

The Bunker : Going from 5.5m to $1\mu\text{Sv}/\text{hour}$

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We start with 10^{16} neutrons per second $>1\text{MeV}$.

- Elastic interactions require ~ 100 collision to get to 1eV
- Very thin monolith
- High divergence beam on monolith exit
- Ports provide significant channels of low collision number neutrons

CombLayer *C++ code (350k lines)*

- Fully interchangeable/connectable component geometry
- Variable driven
- Variance reduction
- Open source

 **Writes** MCNP/Fluka/PHITS input decks

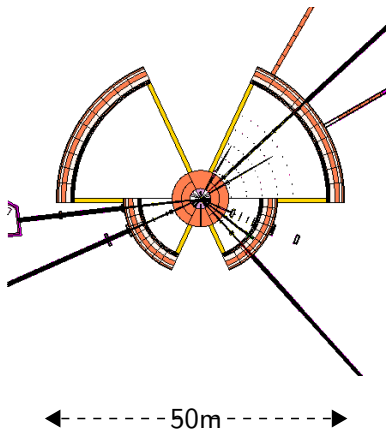
Used by

- Delft/Bilbau/Culham/ITER/RAL/Aldermaston

This allows the rapid development of complete semi-engineering models.

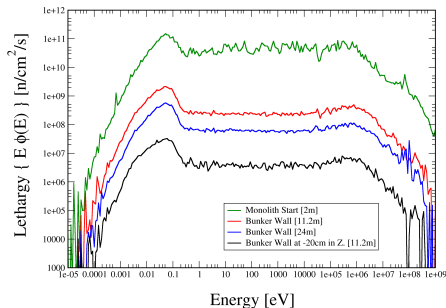
<https://github.com/SAnsell/CombLayer>

Bunker Concept



- Bunker is a huge open void
- Non-directed neutrons become lost in the huge surface area of the bunker
- Ideally every neutron has one scatter on the beamline
- This is a long pulse source and 90+ choppers do not allow close shielding

Empty Bunker Lethargy



Green : At monolith exit

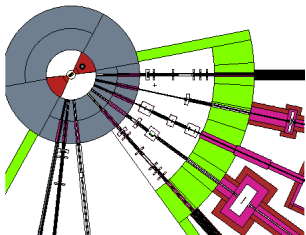
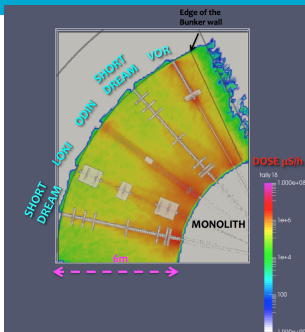
Red : Centre short sector

Blue : Centre long sector

Black : 20cm off Z axis (Short)

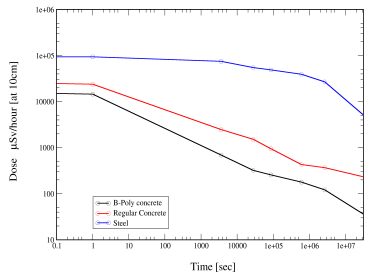
Off axis is the most significant modifier in an empty bunker BUT only gains $\sim 10^3$

Filled Bunker

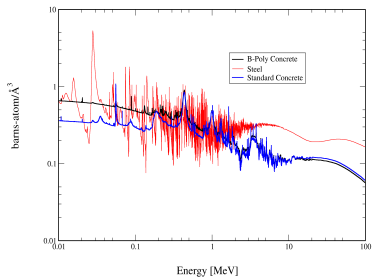


- Despite the open bunker – interference is weak after 9m
- Cross talk can be further suppressed by steel strips at beam height

