



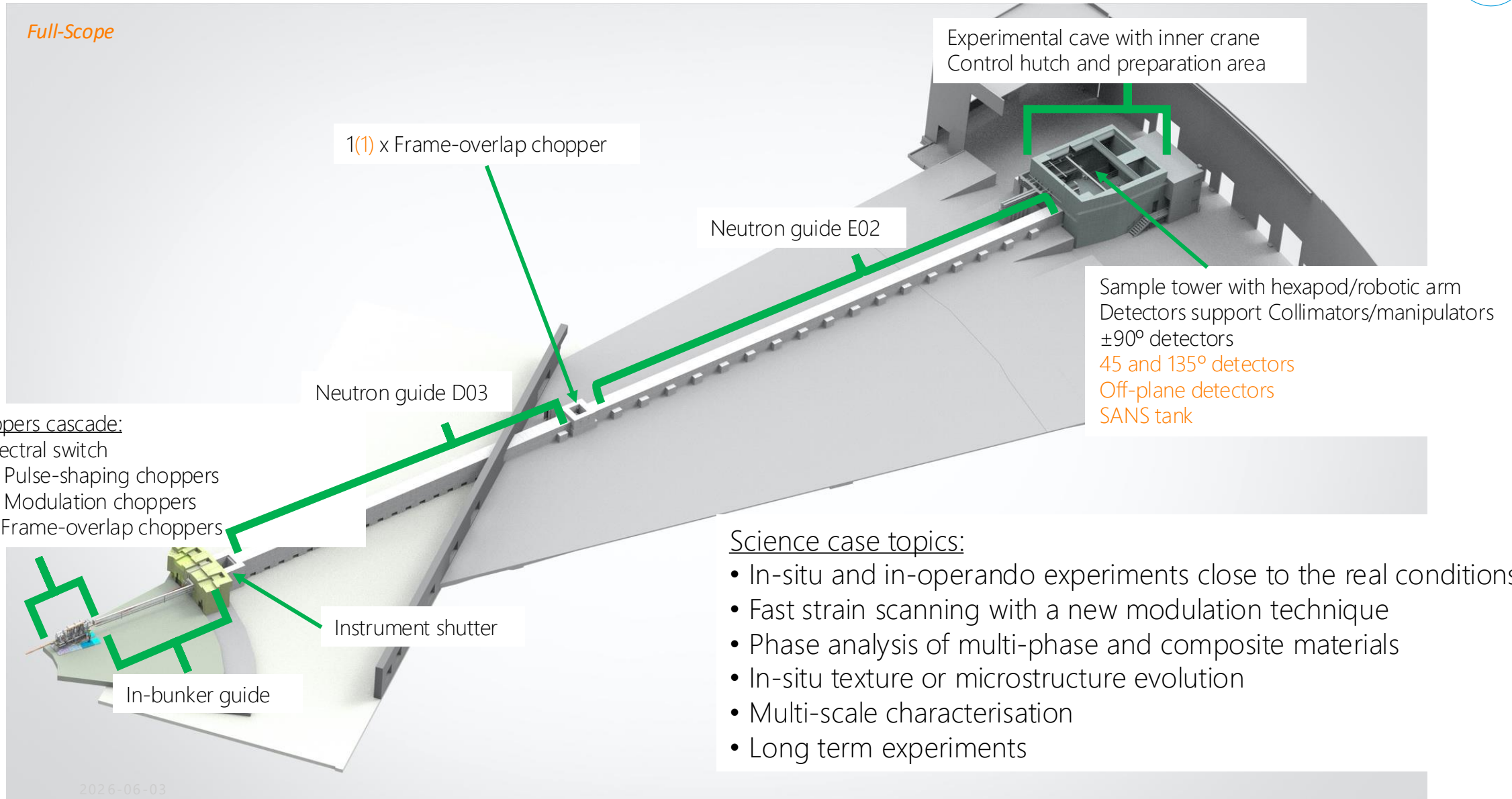
BEER ICEB

Instrument update

PRESENTED BY PREMEK BERAN

2026-06-03

BEER Engineering and Material Science diffraction



General update

Instrument team



- **A lot of progress as well as challenges and issues**
 - TGs are missing the effort to see the overall picture of the instrument
 - TGs change the requirements after design freeze, different requirements between TGs
 - Complicated interface CEP/MCA/ICS/ECDC – scope fights and missing interfaces connections
 - PSS equipment and processes are not properly communicated
 - Integration at all levels/sides seems to be a most demanding task
- **The onsite instrument team is fully established and functional**
 - **Grant Wallace** (IOE) in place from December 2024
 - **Bojan** (LIE) is fully back on BEER from January 2025
 - **Celine Durniak** (IDS) with BEER from January 2025
 - **Olof Duveklint** (dedicated IPL) available from March 2025
 - **Gergely Nemeth** (IS) in place from July 2025



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NPI status update

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2026-06-03

TA (NIK 6.6#4) milestones

Overview and completion by EV



PO: 24032273		Total tasks	63				kEur	
OCC: 82606001		Done	52	it is 82.54%		Budget	Total	2720.636
New OCC: P5037-100		Paid	25	from 25			Paid	2670.373
		EV(%)	92.45				Rest	50.263
		Can be paid	0					
Milestone ID	Description	Value (kEur)	TA pay (kEur)	EV (%)	Done	Was paid	Invoice ID	Paid date
