

Basic Linac Concepts

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www.europeanspallationsource.se

Overview

- The European Spallation Source (ESS) will house the most powerful proton linac ever built.
- The average beam power will be 5 MW which is five times greater than SNS (our closest competitor).
 - The peak beam power will be 125 MW which is over seven times greater than SNS
- The linac will require over 150 individual high power RF sources
 - Based on high power electron tubes
 - with 80% of the RF power sources
 - requiring over 1.1 MW of peak RF power at a 4 % duty factor
- We expect to spend over 200 M€ on the RF system alone

5 MW of Beam Power

- One beam pulse happens 14 x per second
 - one beam pulse has the same energy as a 16 lb (7.2kg) shot traveling at 1100 km/hour (Mach 0.93)
 - Or one beam pulse has the same energy as a 1000 kg car traveling at 96 km/hour
- At 5 MegaWatts, you boil 1000 kg of ice in 83 seconds
 - A ton of tea!!!



Difference Between ESS and the LHC

- The LHC (Large Hadron Collider) in Switzerland is the most energetic accelerator in the world
- Is analogous to a power washer
 - Little volume
 - Comes out at high speeds
- ESS will be the most powerful accelerator in the world
- It is analogous to an open fire hydrant
 - Large volume
 - Comes out at low speeds

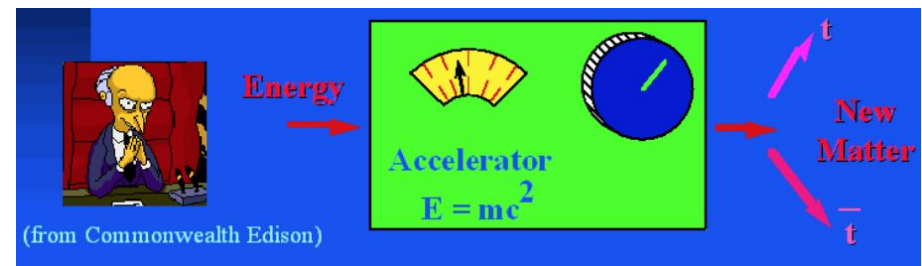
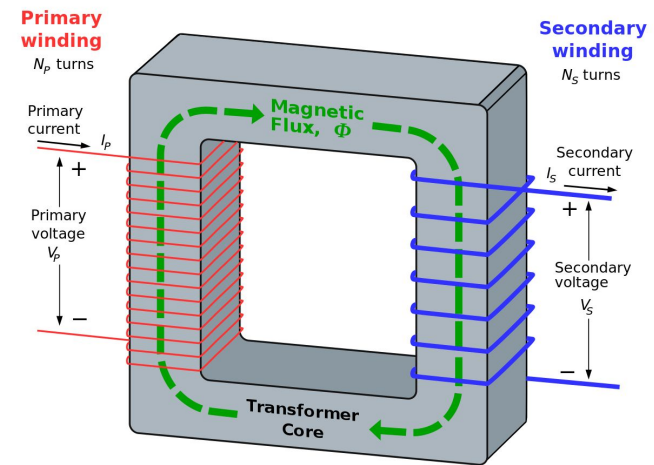


Accelerator 101

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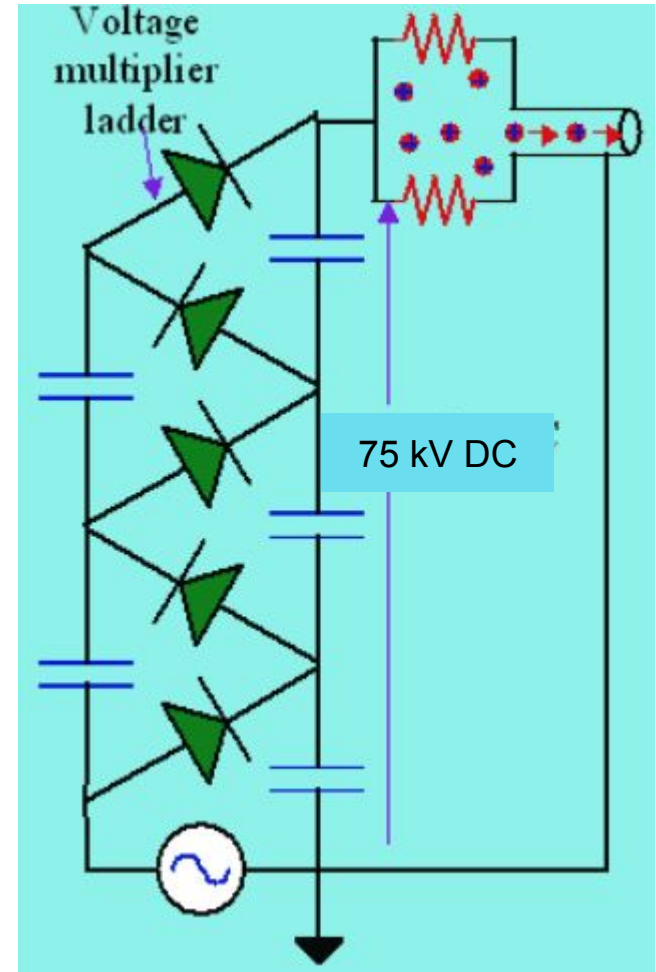
Energy Transformer

- The ESS Linac can be thought of as an energy transformer
 - Conventional electric energy comes in from power lines
 - 400V x 35 x 1600 A
 - Energy comes out of the Linac
 - 2,000,000,000 V x 0.0025 A
 - A rate of 5 MW
- Effective voltage step up ratio of 5,000,000
- Efficiency ~ 20%



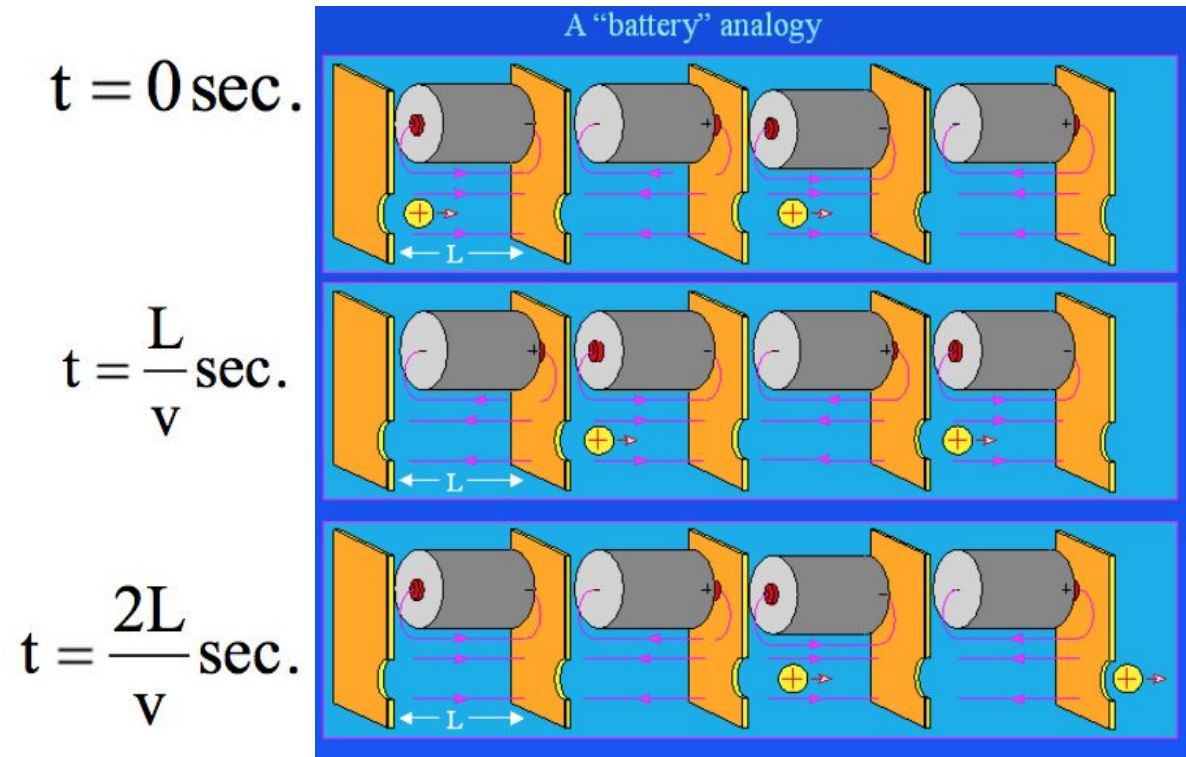
First Stage of Acceleration

- The Ion Source is the first stage of acceleration
 - Can be thought of as a simple DC voltage
 - ESS will use a 75 kV source
- The effective final “voltage” of the Linac is 2,000,000,000 V.
 - Air can stand off about 3MV/meter
 - For a DC accelerator, would need over 600 meters keep clear distance in all 3 directions of keep clear space to stand off 2 GV DC
- Must use a different technique than DC to accelerate.



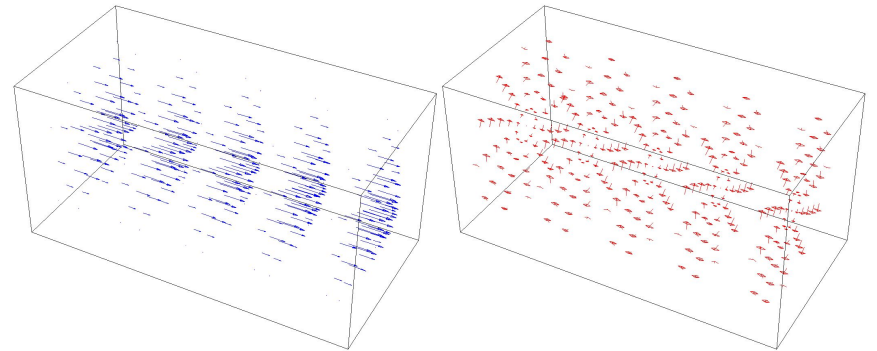
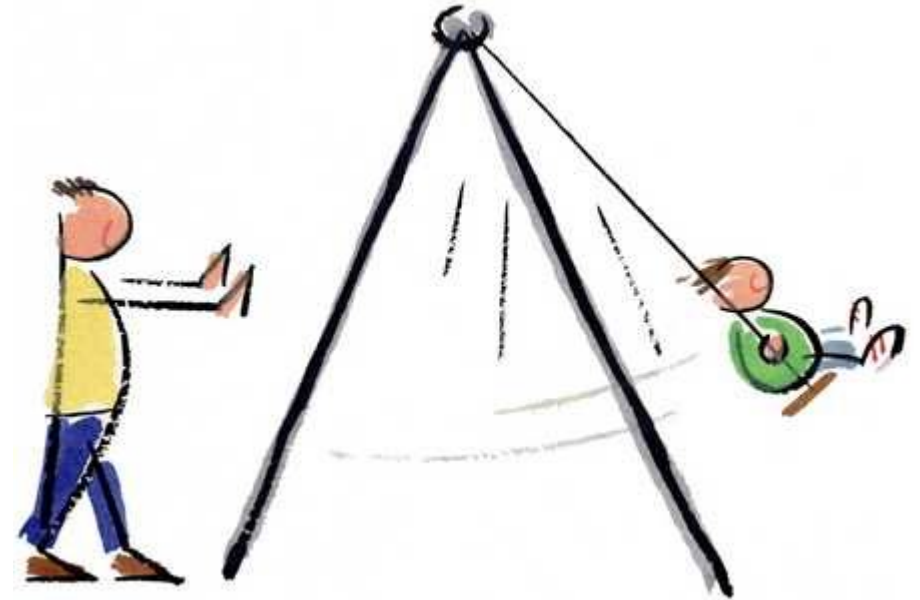
RF Acceleration - Battery Analogy

- Consider batteries placed end to end with opposite polarity
 - Average voltage is zero
- Flip batteries as particle goes through
 - Particle sees the effective voltage of N batteries
- We don't really use batteries...

