



ESS LINAC DESIGN OPTIONS

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INTRODUCTION

- The ESS Linac is designed to provide:
 - ▶ 5 MW of average beam power
 - ▶ 125 MW of peak power
 - ▶ A repetition rate of 14 Hz
 - ▶ 95% availability
- The cost target for ESS linac is 497 M€
- The current cost estimate for the October 2012 baseline is 586 M€*

*Estimated cost in October 2012 was 550 M€. Since then, cost estimates have been updated.

The RF cost has increased by 17 M€

The Primavera rate change and the addition of the M-ECCTD increased the cost by another 6 M€

Although not final, the per unit cost of the cryomodules has increased by approximately 0.5 M€ giving a total increase of 23 M€.



THE LONG PULSE CONCEPT

- Advantage - No compressor ring required
 - ▶ No space charge tune shift so peak beam current can be supplied at almost any energy
 - ▶ Relaxed constraints on beam emittance
 - * This is especially true if the beam expansion system for the target is based on raster scanning of the beam on the target.
 - ▶ No H- and associated intra-beam stripping losses
 - ▶ Permits the implementation of target raster scanning
- Disadvantage - Experiment requirements “imprint” Linac pulse structure
 - ▶ Duty factor is large for a copper linac
 - ▶ Duty factor is small for a superconducting linac

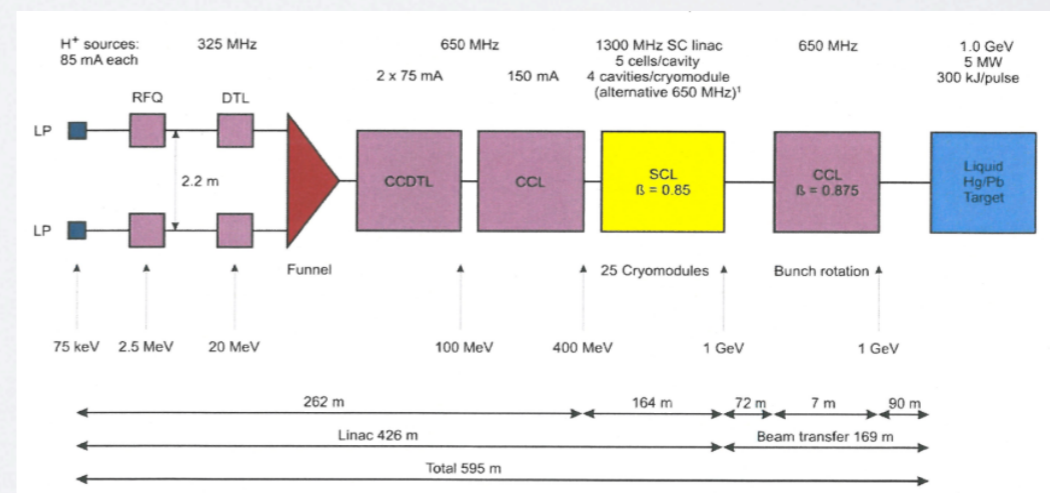
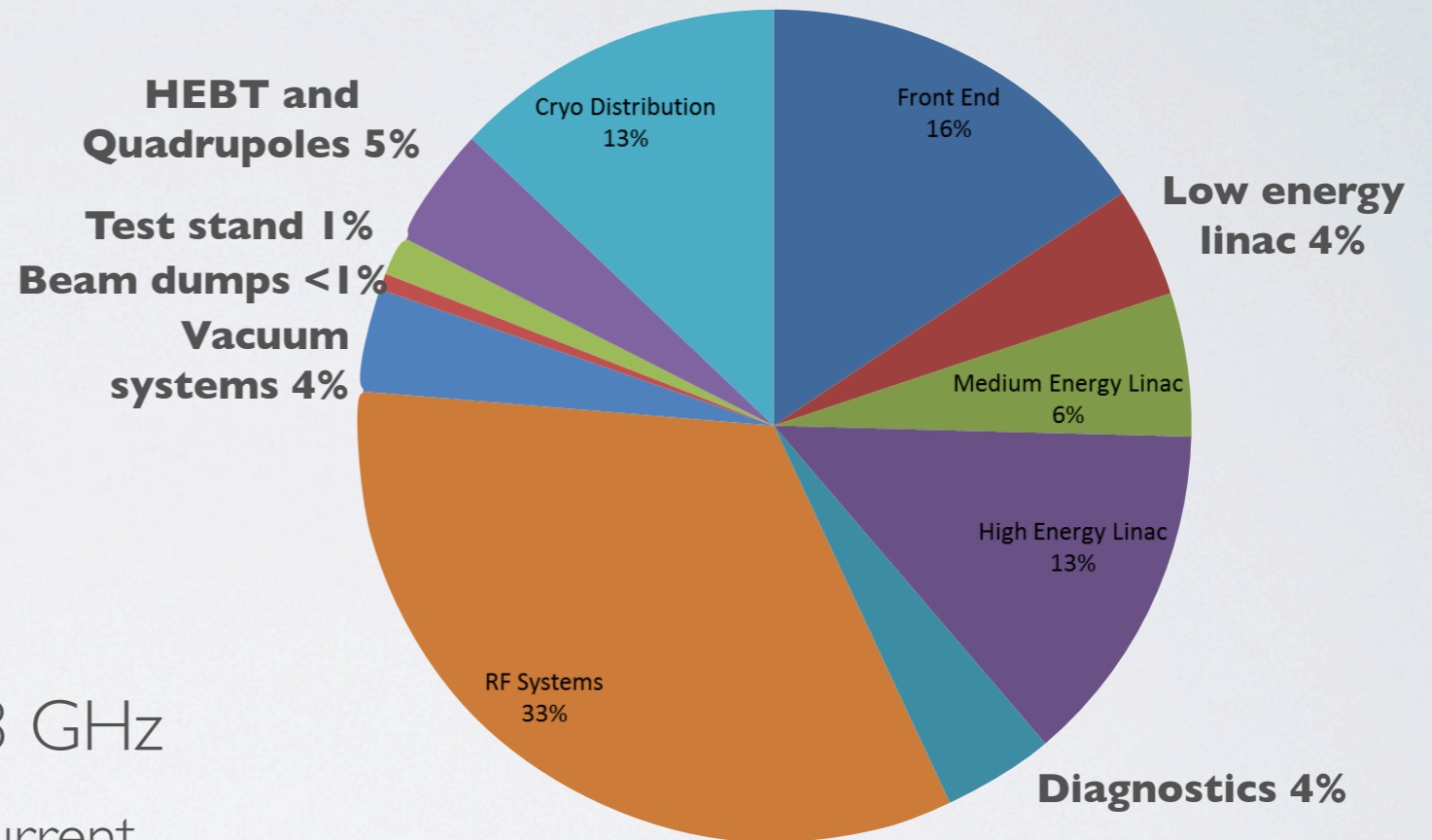


2008 (2002) DESIGN

• Design Features

- ▶ 1.0 GeV, 150mA
- ▶ 2mS, 16.6 Hz
- ▶ H- funnel
- ▶ 40% in normal conducting
- ▶ Superconducting linac at 1.3 GHz
 - * 7cm bore compared to current 14cm
 - * Low gradient – 12 MV/meter
 - * Dynamic heat load 25%

Management 0% Accelerator physics 0%



ACCELERATOR DESIGN

UPDATE (ADU)



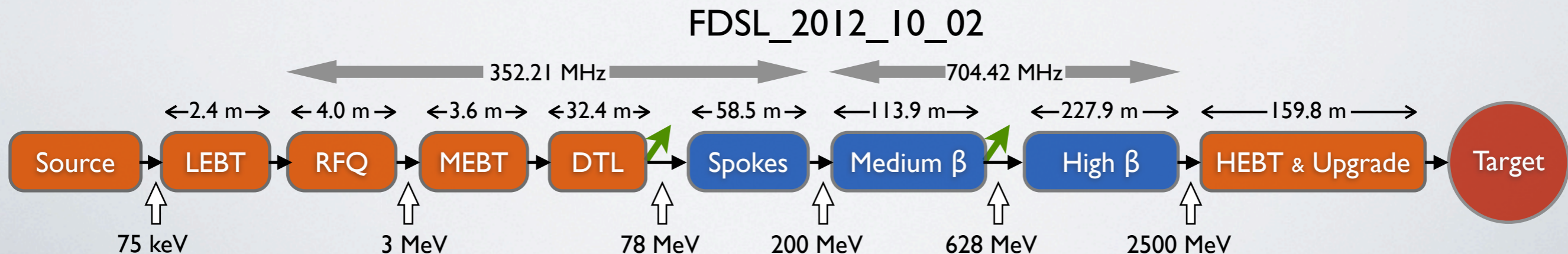
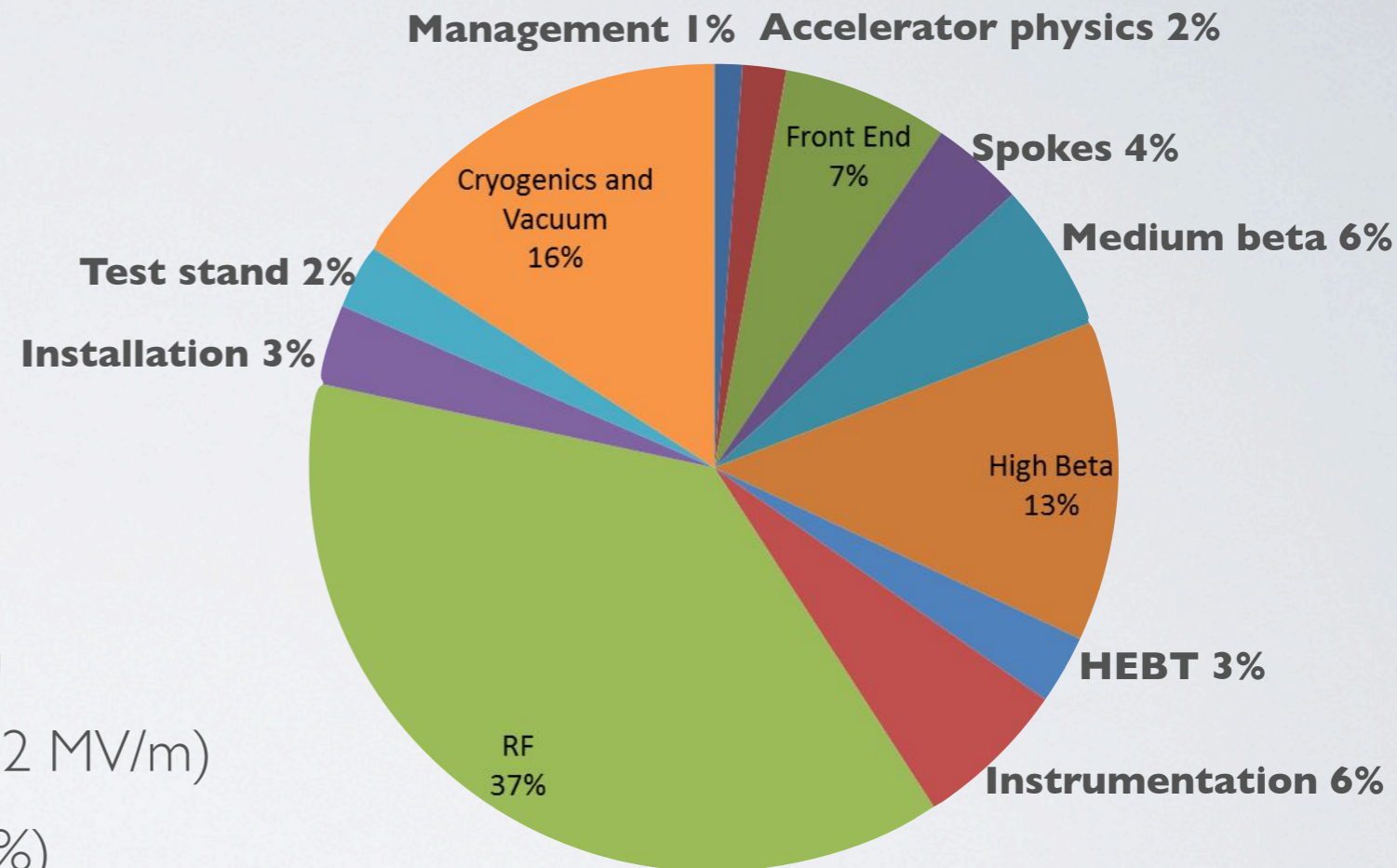
- At the beginning of the ADU, it was recognized that the beam current of 150 mA introduced considerable technical risk:
 - ▶ Beam Loss
 - ▶ Funnel concept
- In ADU, the beam current was reduced to 50 mA.
 - ▶ Linac energy increased by 2.5 x to compensate for most of the reduction
 - ▶ For this substantial increase in linac energy, superconducting RF is a more economical choice
 - * Higher gradients, shorter linac
 - * Lower operational costs
 - ▶ In addition superconducting RF has a much bigger aperture.