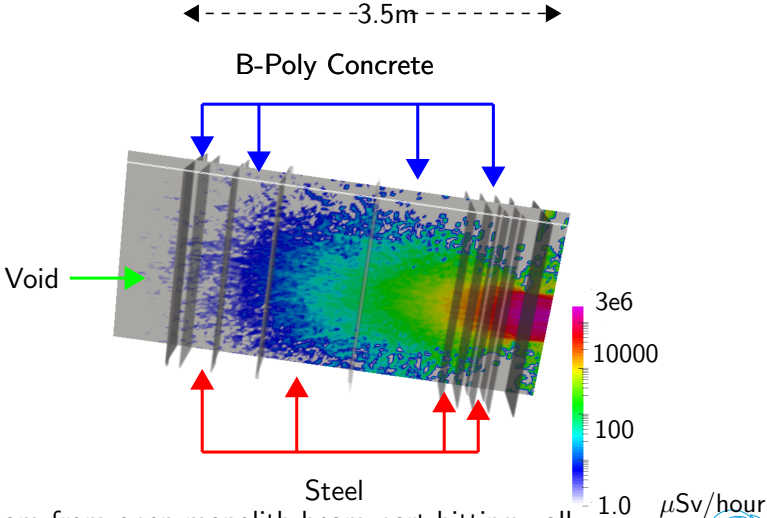
Bunker Wall Layout



- Complementary combination of *B-Poly Concrete* and steel.
- Gain in the intermediate energies
- Less activation



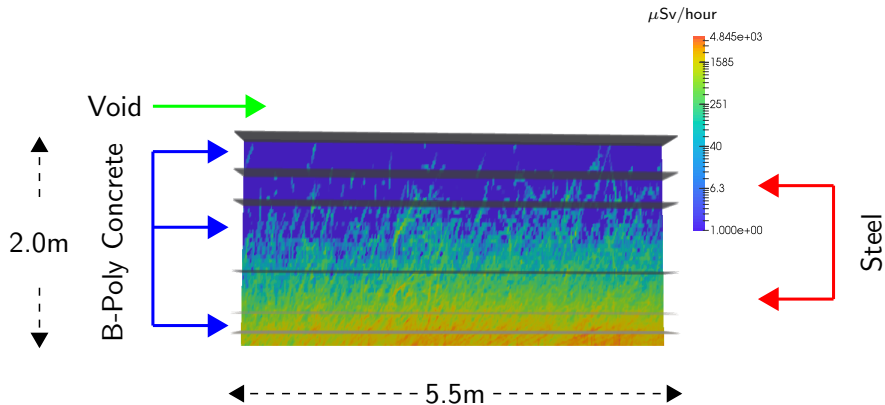
Bunker Wall Dose



Beam from open monolith beam port hitting wall.
Grayed area all cells below $1.0\mu\text{Sv}/\text{hour}$