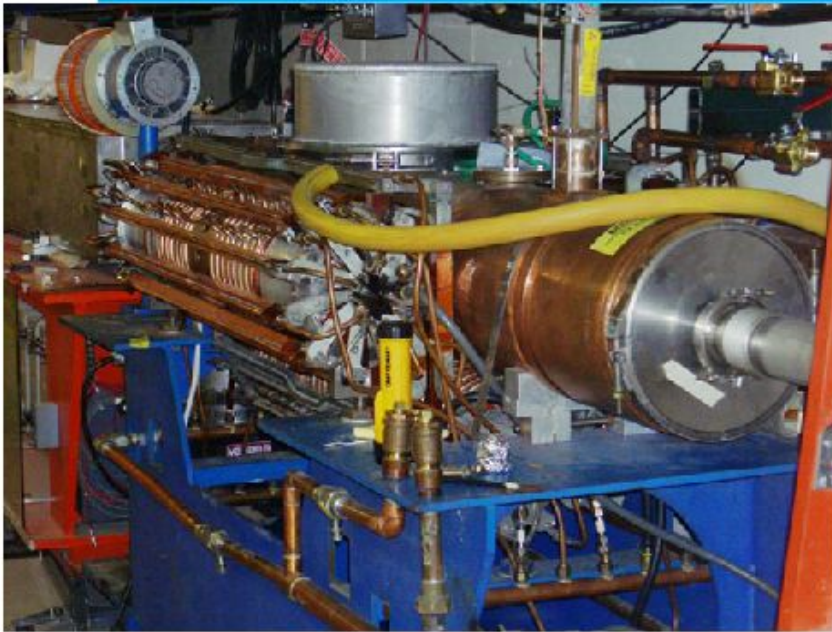


Radio Frequency (RF) Cavities

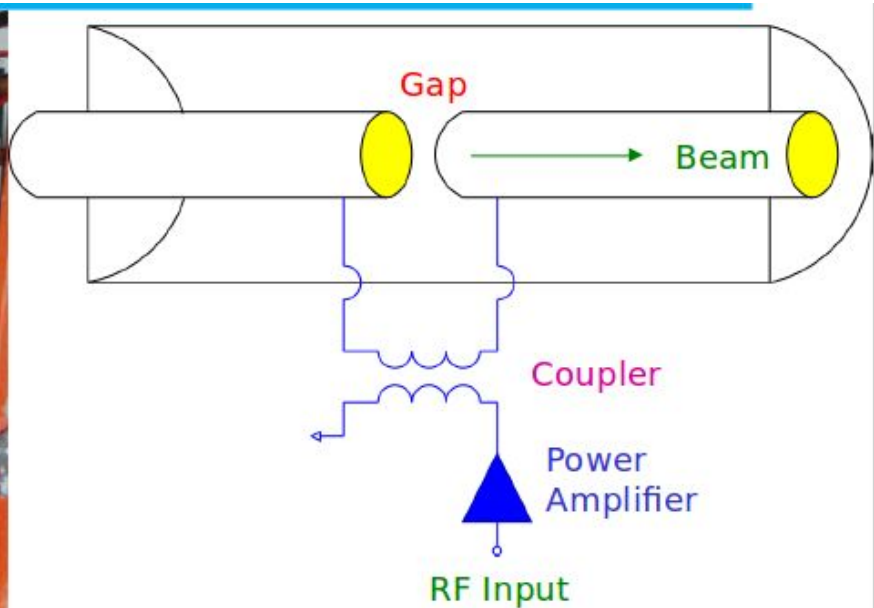
- A hollow copper box (cavity) can store electromagnetic waves
 - Electromagnetic waves bounce off the copper walls
 - Similar to light reflecting off a mirror
 - If the frequency is right, the reflected waves can build up in resonance
 - Similar to pushing somebody on a swing - you have to push at the right frequency



RF Cavities



New FNAL Booster Cavity



Transmission Line Cavity

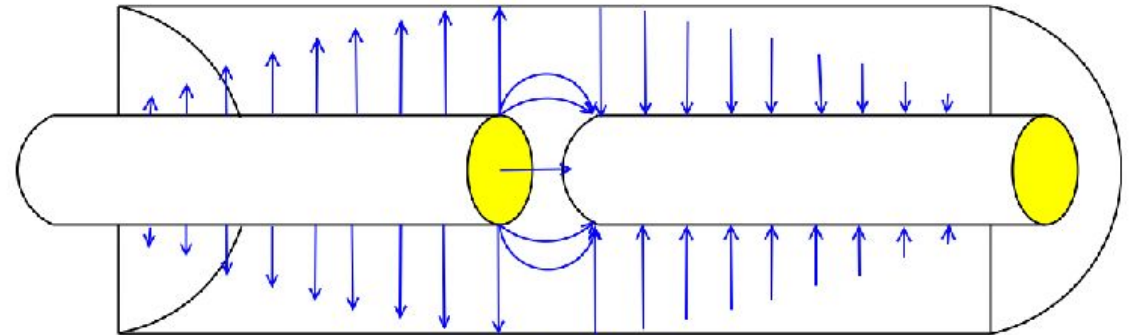
Multi-cell
superconducting
RF cavity



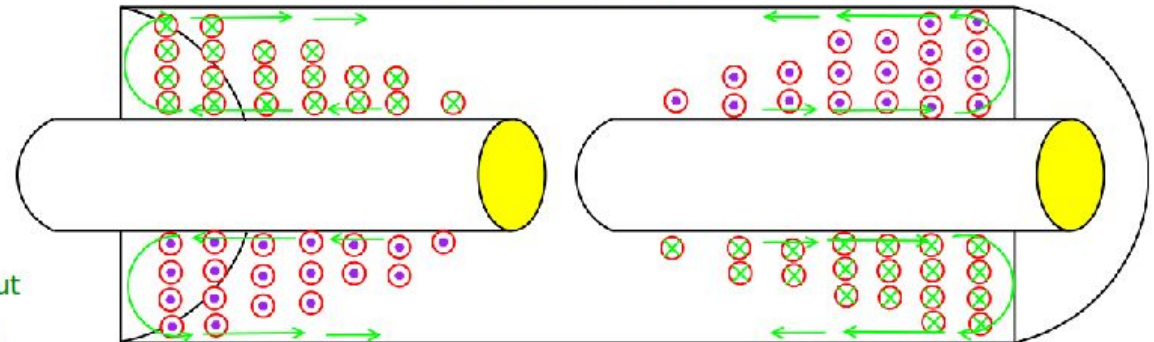
Rf Cavity Modes



For the fundamental mode at one instant in time:



Electric Field



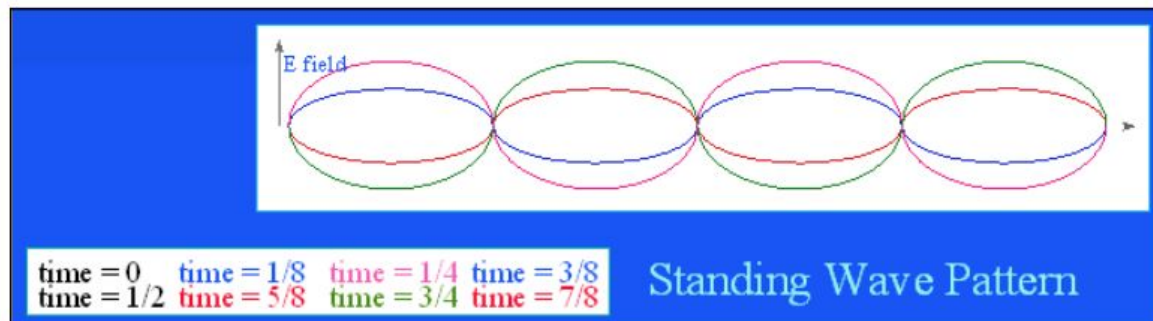
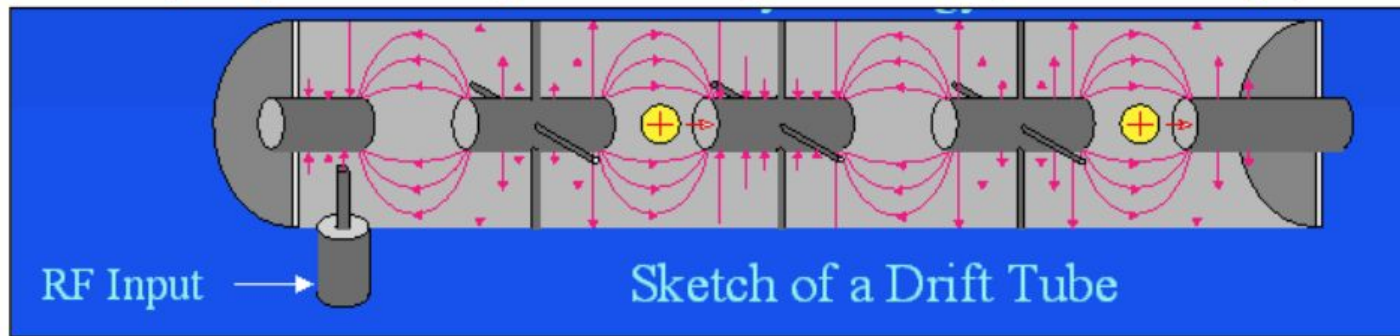
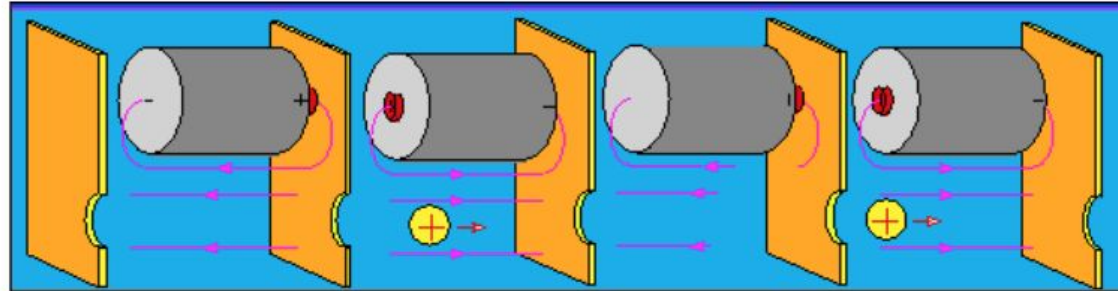
⊗ Out