2012 DESIGN

- Design features

- ▶ 2.5 GeV, 50mA
- ▶ 2.86 mS, 14 Hz
- ▶ 97% superconducting
- ▶ SC linac at 352 & 704 MHz
 - * 1/3 current in 4 x the aperture
 - * 14 cm bore compared to 7 cm
 - * High gradient – 18 MV/m (vs 12 MV/m)
 - * Dynamic heat load 65% (vs 25%)





COST TARGET

- ▶ Although the 2008 design with 150 mA of beam current has higher technical risk, it has an inherently lower construction cost than the October 2012 baseline.
 - * Large fraction of the 2008 linac consists of normal conducting structures which are significantly less expensive to build than superconducting structures
 - * Lower energy (but higher beam current) requires a significantly shorter linac with less accelerating structures
- ▶ However, the current cost targets are based on the 2008 design even though the October 2012 design:
 - * Has many more superconducting structures
 - * And provides less technical risk
- ▶ The only way to close the gap between the cost estimate and cost target is
 - * To modify the October 2012 baseline by adding technical risk
 - * Adjusting the cost target



COST DRIVERS

- **Elliptical cryomodules occupy 19% of the cost**

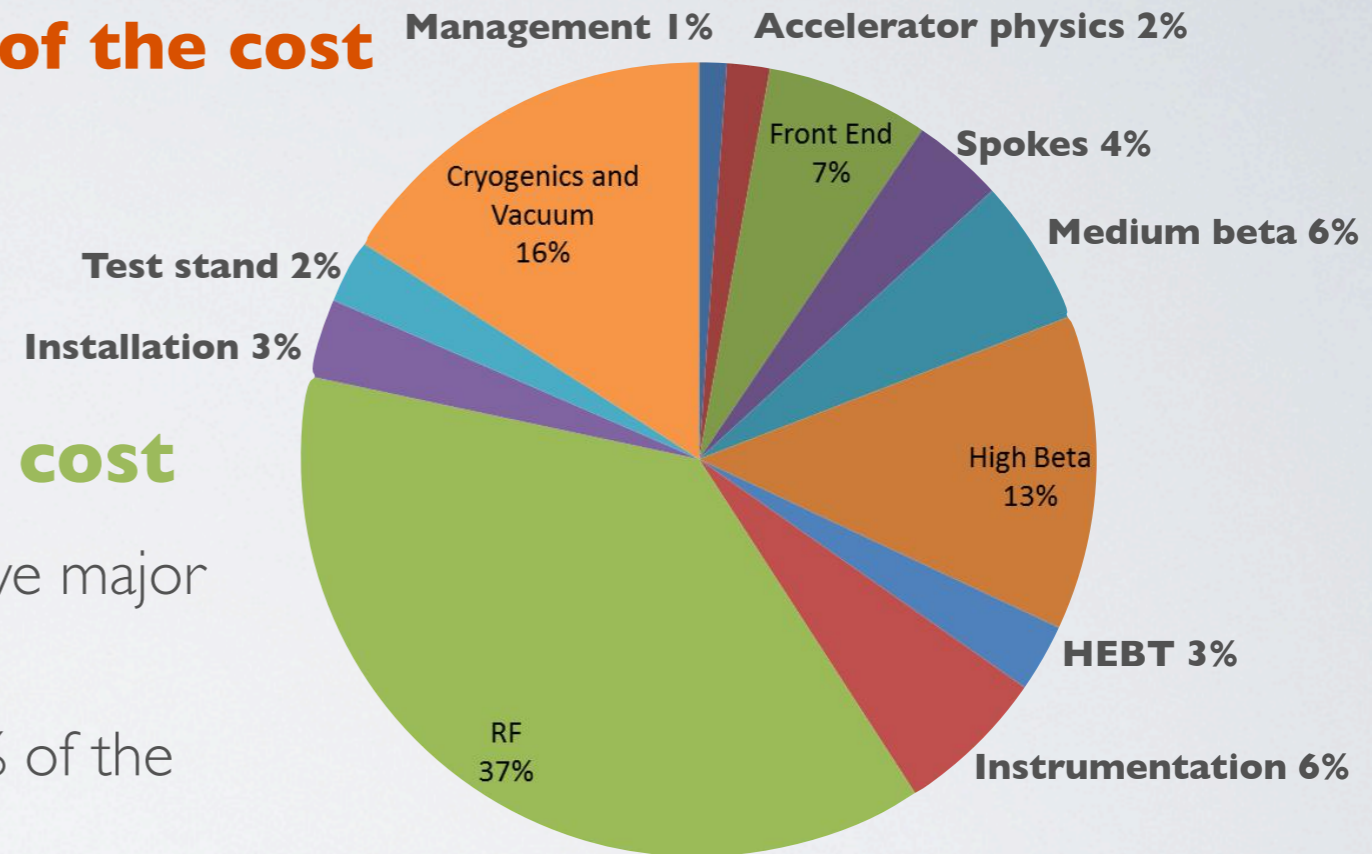
- * There are 45 elliptical cryomodules
- * The cryogenic plant absorbs 14% of the total cost.

- **RF systems comprise 37% of the cost**

- * The RF costs are distributed over five major systems
- * The elliptical section comprises 82% of the RF system cost

- For the elliptical section

- * the klystrons and modulators comprise 80% of the RF system cost
- * **62% of the total cost of the linac**
- * 92% of the acceleration energy



Cost Distribution for the 2012 Linac



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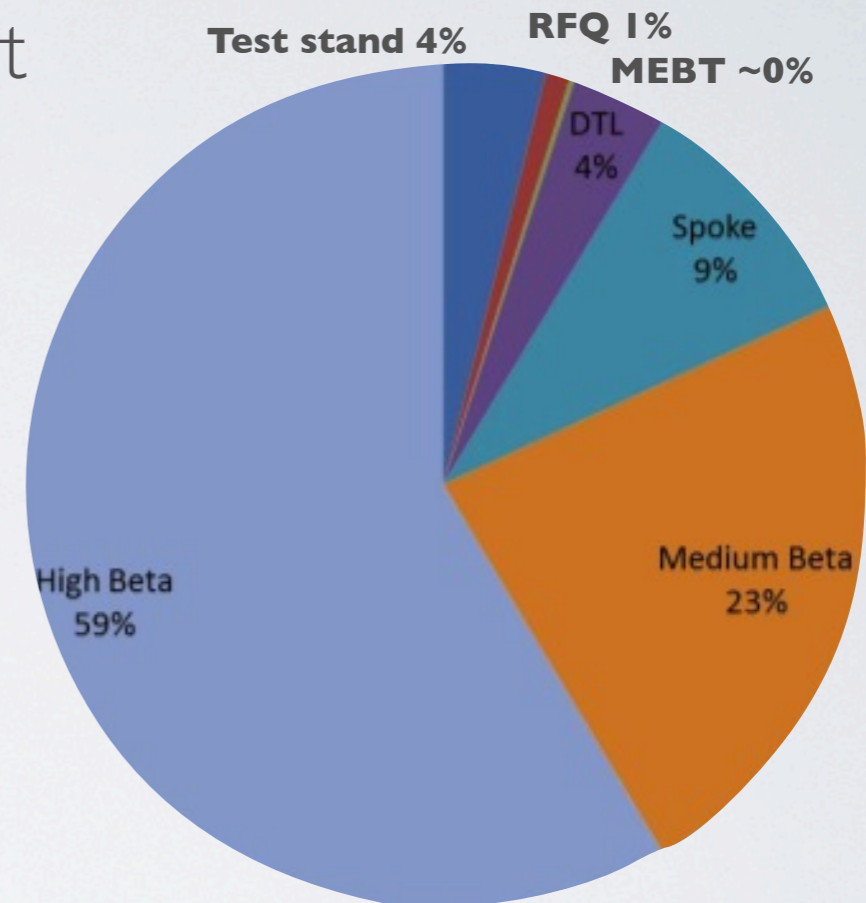
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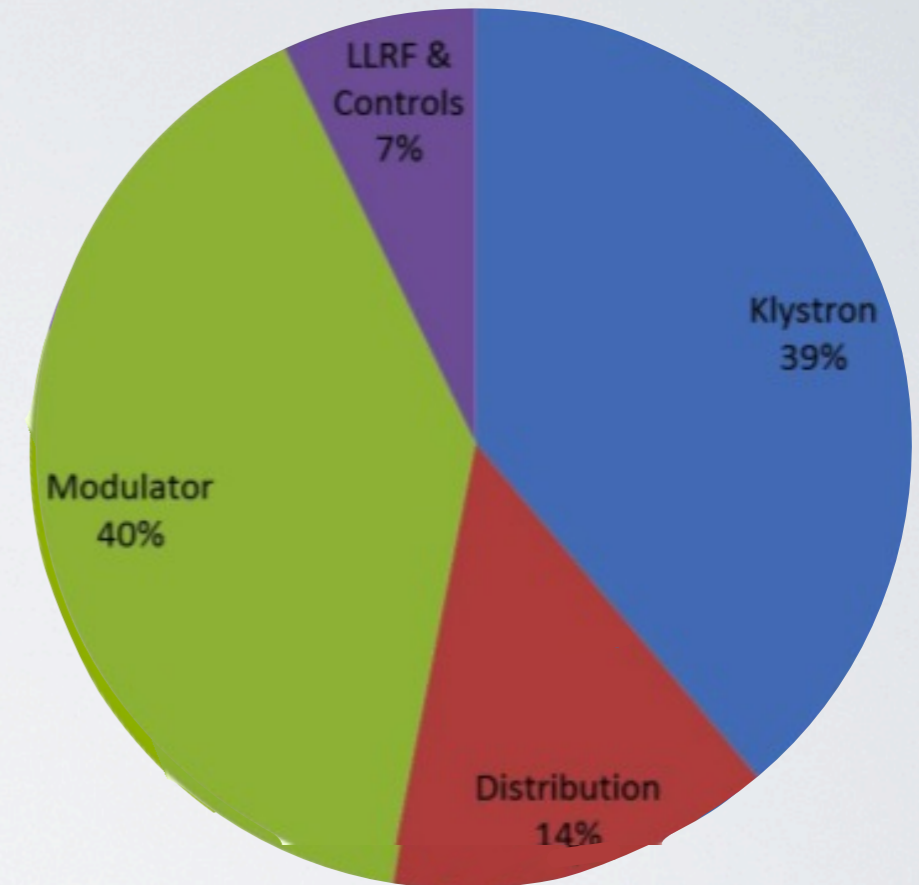