TG3	Tollgate 3 (EOR/CDR)	306.548		5.17				
TG3.1.1	Cave structure, control hut and utilities	107.292		1.81	✓	1		
TG3.1.2	Safety shutter	15.327		0.26	✓	1		
TG3.2.1	Neutron guides, from 28 m	183.929		3.10	✓	1		
TG4	Tollgate 4 (IRR-FAT/-s & IRR)	357.640		6.00				
TG4.1.1	Neutron guides, Sector 2	71.528		1.20	✓	1		
TG4.1.2	Neutron guides, Sectors 3 and 4	35.764		0.60	✓	1		
TG4.1.3	Neutron guides, Sector 1	71.528		1.20	✓	1		
TG4.2.1	Cave structure	71.528		1.20	✓	1		
TG4.3.1	Safety shutter	71.528		1.20	✓	1		
TG4.4.1	Control hut	17.882		0.30	✓	1		
TG4.5.1	Cave utilities	17.882		0.30	✓	1		
CC1	Start Cold Commissioning (complete instrument)	0		0.00	✗	0		
TG5	Tollgate 5	357.640		6.02	✗	0		
WP01.1	Cave structure	1770.990	1616.044	33.05	✓	100.0		
WP01.2	Safety shutter	143.023	124.739	2.43	✓	100.0		
WP02.4	Neutron optics, Sector 2 (*)	1057.283	348.320	17.80	✓	100.0		
WP02.5	Neutron optics, Sectors 3 and 4 (*)	536.933	176.892	9.04	✓	100.0		
WP02.6	Neutron optics, Sector 1 excl. shutter pit (*)	853.962	281.335	14.38	✓	100.0		
WP02.7	Neutron optics in shutter pit	121.996	40.191	2.05	✓	100.0		
WP09.1	Control hut	433.440	82.852	2.53	✓	100.0		
WP09.2	Cave utilities	91.000	50.263	1.53	✓	72.5		
Sum		6030.455	2720.636	100.000		2670.37		

Comparison with last year

- EV gain ~22%
- Finished WP
 - Sector 3&4
 - Instrument cave
 - Control hut
 - Cave utilities (CEP)
- Progress WP
 - Cave utilities (CUP)

