/unlock sample table alignment pins	Sudden pin movement; pneumatic pressure; pinch points; unexpected table motion	misalignment of sample table; minor equipment damage, loud noise from air release	Operators/LoKHOE	3	2	L	consider using hearing protection; verify table secured before pressurizing	3	1	L					
	D03 LoKI Cave	Connecting Julabo water circulator to system	Water leaks; slip hazard; burns/cold exposure depending on fluid temp; incorrect connections	Equipment damage, slip#all injuries, minor burns or frostbite	Operators/LoKHOE	3	2	L	Inspect hoses and fittings for damage; use of quick connect/self sealing connectors	3	1	L					
	⊒03 LoKI Cave	Connecting motion control cables (power, encoder, motor)	Electrical shock; tripping hazard; pinching/cutting during cable routing; accidental movement if system powered	Electric shock; short circuit; damage to motion system; hand injury, equipment misalignment	Operators/LoKHOE	3	2	L	route cables along designated paths; secure cables to avoid trip hazards; check connectors for damage; follow cable connection	3	1	L					l
	D03 LoKI Cave	Connecting temperature sensors (LEMO connectors) and routing sensors to sample holder	Electrical shock; pinching during connector engagement; cable damage; tripping hazard; misconnection	Electric shock; short circuit; sensor malfunction; sample holder misreadings; hand injury; equipment damage	Operators/LoKHOE	3	2	L	Ensure system powered off; inspect connectors and cables for damage; follow correct wiring diagram; genity align LEMO connectors before mating; secure cables along designated paths; avoid oreating trip hazards; wear gloves if necessary	3	1	L					
	D03 LoKI Cave	Connecting atmosphere control (compressed air) lines to sample holder	Compressed air release; sudden actuation; pinch points; hose whipping; tripping; incorrect connection	Finger/hand injuries; eye injuries; loud noise; minor equipment damage; accidental system actuation	Operators/LoKHOE	3	2	t	Ensure air supply is isolated before connection; keep hands and lace clear of hose ends; inspect hoses and fittings for damage; secure hoses to avoid whip; follow SOP and Oth/I Manual; label lines to ensure correct connections; maintain clear workspace; communicate with nearby personnel	3	1	٦					
12	D03 LoKI Cave or Work Area	Configuring sample magazines / rotation cell holder using standard hand tools	Pinch points; hand tool injuries; sharp edges; dropped components; repetitive strain	Finger/hand injuries; outs; bruising; minor equipment damage; strain injuries	Operators/LoKHOE	2	3	ů.	Use appropriate hand tools in good condition; wear gloves; ensure stable positioning of magazines/holders; follow SOP; keep hands clear of pinch points; do not apply excessive force; maintain clean workspace; follow instructions in ORM Manual.	2	1	٧L					
Gene	al Use/Ope	ation of Sample Holder					_										
	B03 LoKI Cave	Entering or working inside sample cave	Risk of being trapped inside cave due to door malfunction, system interlocks, or accidental locking	Injury, délayed evacuation, panio, exposure to radiation	General Users, Operators/LoKI IOE	3	3	м	Verify does not inturbell, systems are functioning before some strengt follow care scene procedure, maintin communication with attental personnell enture emergency release mechanisms are operable; only, anthorized purcosmal attent follow 30P and 168M Massal. Befor to Area. Bilk Accessment (ESS-3510828).	3	1	L					
14	D03 LoKI Cave	Handling of activated samples/sample holder	Exposure to radiation or activated components	Radiation esposure; contamination	General Users, Operators/LoKHOE	3	3	М	Use experiment/fact chatter to reduce activation; clock system with gamma monitor (to be supplied by RP) prior to entering core: follow core access procedure; assers only substricted personnel enter area; follow SOP and 08/M Manus (ESS-1108552).	3	1	L					
	⊒03 LoKI Cave	Loading/unloading samples into sample holder	Pinch points, sharp edges, fragile sample cuvettes	Finger cuts, sample breakage, minor hand injury	General Users, Operators/LoKHOE	2	3	L	Train users on safe handling; gloves if appropriate; follow loading procedure; avoid excessive force. Material Safety Data Sheet (MSDS) posted in area, Chemical Handling Training.	2	1	VL					
	D03 LoKI Cave	Operating motion stage (rotation/translation)	Unexpected motion, collision with nearby objects	Hand injury, misalignment, damage to sample holder	General Users	3	2	L	Motion hard and soft limits; enable switch required while door to cave is open; maintain distance; keep hands-off system during movement. Refer to Motion Risk Analysis (ESS-5467337) & Table of Motion Sheet 3 (ESS-0114726).	3	1	L					
17	003 LoKI Cave	Operating sample holder system remotely	Unexpected motion; loss of awareness of surroundings; miscommunication; equipment collision	Handfringer injuries; sample or equipment damage; misalignment; system errors	General Users, Operators/LoKHOE	3	3	м	Use weboams in sample area to monitor motion, when cave door is open, require enable button with integrated operator stop; ensure interlooks and safety systems active; maintain visual confirmation of system status; communicate with nearby personnel; follow SOP and DRAM Manual-hands-off system during automated movements; only trained personnel operate remotely	3	1	L					
Gener	al Maintena	nce	I						Use appropriate, well-maintained hand tools; wear gloves and eye	_							
	303 LoKI Work Area	General maintenance, tinkering, or system improvements using standard hand tools	Pinch points; hand tool injuries; sharp edges; dropped components; repetitive strain; electrical contact	Finger/hand injuries; outs; bruising; minor equipment damage; strain injuries; electric shock if near powered components	Instrument Personnel / LoKHOE	3	2	L	protection where needed, ensure system powered off; follow SOP and O&M Manual; maintain stable positioning of components; keep hands clear of pinch points; do not apply excessive force; maintain clean workspace; avoid tinkering on live electrical circuits	3	1	L					
	⊒03 LoKI Work Area	Inspecting and lubricating moving parts	Pinch points; hand injury; oil/grease contact	sample holder; minor burns from warm	Instrument Personnel / LoKHOE	3	3	М	Ensure system powered off; wear gloves; follow SOP; use proper tools; keep workspace clean	3	1	L					
	003 LoKI Cave	Servicing Julabo water circulator	Hot/cold fluid exposure; leaks; slip; electrical hazard	Burns/frostbike, electric shock; water damage; slips	Instrument Personnel / LoKHOE	3	2	ι	Ensure system is powered off, drain fluids if necessary, move system/hook area away from other electrical hazards; wear PPE (glowes, goggles, etc.) as needed, imposen hoses and connections; maintain dig trays; follow manufacturer instructions and SOP; colorow all instructions and procedures outlined in the OBM Manual; keep workspace clear.	3	1	L					
<	>	First Sheet Scope and	limitations Method description	n Risk Matrix (5x5)	Risks ex Revis	sion	His	story	ChessLinks +							:	1



