

nBLM gas system status

Laura Segui on behalf of S. Aune

(laura.segui@cea.fr)

nBLM CDR1.1

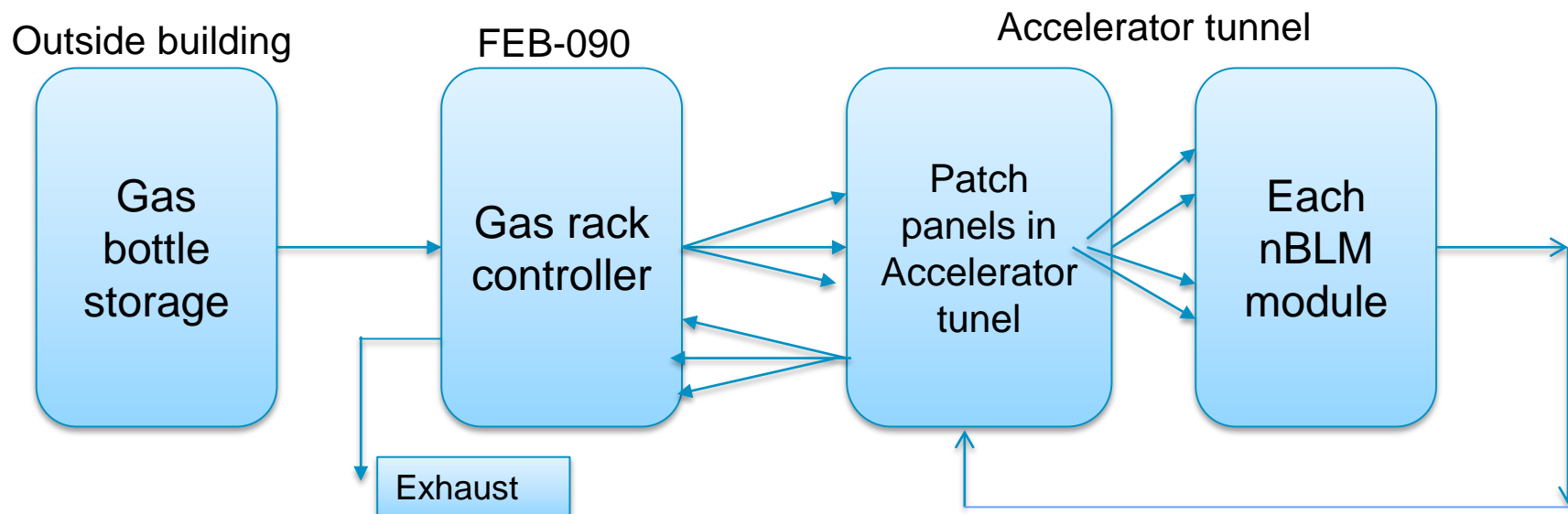
04/12/2017

- General overview
- Design status
- Distribution of lines and detectors
- Gain stability and time for stable operation