- TA amendment v4 with the common projects (CEP, CUP, CMCA) signed Aug/2025

TA (NIK 6.6#4) milestones



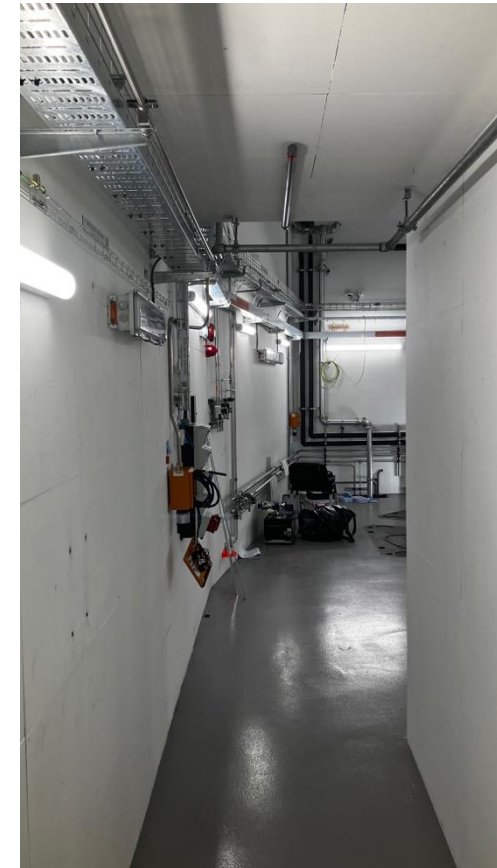
Cave structure

WP01.1	Cave structure	1770.990	1616.044	33.05	✓	100.0			
WP01.1.1	Designed (TG3)	347.386		5.85	✓	1			
WP01.1.2	Procurement contract signed	71.180	80.802	1.36	✓	1	✓	1	2411000071 24/5/2024
WP01.1.3	Detailed design approved (CDR)	355.901	404.011	6.80	✓	1	✓	1	2500000118 15/4/2025
WP01.1.4	Start of construction (RFD, RFI)	284.721	323.209	5.44	✓	1	✓	1	2500000118 15/4/2025
WP01.1.5	Access for installation of equipment (SAT)	711.802	808.022	13.60	✓	1	✓	1	2611000003 14/1/2026

- Design inherited from the previous contract (CDR in Q4/2019)
- Tender for cave and hutch signed 17/4/2024
- TG3 approved 14/2/2025
- FAT 24/4/2025
- SAT 23/10/2025

Instrument Cave

Cave structure



Instrument Cave

Cave structure



TA (NIK 6.6#4) milestones

Control hutch



WP09.1	Control hutch	433.440	82.852	2.53	✓	100.0			
WP09.1.1	Designed (TG3)	107.885		1.13	✓	1			
WP09.1.2	Procurement contract signed	16.278	4.143	0.07	✓	1	✓	1	2411000071 24/5/2024
WP09.1.3	Detailed design approved (CDR)	81.389	20.713	0.35	✓	1	✓	1	2500000118 15/4/2025
WP09.1.4	Start of construction (RFD, RFI)	65.111	16.570	0.28	✓	1	✓	1	
WP09.1.5	Access for installation of equipment (SAT)	162.777	41.426	0.70	✓	1	✓	1	2611000047 13/4/2026

- Design inherited from the previous contract (CDR in Q4/2019)
- Tender for cave and hutch signed 17/4/2024
- TG3 approved 14/2/2025
- SAT 29/1/2026
- Checking the lighting and ventilation pending (finish by the end of June)

Control hut

Hutch structure and interior



TA (NIK 6.6#4) milestones

Neutron guide – 12.5 m in E02 (just before and in the cave)

