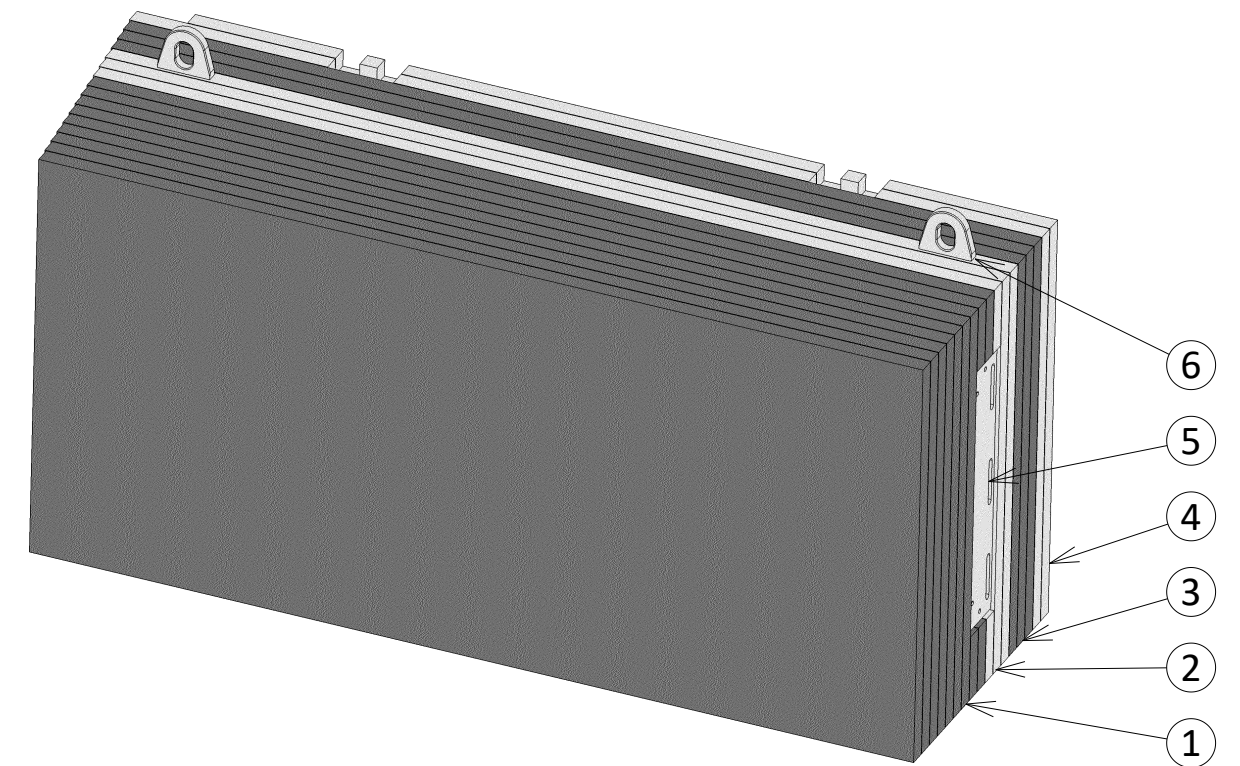
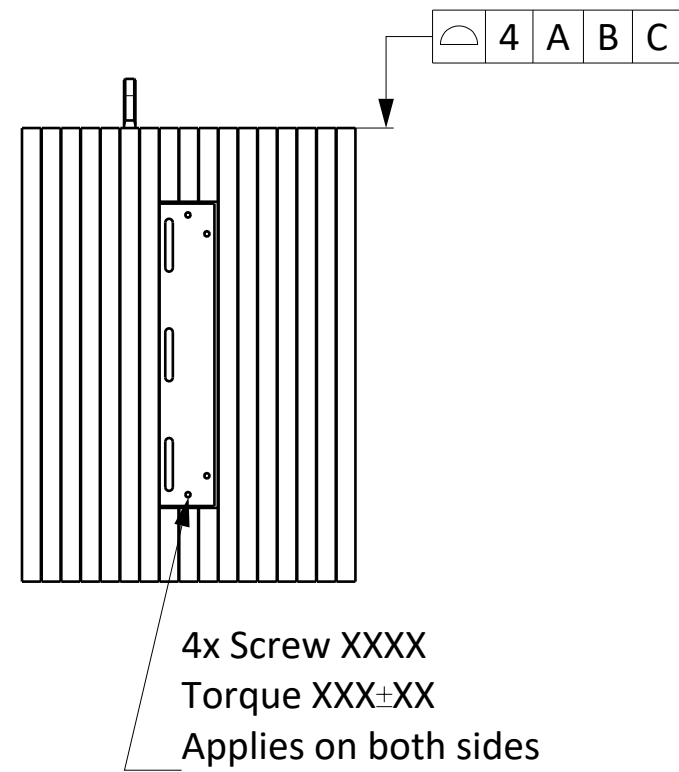
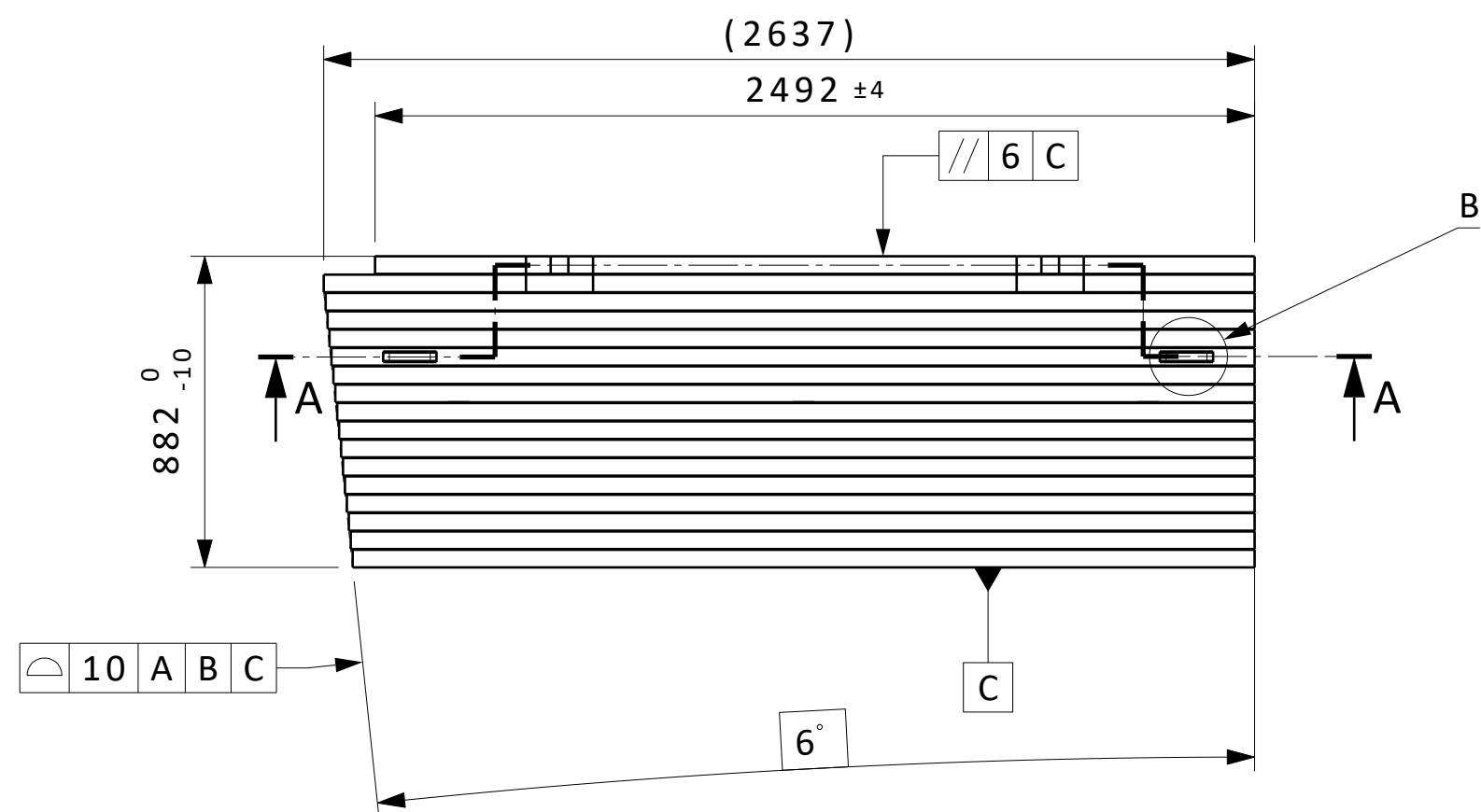