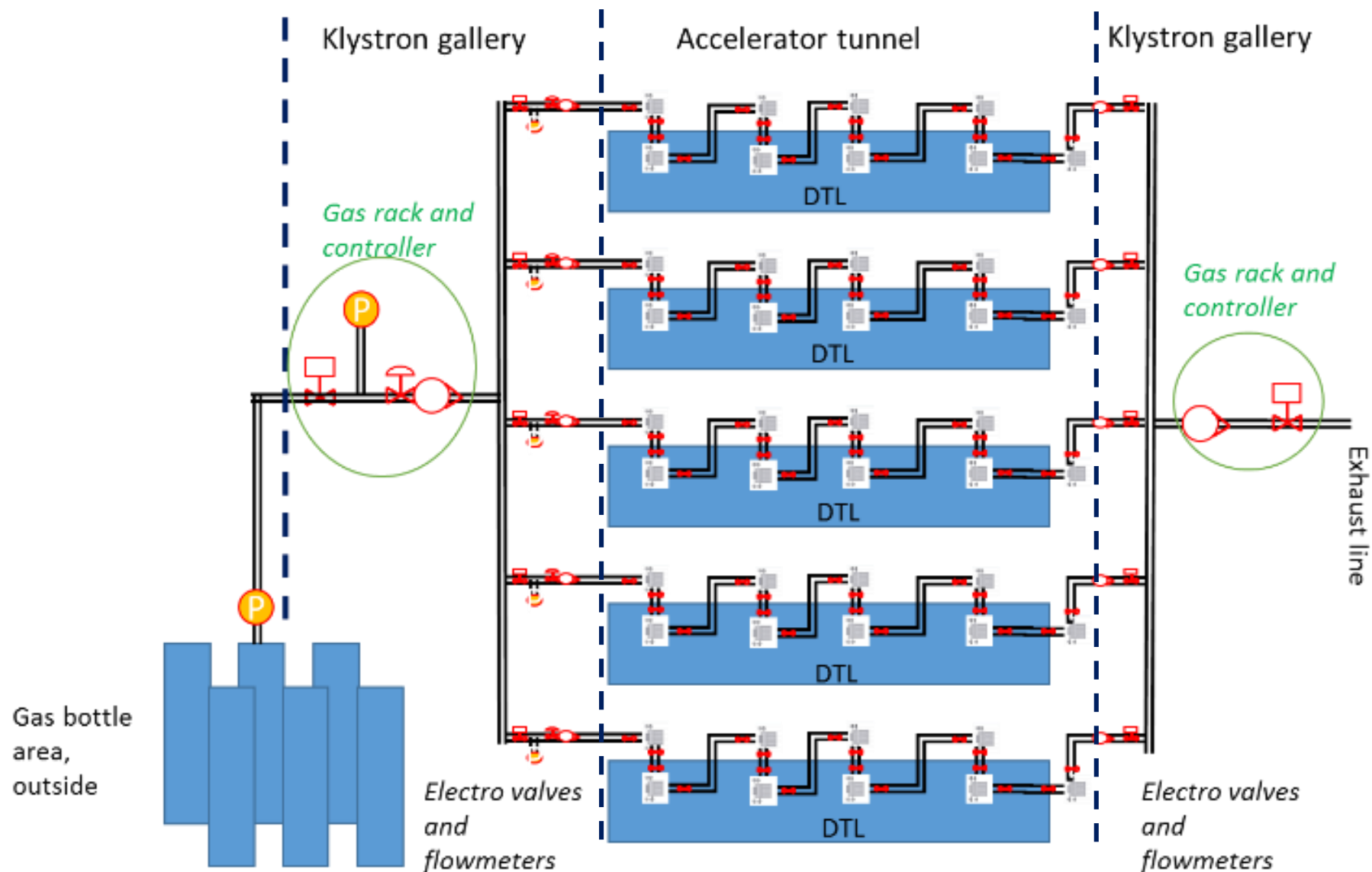
- Micromegas operates in gas
- nBLM system will work in recirculation mode
 - Fix flow rate during operation
- The main requirement of the system is to present a high reliability while keeping the operability of the 42 modules stable
- We start from the premise of a simple concept but redundant and with control command with PLC

General design

- The gas system consists in 3 parts:
 1. The bottle storage area outside the building
 2. Gas distribution system
 1. Distribution and return lines from (to) the rack to (from) the accelerator tunnel
 - 10 distribution + 10 return lines
 3. Gas Line system for group of detectors



Gas type	He + 10% CO ₂	Used of premixed bottles (200bar)
Total flow	8 - 16 l/h (feeding/exhaust lines)	Limitation of possible maximum flow immediately after gas bottle at ~20-30 l/h with a rotameter (0-50 l/h)
Flow per line	1-2 l/h (distribution/return lines)	Detectors in series
Pressure after bottle	2 bar total	Release valve at ~4 bar
Pressure for distribution	1atm + 200 mbar (tbc)	Depends on final pipe cable length
Pressure at exhaust	1atm + 50 mbar	Pressure and flow will be controlled by PLC.
Tubes	<ul style="list-style-type: none"> - 6/8 mm (inner/outer) for the IN/OUT and distribution lines - 4/6 mm for the connection to each detector 	<ul style="list-style-type: none"> • Stainless steel • Metric connections, Swagelok connectors • Can be flexible stainless steel hose in some points • Connection to detector could be made by polyethylene tubes to avoid parasitic electrical noise