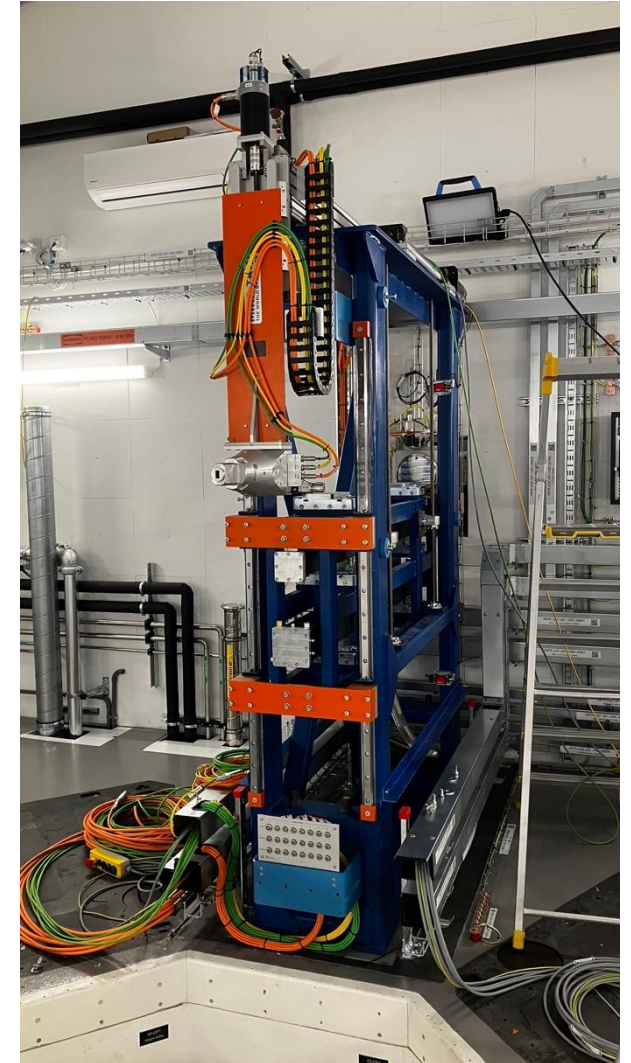


WP02.5	Neutron optics, Sectors 3 and 4 (*)	536.933	176.892	9.04	✓	100.0				
WP02.5.1	Procurement contract signed	156.896		2.64	✓	1				
WP02.5.2	Designed (TG3)	52.299	48.884	0.88	✓	1	✓	1	2111000349	1/12/2021
WP02.5.3	Manufactured (RFD)	0.000	0.000	0.00	✓	1				
WP02.5.4	Delivered to site	286.770	91.434	4.83	✓	1	✓	1	2211000139	5/10/2022
WP02.5.5	Start of installation (RFI), Sector 3	0.000	0.000	0.00	✓	1				
WP02.5.6	Installed (SAT), Sector 3	9.832	18.287	0.17	✓	1	✓	1	2611000007	3/2/2026
WP02.5.7	Start of installation (RFI), Sector 4	0.000	0.000	0.00	✓	1				
WP02.5.8	Installed (SAT), Sector 4	31.136	18.287	0.52	✓	1	✓	1	2611000007	3/2/2026

