



Neutron radiography/tomography for visualising and quantifying
the novel fruit pulp concentration process

”Solar Assisted Pervaporation”

**Randi Phinney¹, Thijs Defraeye², Peter Vontobel³, Petr Dejmek¹,
Ingegerd Sjöholm¹ and Marilyn Rayner¹**

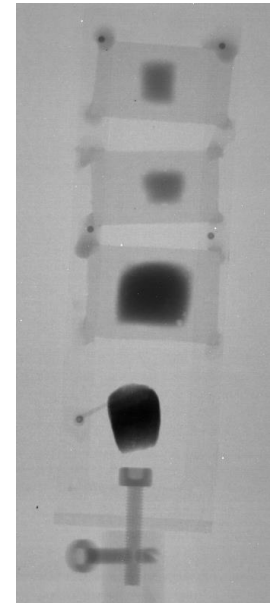
¹ *Department of Food Technology, Engineering and Nutrition, Lund University, Lund, Sweden*

² *Multiscale Studies in Building Physics, Empa, Überlandstrasse 129, 8600 Dübendorf, Switzerland*

³ *Paul Scherrer Institut (PSI), 5234 Villigen, Switzerland*

Key message

Neutron imaging is a promising technique for quantifying
Solar Assisted Pervaporation (SAP)



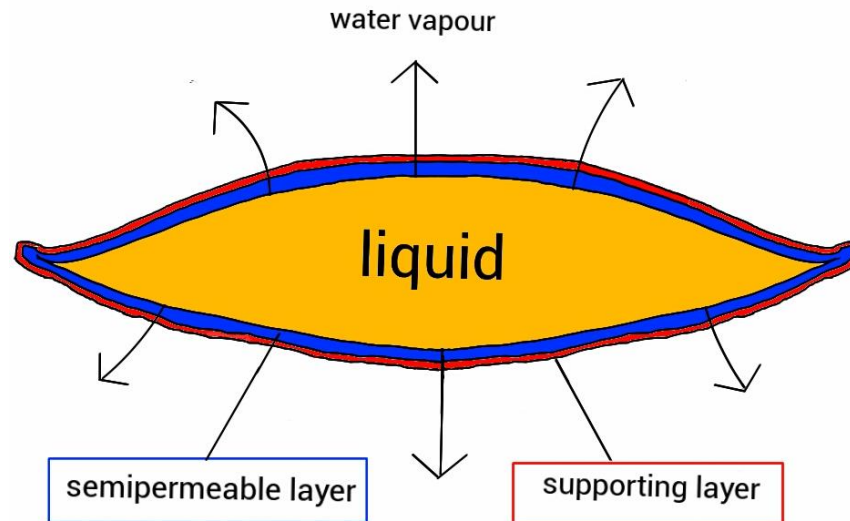
Outline

- What is Solar Assisted Pervaporation (SAP)?
- Aim
- Methods Explored
- Preliminary Results
- Main Findings and Limitations
- Future Work



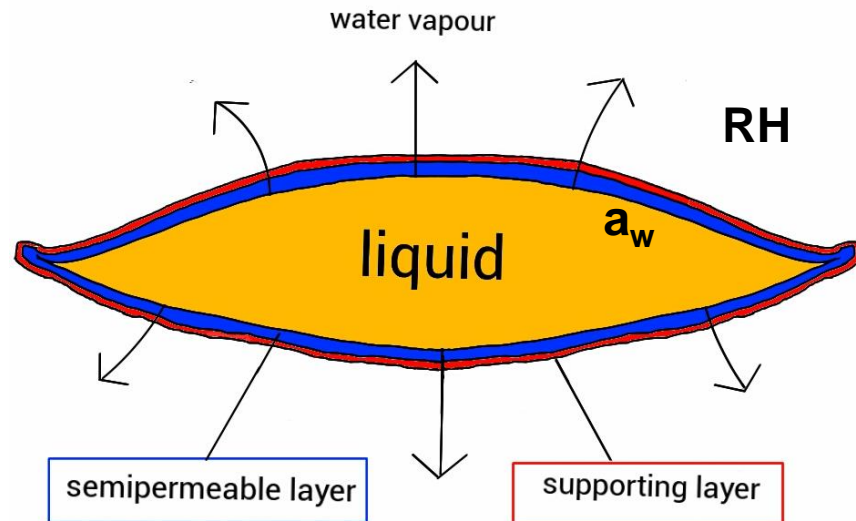
Solar Assisted Pervaporation (SAP)

- “Breathable” fabric pouch
- Permeable to water vapour but not liquid water
- Homogeneous hydrophilic



Solar Assisted Pervaporation (SAP)

- “Breathable” fabric pouch
- Permeable to water vapour but not liquid water
- Homogeneous hydrophilic



Driving force for mass transport: $a_w - RH/100$

Where can SAP be used?



Sweden



Mozambique

Almost anywhere...

Aim of the study

Test various neutron radiography/tomography setups to see which are compatible with SAP

Can we use neutron imaging to quantify internal mass transport and drying uniformity during SAP?