⊙ In

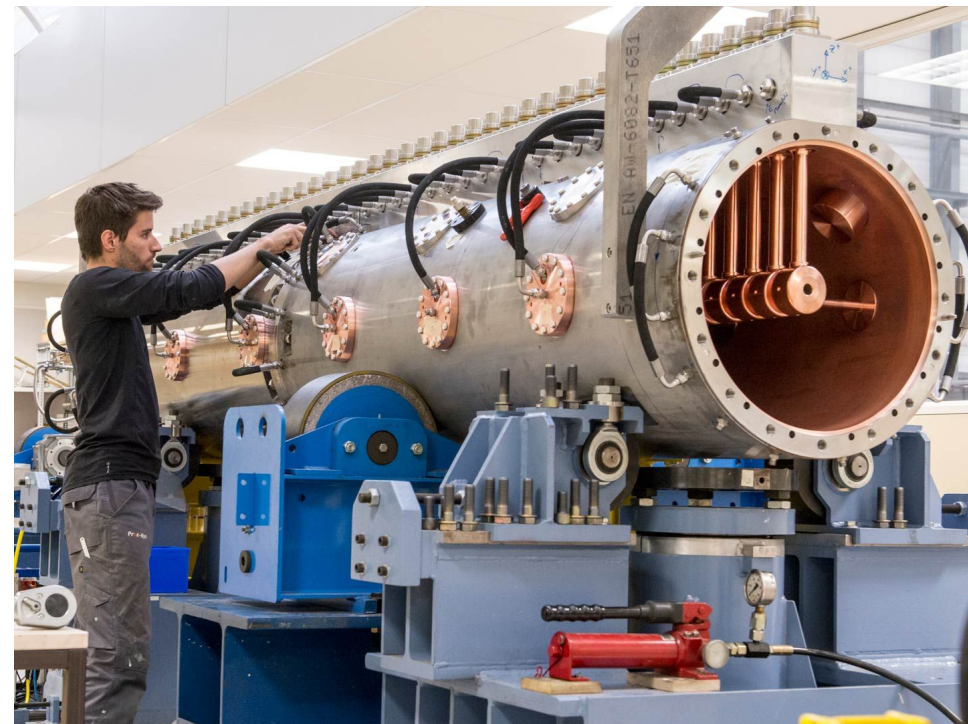
→ Wall Current

Magnetic Field

Drift Tube Linac

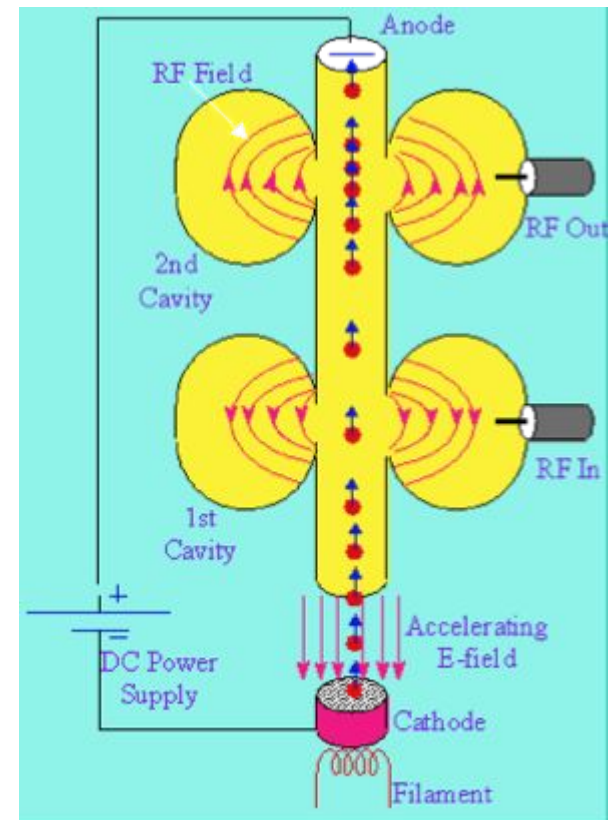


Drift Tube Linac

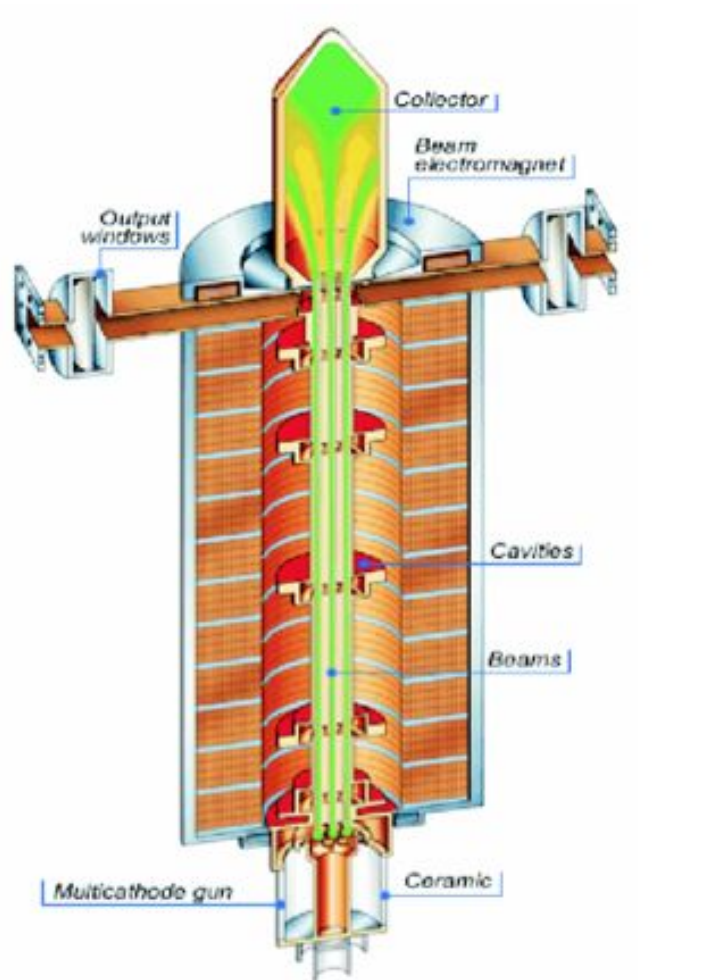


RF Power - Klystrons

- Electromagnetic energy must be supplied to the RF accelerating cavities to compensate for:
 - Power lost in the walls of the cavity
 - Power supplied to the beam
- A standard device for supplying RF power to cavities is called a Klystron (invented in 1937)
 - The filament boils electrons off the cathode
 - The velocity (or energy) of the electrons is modulated by the input RF in the first cavity
 - The electrons drift to the cathode
 - Because of the velocity modulation, some electrons are slowed down, some are sped up.
 - If the output cavity is placed at the right place, the electrons will bunch up at the output cavity which will create a high intensity RF field in the output cavity
 - Klystrons need a minimum of two cavities but can have more for larger gain.
 - A Klystron size is determined by the size of the bunching cavities.
 - Klystrons are used at high frequencies (>300 MHz)



Klystrons



Powering a Klystron

- A klystron requires a DC (or pulsed DC power source to accelerate the electrons in the tube
- A modulator converts AC power to pulsed DC power for a klystron
 - AC is converted into DC with an input rectifier
 - DC Charges a capacitor bank
 - When beam comes, the main switch opens the capacitor reservoir is emptied into a pulse transformer that is connected to the klystron
- ESS Modulator
 - Number of Modulators = 35
 - Klystrons per modulator = 4
 - Modulator input power = 650 kW
 - Modulator output voltage = 120kV
 - Klystron Pulsed current = 25 A

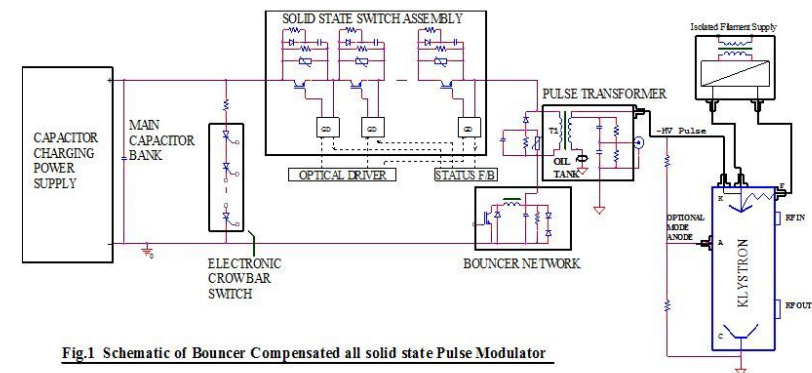
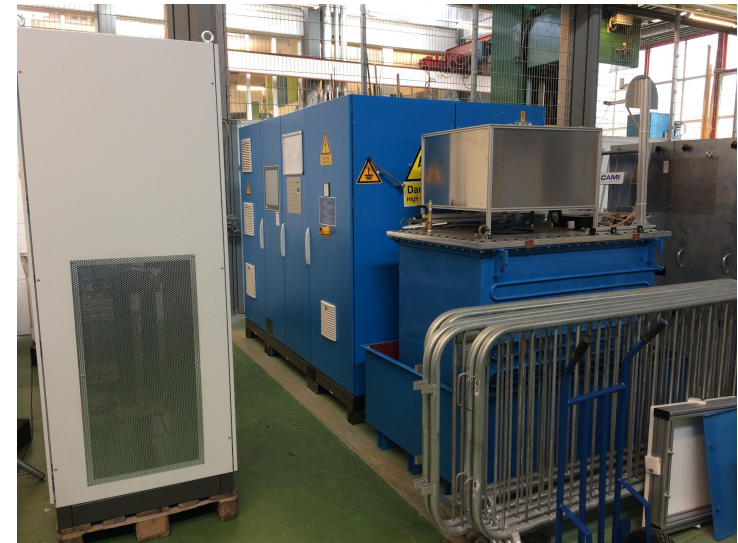
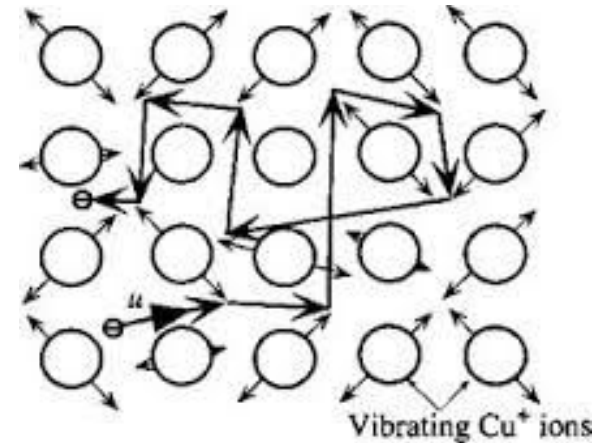