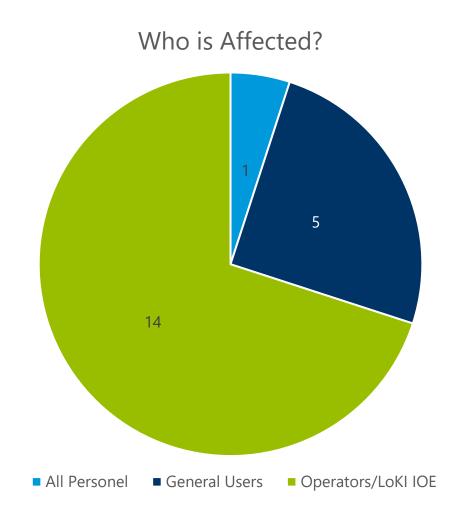












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Local Rules



LoKI Local Rules for Safety

ESS-5928878



LoKI Local Rules & Workplace Hazards





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The General Local Rules for the Experime	ntal Halls apply here ESS-5666329											
This notice identifies the local hazards prese apply to this area.	nt and highlights specific rules that											
Area LoKI												
Area Responsible Hannah Burrall (LOKI IOE)												
Telephone	+46 72 179 26 26											
LoKI Operational Area Risk Assessment	ESS-5918985											
Radiation Protection (RP) Group	+46 46 888 35 25											