RF system cost distribution



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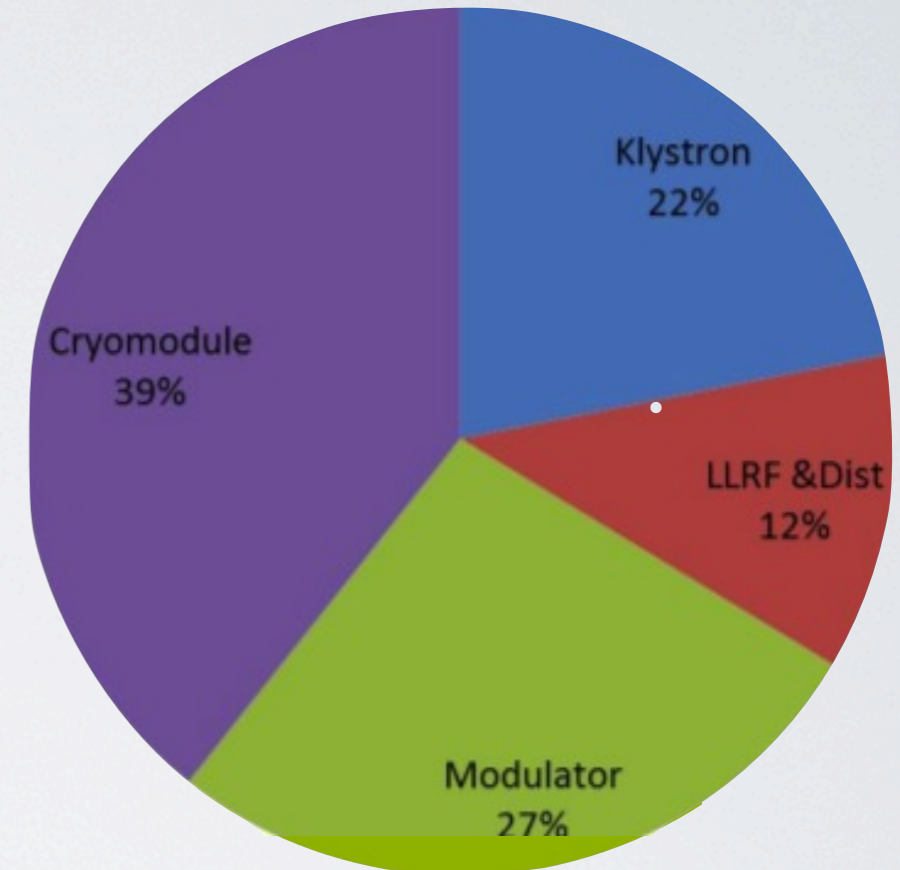


Cost breakdown for 704 MHz RF systems



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Cost breakdown for elliptical cryomodule system



COST REDUCTION STRATEGY

- The cost of the elliptical cryomodules and associated RF systems are the largest cost driver in the ESS Linac
 - Reducing the number of superconducting cavities will have the largest impact on cost and design contingency
 - * Each cavity that is removed from the design not only removes the cost of the cavity
 - * It also removes the need (and cost) for the RF power sources that feed the cavity.
- For any given strategy, as the number of cryomodules is reduced, the remaining cryomodules require more RF power to compensate.
- Simple models have been developed to predict the increased cost of more RF power



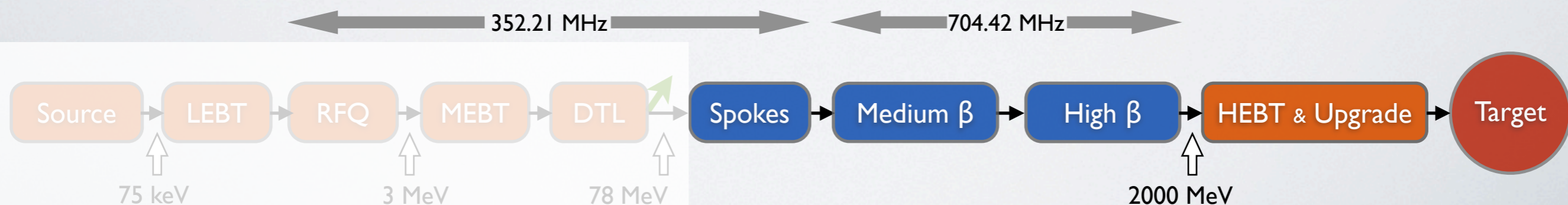
COST REDUCTION STRATEGIES

- Increase
 - ~~Duty factor, (Pulse length × Rep. rate)~~
 - Peak surface field, E_{peak}
 - Peak beam current, I_b
 - Average value of $E_{\text{acc}}T$ sum by adjusting the power profile
 - Ratio of $E_{\text{acc}}T/E_{\text{peak}}$ by appropriate choice of β_g
 - Energy of the front end linac, E_{FE}



MUSTANG PARAMETERS

- Power: 5 MW
- $L_{\text{Pulse}} \times \text{Rep. rate} = \text{Duty cycle} : 2.86 \text{ ms} \times 14 \text{ Hz} = 4\%$
- Peak surface field $\rightarrow 45 \text{ MV/m}$
- Energy $\rightarrow 2000 \text{ MeV} \Rightarrow \text{Current} \rightarrow 62.5 \text{ mA}$
- Max. Coupler power: 1.101 MW





SMART VS. MUSTANG

	Smart	Mustang	Unit
Current	61	62.5	mA
L_{pulse}	2.86	2.86	ms
Rep. rate	14	14	Hz
Energy	2077	2000	MeV
Power	5.07	5.00	MW
$N_{\text{elliptical}}$	30	30	-
N_{spoke}	14	14+1	-
Reliability	X	X + α	



SMART VS. MUSTANG II

	Smart	Mustang	Unit
β_{in} / E_{in} Spoke	0.383 / 77.5	0.383 / 77.5	– / MeV
β_{geo} Spoke	0.50	0.50	–
N_{cell} Spoke	3 (dbl spoke)	3 (dbl spoke)	–
L_{period}	4.18	4.14	m
β_{in} / E_{in} M β	0.58 / ~210	0.59 / ~220	– / MeV
β_{geo} M β	0.67	0.65	–
N_{cell} M β	6	6	–
β_{in} / E_{in} H β	0.78 / ~500	0.78 / ~520	– / MeV
β_{geo} H β	0.86	0.86	–
N_{cell} H β	5	5	–
L_{period}	7.93	8.28	m