Fig.1 Schematic of Bouncer Compensated all solid state Pulse Modulator

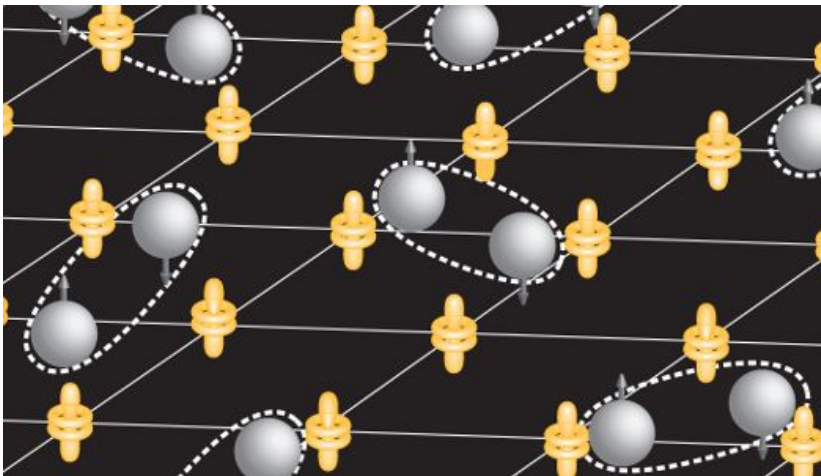
Superconducting RF

- Copper is not a perfect conductor
 - A wire heats up when current is passed through a wire
 - Caused by electrons scattering off the metal ions.
 - The warmer the temperature, the more the ions jiggle, the higher the probability that the electrons will bump into the ions
 - As copper is cooled down the ions jiggle less and the wire resistance goes down
 - Because of the resistance in the walls, the electromagnetic energy is lost in the walls and the cavity empties its energy



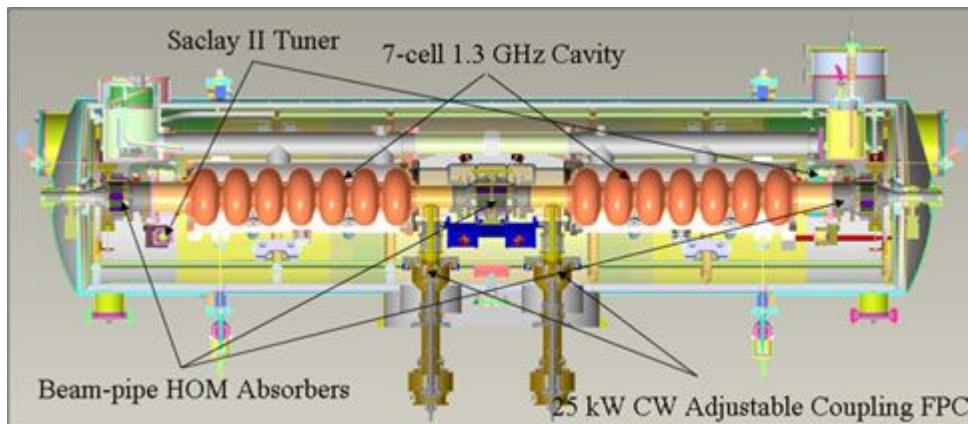
Superconducting RF

- Certain metals (Niobium, Lead, ...) go a step further
 - As the metal is cooled down, electrons begin to pair up
 - As one of the electrons in the pair goes near a metal ion
 - It attracts the metal ion to it
 - Opening up a gap for the other electron to slip through and not bump the ions
 - The resistance of the metal goes to zero
 - Energy will stay in the cavity and less power is required
 - This pairing up only happens at very cold temperatures (-269C)



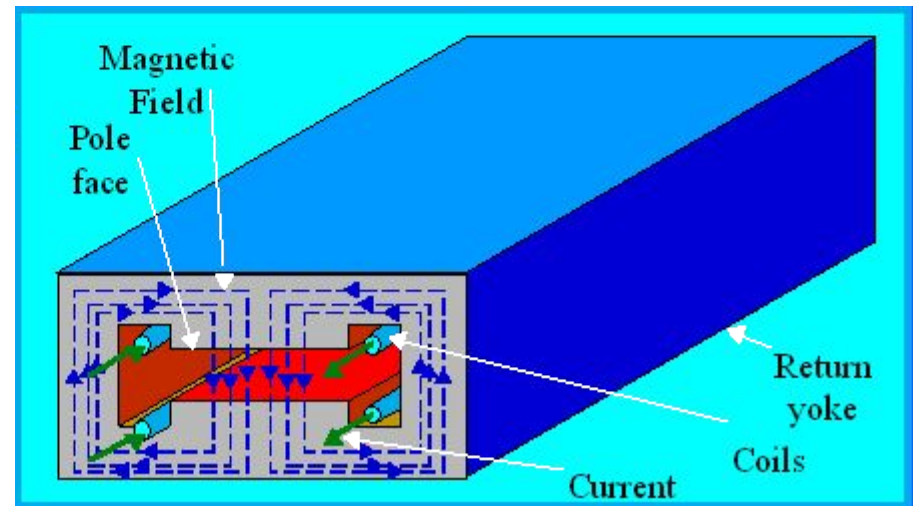
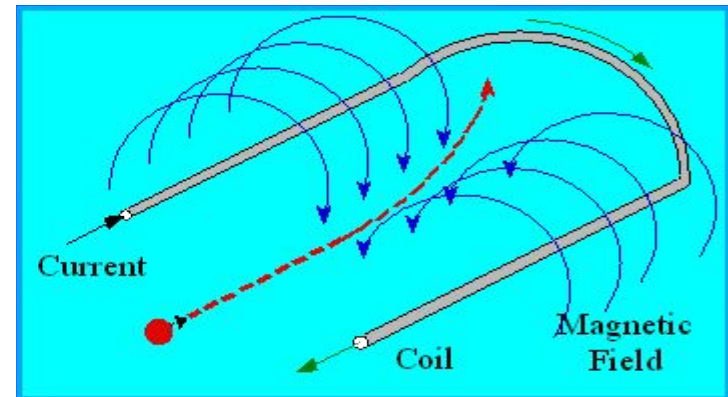
Superconducting RF: Cryomodules

- The only problem with superconducting RF is that the cavities must be cooled to below -269C .
- Cavities are cooled to this temperature with liquid helium
- The cooling vessel that contains the cavities and liquid helium is called a cryomodule.



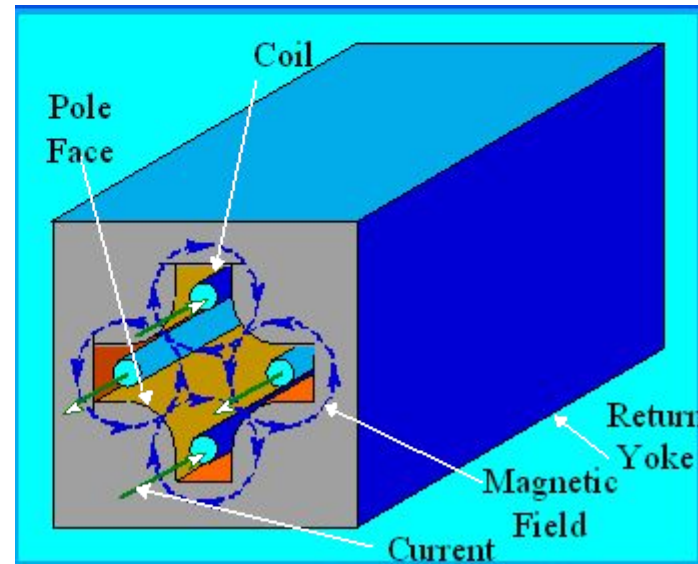
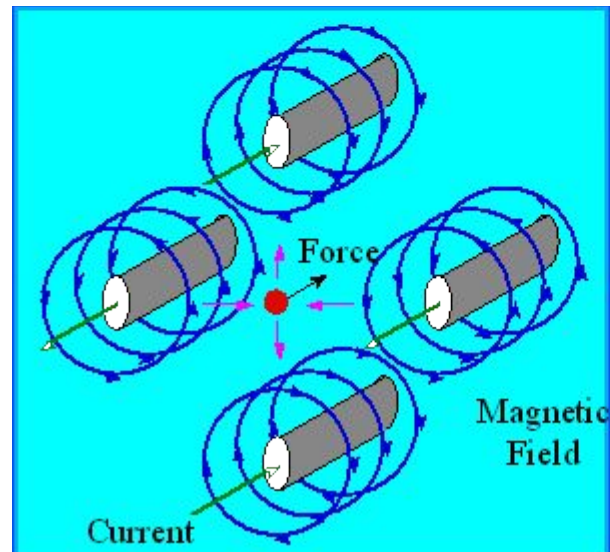
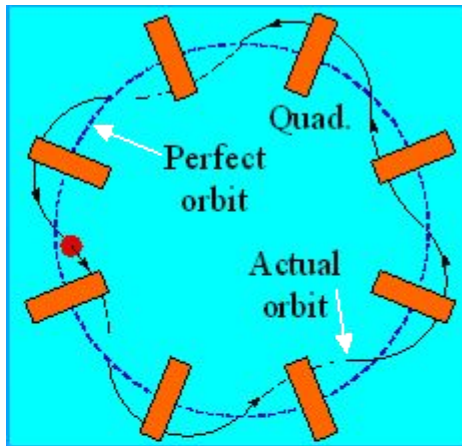
Other Technologies: Bending Magnets

- Bending magnets are used to control a charged particle's path.
 - Perpendicular to the particle's direction
 - Perpendicular to the field's direction
- Bending magnets are made of dipoles.
 - The magnet body confines and concentrates the magnetic field
 - The pole faces shape the magnetic field



Focussing Magnets

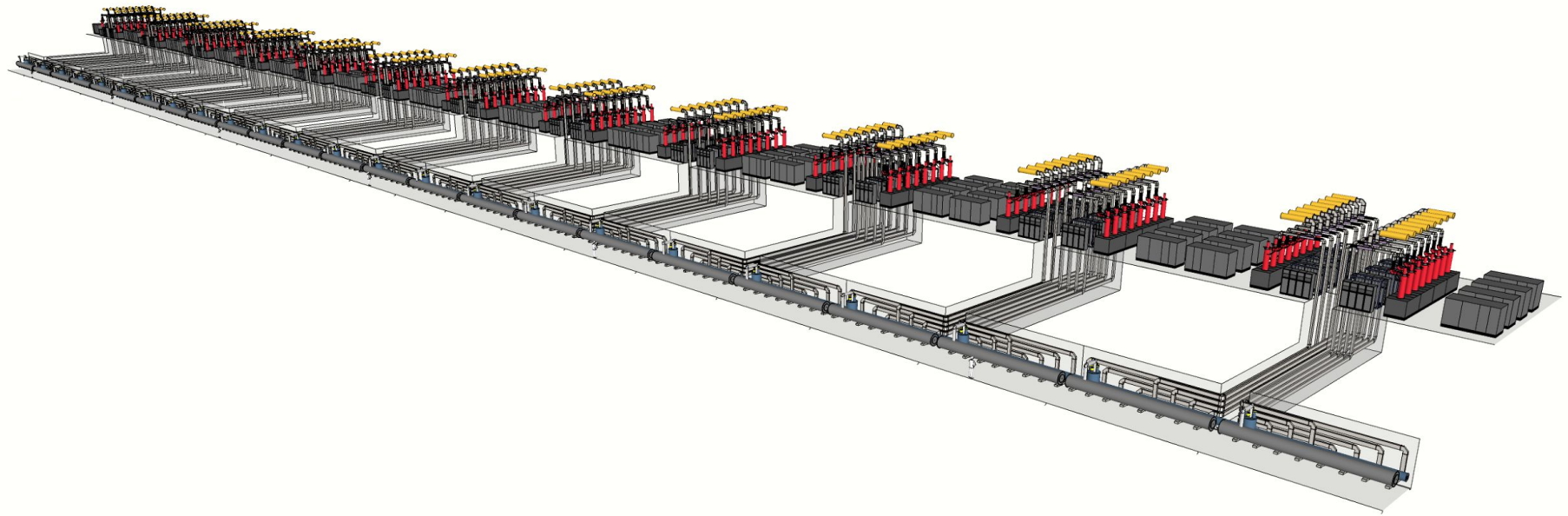
- Not all the particles are on the perfect path.
- Quadrupoles are needed for focussing particles
 - If the particle is on the correct path: don't do anything
 - If the particle is on the inside path: bend to the outside
 - If the particle is on the inside path: bend to the inside



