

# Update on engineering design of monolith insert

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#### Content

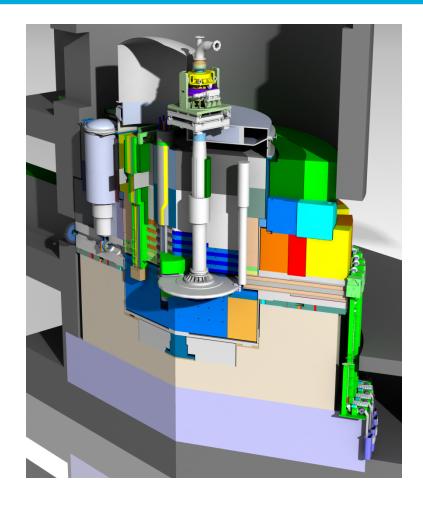


- Monolith Layout
- Components in beam path R0-R6
- Insert (2 in 1)
  - Cooling + Alignment of Guides
- Light Shutter
- Insert Installation/Exchange
- Light Shutter Operation modes



#### **Monolith Layout**

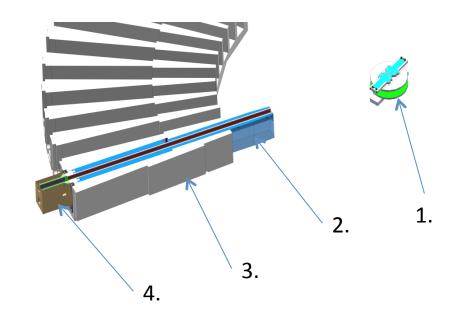
- Atmosphere inside monolith
  - He alt. Vacuum (high, 10<sup>-4</sup>mbar)
  - < 100°C
    - Water cooling of shielding blocks





#### Components in beam path RO-R6

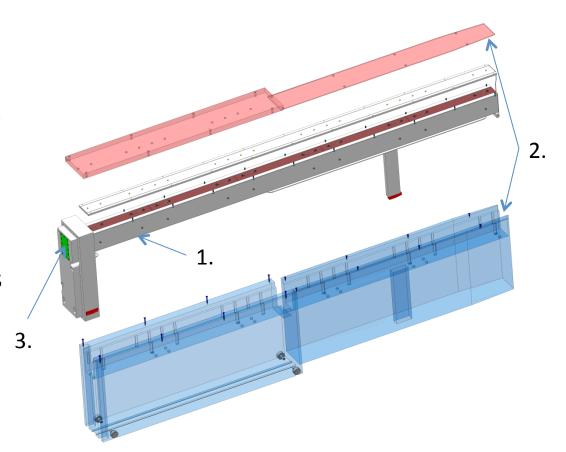
- 1. Moderator RO
  - TCS Target CoordinatSystem
- 2. Insert R2-R5.5
  - Guide
- 3. Port Block R2.7-R5.5
- 4. Light Shutter R5.5-R6
  - Guide



#### 2 in 1 Insert



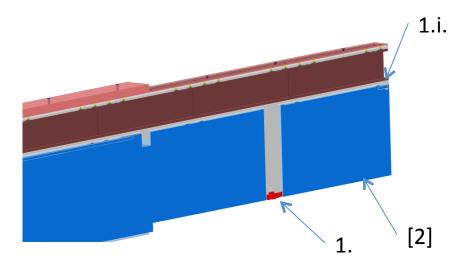
- 1. Insert Guide [1]
- 2. Insert Shielding (incl. lid) [2]
- 3. Neutron Beam Window (AI)
- [2] works as a carrier for [1] when being pushed into monolith. Decouples from each other in operational position.
- Guides have monolith atmosphere

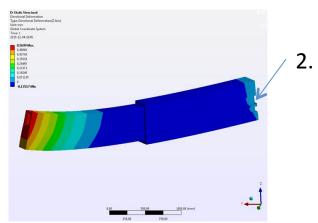


### EUROPEAN SPALLATION SOURCE

#### 2 in 1 insert, how & why

- 1. Feets on [1] Insert
  Guide gets into contact
  with port block and lifts
  it versus [2].
  - Create a 5mm vertical gap 1.i.
  - ii. Horisontal gap is 3mm
- 2. Deformation due to heat if insert is in one piece. [Anders Olsson]