- All parts (guide, housings, slits, guide exchanger) on site
- SAT Dec/2025

Neutron optics Sector 3&4

Guide, slits and guide exchanger



TA (NIK 6.6#4) milestones

Cave utilities

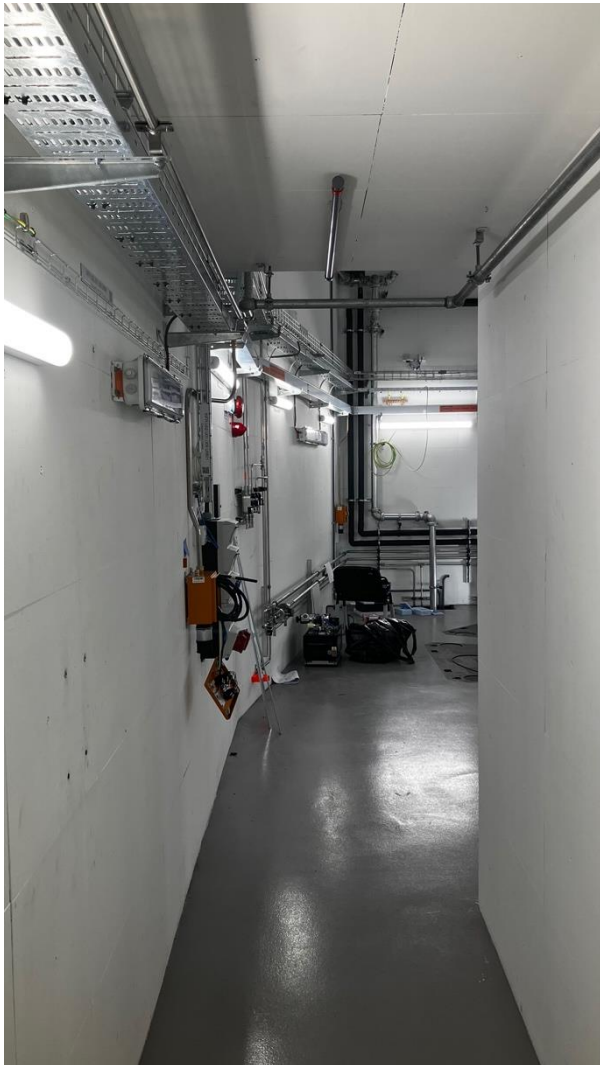


WP09.2	Cave utilities	91.000	50.263	1.53	✓	72.5		
WP09.2.1	Designed (TG3)	40.737		0.69	✓	1		Change request for CUP/CEP
WP09.2.2	Procurement contract signed	2.513	2.513	0.04	✓	1	✓	1 Change request for CUP/CEP
WP09.2.3	Detailed design approved (CDR)	12.566	12.566	0.21	✓	1	✓	1 Change request for CUP/CEP
WP09.2.4	Start of construction (RFD, RFI)	10.053	10.053	0.17	✓	1	✓	1 Change request for CUP/CEP
WP09.2.5	Installed (SAT)	25.131	25.131	0.42	✗	0	✗	0

- Joined common projects – CEP, CUP and CMCA
- Requirements formulated and budget offers received (328 kEur)
- Change request signed on Aug/2025
- CEP details: instrument area mostly done, (some CUP and D03 connection missing)
- CUP details: Piping, cave HVAC all installed (missing heat-exchangers – expected Oct/2026)
- CMCA details: shutter, pneumatic, MCA & PSS boxes, shutter operation panel all installed