Magnet lattice

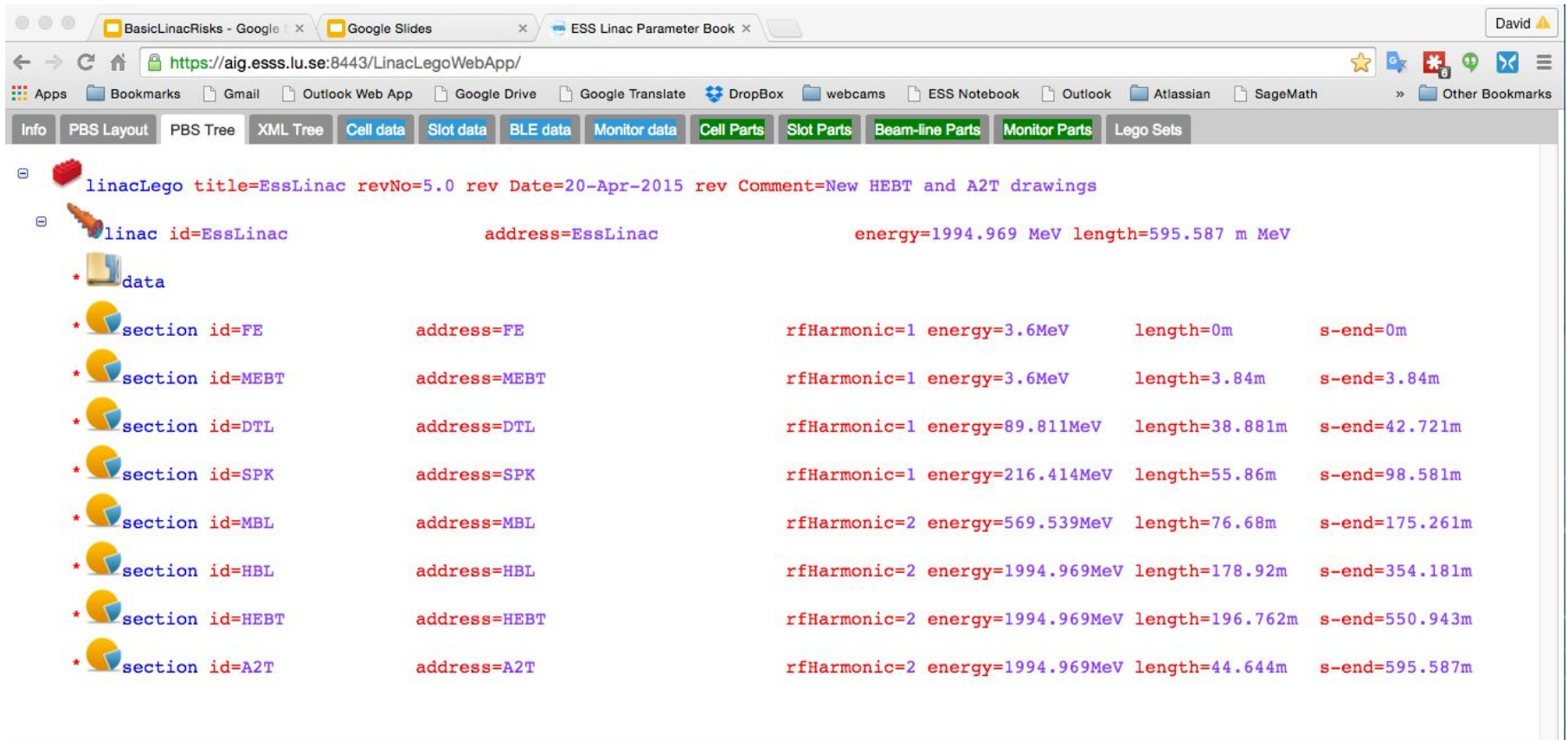
- Eventually particles that are on the inside and bent to the outside with a quadrupole will reach to the outside and overshoot (and vice-versa)
- You need more than one quadrupole to focus the beam as travels the linac.
- The arrangement of quadrupoles is called a lattice in which the strengths of the quadruples is carefully chosen.





ESS LINAC

Linac Configuration (LinacLego)



linacLego title=EssLinac revNo=5.0 rev Date=20-Apr-2015 rev Comment=New HEBT and A2T drawings

linac id=EssLinac address=EssLinac energy=1994.969 MeV length=595.587 m MeV

- data
 - section id=FE address=FE rfHarmonic=1 energy=3.6MeV length=0m s-end=0m
 - section id=MEBT address=MEBT rfHarmonic=1 energy=3.6MeV length=3.84m s-end=3.84m
 - section id=DTL address=DTL rfHarmonic=1 energy=89.811MeV length=38.881m s-end=42.721m
 - section id=SPK address=SPK rfHarmonic=1 energy=216.414MeV length=55.86m s-end=98.581m
 - section id=MBL address=MBL rfHarmonic=2 energy=569.539MeV length=76.68m s-end=175.261m
 - section id=HBL address=HBL rfHarmonic=2 energy=1994.969MeV length=178.92m s-end=354.181m
 - section id=HEBT address=HEBT rfHarmonic=2 energy=1994.969MeV length=196.762m s-end=550.943m
 - section id=A2T address=A2T rfHarmonic=2 energy=1994.969MeV length=44.644m s-end=595.587m

Top Level Requirements

- 5 MW of average beam power
- Pulse repetition rate of 14 Hz
 - driven by neutron chopper constraints
- Pulse length of 3 ms
 - Driven by instrument location
 - And beam brightness
- Gives:
 - Peak beam power of 125 MW
 - 4% duty factor



Redesign Phase

- ESS Redesigned the Accelerator in 2013
 - reduce cost without reducing scope.
 - By adding more technical risk
- Major redesign changes
 - Energy Reduction: 2.5 GeV -> 2.0 GeV
 - Gradient increase by 10%
 - 33% fewer 704 MHz cryomodules and RF systems
 - Beam Current Increase: 50 mA -> 62.5 mA



New Baseline

- **New Baseline Headline Parameters**
 - 5 MW Linac
 - 2.0 GeV Energy (30 elliptical cryomodules)
 - 62.5 mA beam current
 - 4% duty factor (2.86 mS pulse length, 14 Hz)
 - First beam by 2019 (1.0 MW at 570 MeV)
- **The new baseline was achieved by:**
 - Increasing beam current by 25%
 - Increasing Peak Surface Field by 12%
 - Setting High Beta β_g to 0.86
 - Adopting maximum voltage profile
 - Adopting a uniform lattice cell length in the elliptical section to permit
 - design flexibility
 - schedule flexibility.

- Reduced the number of elliptical cryomodules from 45 to 30
 - Each cryomodule + RF to power the cryomodule costs ~6.5 M€
 - Elimination of 15 cryomodules yields 78 M€ savings (6.5 M€ x 15 x 80% (power factor))
- By accepting large technical risk
 - Power Couplers:
 - Maximum coupler power is 1200 kW
 - Went from 850 kW/coupler to 1100 kW/coupler
 - **Reduced our design margin by 70%**
 - Cavity Peak Surface Field
 - Maximum surface field is 50 MV/meter
 - Went from 40 MV/meter to 45 MV/meter
 - **Reduced our design margin by 50%**

Design Contingency

- ESS uses the Long Pulse concept
 - No compressor ring is required
 - Peak beam current can be supplied at almost any energy
- If we fail to meet our goals on:
 - Beam current
 - Cavity gradient
 - Power coupler power
- The accelerator complex will still function but at a reduced beam power
- We can buy back the beam power in the future by adding high beta cryomodules to the end of the linac
 - As long as the additional space is reserved.
- We proposed to mitigate these risks by reserving the tunnel space for 15 cryomodules (127.5 meters) as “design contingency”.

Conventional Facility Costs

- The approximate costs for conventional facilities are:
 - Tunnel: 22,900 €/m (3270 k€ / m²) including berm, auxiliary costs
 - Gallery: 46,200 €/m (2800 k€ / m²)
- The cost of accelerator equipment is:
 - 6.5 M€ / cryomodule which includes the RF power
 - Average cost of superconducting RF accelerator equipment is:
 - 790,000 €/m
 - 35x more expensive than tunnel cost
 - 11.4x more expensive than total CF cost
 - Average beam power cost for the accelerator equipment in a cryomodule cell is 18kW / M€.
- The cost of the 127 meter contingency space without stubs and gallery is 2.9 M€
 - Equivalent to the cost of accelerator equipment needed to supply 0.052 MW of average beam power (1% of 5 MW)

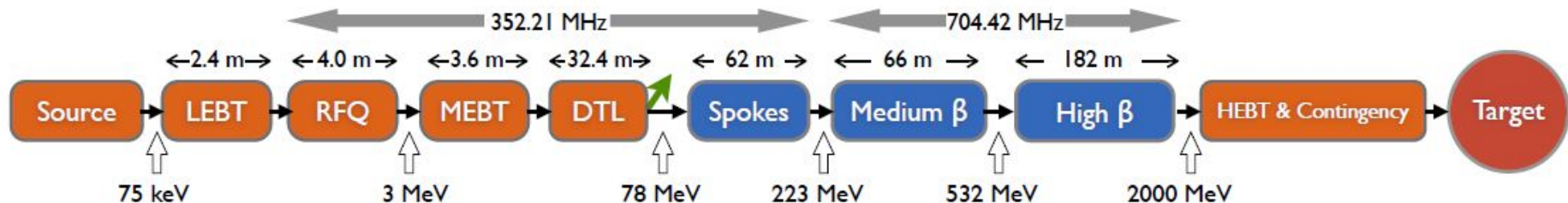
Linac Design Choices

- The energy of the linac is a tradeoff of
 - Linac length
 - Beam current:
 - Space charge forces
 - Halo losses
- Copper Linac
 - Low construction costs but high operational costs
 - Small bore radius < 3 cm
 - Long linac > 750 meters for 2 GeV
- Superconducting Linac
 - High construction costs but low operational costs
 - Large bore radius > 7 cm
 - Short Linac < 360 meters for 2 GeV



Linac Design Choices

- User facilities demand high availability (>95%)
- ESS will limit the peak beam current below 65 mA
- Linac Energy > 2 GeV to accomplish 125 MW peak power.
- The linac will be mostly (>97%) superconducting
- Front end frequency is 352 MHz (CERN Standard)
- High energy section is at 704 MHz