Collaborating partners



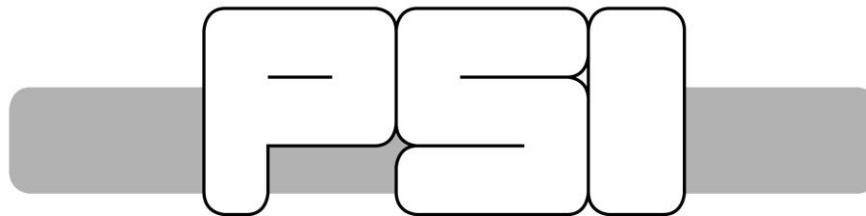
Empa

Materials Science and Technology



LUND
UNIVERSITY

PAUL SCHERRER INSTITUT

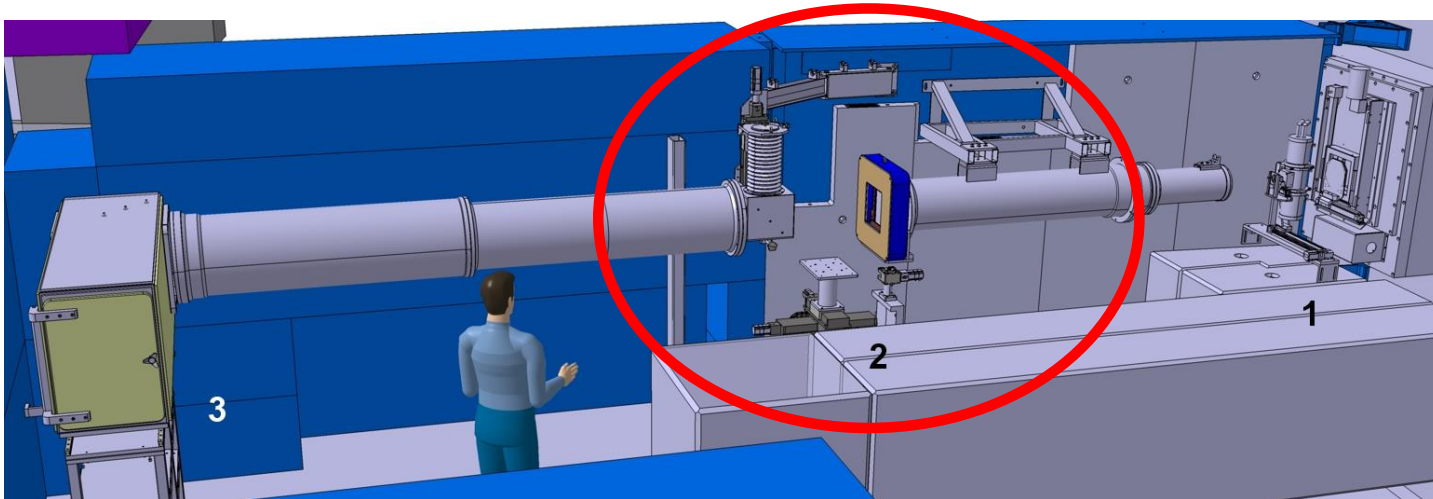




Paul Scherrer Institute

- Villigen, Switzerland
- Neutron source:
 - **SINQ (Swiss Spallation Neutron Source)**
 - » Continuous source
 - » Flux: 10^{14} n/cm²/s
 - Beamline:
 - » **NEUTRA**
 - » Thermal neutron radiography station

NEUTRA: NEUtron Transmission Radiography



Neutron energy: 25 meV thermal Maxwellian spectrum

Neutron flux at sample position: $>5 \times 10^6$ neutrons $\text{cm}^{-2} \text{sec}^{-1} \text{mA}^{-1}$ (p-current)

Maximum field of view: 30 cm x 30 m

Image source: <https://www.psi.ch/sinq/neutra/description>



NEUTRA: NEUtron Transmission Radiography (PSI)

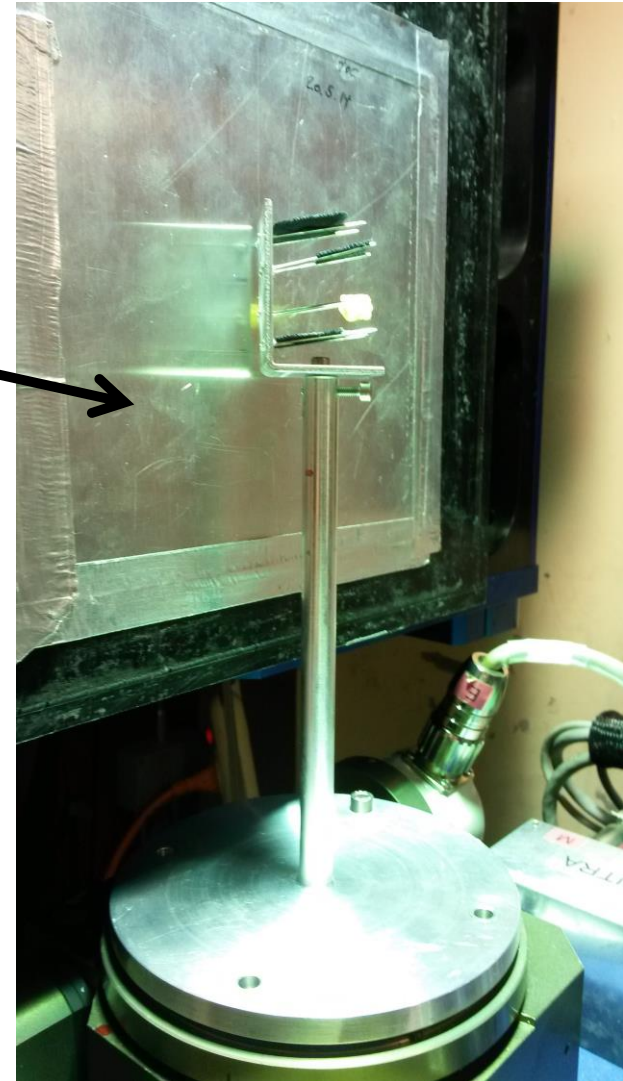
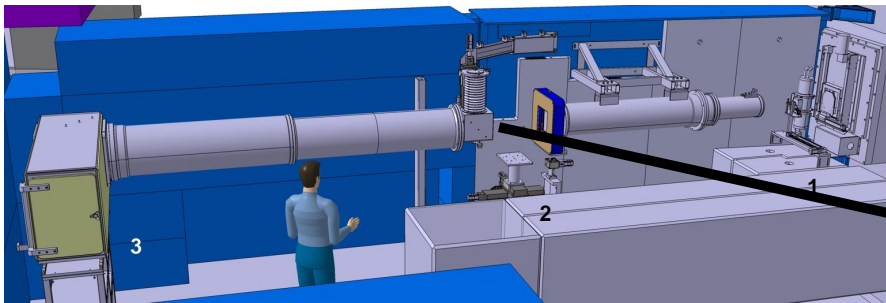