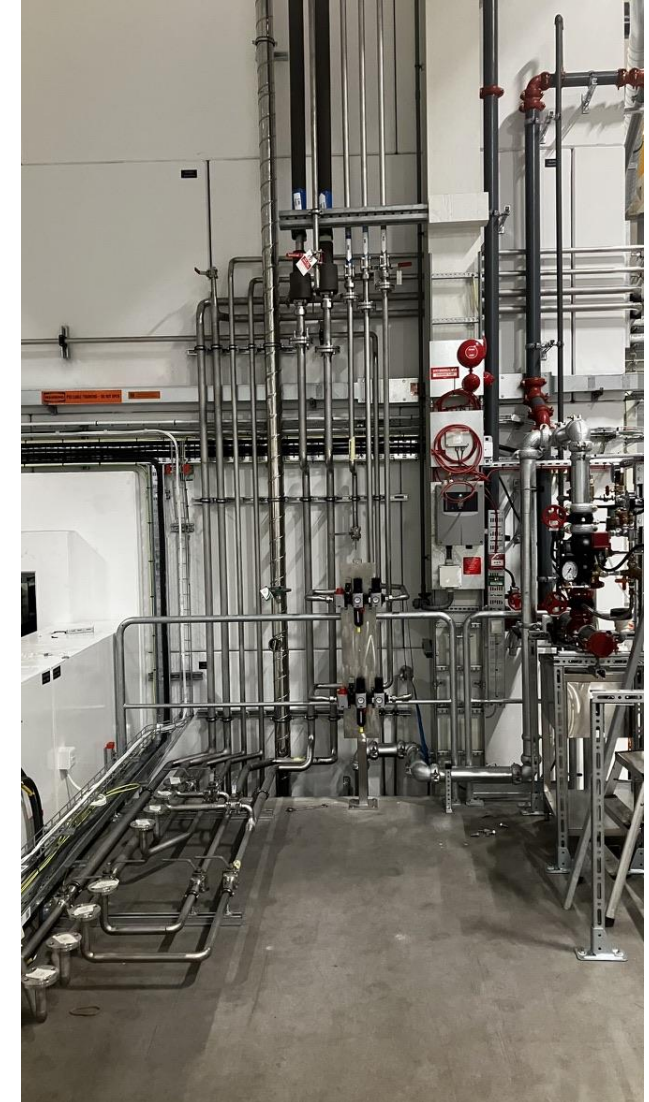
Instrument utilities

CEP, CUP & CMCA



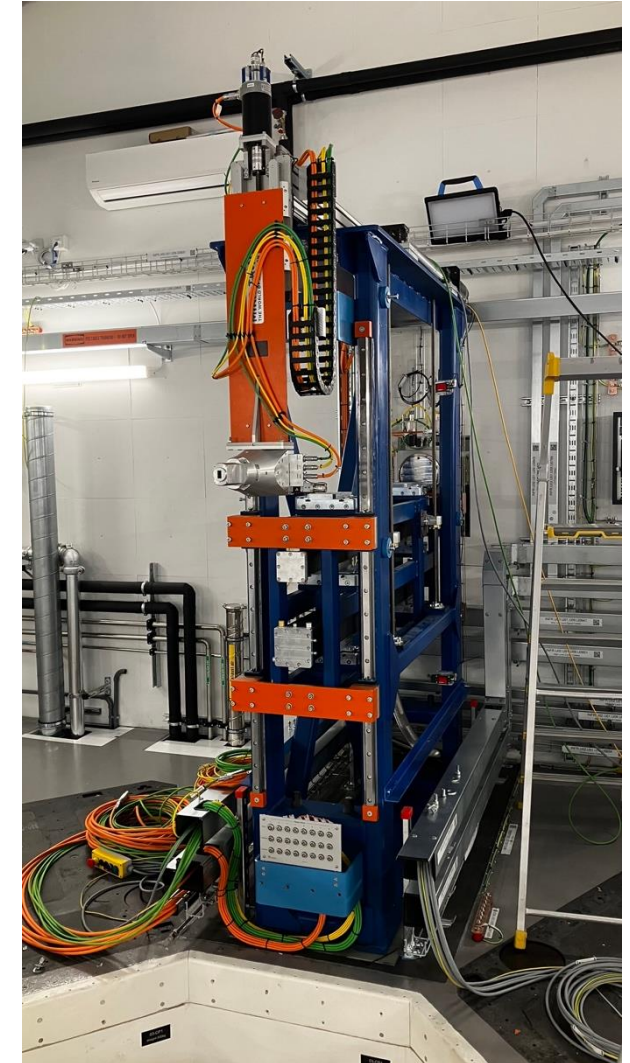
Instrument utilities

CEP, CUP & CMCA



Instrument utilities

CEP, CUP & CMCA



Instrument utilities

CEP, CUP & CMCA



TA (NIK 6.6#4) milestones

Minor cost from instrument construction



Items	NPI		Hereon		
Insurance of unload by Logistics	0.50	€ 151.16	0.50	€ 151.16	
Tools (Grant)	1.00	€ 38.04	0.00	€ -	
Isolation for the racks	0.00	€ -	1.00	€ 381.16	
Clamps for feedthrough	1.00	€ 76.96	0.00	€ -	
Cave feedthrough pipes	1.00	€ 4,356.20	0.00	€ -	
False floor	0.00	€ -	1.00	€ 39,549.00	
ICS installations	1.00	€ 391.85	0.00	€ -	
Vacuum component along the whole instrument	0.50	€ 3,398.60	0.50	€ 3,398.60	
PSS support for the key exchange box	0.50	€ 679.93	0.50	€ 679.93	
Thread repair for base plates	0.00	€ -	1.00	€ 25.36	
Travel cost	0.50	€ 57.99	0.50	€ 57.99	
Scaffolding rent and build	0.50	€ 968.79	0.50	€ 968.79	
Bojan's phone costs ???	0.00	€ -	0.00	€ -	
		€ 10,119.50		€ 45,211.97	€ 55,331.47
Design of the feedthrough	0.75	€ 13,678.16	0.25	€ 4,559.39	
Hexapod cabel pulling and false floor grounding	0.00	€ -	1.00	€ 2,065.81	
Cave ventilation CUP	1.00	€ 3,995.00	0.00	€ -	
Hutch workshop furniture	1.00	€ 7,474.64	0.00	€ -	
Contrul hutch furniture	0.50	€ 5,563.44	0.50	€ 5,563.44	
		€ 40,830.74		€ 57,400.61	€ 98,231.35

- Items that are **not** part of any **common project** or **TA** but have to be done to finish the instrument
- A change request/TA amendment has to be agreed on and signed
- Split by in-kind partners proposed
- Some items are disputable (PSS supports, cave ventilation, cabinet isolations, ...)
- **IOE is asking for tools/monthly operational budget – who is responsible?**