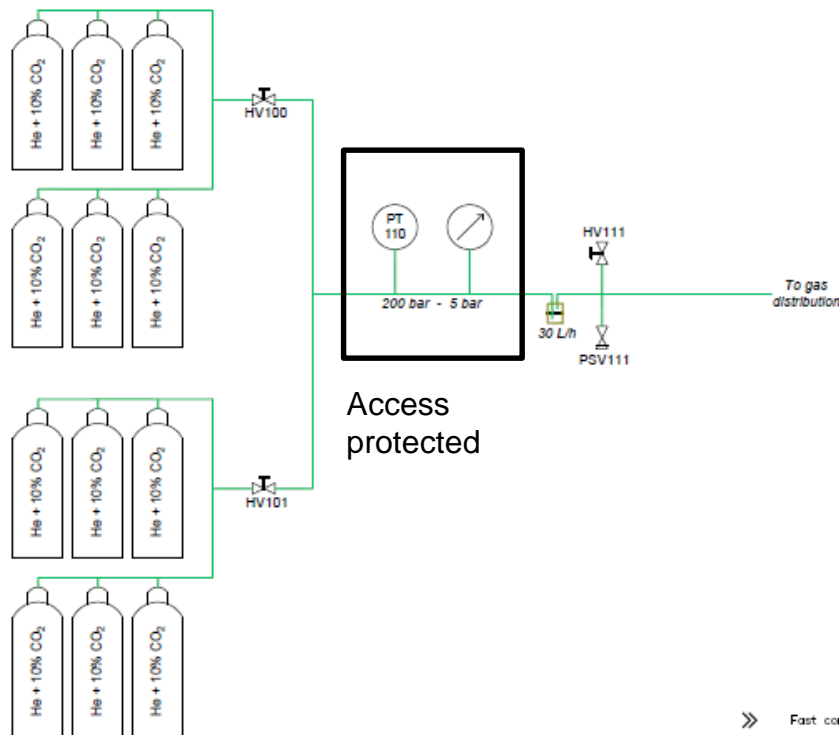


Since PDR1.2

- Detailed study to address possible system failure scenario and to minimize commissioning and intervention times
 - [*nBLM_subsystemsRiskFailuresAnalysis.pdf*](#) send within this CDR1.1
 - Added possibility for complete manual bypass of PLC and electronic flow controllers
 - Include pumping points
 - Drop in flow will be monitored both through the flowmeters and by monitoring the detector gain and rate
 - Calculation of the remaining gas in the gas bottles storage area is foreseen in EPICs
 - Access to bottle manometer protected
 - *Budget increase*
- Decision in installing 10 lines IN + 10 lines OUT from gas rack to accelerator tunnel (*more in next slides*)
- Design of part of system finalized in order to fit to the ESS installation schedule,
 - from bottles to gas controller rack
 - And from rack into tunnel at distribution points
- Extra resource was needed (thank you to Fredrik Persson) due to the very tight time constraints
 - P&IDs done, to include in 3D model soon

BOTTLE STORAGE AREA

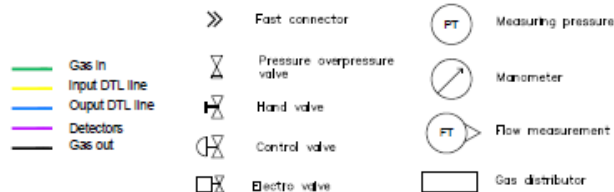
- Premix He + 10% CO₂
- B-50 bottles (50 liters) of 200 bar
- Operating at 1 bar, 6 bottles last 250 days
 - Purity for each gas N5.0 (99.9990 %)



