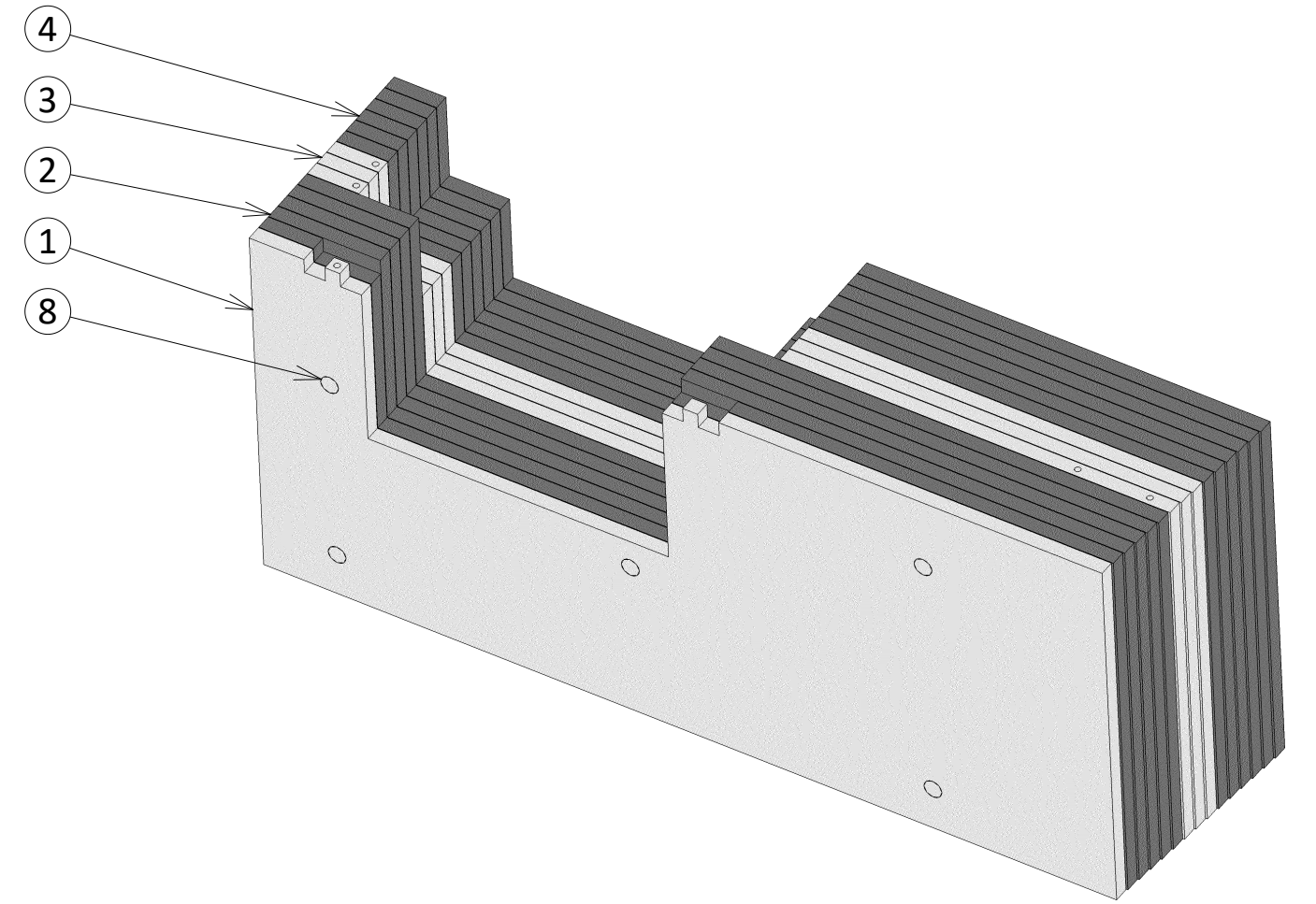
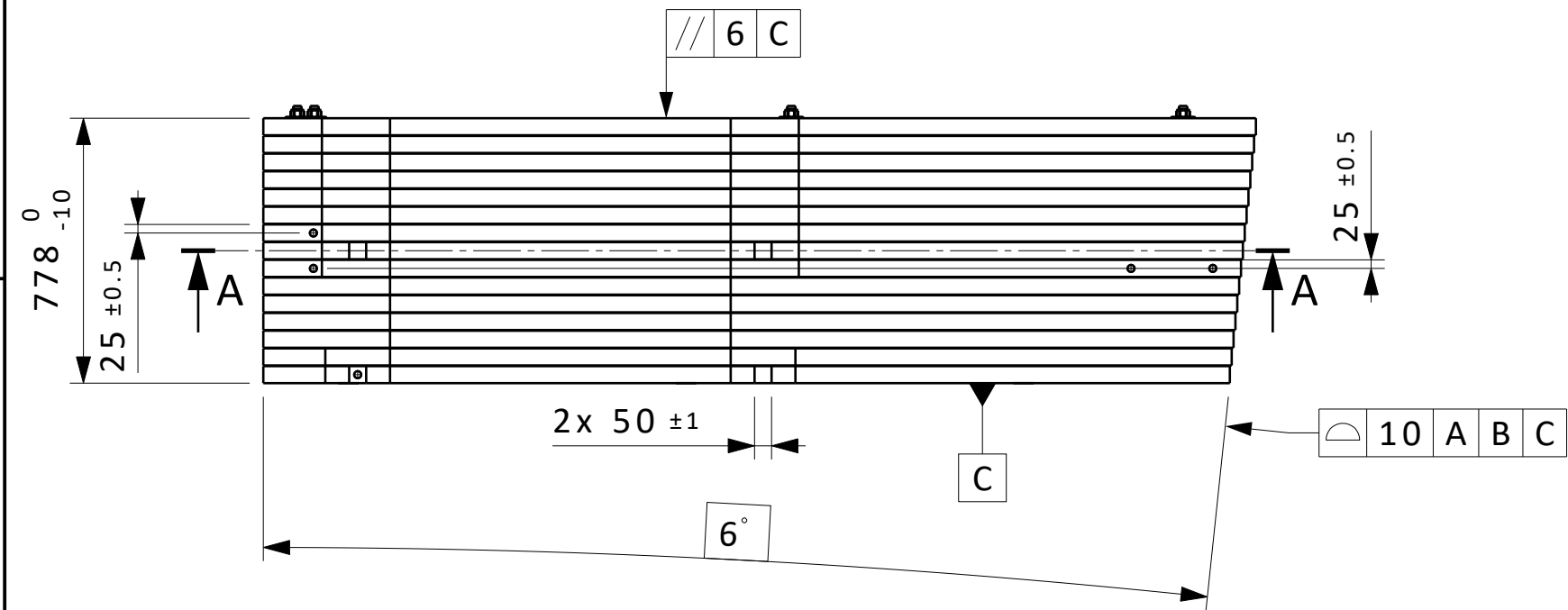