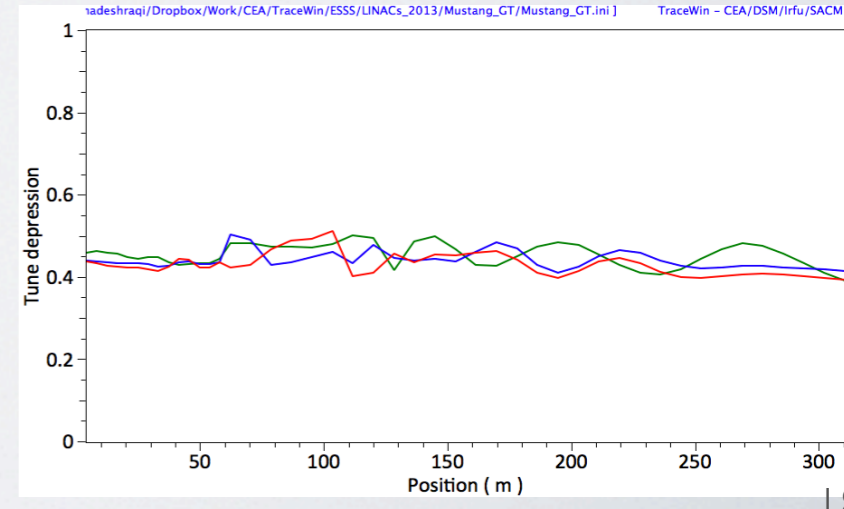
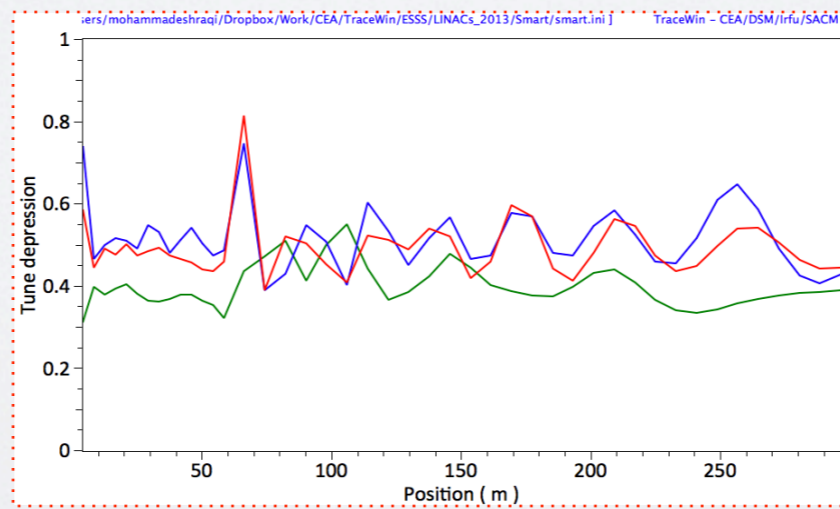
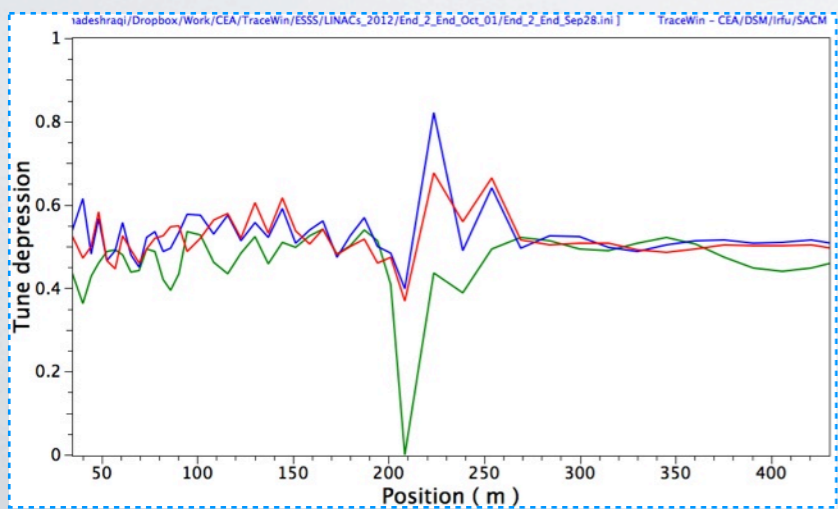
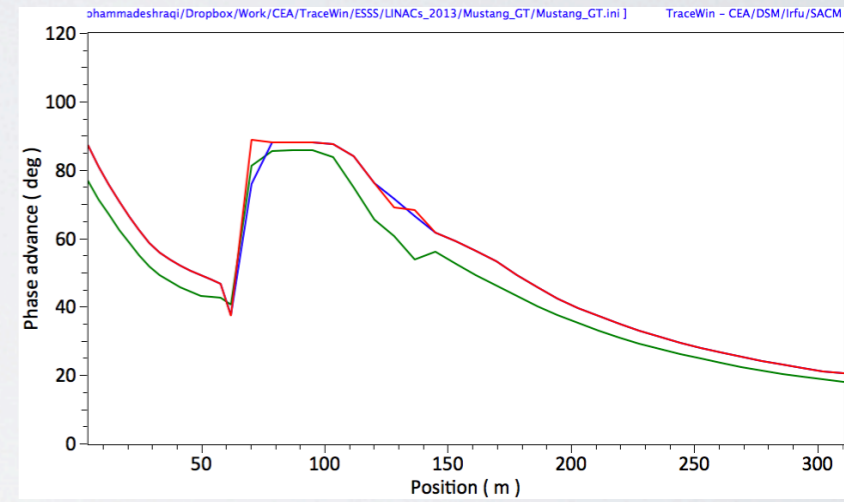
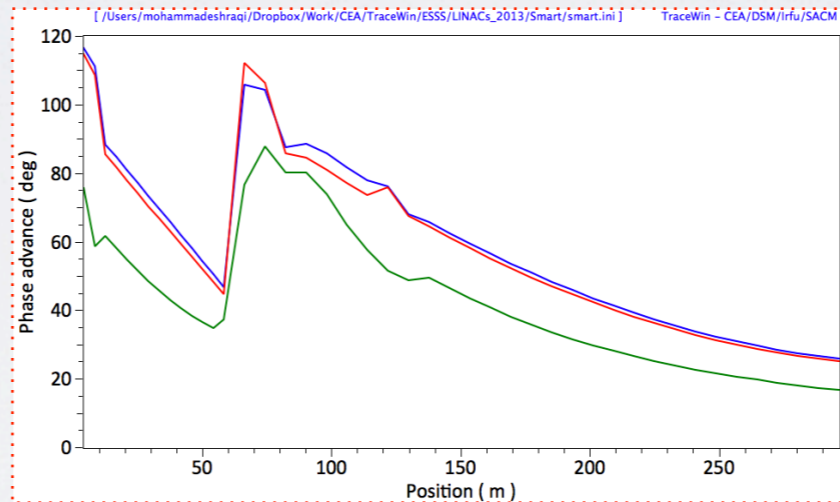
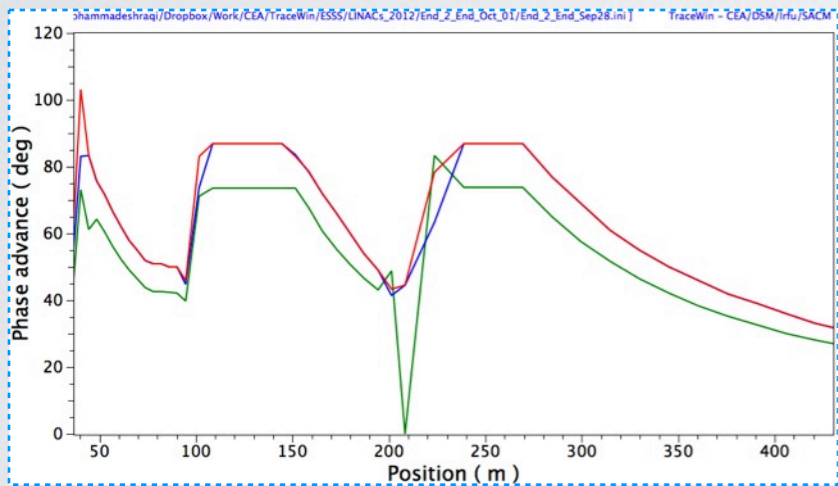
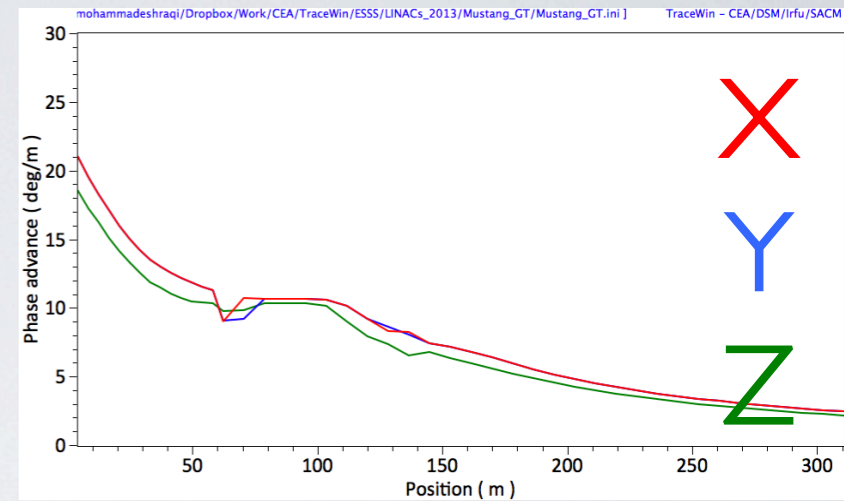
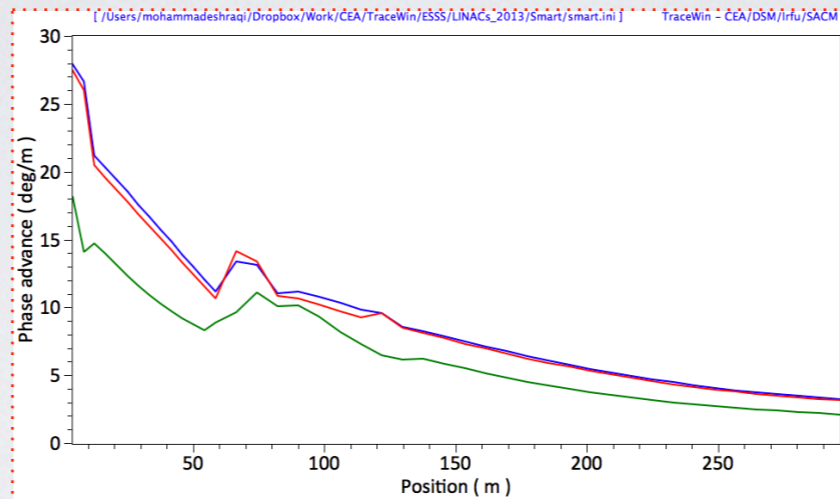
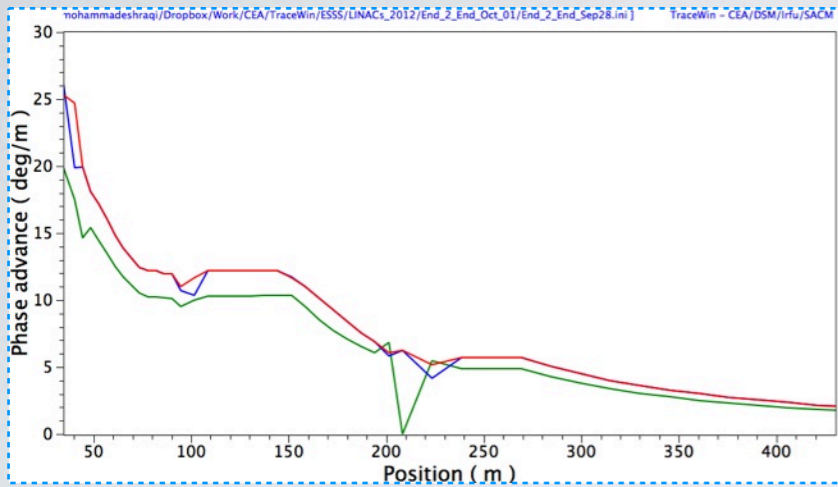