Image source: <https://www.psi.ch/sinq/neutra/description>



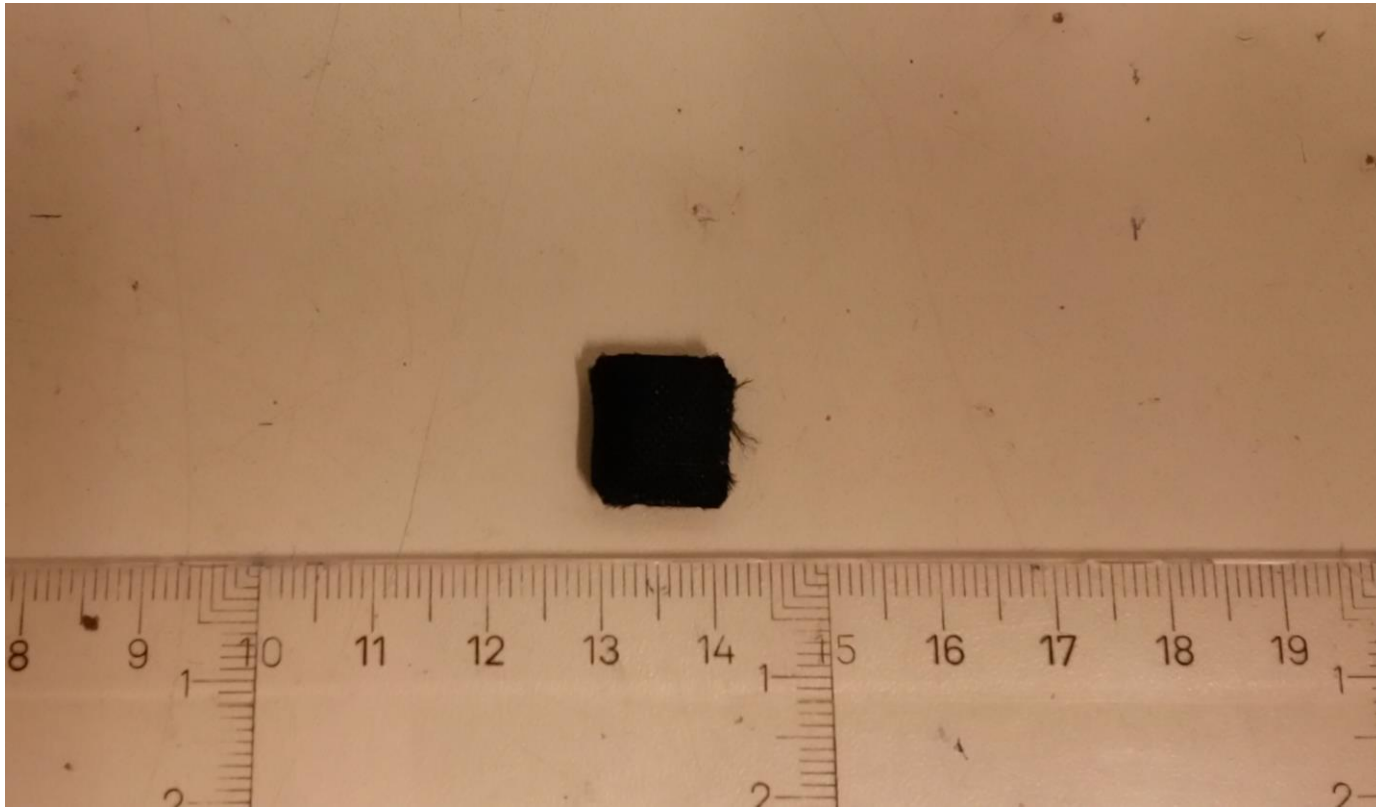
Methods Explored



Summary of Experimental Setups

Experiment	Bag orientation	Bag type	Irradiance (W/m ²)	Materials tested
1	horizontal	mini	80	solid apple (w and w/o bag), purée and juice
2	vertical	mini	210	solid apple (w and w/o bag), purée and juice
3	vertical	big	210	apple purée
4	vertical	column	210	apple purée and juice
5	vertical	column + D ₂ O	210	apple purée

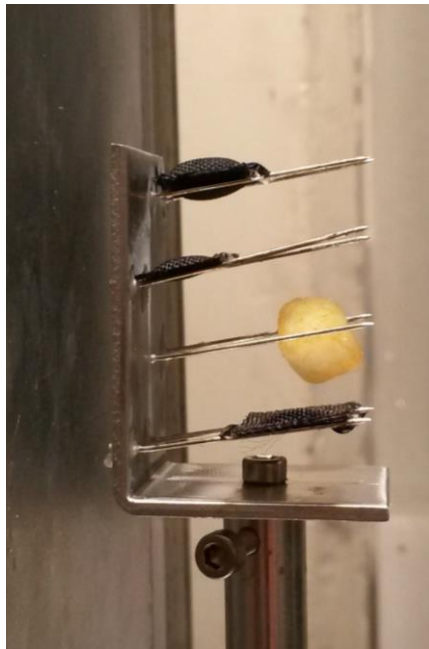
The Challenge



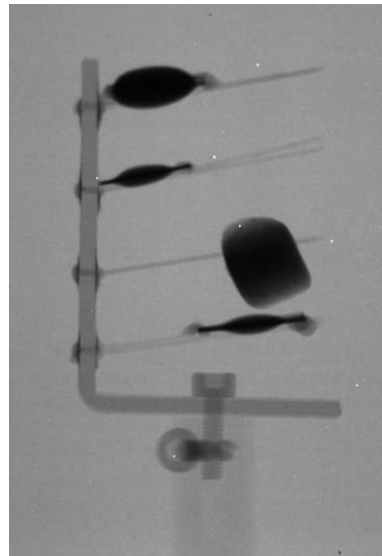
Spatiotemporal Tomography

“Mini” Bags (Horizontal)

Purpose: create a 3D reconstruction of the dehydration process for horizontal “mini” bags 10 mm x 10 mm [L x W]

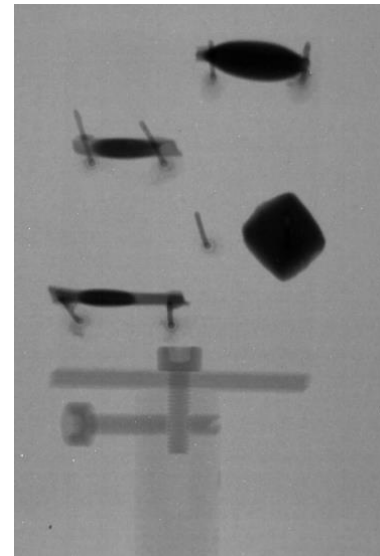


1



+

2



+

3

...

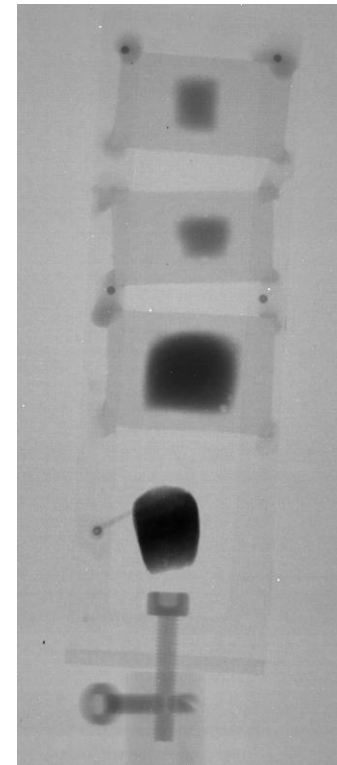
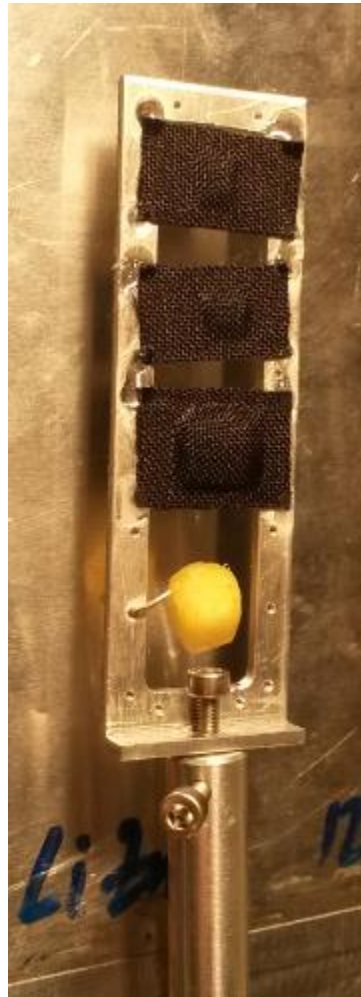


Radiography

”Mini” Bags (Vertical)

Purpose: visualise and quantify drying patterns in ”mini” vertical bags with:

