

EUROPEAN SPALLATION SOURCE

Target Project Status

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www.europeanspallationsource.se 16 March 2016



Status of Target Project In-Kind Packages

Target Project has 22 in-kind work elements

- TA or CA signed for 3 work elements
- Partner selected for 13 work elements
- No partners selected yet for 2 work elements
- Four IKC packages remain to be released
- "Last Call" dates set for all remaining elements

Work Package	In-Kind ID	In-Kind Contribution	Last Call or IKRC Approval Date	Cost Book Value (M€)
2	TIK.2.1	Target Wheel	19-Nov-15	8.4
Target Systems	TIK.2.2	Target He Cooling system	19-Nov-15	5.6
3	TIK.3.1	Moderator & Reflector Plugs		4.7
Moderator &	TIK.3.2	Cryogenic Moderator System (LH2)		4.4
Reflector	TIK.3.3	Cryoplant		14.3
	TIK.4.1	Target Monitoring Plug	01-Nov-16	0.5
	TIK.4.2	Proton Beam Instrumentation Plug		0.5
	TIK.4.3	Irradiation Module		0.2
4	TIK.4.4	Proton Beam Window		0.9
Monolith	TIK.4.5	Monolith Vessel		4.6
Systems	TIK.4.6	Neutron Beam Windows		0.5
	TIK.4.7	Monolith Atmosphere System	01-Nov-16	1.2
	TIK.4.8	Monolith Shielding Systems	02-May-16	15.1
	TIK.4.9	Tuning Beam Dump		2.5
	TIK.5.1	Primary Water Cooling Systems		2.5
5	TIK.5.2	Intermediate Cooling Systems		2.0
Fluid Systems	TIK.5.3	Ventilation & Confinement		7.6
	TIK.5.4	Proton Beam Window Primary Cooling System	15-May-16	0.6
6	TIK.6.1	Active Cells		21.5
Remote	TIK.6.2	Internal Casks and Handling Devices	15-Sep-16	3.4
Handling	TIK.6.7	Remote Handling Support	15-Dec-16	1.2
8 Physics	TIK.8.1	Tungsten Release Factors	19-Nov-15	0.2

Strategy for the six remaining Target Project IKC Packages

- TIK.4.1: Target Monitoring Plug 0.5 M€
 - Serious interest expressed, partnering likely
 - Will release for partnering in September 2016
- TIK.4.7: Monolith Atmosphere System 1.2 M€
 - Released Mar 2015 but no interest from partners
 - Undergoing revision due to evolution in the design
 - Will be re-released in September 2016
- TIK.4.8: Monolith Shielding Systems 15.1 M€
 - Released June 2015 but no interest from partners
 - Breaking into several pieces and working to combine some with existing packages

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- Remainder will be re-released for partnering in March 2016
- TIK.5.4: Proton Beam Window Primary Cooling System 0.6 M€
 - Scope of work under revision due to evolution in the design of the PBW
 - To be released in May 2016
- TIK.6.2 & 6.7: Internal Casks and Handling Devices & Remote Handling Support 4.6 M€
 - Serious interest expressed, partnering likely
 - Will release in July and October 2016 for partnering and expect positive outcome
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Target Project Schedule: High Level Milestones



	2014	2015	2016	2017	2018	2019	2020
Global & Project Milestones			+ First Ir	stallations Firs	Handover Co t Beam on Tar	ompleted 🔶 get 🔶	-
Design	+	Target Whee	Preliminary D Target S	esign Review afety System et Wheel Phase Target Sa	(PDR) PDR e I Critical Des afety System C	ign Review (CC DR)R)
Procurement			Helium Del	Cryoplant cor ivery on site – - Tungsten br	ntract awarded concrete emb cks contract a Deliv	d edments warded ery on site – T	arget Wheel
Installation		Installation C Inst Installa	omplete – Hel allation Comp tion Complete	ium Cryoplant lete – Monolit – Liquid Hydr	h Vessel 🔶 ogen System -		
Commissioning	I	ntegrated Syst Integr	em Test (with ated System T	out proton bea est (with prot	am) completed on beam) com	d 🔶 pleted 🔶	4