SMART VS. MUSTANG III

	Smart	Mustang	Unit
$E_{\text{acc Spoke}}$	8.8	9	MV/m
$P_{\text{coupler Spoke}}$	320	330	kW
$N_{\text{ Spoke modules}}$	14	15	–
$B_{\text{Quad.Max.Spoke}}$	--	$0.14 \times L_{\text{tot}}/L_{\text{mag}}$	T
$E_{\text{acc M}\beta}$	16.8	16.4	MV/m
$P_{\text{coupler M}\beta}$	820	820	kW
$N_{\text{ M}\beta \text{ modules}}$	7	8	–
$E_{\text{acc H}\beta}$	19.7	19.9	MV/m
$P_{\text{coupler H}\beta}$	1060	1101	kW
$N_{\text{ H}\beta \text{ modules}}$	23	22	–
$B_{\text{Quad.Max.Ellip.}}$	--	$0.25 \times L_{\text{tot}}/L_{\text{mag}}$	T

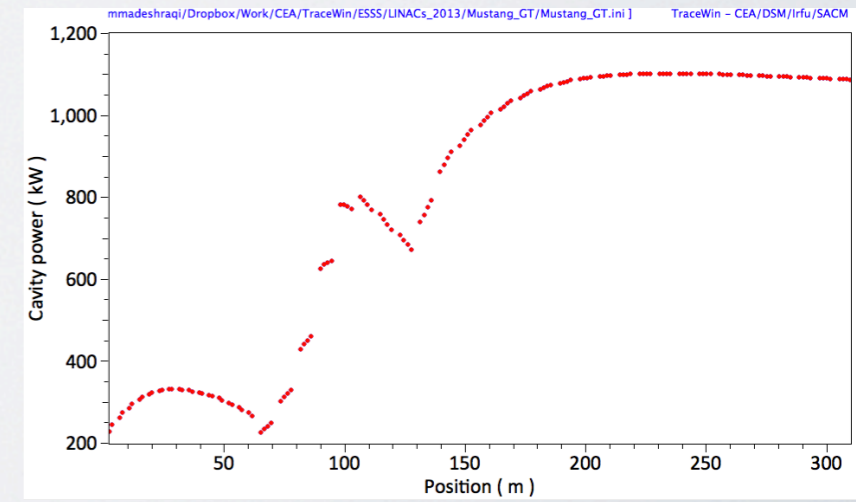
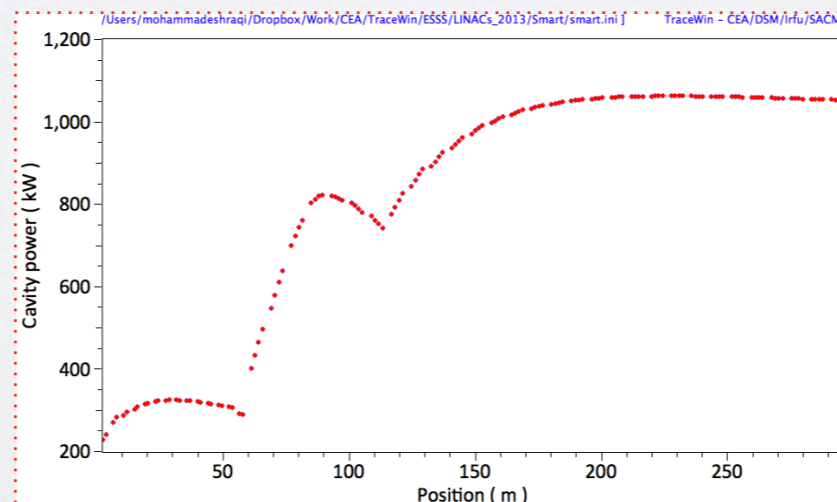
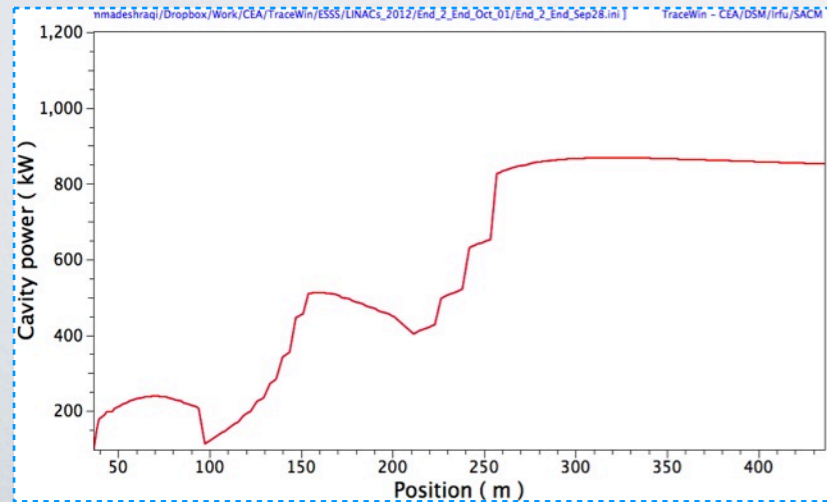
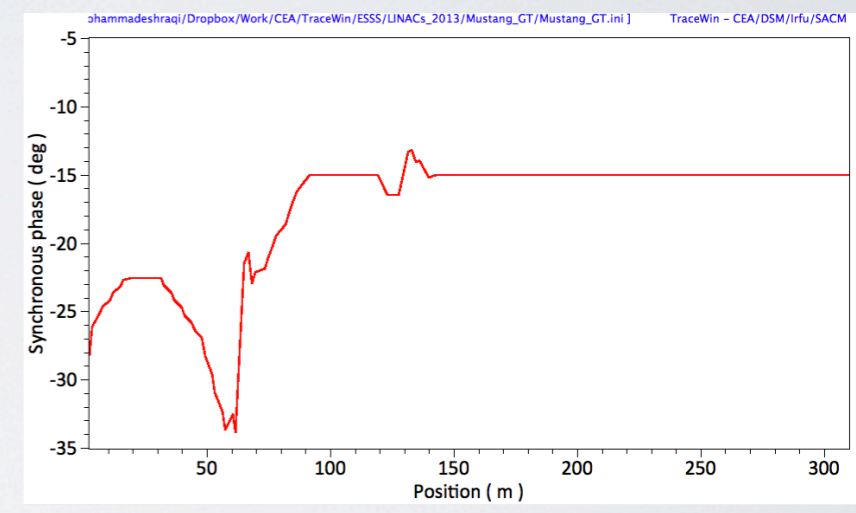
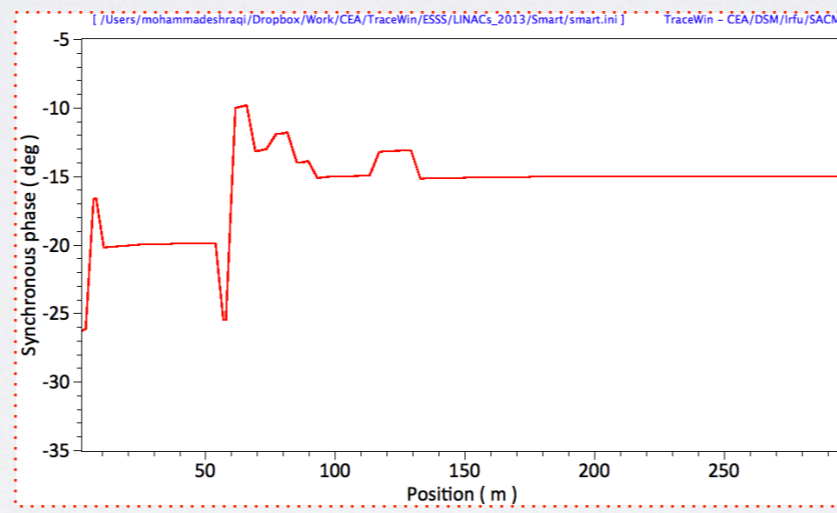
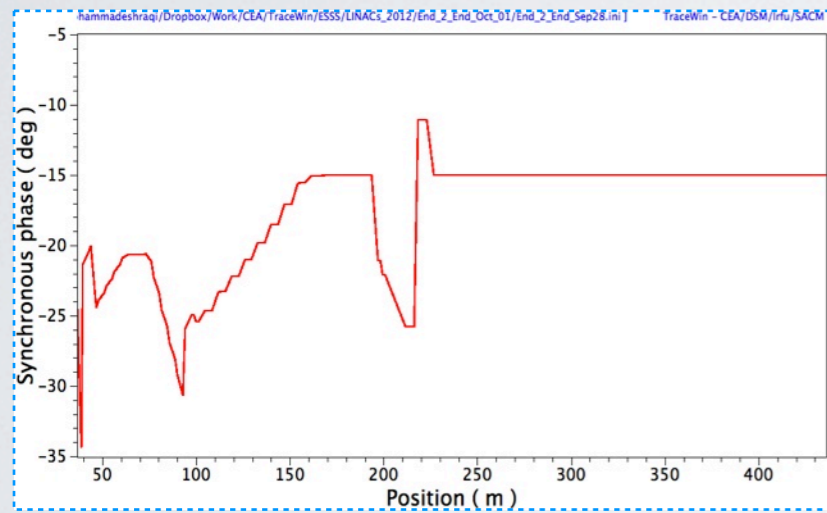
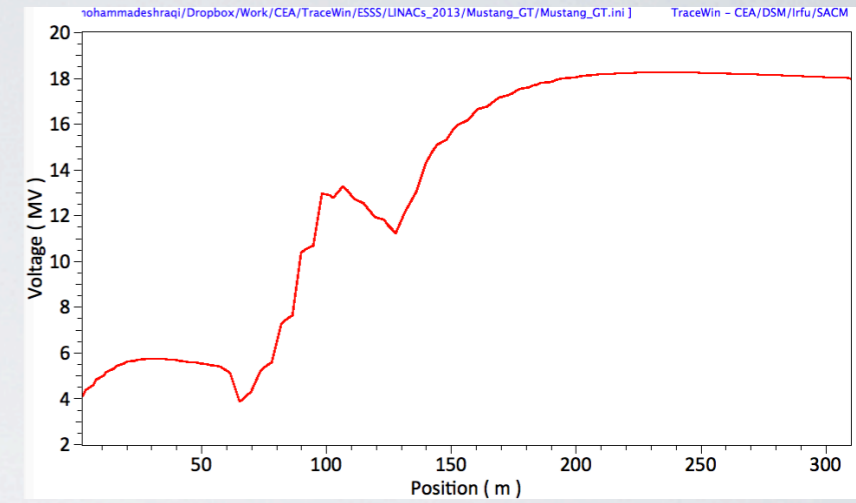
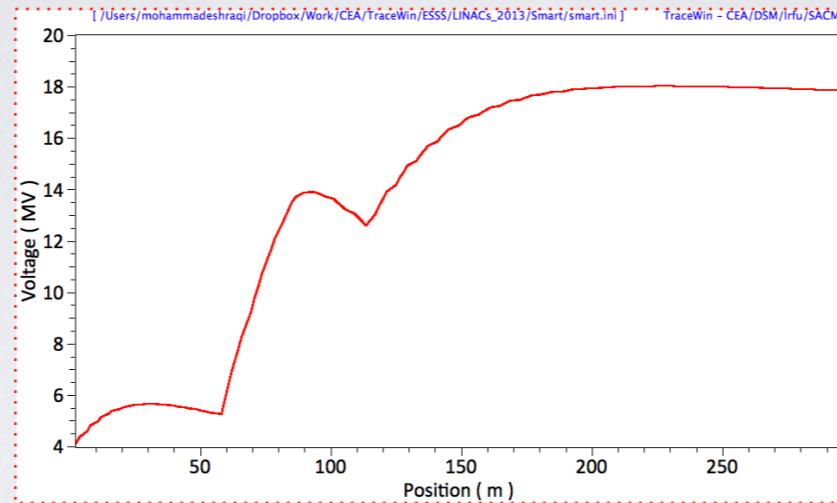
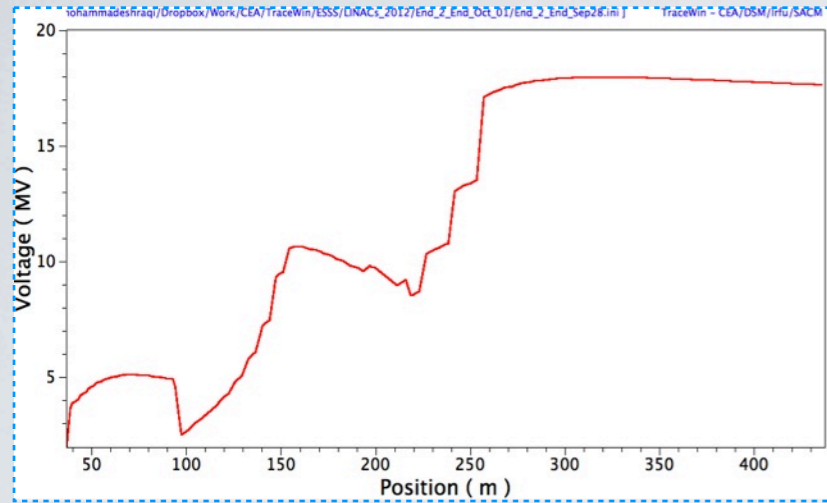