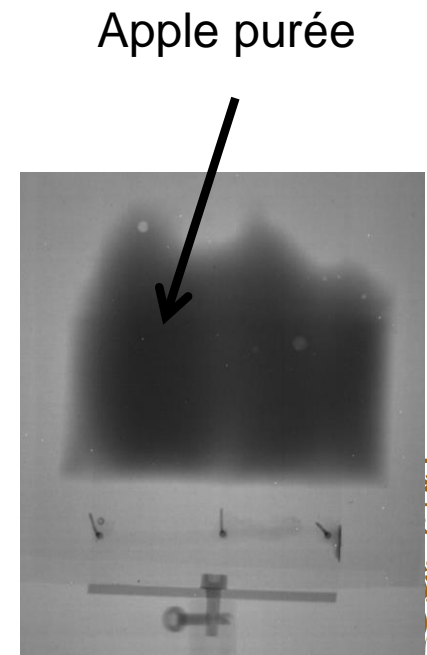
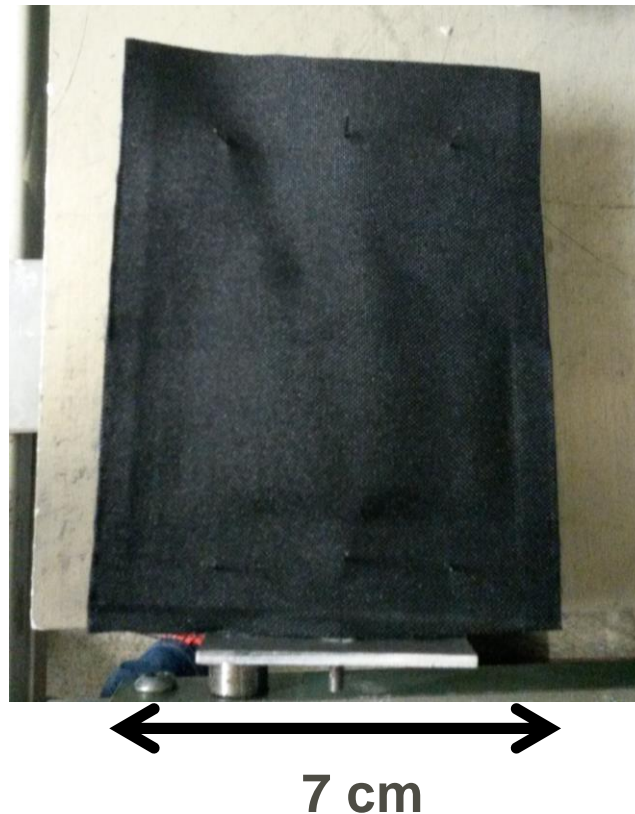
- Apple purée [1]
- Apple juice [2]
- Solid apple (in bag) [3]
- Solid apple (no bag) [4]



Radiography

”Big” Bag (Vertical)

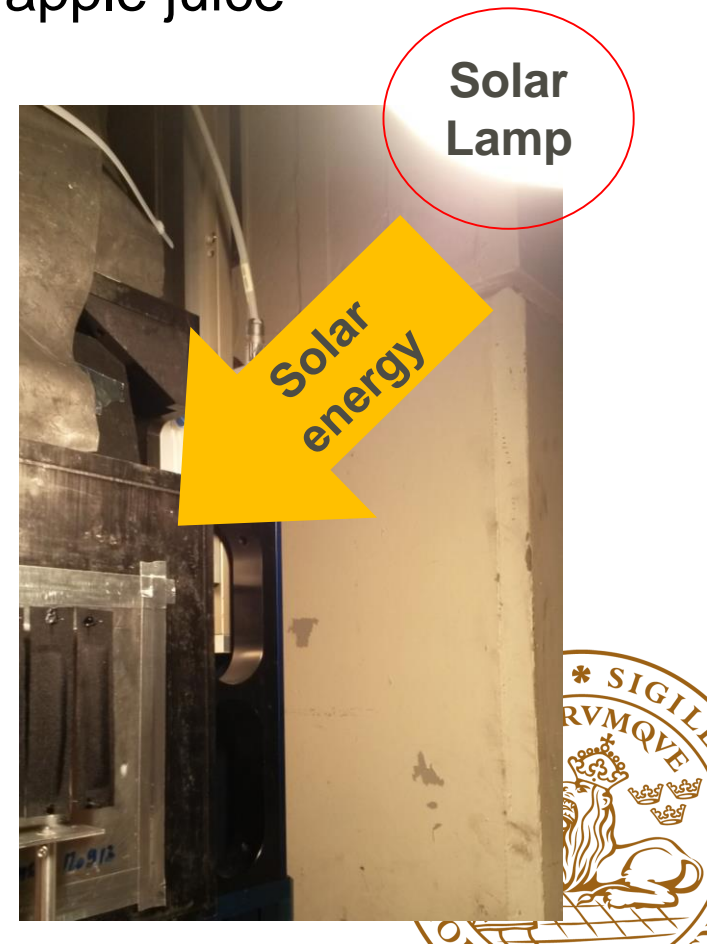
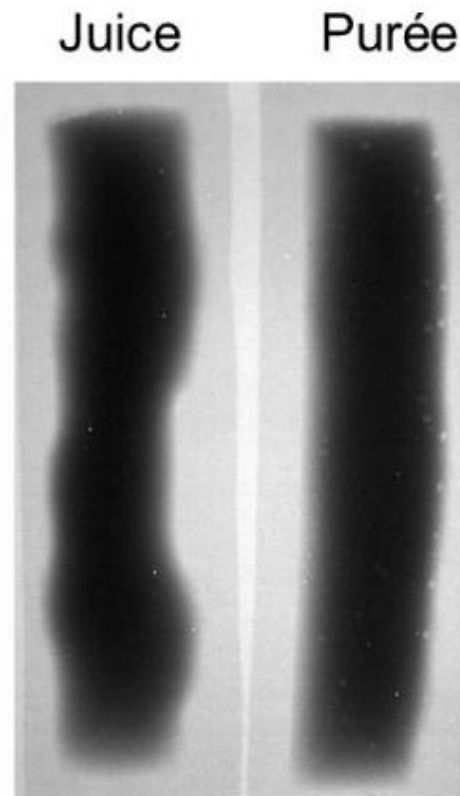
Purpose: visualise and quantify drying patterns in a ”big” vertical bag with apple purée



Radiography

”Column” Bags (Vertical)