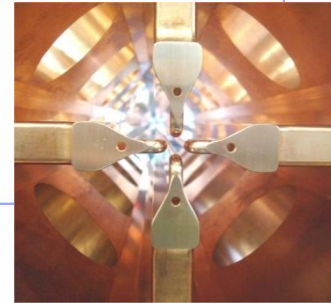
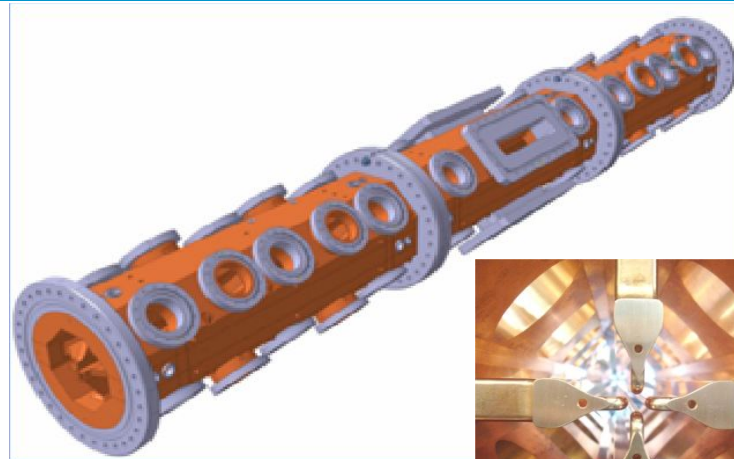
Accelerator Collaboration

- Ion source : Istituto Nazionale di Fisica Nucleare (INFN) – Catania, Italy
- Radio Frequency Quadrupole (RFQ): Commissariat à l'énergie atomique (CEA) – Saclay, France
- Medium Energy Beam Transport (MEBT): ESS-Bilbao, Spain
- Drift tube Linac (DTL): Istituto Nazionale di Fisica Nucleare (INFN) – Legnaro, Italy
- Spoke cavities: Institut de Physique Nucléaire (CNRS) – Orsay, France
- Elliptical cavities: Commissariat à l'énergie atomique (CEA) – Saclay, France
- High Energy Beam Transport: Aarhus University, Denmark
- Spoke RF sources: Uppsala University, Sweden
- RF regulation: Lund University, Sweden



Front End Section

- The RFQ and DTL will be similar to the CERN Linac 4 design.
- The RFQ
 - will be 4.5 meters long
 - and reach an energy of 3.6 MeV
- The DTL
 - Will consist of five tanks
 - Each tank ~ 7.5 meters in length
 - Final energy will be 88 MeV
- Six klystrons
 - at 352 MHz
 - with a maximum saturated power of 2.8 MW
 - and a duty factor of 4% are required for the Front End

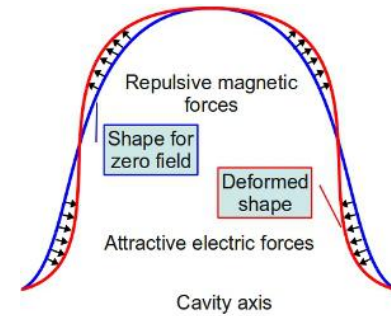


Superconducting RF

- Over 97% of the ESS linac will be superconducting cavities.
- Compared to copper cavities, superconducting cavities can offer:
 - over three times the gradient
 - over 10 times the aperture
 - with virtually no power dissipated in the cavities

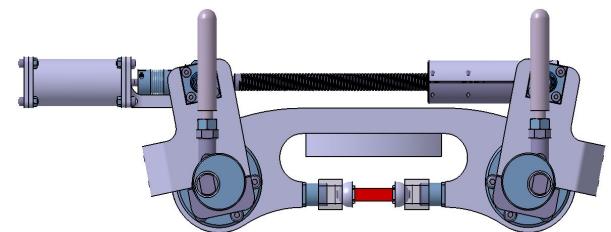
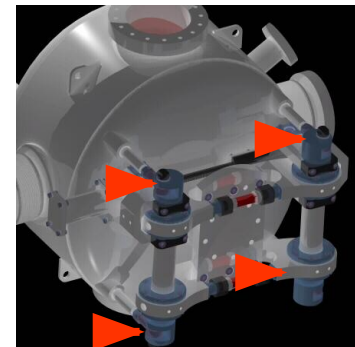
Lorentz De-tuning

- Because of the enormous gradients in superconducting cavities,
 - the radiation pressure deforms the cavities
- We expect over 400 Hz of detuning in the ESS cavities.
 - Unloaded cavity bandwidth = 0.07 Hz
 - Loaded cavity bandwidth = 1 kHz
- The mechanical time constant of the cavities is about 1 ms compared to the pulse length of 3 ms
 - Static pre-detuning as done in SNS will not be sufficient
 - Dynamic de-tuning compensation using piezo-electric tuners is a must!
 - Or else pay for the extra RF power required



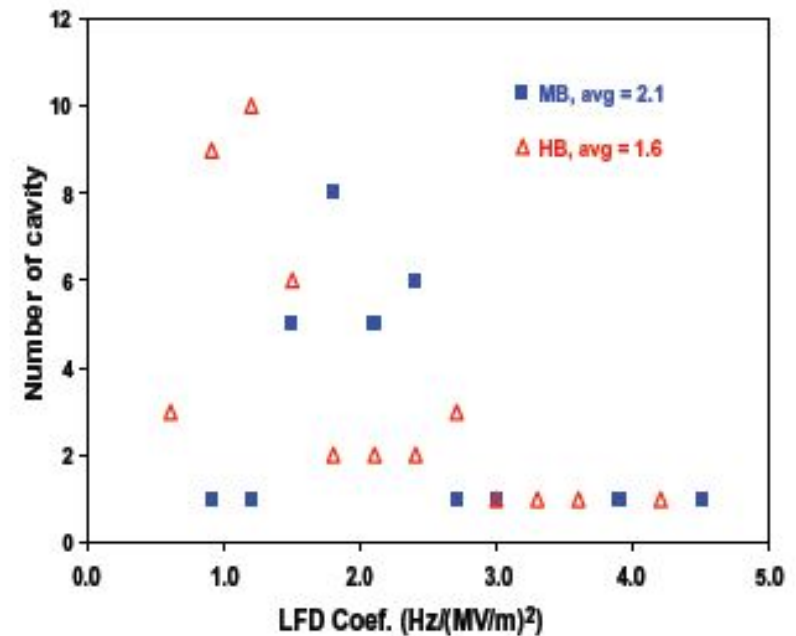
$$P_s = \frac{1}{4} (\mu |\vec{H}|^2 - \epsilon_0 |\vec{E}|^2)$$

$$\Delta f_0 = (f_0)_2 - (f_0)_1 = -K E_{acc}^2$$



Cavity Power Configuration

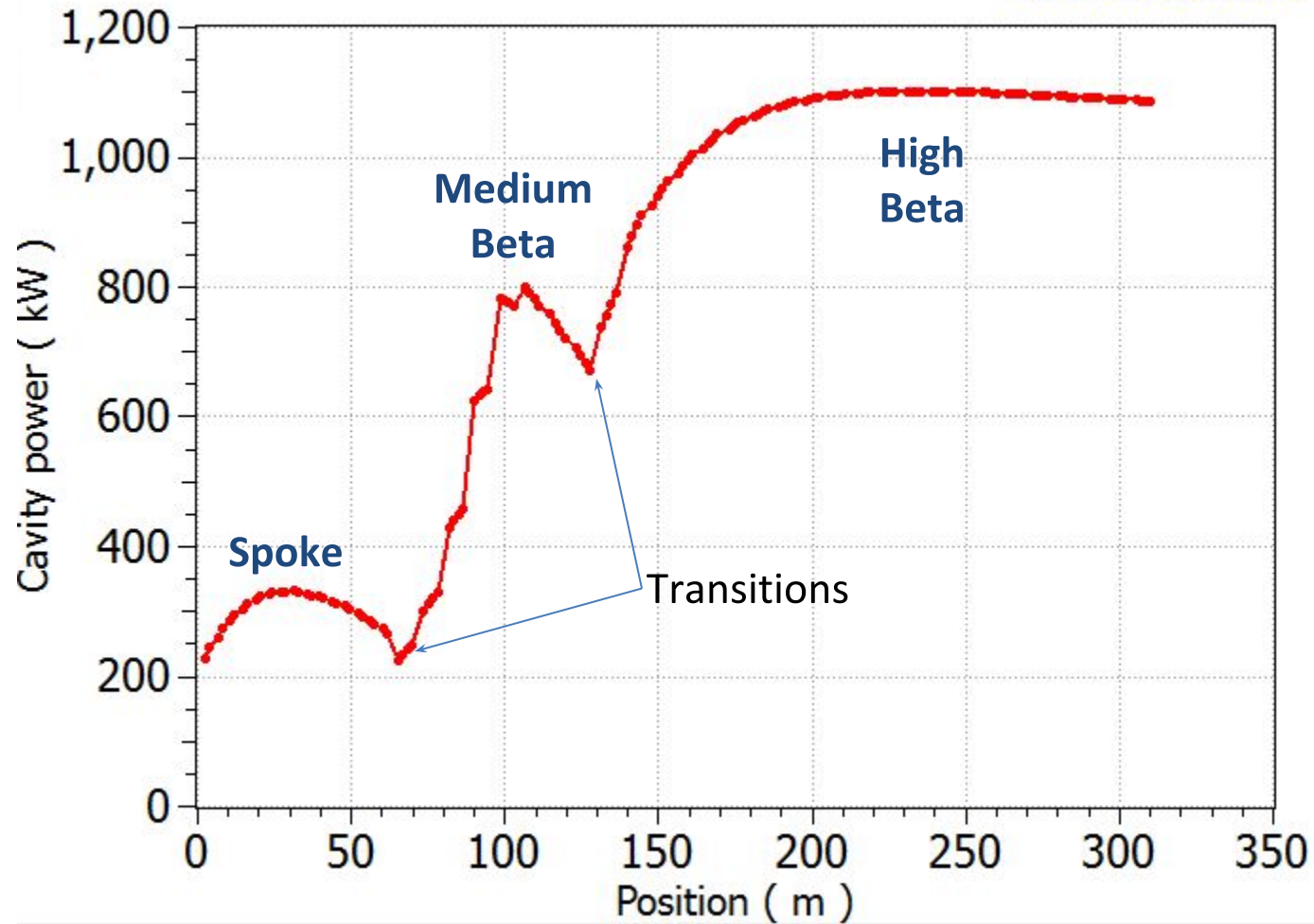
- Because of fabrication techniques,
 - superconducting cavity strings are usually much shorter (< 1 m) than copper cavity strings (> 5m).
 - The Lorentz de-tuning coefficient varies from cavity to cavity
- Therefore, each superconducting cavity has its own RF power source