SECTION CUT A-A



7	ESS-0147779	5	ESS-0147779	Rod 60x414	-	BunkerSteel	-	-
6	ESS-0105485	2	ESS-0105485	Lifting eye	-	BunkerSteel	-	-
5	ESS-0104214	2	ESS-0104214	Brace	-	BunkerSteel	-	-
4	ESS-0102607	1	ESS-0102607	Wall Seg L14	-	BunkerSteel	-	-
3	ESS-0102606	1	ESS-0102606	Wall Seg L13	-	Bunker_BoratedPE	-	-
2	ESS-0102604	1	ESS-0102604	Wall Seg L12	-	BunkerSteel	-	-
1	See Table 1	1	See Table 1	Wall Seg L11	-	Bunker_BoratedPE	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.

Table 1

Wall Section	Assy Part Number	L11 Item 1	Assy Weight
W2	ESS-0103391	ESS-0102572	7936,2kg
W3	ESS-0131821	ESS-0131822	7920,1kg
W4	ESS-0131825	ESS-0131824	7893,5kg
W5	ESS-0131825	ESS-0131826	7919,9kg
W6	ESS-0131828	ESS-0131827	7933,8kg
W7	ESS-0131830	ESS-0131829	7929,1kg
W8	ESS-0131831	ESS-0131832	7928,7kg
S1	ESS-0131834	ESS-0131835	7910,8kg
S2	ESS-0131839	ESS-0131840	7927,1kg

NOTE:


1. For assembly of the wall block see instruction ESS-0191778

2. Dimensions not stated on drawing 3D model applies

with

6	A	B	C
2	A	B	C

DETAIL B (1:5)

ASSY WEIGHT: 7 988,77 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE				
General Tolerances		Assembly Drawing				
Linear Dimensions, Form and Position:		Wall Block L1				
Chamfers, Radii and Angular Dim's:		Basic Wall Design				
SURFACE FINISH		MODELED BY	DRAWING CREATED	DRAWING NUMBER		
Min. Ra 50		thorbjornlindwall	03/11/2017	ESS-0176177.1		
Documentation protection as per		DRAWN BY	DRAWING RELEASED	LIFECYCLE LABEL	REV.	
ISO 16016		thorbjornlindwall			SHEET	
 EUROPEAN SPALLATION SOURCE		CHECKED BY		Preliminary	1.0	
		APPROVED BY			1/1	
		QUALITY CONTROLLED BY		LEVEL OF MATURITY	MC	SIZE
					M4	A2
DESIGN SITE				SCALE		
ESS Lund					1:20	
		Produced to ISO 1101, 8015 and 1302				