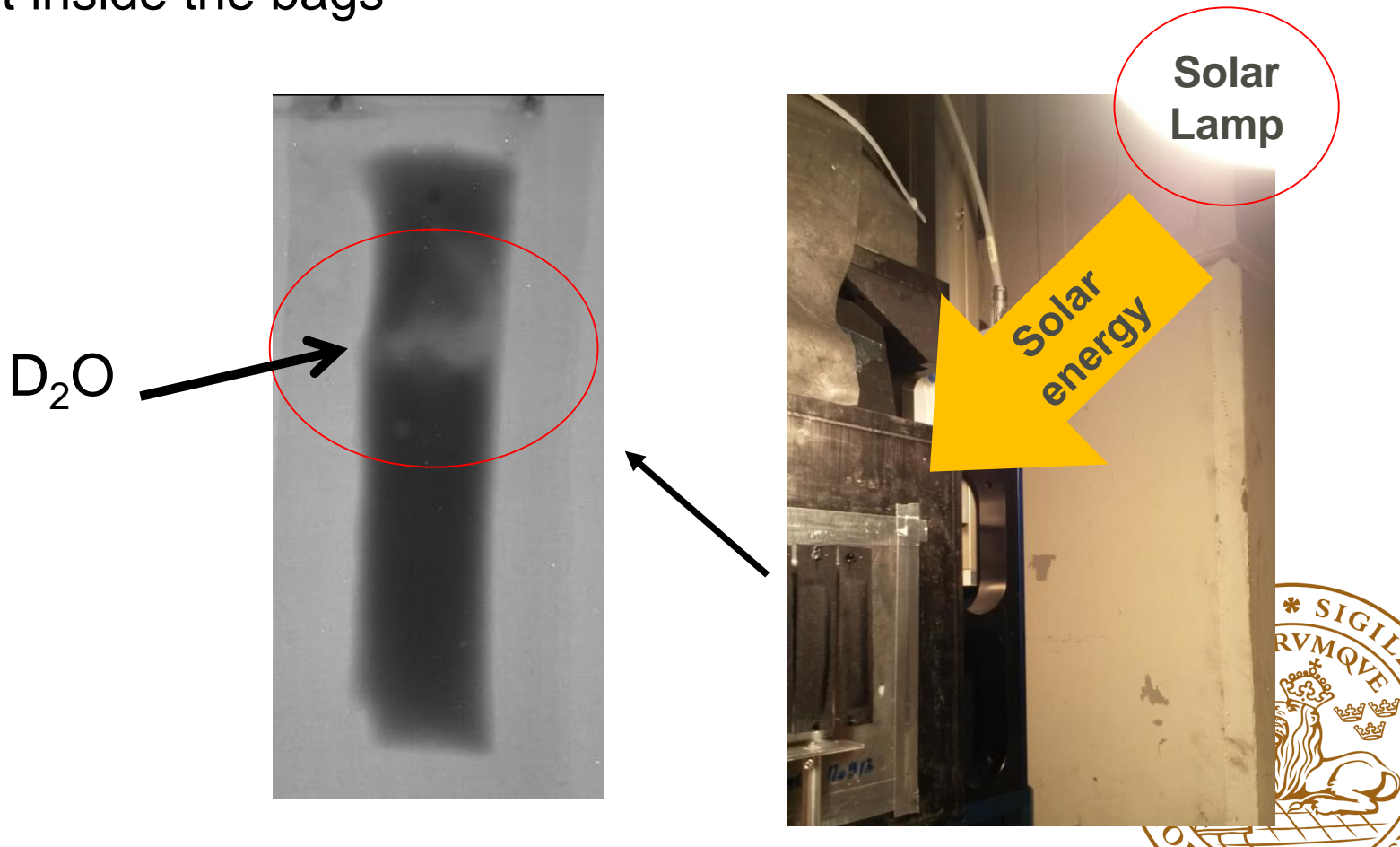
Purpose: visualise and quantify drying patterns in vertical column bags to compare apple purée vs. apple juice



Radiography

”Column” Bags (Vertical) with D₂O Injection

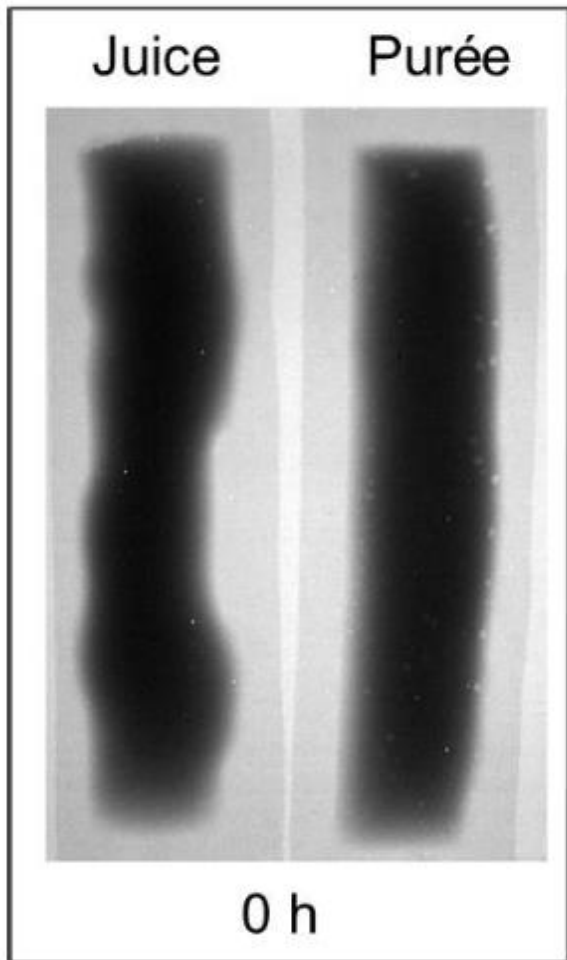
Purpose: to see if D₂O can be used to quantify mass transport inside the bags