Instrumentation schema for gas storage system

ESS nBLM

V02

Edition
09/05/2017Dessiné par
Q.Bertrand

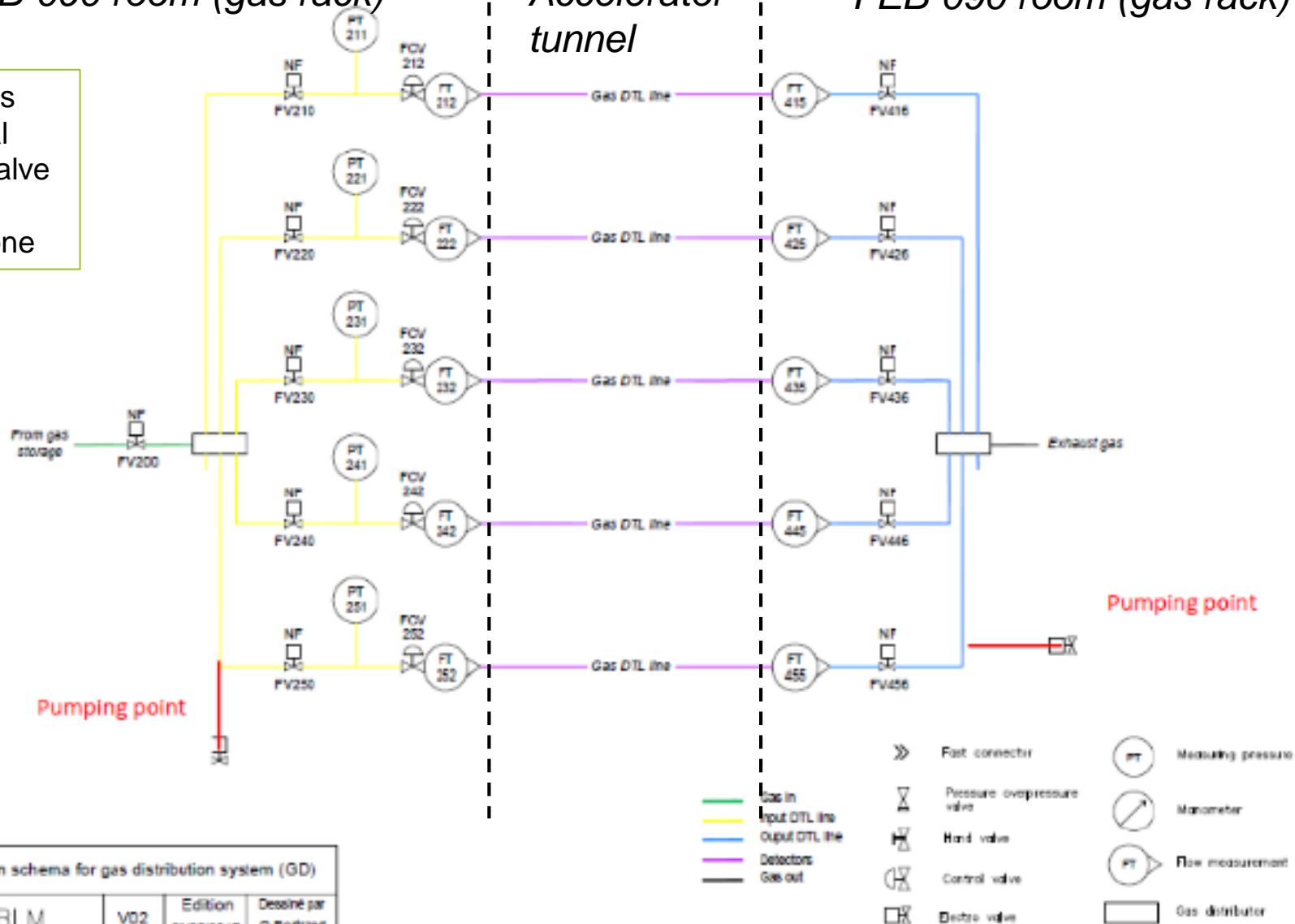
- Control P of bottles
- Manometer to adjust to 2 bar
- Purging valve
- Rotameter (at 30l/h)
- Release valve (at 7bar)

FEB-090 room (gas rack)

Accelerator
tunnel

FEB-090 room (gas rack)