SECTION CUT A-A



8	ESS-0147772	5	ESS-0147772	Rod 60x466	-	BunkerSteel	-	-
7	ESS-0114127	5	ESS-0114127	M24 Rod L390	-	BunkerSteel	-	-
6	ESS-0117106	5	ESS-0117106	Nut M24 prevailing	-	BunkerSteel	-	-
5	ESS-0184925	5	ESS-0184925	WASHER 25x72	ISO 7093	st. 200HV	-	-
4	TLI_SESS-0102729	1	TLI_SESS-0102729	Wall Seg T44	-	Bunker_Borat edPE	-	-
3	TLI_SESS-0102728	1	TLI_SESS-0102728	Wall Seg T43	-	BunkerSteel	-	-
2	TLI_SESS-0102727	1	TLI_SESS-0102727	Wall Seg T42	-	Bunker_Borat edPE	-	-
1	TLI_SESS-0102726	1	TLI_SESS-0102726	Wall Seg T41	-	BunkerSteel	-	-
Item	Part Number	Qty	CAD Number	Title	Description	Material	Material std	Material cert.


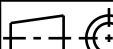
NOTE:

1. For assembly of the wall block see instruction ESS-0191778

2. Dimensions not stated on drawing 3D model applies

with

	6	A	B	C
	2	A	B	C

ASSY WEIGHT: 6 174,77 kg		DRAWING TYPE; TITLE; SUPPLEMENTARY TITLE Assembly Drawing Wall Block T4					
General Tolerances							
Linear Dimensions, Form and Position:	ISO 2768-mK	MODELED BY	DRAWING CREATED	DRAWING NUMBER			
Chamfers, Radii and Angular Dim's:	ISO 2768-vK	thorbjornlindwall	03/11/2017	ESS-0103390.1			
SURFACE FINISH Min. Ra 50		DRAWN BY	DRAWING RELEASED				
Documentation protection as per ISO 16016		thorbjornlindwall					
 <div>EUROPEAN SPALLATION SOURCE</div>	 <div>DESIGN SITE ESS Lund</div>	CHECKED BY		LIFECYCLE LABEL	REV.	SHEET	
		APPROVED BY		Preliminary	1.0	1/1	
		QUALITY CONTROLLED BY		LEVEL OF MATURITY	MC	SIZE	SCALE
					M4	A2	1:20
				Produced to ISO 1101, 8015 and 1302			