Planned Dates of Design Reviews

	2016Q1	2016Q2	2016Q3	2016Q4	2017Q1	2017Q2	2017Q3
WP2				🔺 CDR Targ	et Helium Coo	oling System	
		CDR Cassettes and Spallation Material					
					R Target Driv	e and Shaft	
\M/D2		🔺 CDR M	R Handling Sy	stem			
VVP5			🔺 CDR Refle	ector			
			🔺 CDF	R Thermal Mo	derator		
				CDR Cold Mod	derator		
				📥 CDR	Hydrogen Sys	tem (to be re	planned)
				🔺 CDR	Vacuum Syste	em	
	🔺 F	DR Proton Be	eam Instrume	ntation Plug			
VV F 4	🔺 F	PDR Internal N	Monolith Stru	ctures (to be	replanned)		
	A	PDR Beam Ex	traction Syste	em (to be rep	lanned)		
		🔺 PDR Mon	olith Remova	ble Shielding			
		🔺 PDR He	lium Atmosp	here System			
		🔺 PDR	Monolith Atm	osphere Syst	em		
		🔺 P	DR Monolith	Shielding Sys ⁻	tem		
			PDR Monolith	n Bulk Shieldir	ıg		

Planned Dates of Design Reviews



	2016Q1	2016Q2	2016Q3	2016Q4	2017Q1	2017Q2	2017Q3
WP5		CDR Monolit	h Helium Puri	fication (to be	e replanned)		
		PDR Radiolys	sis Gas Treatm	nent System			
		🔺 PDR Pro	ton Beam Wi	ndow Cooling	(to be replar	nned)	
			PDR Off-Gas S	System			
			🔺 CDR Ven	tilation			
			🔺 CDR Prin	nary Water Sy	/stems		
			🔺 CDR	Intermediate	Water Syster	ms	
				PDR Radiation	n Monitoring	System	
WP6		🔺 CDR Ac	tive Cells Con	finement			
			🔺 CDF	Active Cells	Handling		
		🔺 CDR Active Cells Equipment					
				PDR Mock-	up Facility		
					🔺 PDR Int	ernal Casks	
\M/P7	🔺 PDR	Pilot Target S	afety System				
					🔺 CDR	Target Safety	System

Systems, Structures and Component (SSC) ess Classification



Radiation Hazards Analysis and Safety Functions



- Bounding events:
 - 8 events with abnormal heating of tungsten due to beam excursions or loss of cooling
 - 6 events associated with the Active Cells
 - 5 events associated with water leaks, hydrogen explosion or fire, chopper malfunction, and errant beam on tuning beam dump
 - 2 events associated with earthquake
- Safety functions identified:
 - Safety related SSCs
 - Helium loop components
 - Helium purification
 - Utility room ventilation system
 - Target drive unit and associated control system
 - ...
 - Safety SSCs
 - Target Safety System: safety-class beam permit
 - Personnel Safety System: personnel access control
 - ...

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Summary of Input to 2nd License Application (due May 2)

- Target input to 2nd License Application:
 - General description of the target station systems
 - Hazards analysis summary
 - Summary of 6 bounding event analyses
 - Summary of all safety functions identified to date
 - Shielding and activation calculation procedures

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Baseline changes recently approved or in the queue



WP	Item	Status
2	Simplified Pressure Control of the Target Helium Cooling System	Approved
4	Monolith vessel atmosphere and lid structure	
2	Target wheel drive unit outside monolith	
4 & 3	Move Irradiation Module Work Unit from WP4 to WP3	

ESS is working towards hardware standardization



- Handling, lifting and personal safety
 - Hoists
 - Straps
 - Lifting fixtures
- Mechanical systems
 - Vacuum systems
 - Cryogenic systems
 - Process/Plant/Utilities systems
 - Survey, Alignment and Metrology
 - Fasteners and other mechanical components
- Electronic systems
 - Electronic Infrastructure
 - Data capture and motion control
 - Computing, timing, networking
 - Motion Control
 - Automation solutions
 - Generic IO
- Electrical systems
 - Power distribution
 - Cables

Handbooks are under development to guide Target staff in best practices



- Materials Handbook
- Vacuum Handbook
- Remote Handling Handbook
- Integrated Controls Systems Handbook

Upcoming Meetings



- Technical Advisory Committee (TAC-13)
 - April 6-8
- 3rd Annual Review
 - April 20-23
 - Poster session on the evening of April 20
 All partners are encouraged to attend and present posters on their work.