Add by-pass
with manual
controller/valve
for each
electronic one

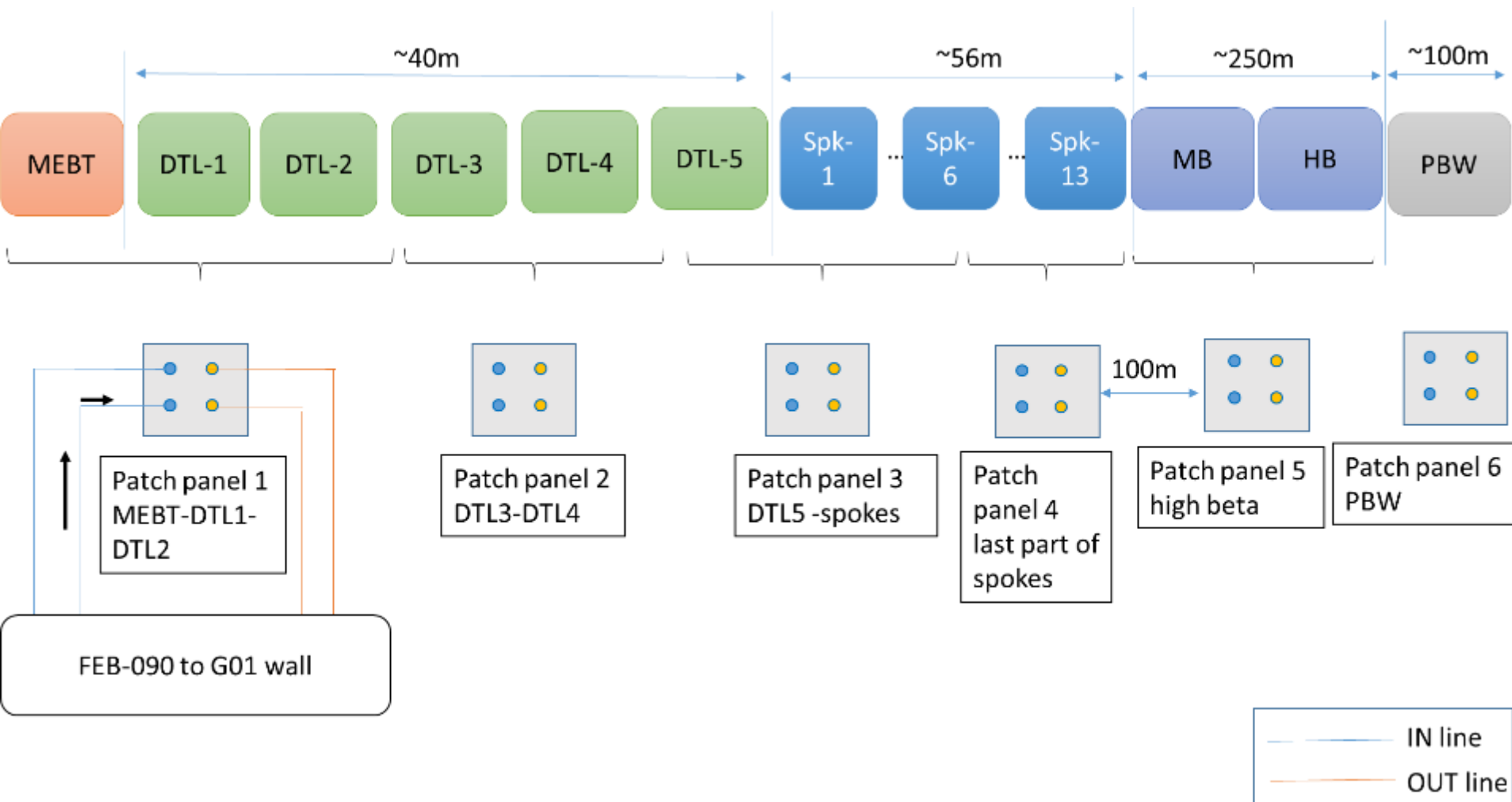


- 10 group of detectors
- 10 Input lines + 10 output lines
- Max. number of detector per line ~12