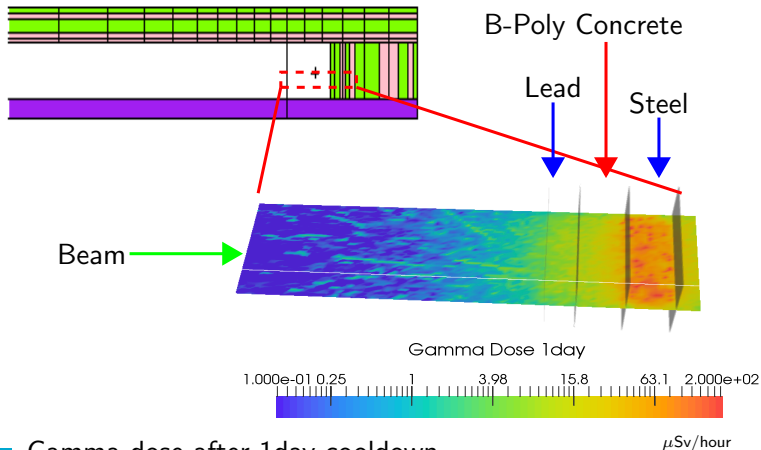


Bunker Roof Dose



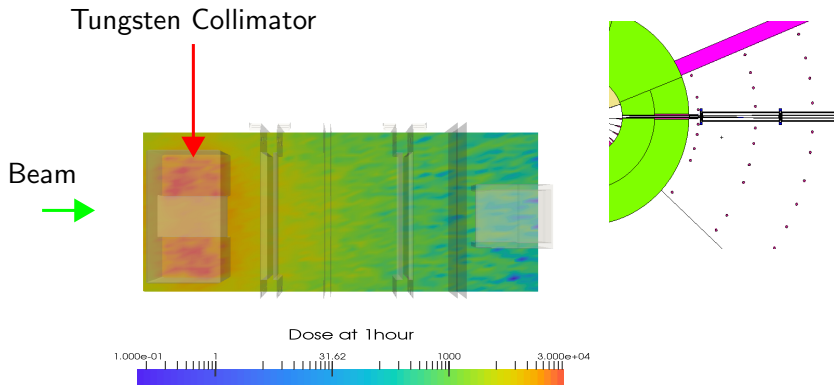
- Classic 5-layer design
- Beamline is metal guide tapered to a point at 11m.

Bunker Wall Dose [90days irradiation]



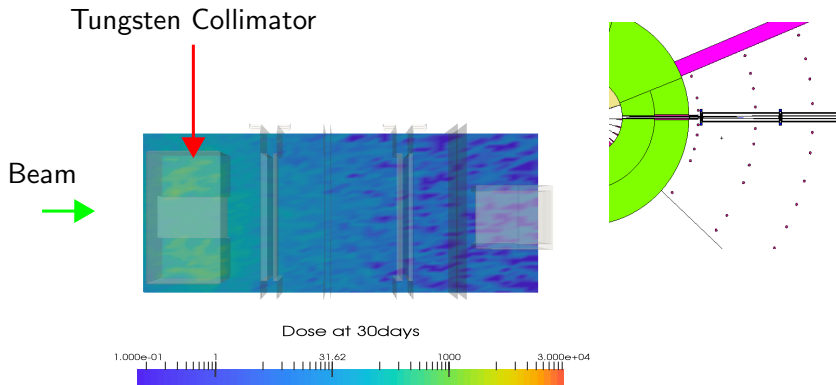
- Gamma dose after 1day cooldown
- Concrete protects the steel layers [somewhat]
- Lead layer is worth about x3

First beamline component [BiFrost]



- Irradiation for 90days + 1 hour off
- Tungsten self shields to a large extent

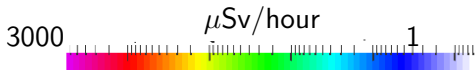
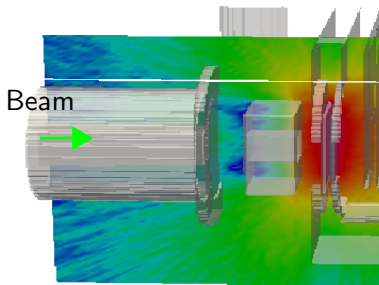
Front beamline [BiFrost]



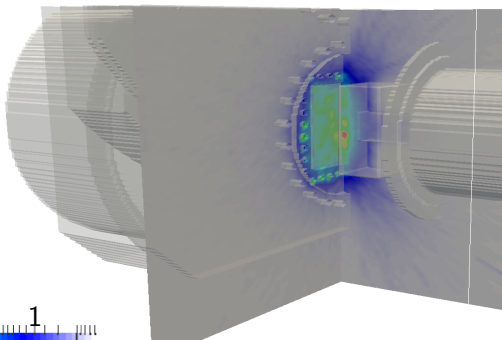
- W-187 gone – very few gamma sources

Front double disk chopper [BiFrost - worst case example]

1 day after beam



30 days after beam [linear scale]



- 3mS/hour (peak) after a day
- 15μS/hour (peak) after a month [dominated by steel bolts/Silicon window]

- Bunker is has sufficient shielding to allow **ANY** in beamline object.
- Instrument teams should only need to worry about their own exits
- The less material closer to the beamline the better the instrument background and activity [first approximation].