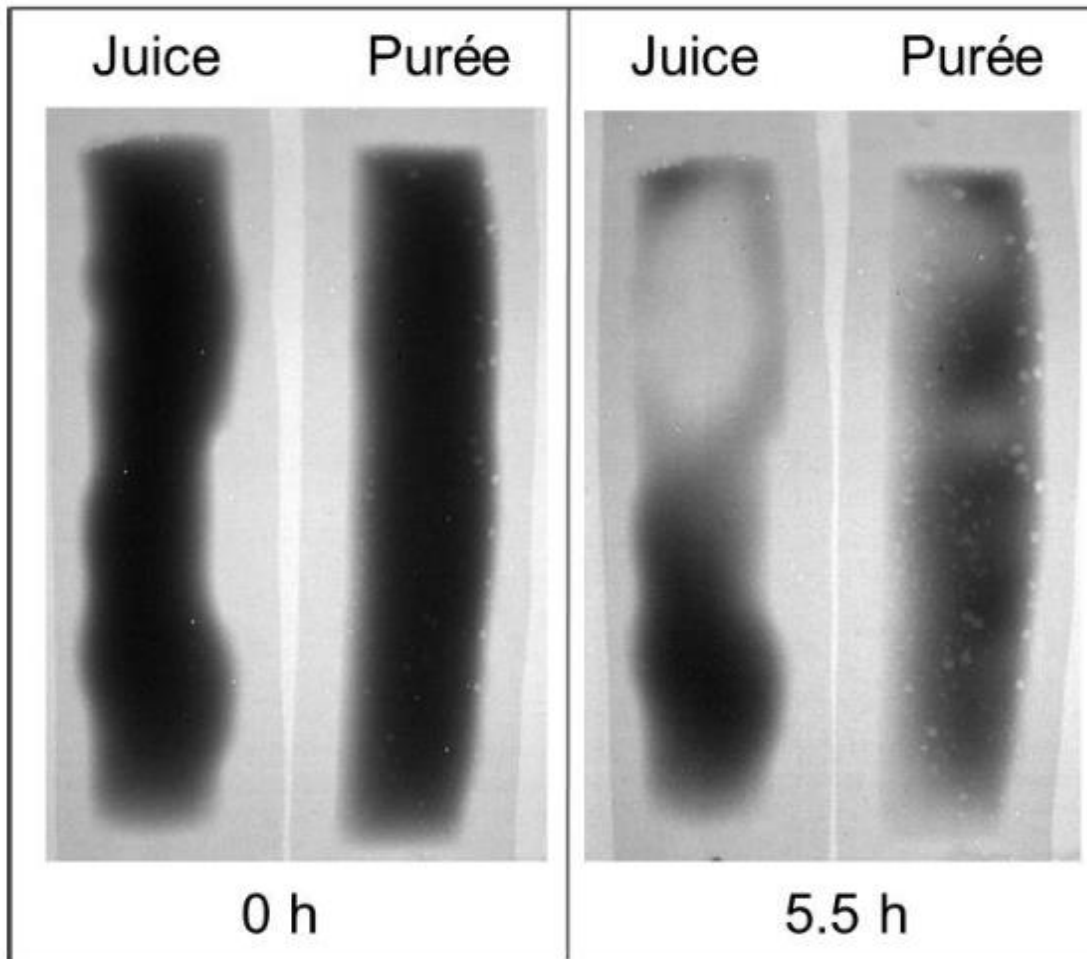
Preliminary Results



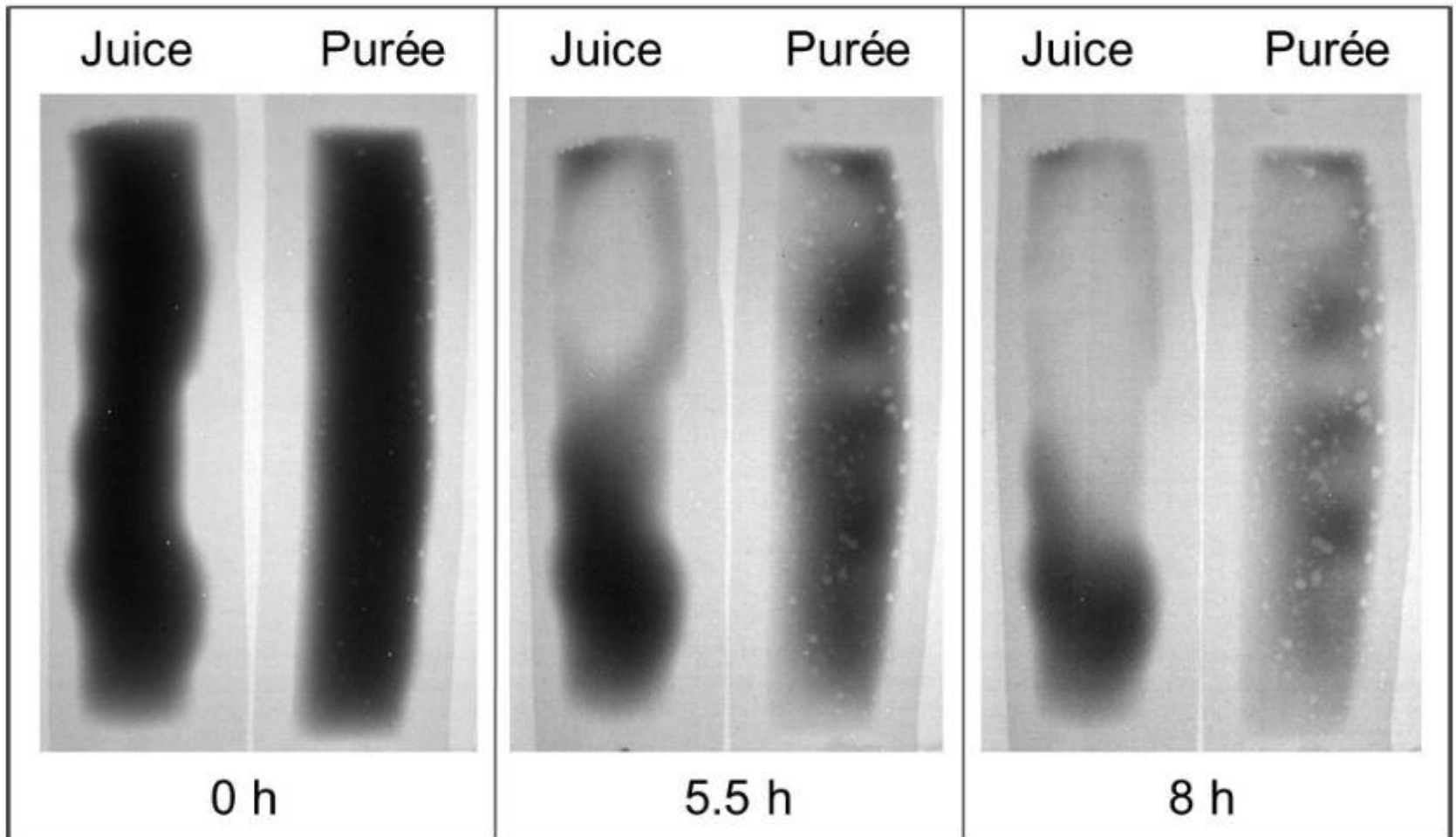
Vertical Radiography: Effect of viscosity on drying uniformity