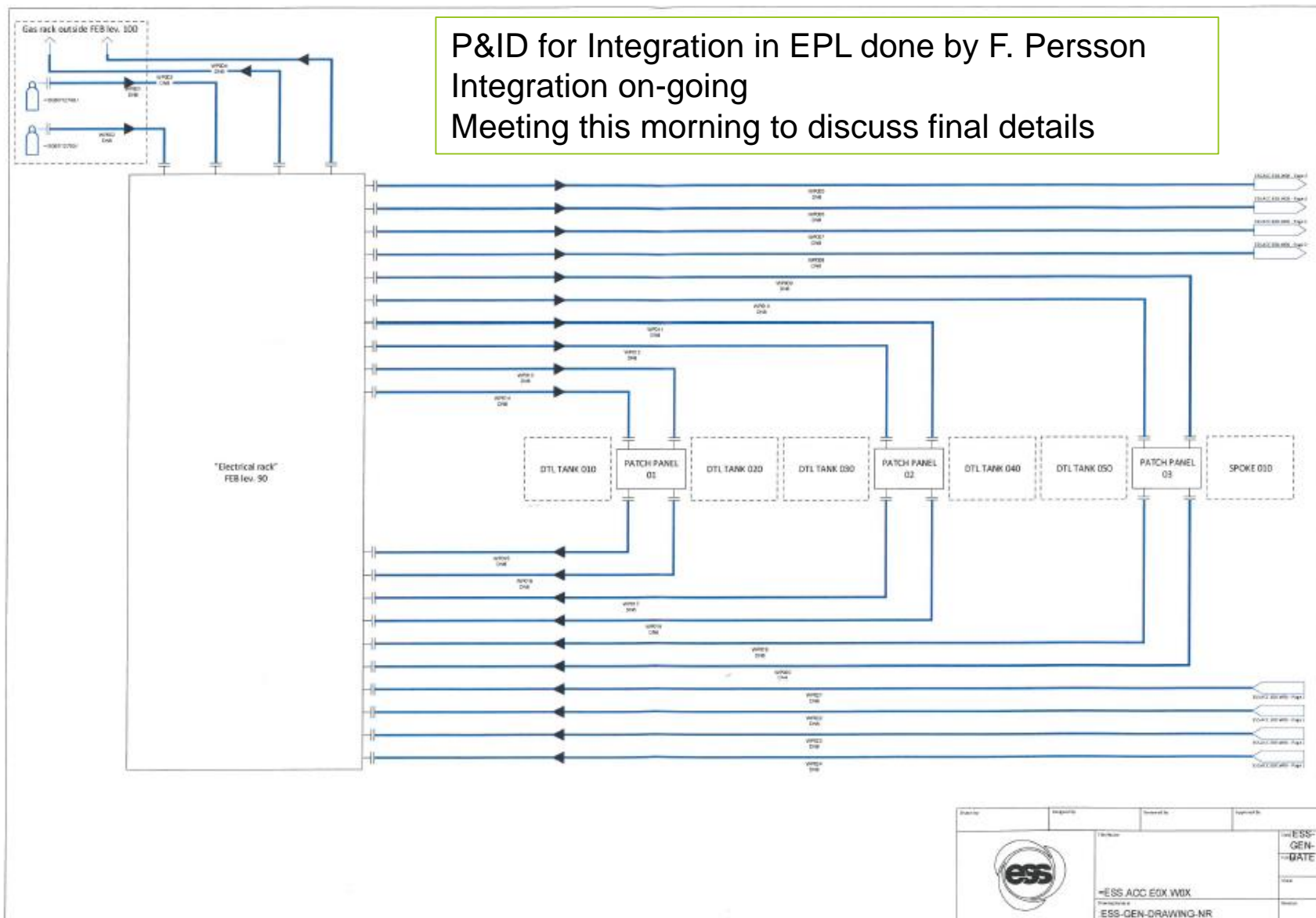
Patch panels

- 6 patch panels
- All equal, 2 lines per pp.
- But at HE only one connector used
- Positions decided
- Possibility to by-pass one line if leak

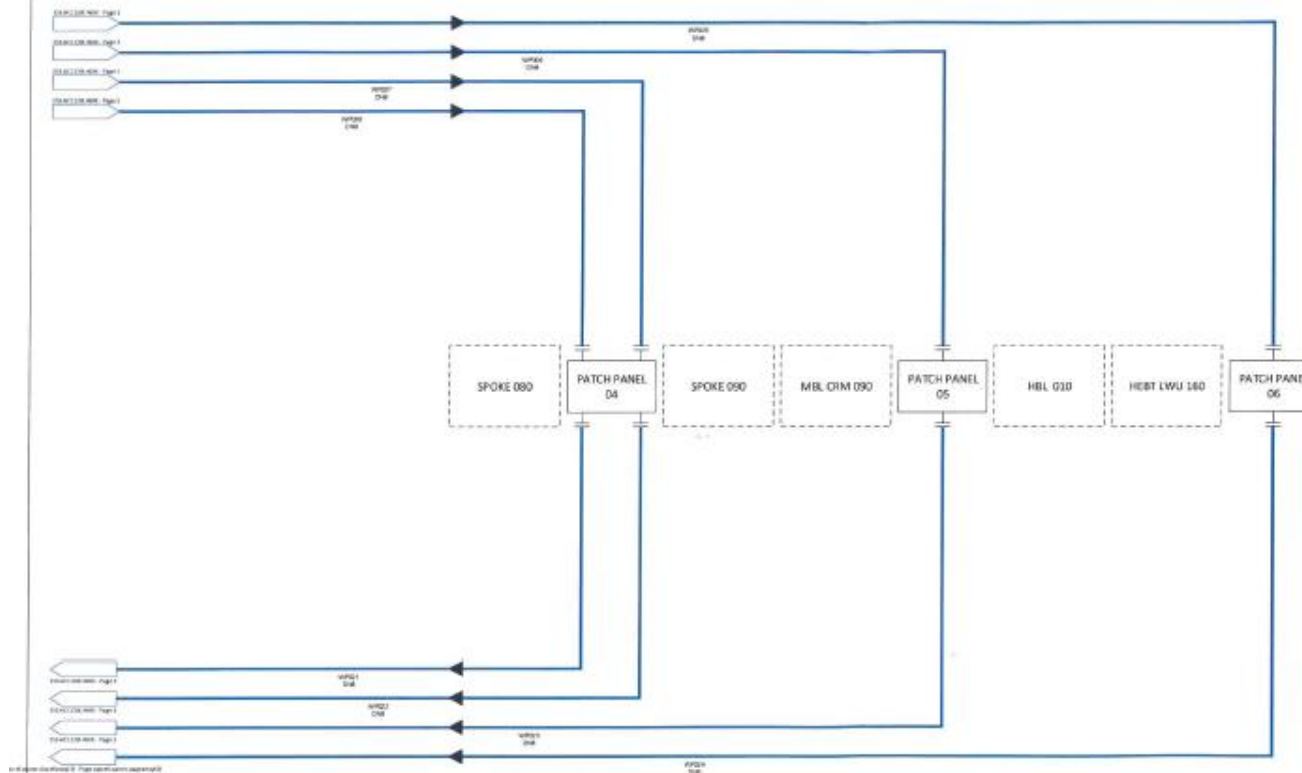
Gas line	Patch Panel Number	Position of PP (aprox)	Number of detectors	Detectors in
Line 1	PP-1	end DTL1	12	MEBT-DTL1
Line2			8	DTL2
Line 3	PP-2	end DTL3	8	DTL3
Line4			8	DTL4
Line 5	PP-3	end DTL5	8	DTL5
Line6			8	SPK1-4
Line 7	PP-4	end SPK8	8	SPK5-8
Line8			10	SPK9-13
Line 9	PP-5	beginning of HB region	4	MB-HB
<i>No line</i>			<i>No line</i>	<i>No line</i>
Line 10	PP-6	PBW	6	Bend Magnet
<i>No line</i>			<i>No line</i>	<i>No line</i>