Transit Time Factor

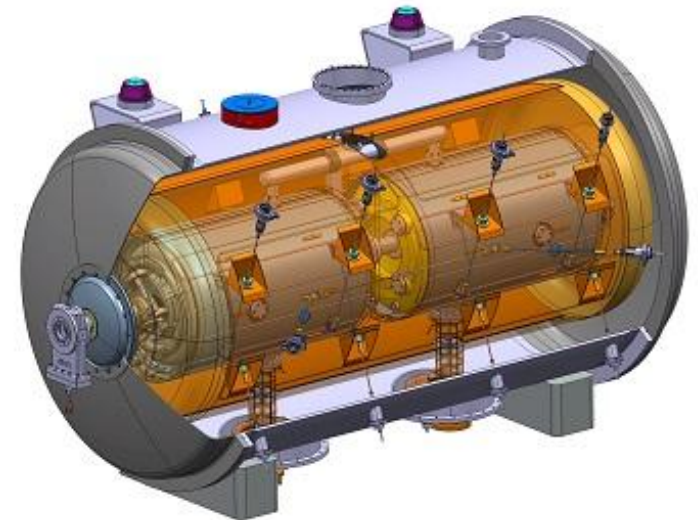
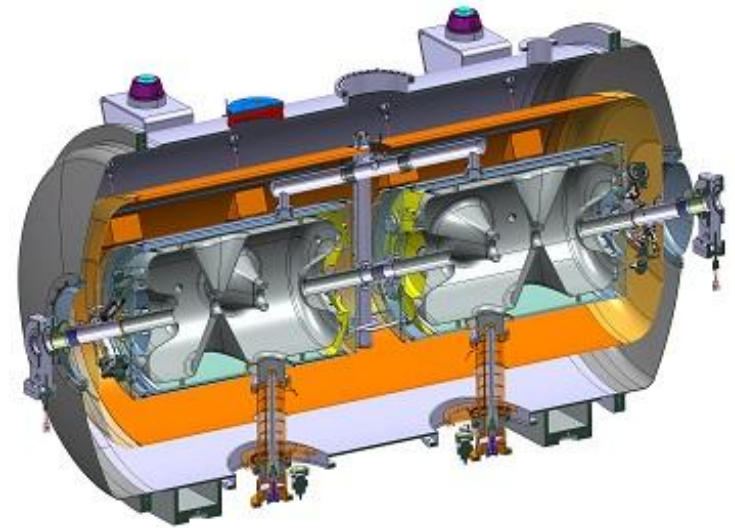
- For proton linacs using copper RF cavities
 - the cavity cell structure is tuned to match the changing proton velocity as it accelerates.
 - The power profile is usually flat
- Because of high fabrication costs and difficulty,
 - The cell structure of superconducting cavities is tuned for only one beam velocity.
 - Multiple families of cell velocities are chosen. ESS cell velocities:
 - Spoke: $\beta_g = 0.5$
 - Medium beta: $\beta_g = 0.67$
 - High beta: $\beta_g = 0.86$
 - There is a limit on the surface field in a SCRF cavity (ESS 45 MV/m)
 - Since, the particle velocity does not match the geometrical velocity for the entire acceleration range,
 - The power profile is not flat

ESS Linac Cavity Power Profile



Spoke Cavities

- ESS will transition to superconducting cavities at 88 MeV
- ESS will be the first accelerator to use 352 MHz double spoke cavity resonators
- Twenty-eight cavities with an accelerating gradient of 8 MV/m are required.
- Each cavity will operate at a nominal peak power of 320 kW
- What type of power source to choose?
 - Tetrode
 - Klystron
 - IOT
 - Solid State

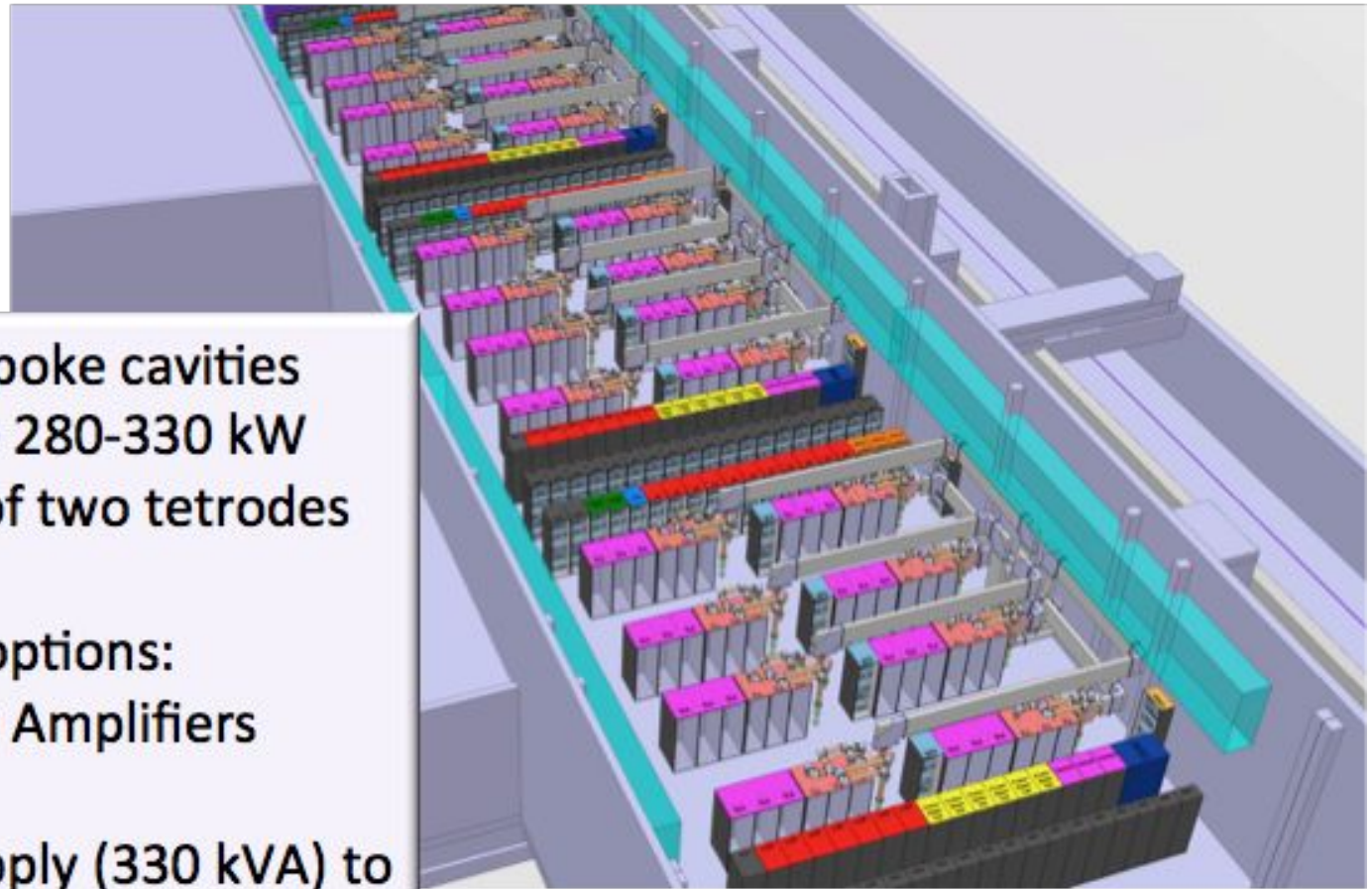


Spoke linac (352 MHz) Layout

26 Double Spoke cavities
Power range 280-330 kW
Combination of two tetrodes

Other options:
Solid State Amplifiers

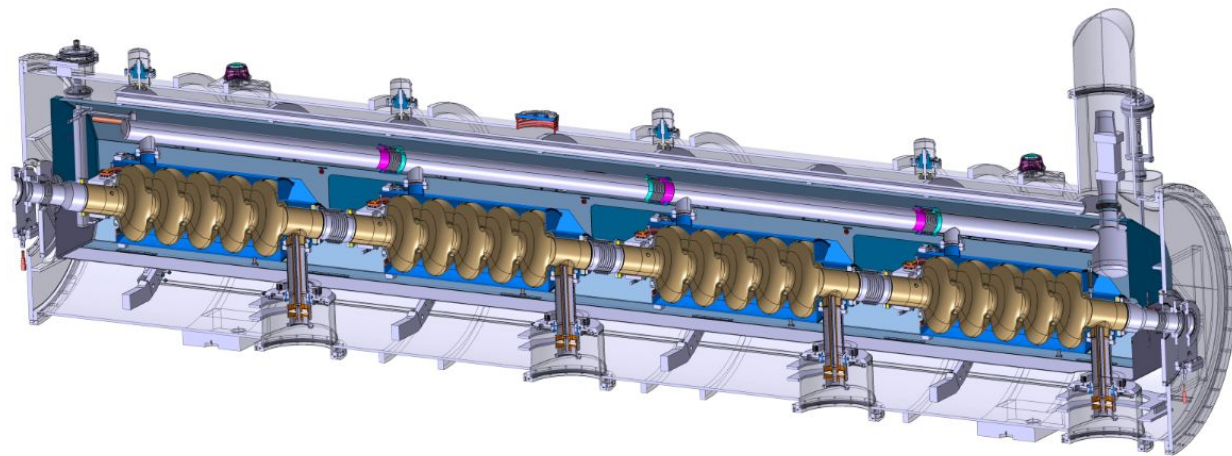
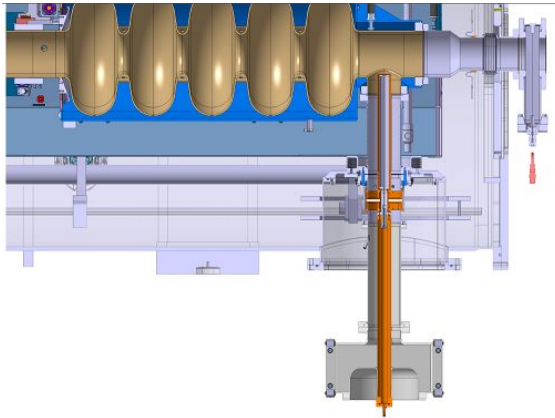
Large power supply (330 kVA) to
supply 8 stations (16 tetrodes)