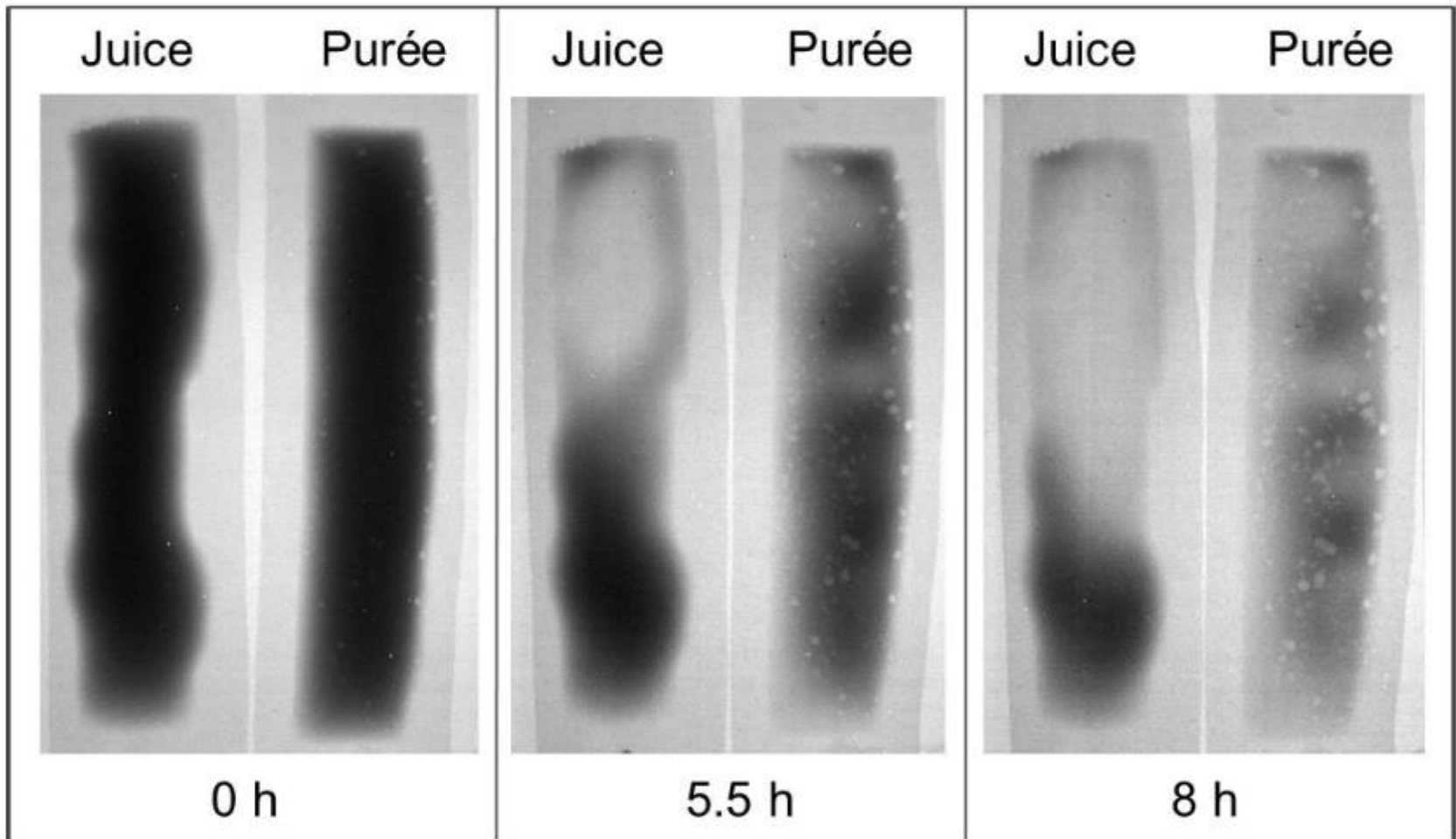
Vertical Radiography: Effect of viscosity on drying uniformity



Vertical Radiography: Effect of viscosity on drying uniformity

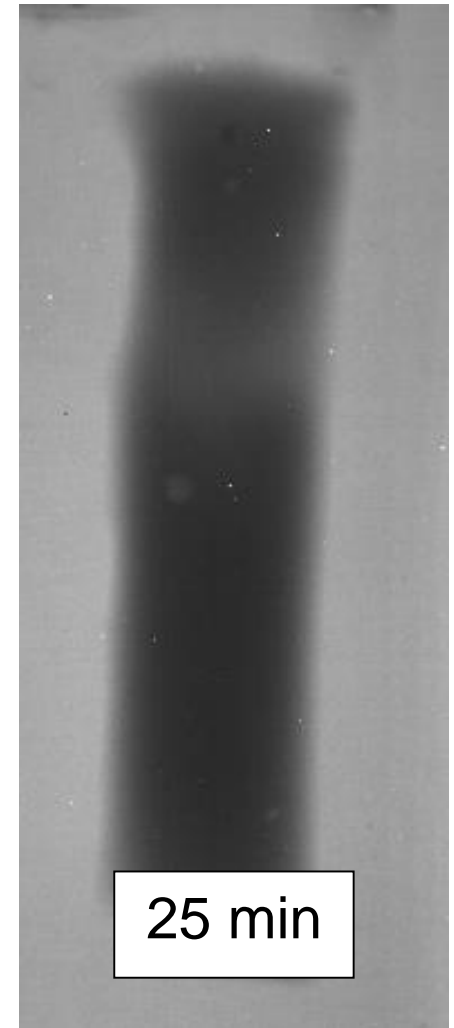
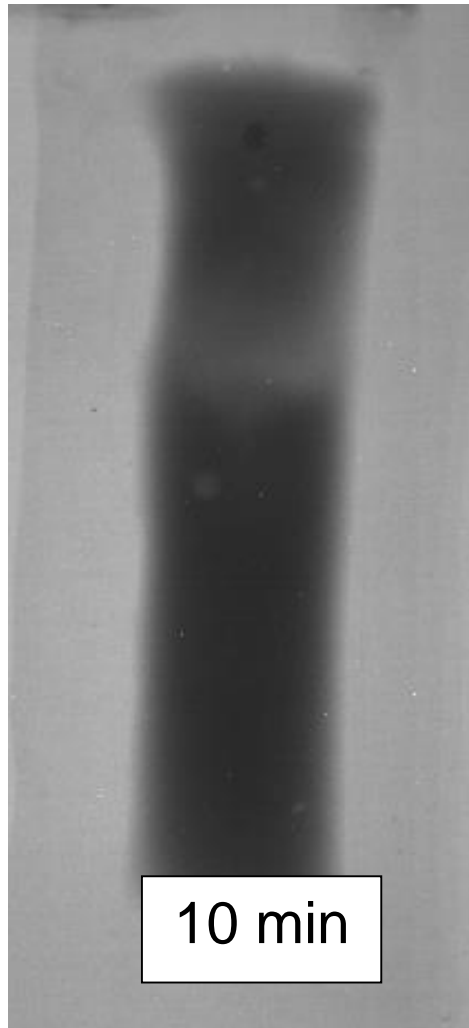
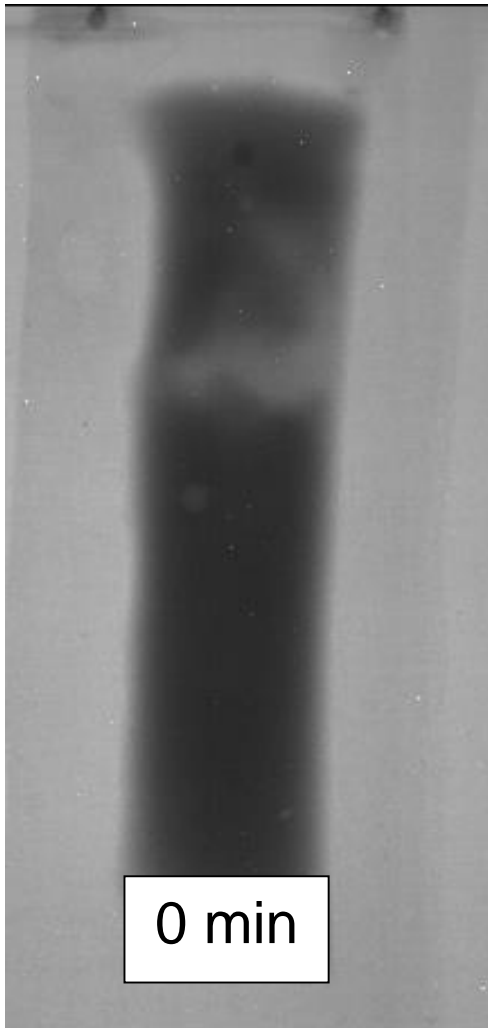