2012 BL vs. SMART vs. MUSTANG I





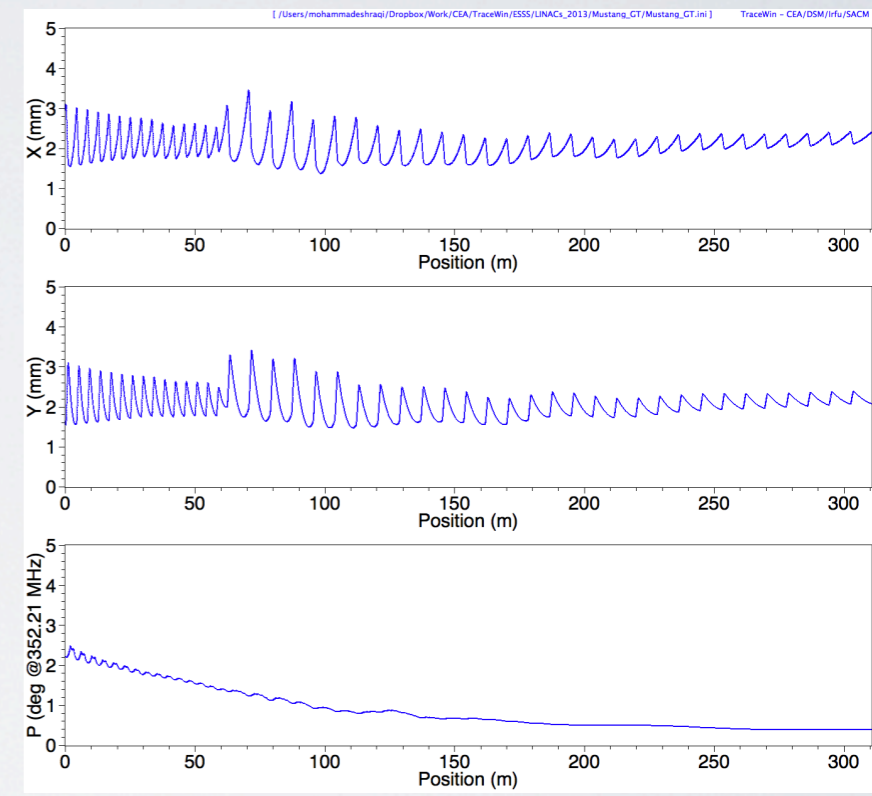
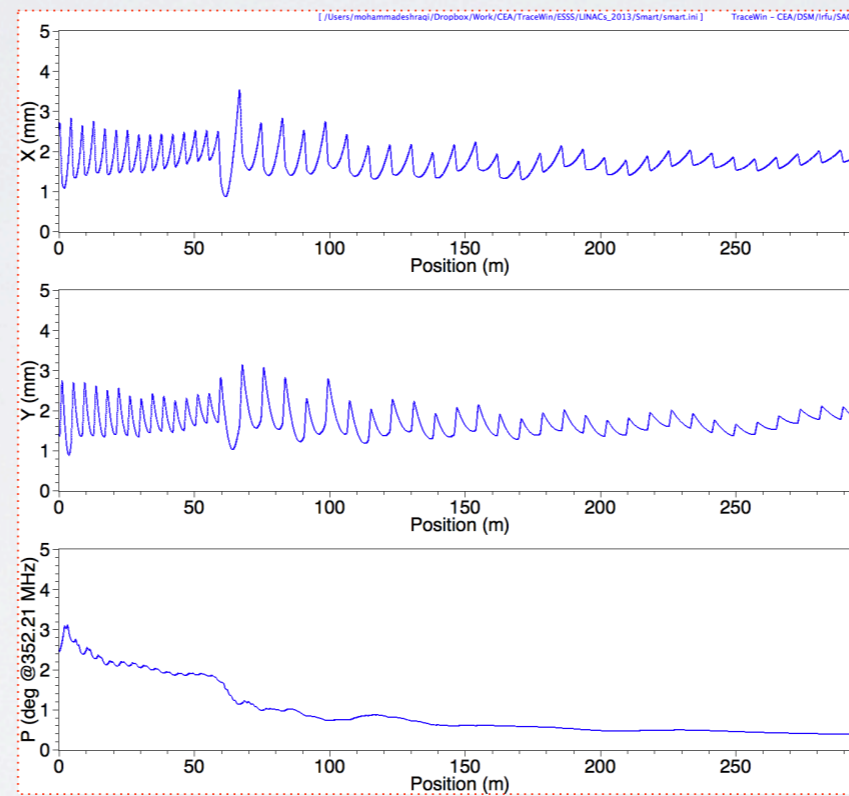
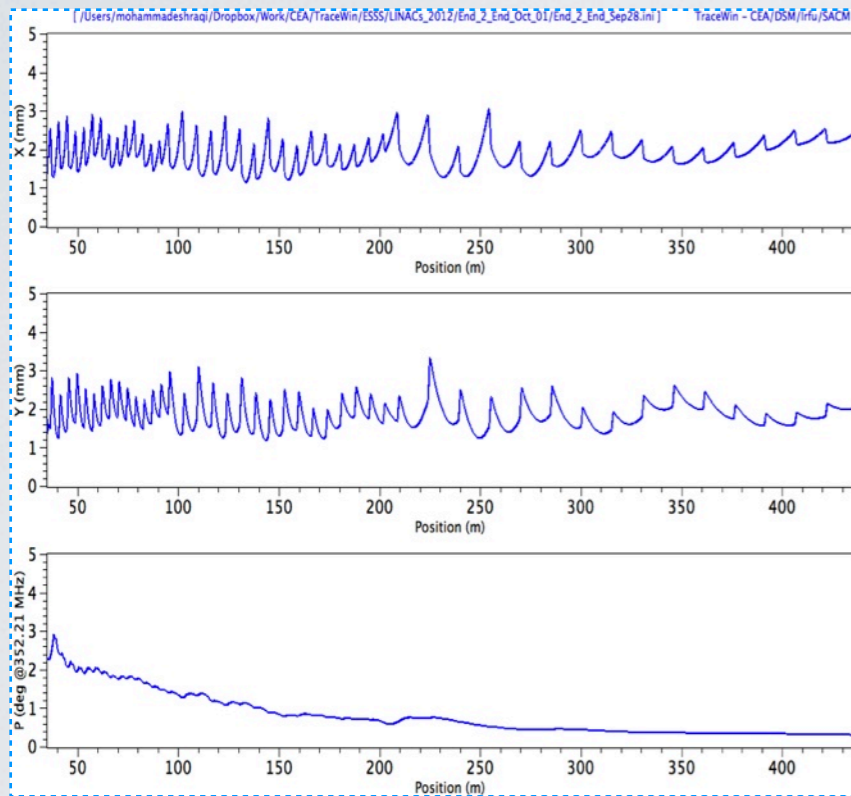
2012 BL vs. SMART vs. MUSTANG II