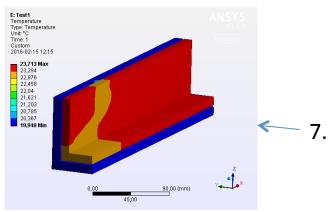


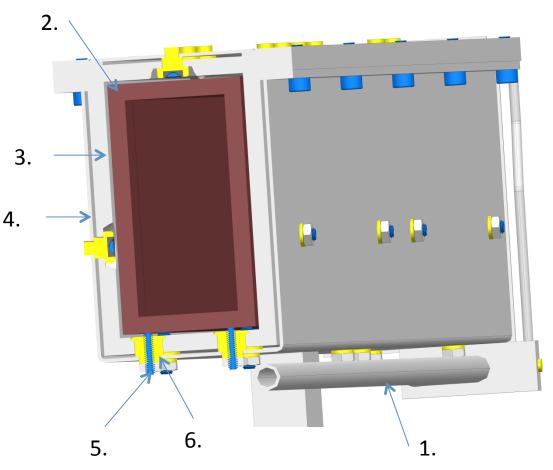


## 2 in 1 insert: Cooling + Alignment of guides



- 1. Water supply. 100g/s 20° 1\*)
- 2. Guide substrate
  - i. 10mm Cu
- 3. Alignment gap 2mm
- 4. Cooling gap 2mm
- 5. Set screw Cu Cooling point
- 6. Sleeve
- 7. Guide substrate temperature [Anders Olsson]



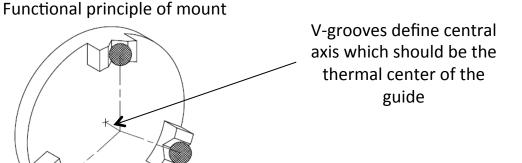


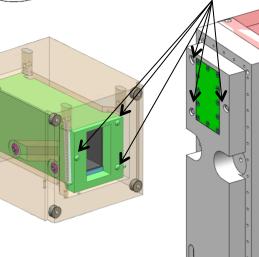
1\*) Main part for cooling of Insert Shielding

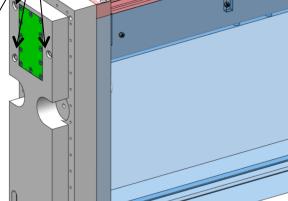
#### Light Shutter [Jarich Koning]



- Docked onto the Insert
  - 1. Aligned with kinematic mounts
- Guide internal atmosphere not supported by light shutter
- Three-balls-in-3-Vgrooves concept
- Guide mounted in Cradle





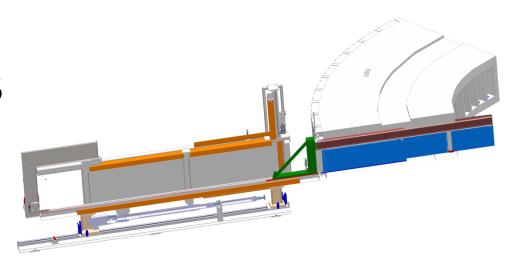


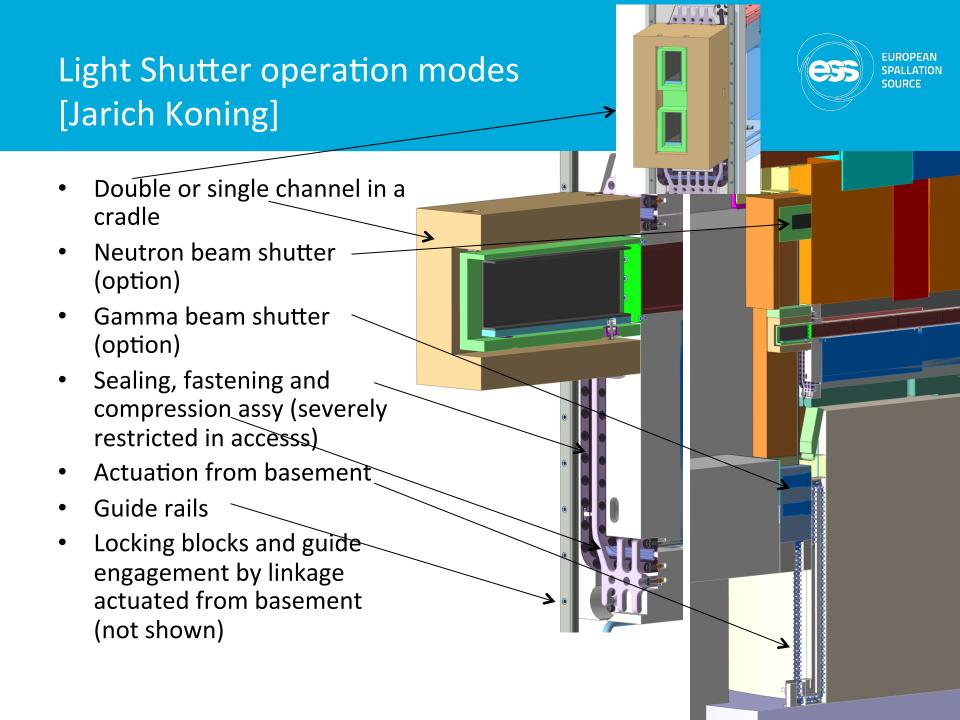
Update on engineering design of monolith insert





- Insert Exchange Tool
- Pushes/pulls the Insert in/out of the monolith
- Footprint R5.5-R12.5









Thankyou