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Further progress

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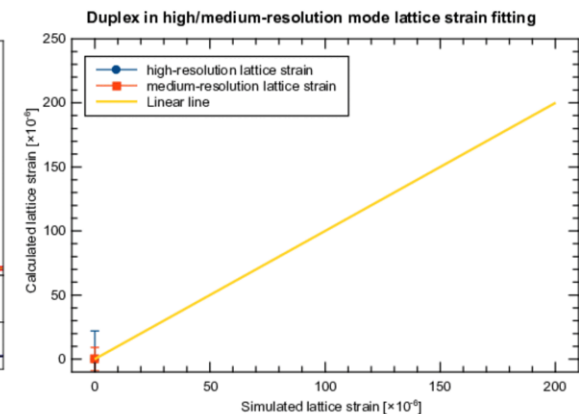
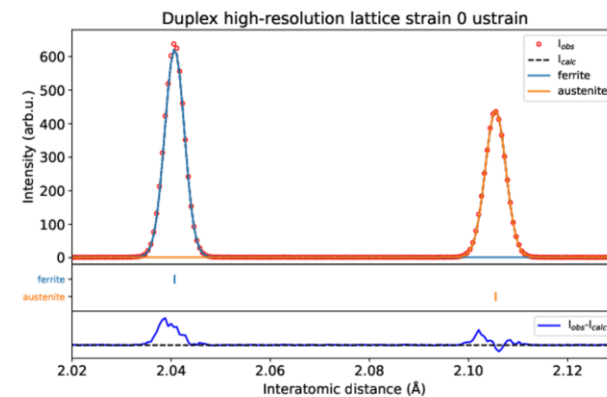
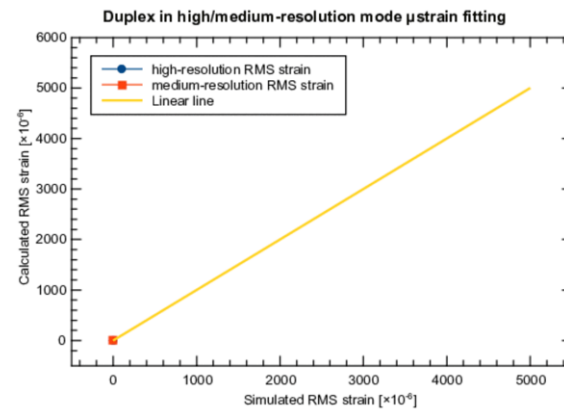
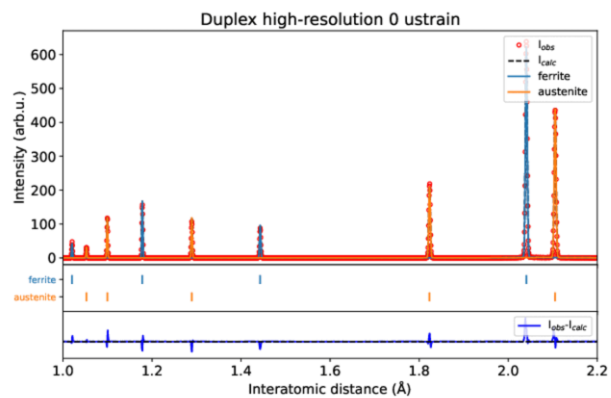
2026-06-03

Further progress

DMSC and alignment



- Data reduction workflow for **pulse-shaping is ready** and under deep testing
 - Simulated reduced data analysed with existing software
 - Lattice strain and microstrain were simulated; it matching the required resolution of 50 μe
- Data reduction workflow for **modulation**: the first **successful implementation**
- Data streaming pipeline under testing
- Nexus file writer is a tested functional



Further progress

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- The BEER team received an RAC (Röntgen-Ångstrom Cluster) grant for the implementation of the advanced alignment features together with colleagues from StressSpec@FRMII
- MSc student project (co-supervised by Gergely) to implement cameras to increase the robot's absolute accuracy below $50 \mu\text{m}$