ENVELOPES

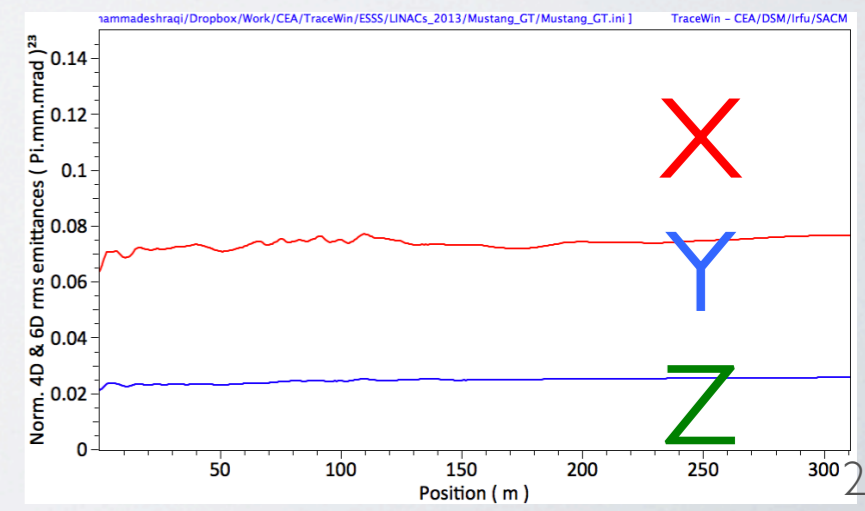
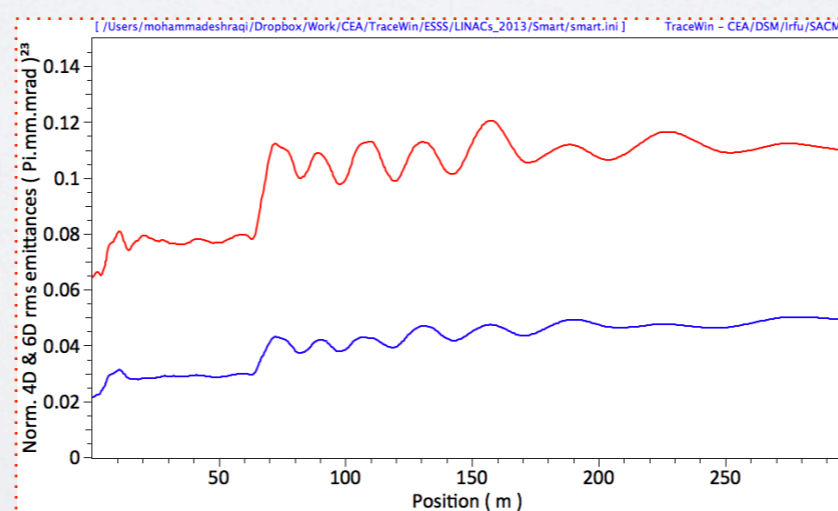
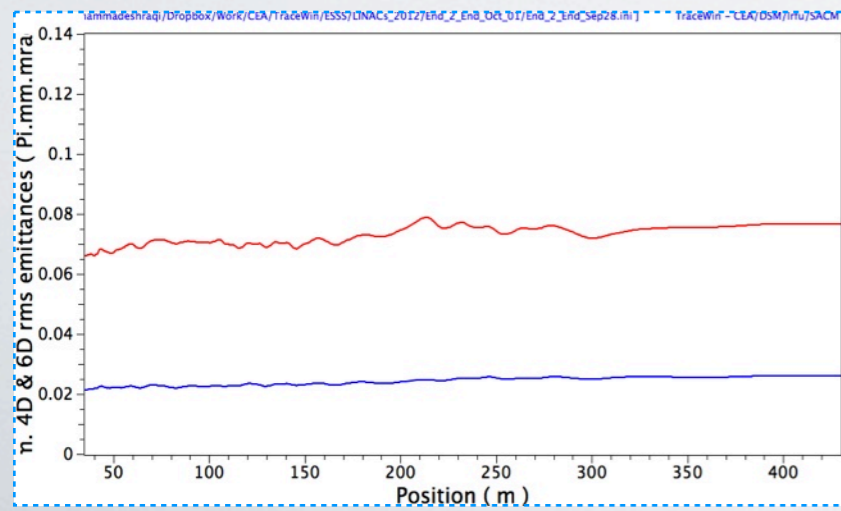
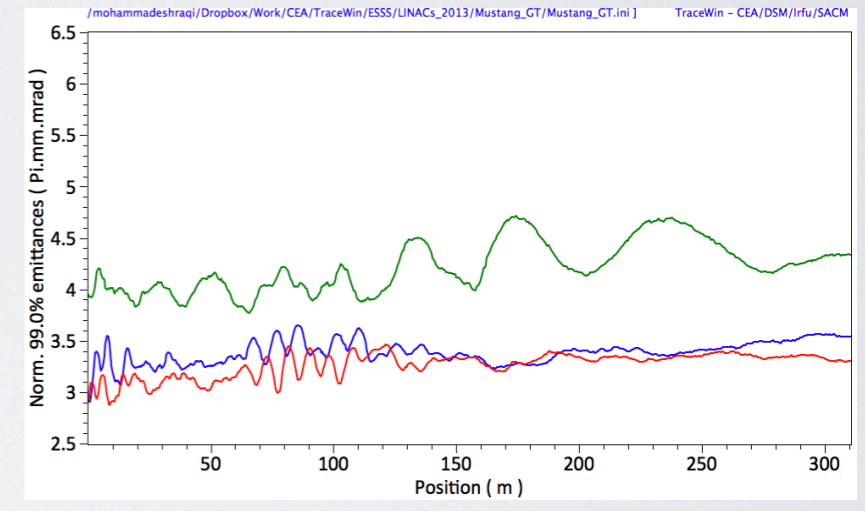
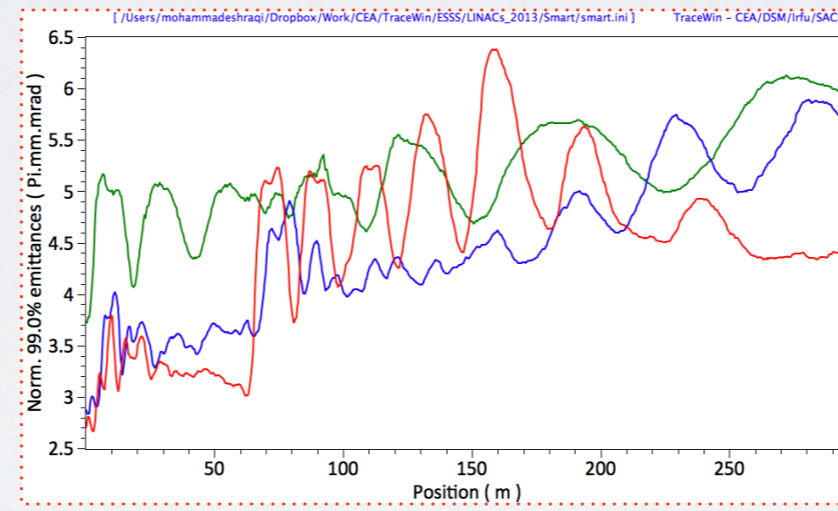
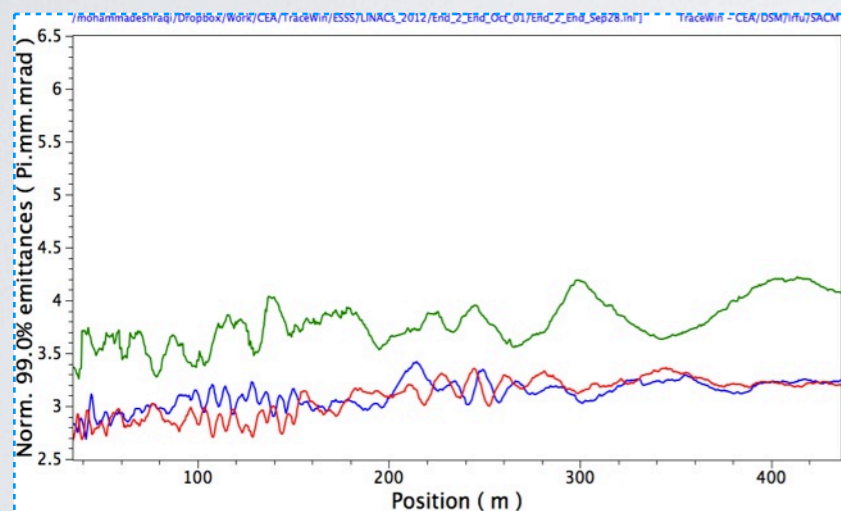
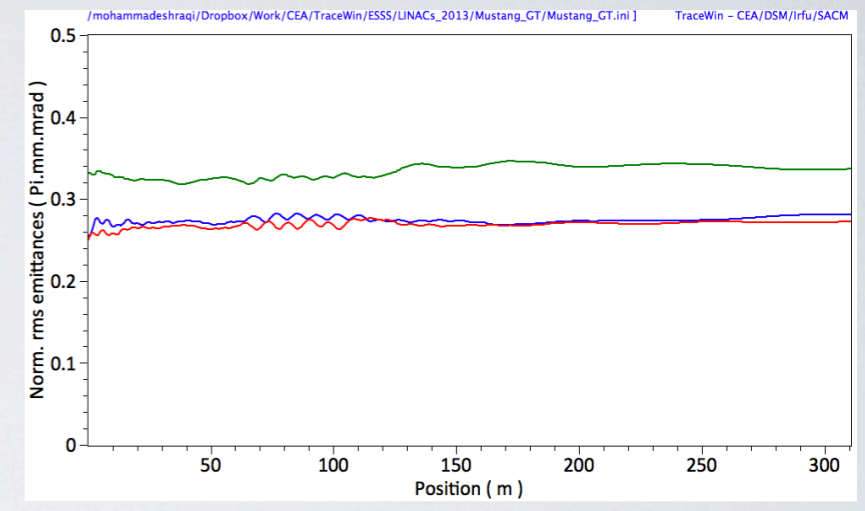
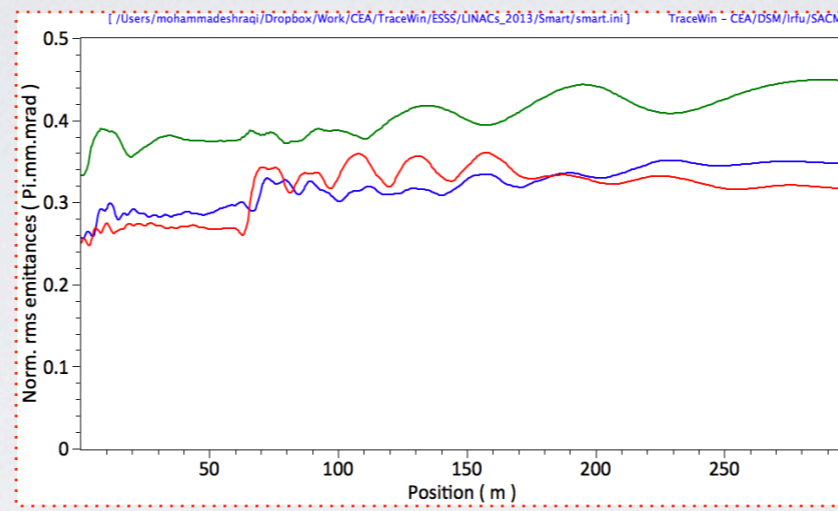
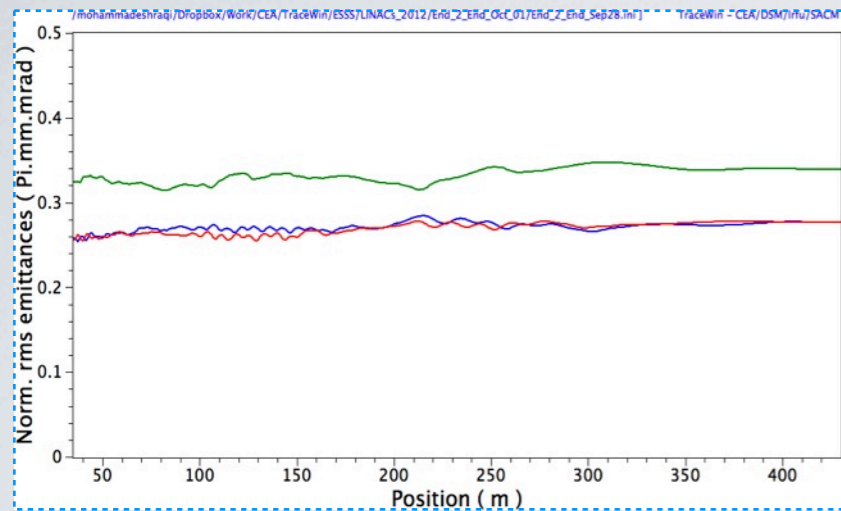
2012 BL vs. SMART vs. MUSTANG