P&ID for Integration in EPL done by F. Persson
Integration on-going
Meeting this morning to discuss final details



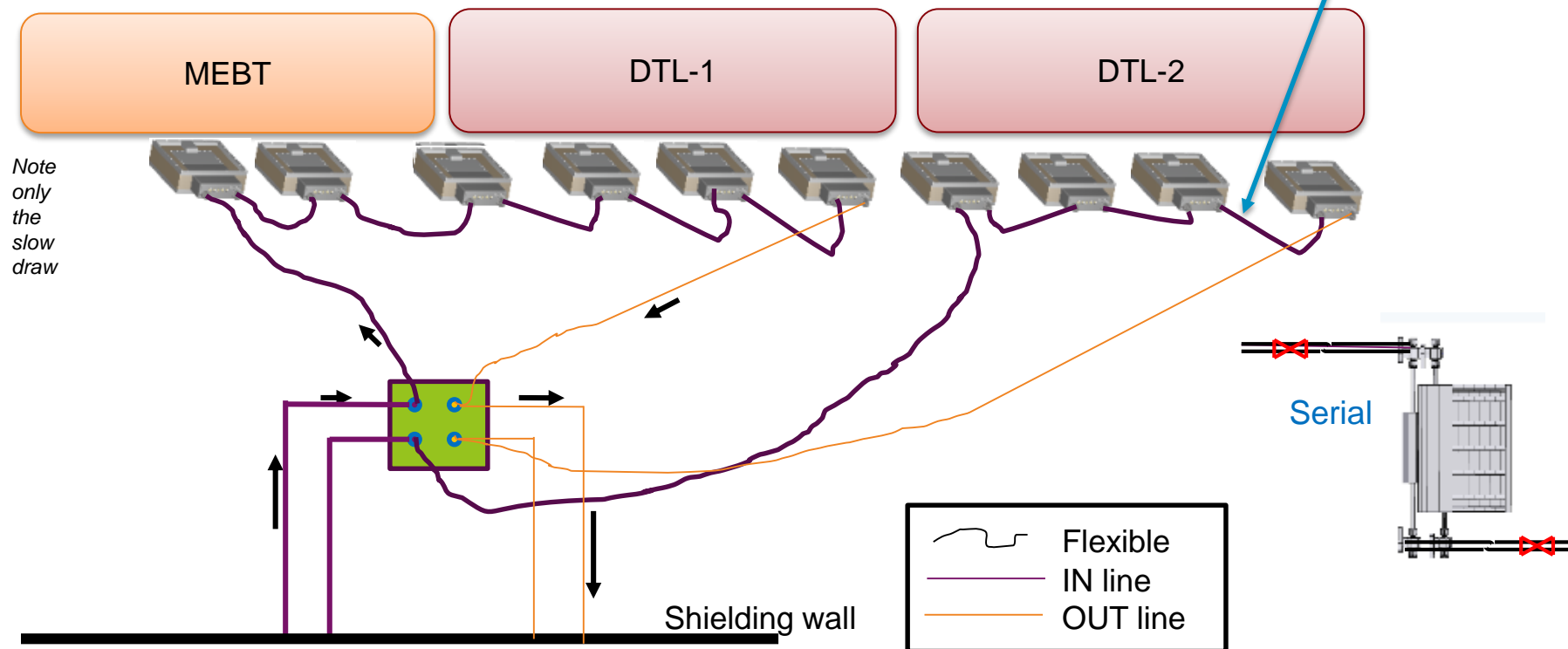
P&ID for Integration in EPL done by F. Persson
Integration on-going
Meeting this morning to discuss final details



Order No.	Shipping To	Shipping To City	Shipping To St.
	No. of Units =ESS ACC EOX WOX ESS-GEN-PROVING-NR		GEN-ESS-GEN-DATE Date Mfg. Date

- Detectors in series in each group
- Fast closing valves between them
- Detector installed (first time or after intervention) filled with gas.
- Lines can be pumped down