Hazard	Hazard Description	Specific Location & Rules
	General Danger Fara	There are multiple simultaneous operations taking place in the D03 Instrument Hall. Remain alert and follow all posted signs. Only trained personnel may enter the cave
A	lonising radiation Joniserande Strålning	lonising radiation hazard is present. Follow access and Experiment Safety Review Procedures (ESS-0024107). Do not move or alter shielding without authorization from Radiation Protection.
4	Electrical Livsfarlig ledning	Electrical hazards are present in the sample cave and in the areas around control cabinets. All electrical work must follow Rules for Co- ordination of Electrical Safety (ESS-0328120).
*	Laser beam Laser	A Class II laser is used for aligning the sample environment in the sample cave. Only trained personnel may enter the cave. Follow ESS Rules for Laser Safety (ESS-0044704) and switch off when not in use.
	Overhead load Hängande last	The LoKI crane, overhead crane, and bunker crane are present and regularly operated in this area. Remain aware of the cranes, keep clear of their operating zones, maintain eye-contact with crane operators, and follow all posted safety procedures while the cranes are in use.

Safety is everybody's job - all day, every day

LoKI Local Rules & Workplace Hazards





Hazard	Hazard Description	١ _	Spec	ific Locatio	n & Rules				
	Vehicles movin Fordon i rörels		LoKI ar Persor	nd TBĹ.	ent in the area ain alert for fo a.				
	Drop Fallrisk		cave, a	nd top of the o	oor leading to t cave/hutch. I remain aware els around the	e of the			
A	Obstacles Snubbelrisk		around Stay a	LoKI.	eral obstacles a surroundings a ekeeping.				
Crushing Klämrisk Motion systems are present in the collimation sample cave, and detector zones. Maintain a safe distance from all motion systems and follow the guidance in the motion risk assessment (ESS-5467337).									
	Flammable Brandfarlig		Person chemi- specifi	t – e.g. Isoprop nnel handling cal safety trai	emmable liquid byl alcohol (IPA chemicals mus ning. Any use lent. Keep flar sources.) st have requires a			
\Diamond	Pressurised cylinders Gasbehållare u tryck	nder	prepar Only t	ation área next	are in the sam to the cave do thorized perso	oor.			
PPE DE COMPE									
State when required if not at all times	Required as per D03 ARA. Not required in LoKLARA.	as p	uired er D03 A. Not ired in	Required as per D03 ARA. Not required in LoKI ARA.	Required while handling systems in	When radiation hazard is present			

Safety is everybody's job - all day, every day



Thank You!





EUROPEAN SPALLATION SOURCE

Cave & Cave Roof

Hazld No.	Hazard Type	Is hazard present in the area?	Hazard description	What are the possible Consequence?		Initi	al rating	Existing mitigations to control risk	R	Residua	al rating
					Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A
1	Electrical	X	control electronics, cable trays and cabling, motors, electrical outlets, and other energized sub-systems in the sample cave and on	Electric shock, burns, or fire on contact with live parts during maintenance, installation or alignment tasks. Faulty or damaged cabling leading to short circuits, sparking, or fire. Accidental activation of motors or other subsystems while personnel are working nearby.	4	3	Н	Only qualified personnel handle live circuits, lock-out/tag-out procedures, regular inspection, appropriate protection as needed. Follow ESS electrical self audit scheme.	4	1	М
15	Lifting / Crane Operation	X		Dropped load, crush injury, equipment damage	4	3	Н	Crane certified, load limits posted, trained and authorized operators only, taglines used, exclusion zone enforced	4	1	M