Elliptical Cavities

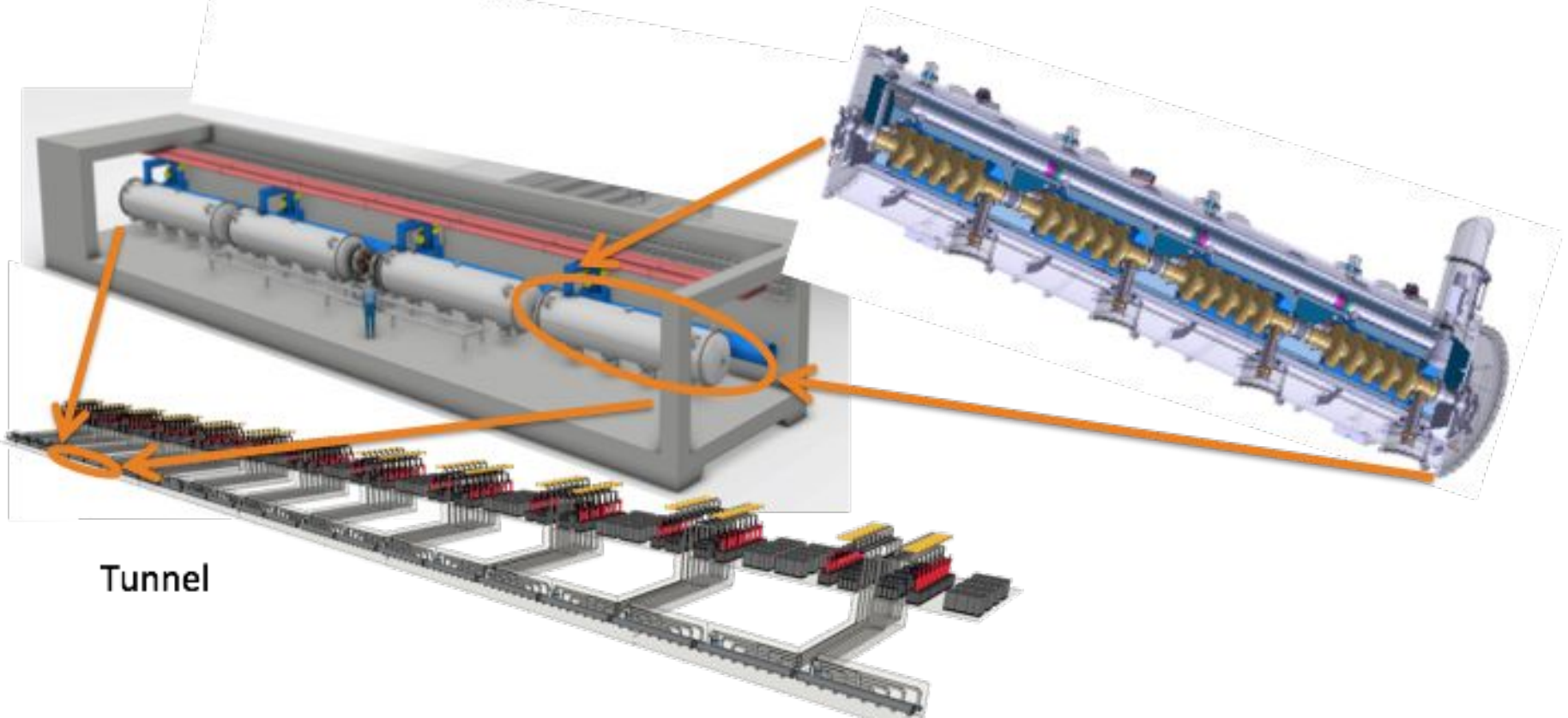
- Universal Cryomodule
 - Cryomodules are expensive and difficult to fabricate
 - Pick cavity β_g and number of cells
 - Optimize power transfer
 - Optimize length
 - Power in couplers is limited to 1200 MW (peak)

- Medium Beta $\beta_g = 0.67$
 - 6 cell cavities
 - Cavity length = 0.86 m
 - 32 cavities packaged in 8 cryomodules
 - Maximum peak RF power = 800kW
- High Beta $\beta_g = 0.86$
 - 5 cell cavities
 - Cavity length = 0.92 m
 - 88 cavities packaged in 22 cryomodules
 - Maximum peak RF power = 1100kW



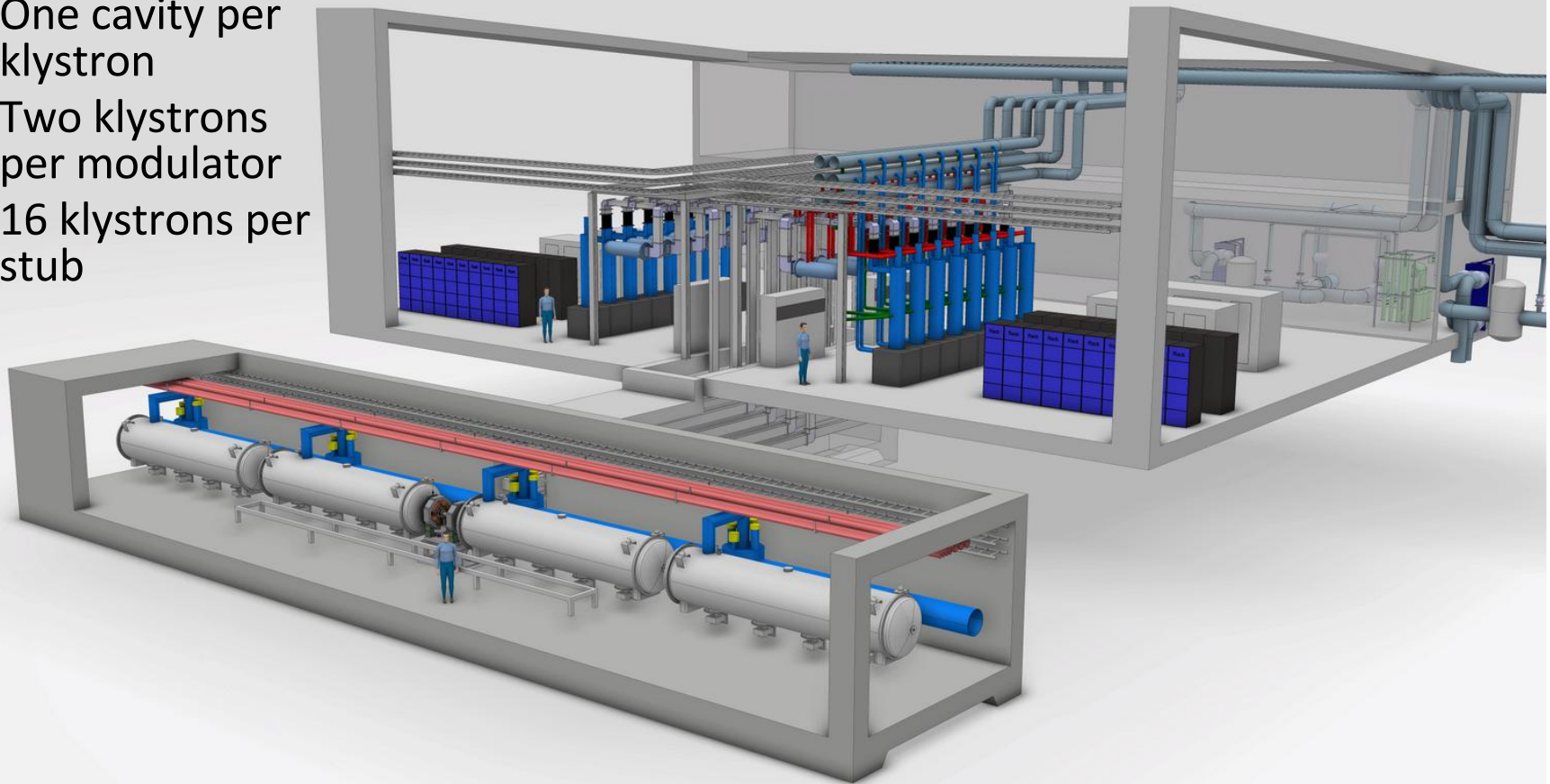
Elliptical (704 MHz) Layout

- One cavity per klystron
- 4 klystrons per modulator
- 16 klystrons per tunnel penetration

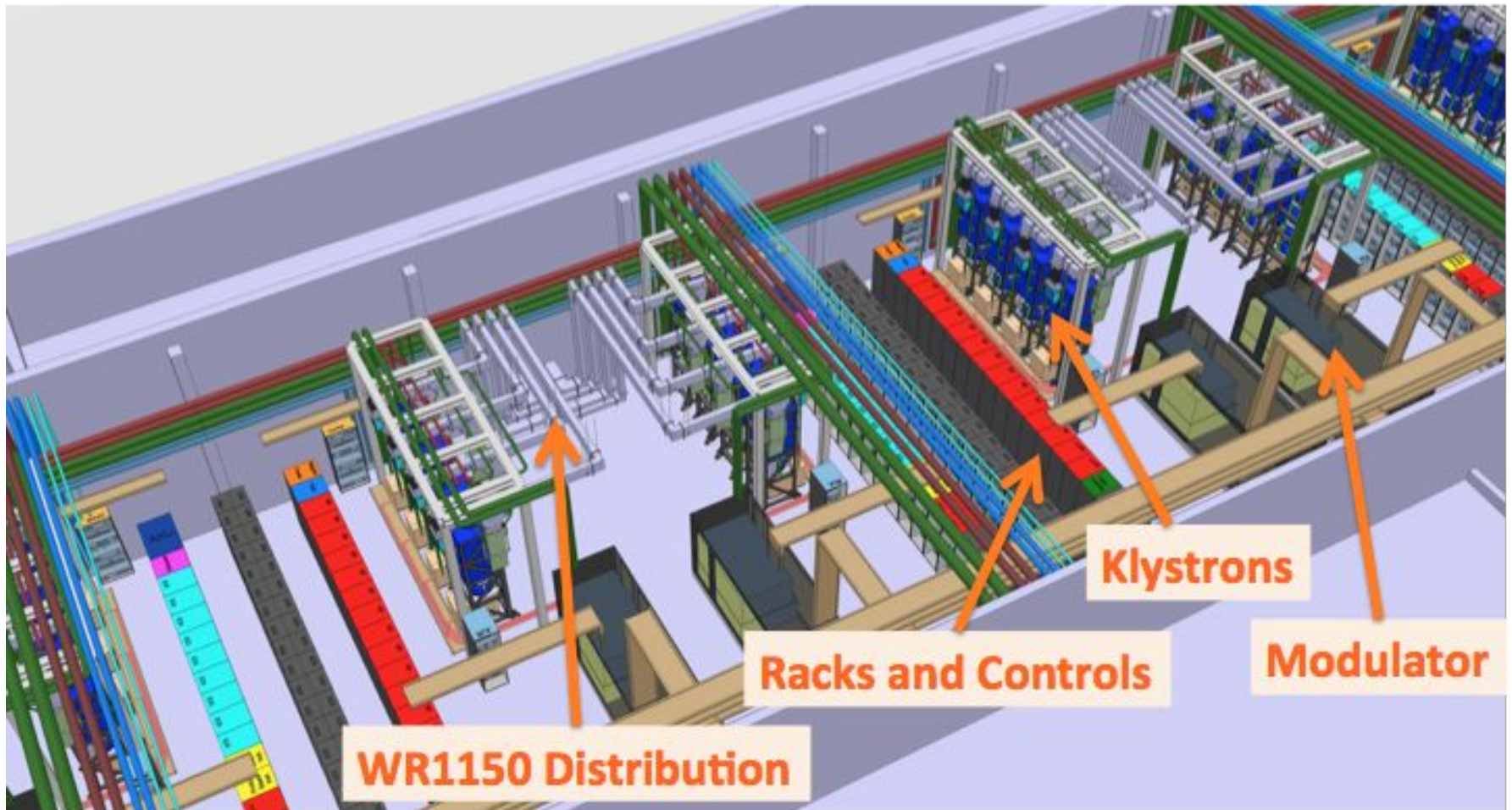


Elliptical RF System Layout

- One cavity per klystron
- Two klystrons per modulator
- 16 klystrons per stub



Elliptical (704 MHz) Gallery Layout



4.5 Cells of 8 klystrons for Medium Beta
10,5 Cells of 8 klystrons (IOTs) for High Beta