Detail of one nBLM gas distribution patch-panel

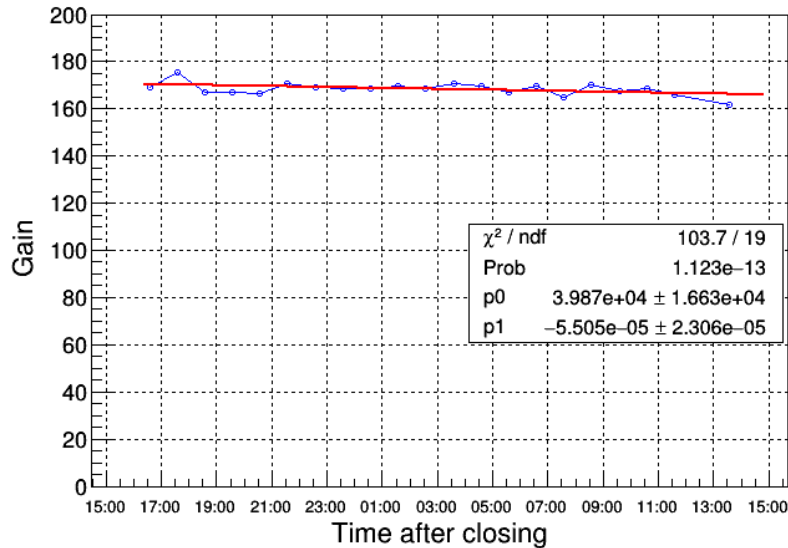


- Estimate time needed to have detector operational after first installation or after intervention
- Assume we install the detector filled with gas
- And we have pump down the pipes
- We will need to change the volume about 5 times

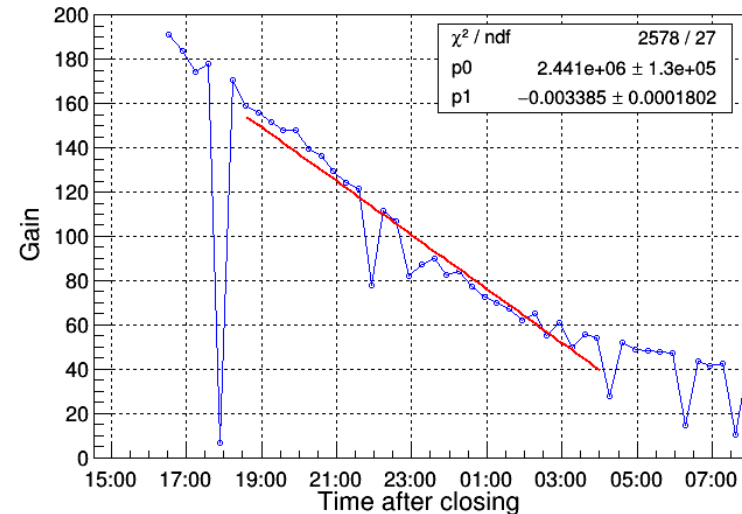
	Time if with gas (h)	Time if with air (h)
Low Energy	2-3	12-16
SPK 8-13	3-5	24
MB, HB	8	43
PBW	17	86

- Assume distance from bottles to rack = 10 m
- Assume distance from rack to proton source = 50m

Gas in open mode



Detector sealed, no gas circulation



- After 5h gain drops a 30%
- After 12h a 50%
- and after one day there is no signal over background

THANK YOU

BACK-UP

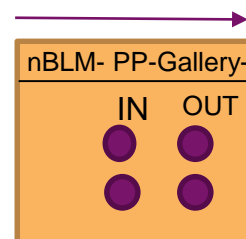
- Gas: $\text{He} + 10\% \text{CO}_2$
- Flow: $\sim 5 \text{ l/h}$, in recirculation
- $P \sim 1 \text{ atm}$
- Volume/detector $\sim 0.25 \text{ l}$
- Leak tight and low outgassing
- Gas bottle storage: 6-12 rack premix
 - $\sim 200 \text{ bar/bottle}$, $50 \text{ l} \rightarrow$
 - 2 IN/2 OUT lines (1 in use, 1 spare)
 - Outside gallery
- From gas bottle to gas rack to patch panel to tunnel
 - Distribute in 5 lines \rightarrow one per DTL, in parallel
 - 5 IN/5 OUT Lines going to tunnel (+ spares)
 - Electrovalve in/out in Klystron gallery
 - Isolate system
 - Flowmeter in/out in Klystron gallery
 - Leak monitoring
- Gas in serial for detectors in DTL



Bottle rack



Gas controller



Designed by Stephan Aune