Sample Preparation Area

Hazld No.	Hazard Type	Is hazard present in the area?	Hazard description	What are the possible Consequence?		Initial rating		Initial rating Existing mitigations to control risk			Residu	ual rating	
					Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A		
1	Electrical	1 X	-	Electric shock, burns, or fire	4	3	Н	Only qualified personnel handle live circuits, lock-out/tag-out procedures, regular inspection, appropriate protection as needed. Follow ESS electrical self audit scheme.	4	1	M		
6	Radiation (Supervised Area)	1 X		Exposure to ionizing radiation	5	2		Area classified, regular surveying of area, personal dosimeter required	5	1	M		
11	Lifting / Crane Operation			Dropped load, crush injury, equipment damage	4	3	H	Crane certified, 2 ton load limits posted, trained and authorized operators only, taglines used, exclusion zone enforced	4	1	M		



Control Hutch

Hazld No.	Hazard Type	Is hazard present in the area?	Hazard description	What are the possible Consequence?	Initial rating		Initial rating Existing mitigations to control risk			Residu	ual rating	
					Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A	
3	Use of electrical equipment - space heater	X	Space Heater	Fire risk or burns if misused or left unattended	4	3	H	Use only CE marked heaters; place on stable surfaces away from flammables; switch off when unattended or use a timer.	4	2	М	
7	Fire or Evacuation Scenario	1 X	, ,	Personnel may not respond appropriately	4	3	Н	Display emergency procedures clearly; ensure clear access to exits; conduct drills where applicable	4	1	M	
10	Radiation (Controlled Area Context)	1 Y		Exposure to ionizing radiation	5	2		Area classified, regular surveying of area, personal dosimeter required	5	1	M	

Work & Maintenance Area

Hazld No.	Hazard Type	Is hazard present in the area?	Hazard description	What are the possible Consequence?		Initial rating		Initial rating Existing mitigations to control risk			ial rating
					Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A
14	Radiation (Supervised Area)	1 X		Exposure to ionizing radiation	5	2		Area classified, regular surveying of area, personal dosimeter required	5	1	M



Hazld No.		Hazard Type			What are the possible Consequence?	ossible			Existing mitigations to control risk		Residual rating		
						Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A	
18	D03 LoKI	instrument crane for lifting and moving	pinch points, collision	severe injury,	LoKI IOE, Rigging Team	5	2	Н	Only trained and authorized crane operators may use the crane; inspect the crane, hook, and all lifting accessories before use; confirm the safe working load of both the crane and slings; attach the load securely and lift slowly; maintain clear communication with nearby personnel; coordinate with D03 Overhead Crane and In-Bunker Crane operators before lifting; establish a clearly marked exclusion zone—no personnel under a suspended load; ensure the travel path is clear; avoid sudden movements; perform a Pre-Job Safety Check; follow the ESS Rigging Handbook and the applicable Lifting Plan; stop immediately if instability or unsafe conditions occur.	5	1	M	



Hazld No.		Hazard Type	Is hazard present in the area?		What are the possible Consequence?		ial rating	Existing mitigations to control risk		Residual rating		
						Severity	Likelihood	Risk H, M , L, A		Severity	Likelihood	Risk H, M , L, A
1	D03 LoKI	installing sample holder via	Dropped load / lifting failure, collision with nearby equipment or instruments, pinch points, crushing.	fatality, equipment damage	Authorized Crane Operators (LoKI IOE & Rigging Team), nearby personnel	5	2	Н	Refer to lifting plan TRA (ESS-5940991). Use certified lifting equipment; trained & authorized operators and spotters; check load weight and rigging; establish exclusion zones during lifts; follow Rigging Handbook guidelines; consult Rigging Team for infrequent lifts.	5	1	M