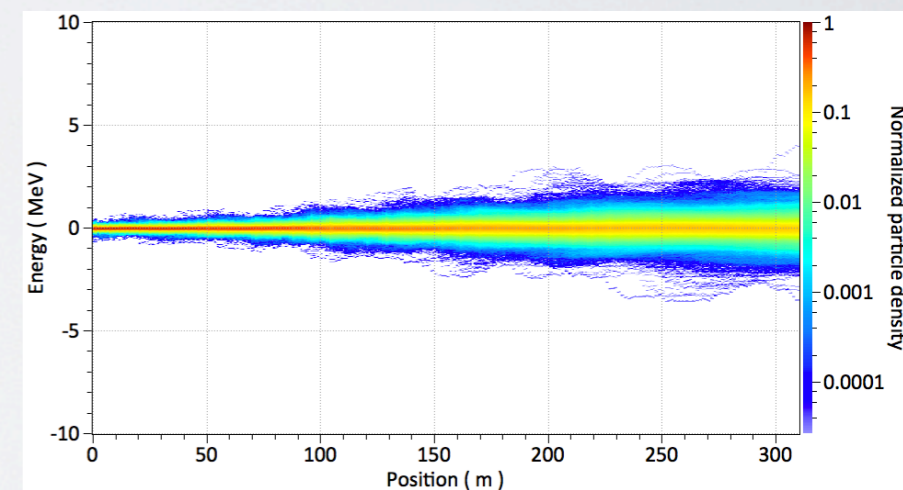
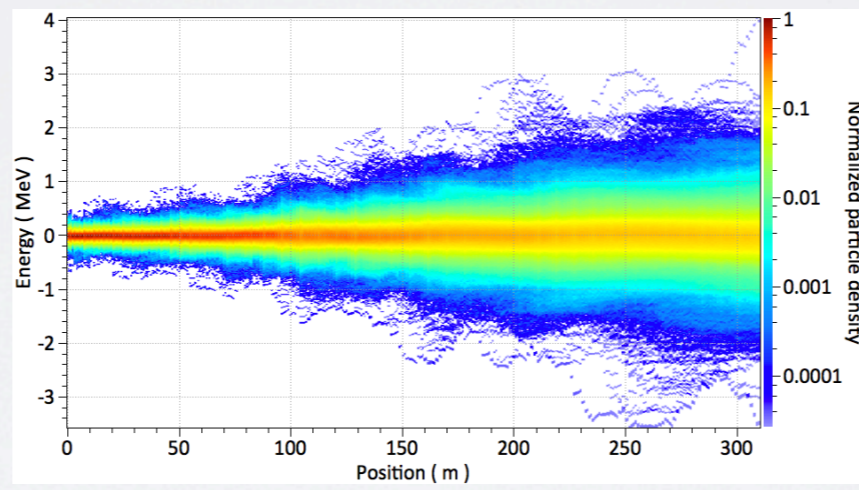
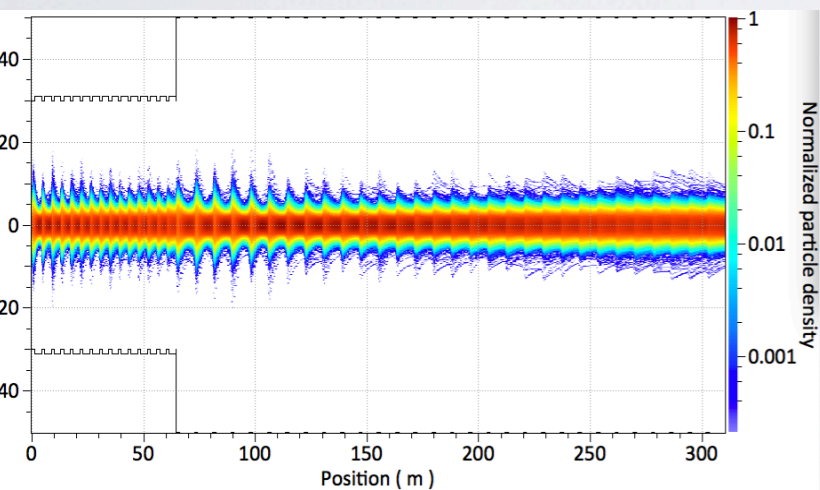
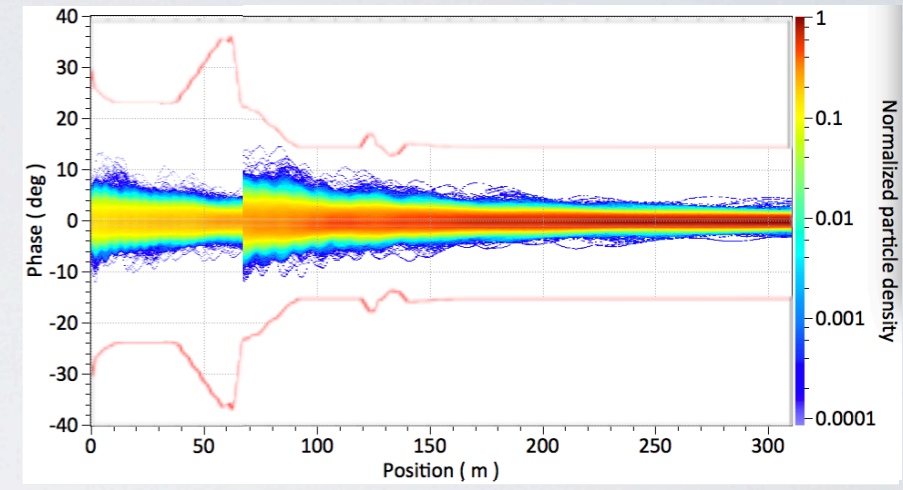
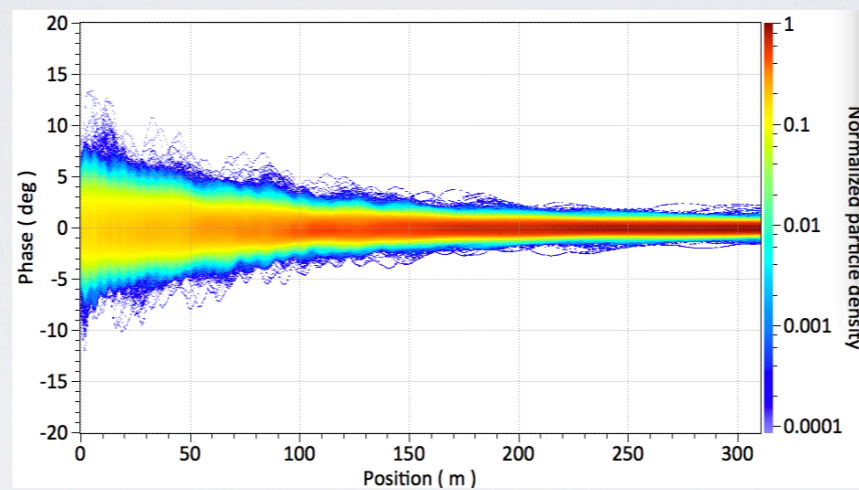
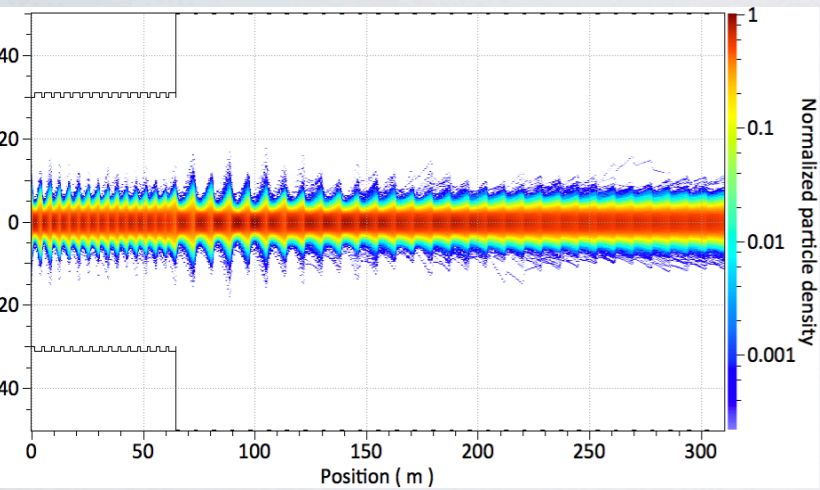
EMITTANCES

2012 BL vs. SMART vs. MUSTANG





DENSITY (MUSTANG)





SUMMARY

- Mustang uses one more spoke cryomodule than Smart
- The β_g of the medium reduced to avoid possible SOMs
- One $H\beta$ is replaced with one $M\beta$, with no drawbacks
- Less emittance and halo growth plus a smooth lattice is achieved
- Increased energy out of DTL could reduce the spokes to original 14



RE-THINKING CONTINGENCY

- The major risk of Mustang vs. BL is 20% increase in current and 10% increase in gradient
- Mustang design is superior to BL
- In case of lower current or gradient, the linac would still work perfectly, but at a lower power
- The 100 m of real-estate gives us the “Design Contingency”



Thank you!