Vertical Radiography: Effect of viscosity on drying uniformity

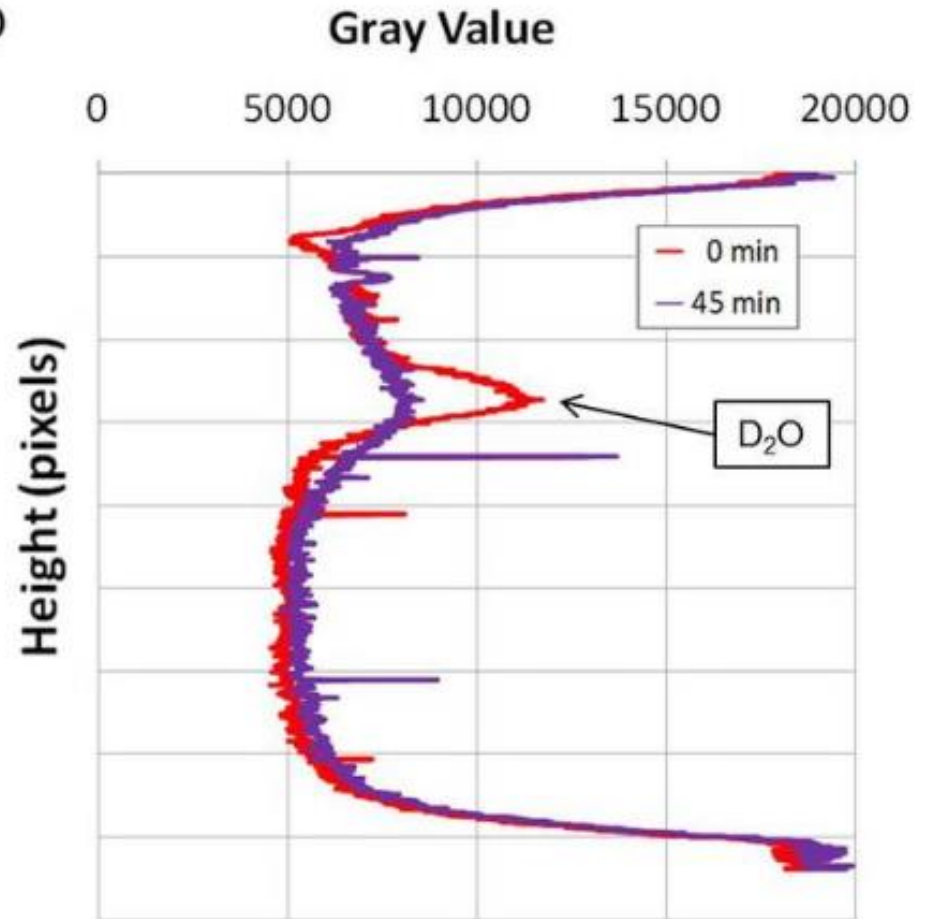
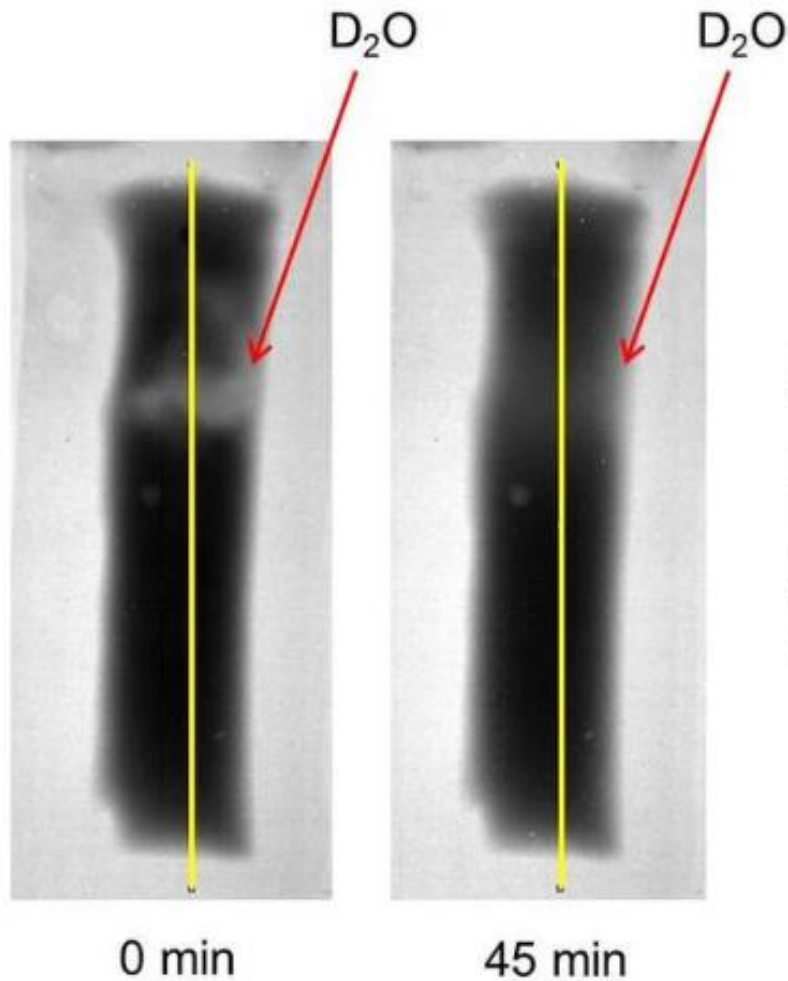


Local moist spots and uneven drying: food safety risk

D₂O Injection: diffusion-driven process



D₂O Injection: to quantify mass transport



Limitations of the setup

- 10 mm sample depth
 - Forced to use "mini" horizontal bags
- Vertical setup: 15 x 15 cm Field of View
 - Smaller than real "SAP" bag
- Hard to distinguish water from carbohydrates



Conclusions and Next Steps

- D₂O injection seems promising for visualising and quantifying mass transport inside the bag
 - Next step: calculate diffusion rates
- Local moist spots and drying heterogeneity can be identified
 - Next step: calculate local drying rates

Data from other experimental setups to be analysed



Future Work

Use a vertical setup with

- 1) purées of differing viscosity and
- 2) D₂O injections to:
 - validate a multiphysics model of the process
 - quantify internal mass transport
 - understand food safety risks with non-uniform drying



Acknowledgements

- Swedish Research Council (PhD Project Funding)
- Thijs Defraeye, Empa, Switzerland
- Peter Vontobel, PSI, Switzerland
- Petr Dejmek, Ingegerd Sjöholm and Marilyn Rayner (supervisors at the Department of Food Technology, Engineering and Nutrition)



Questions?
