



Beam Commissioning activities of the ADS CW SRF Linac Demo

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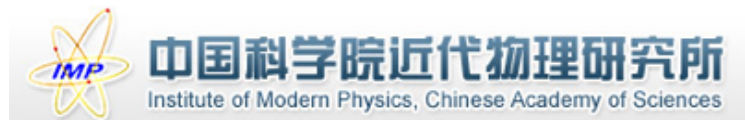
SLHiPP-8, Ångström's laboratory, Uppsala, Sweden, 12-13 June 2018



- ◆ Brief introduction of C-ADS superconducting Linac demo
- ◆ Commissioning procedures of CW SC Linac demo
- ◆ Summary

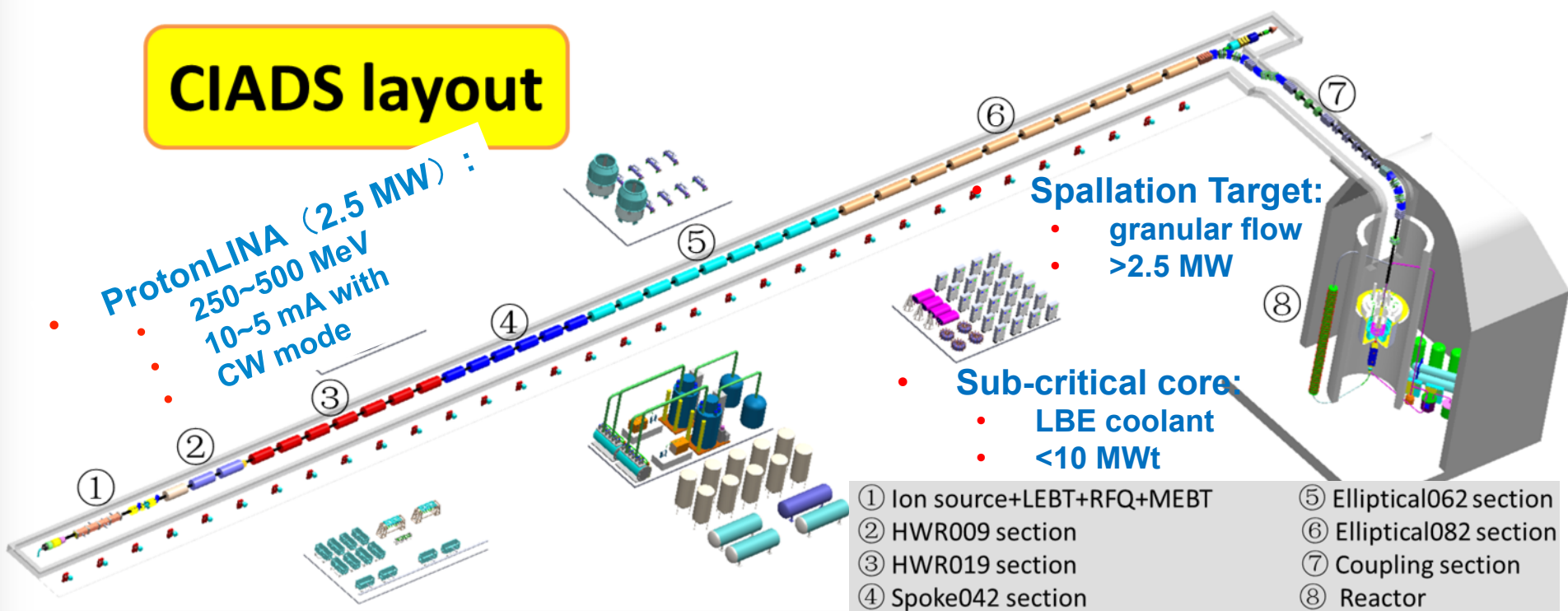
China initiative Accelerator Driven System (CiADS)

- Approved by central Gov. in Dec. 2015
- Leading institute: IMP
- Budget: >1.8B CNY (Gov. and Corp.)
- Location: Huizhou, Guangdong Prov.
- Cooperation Partners: IHEP, CASHIPS, CIAE, CGN



CIADS layout

ProtonLINA (2.5 MW)
250~500 MeV
10~5 mA with CW mode

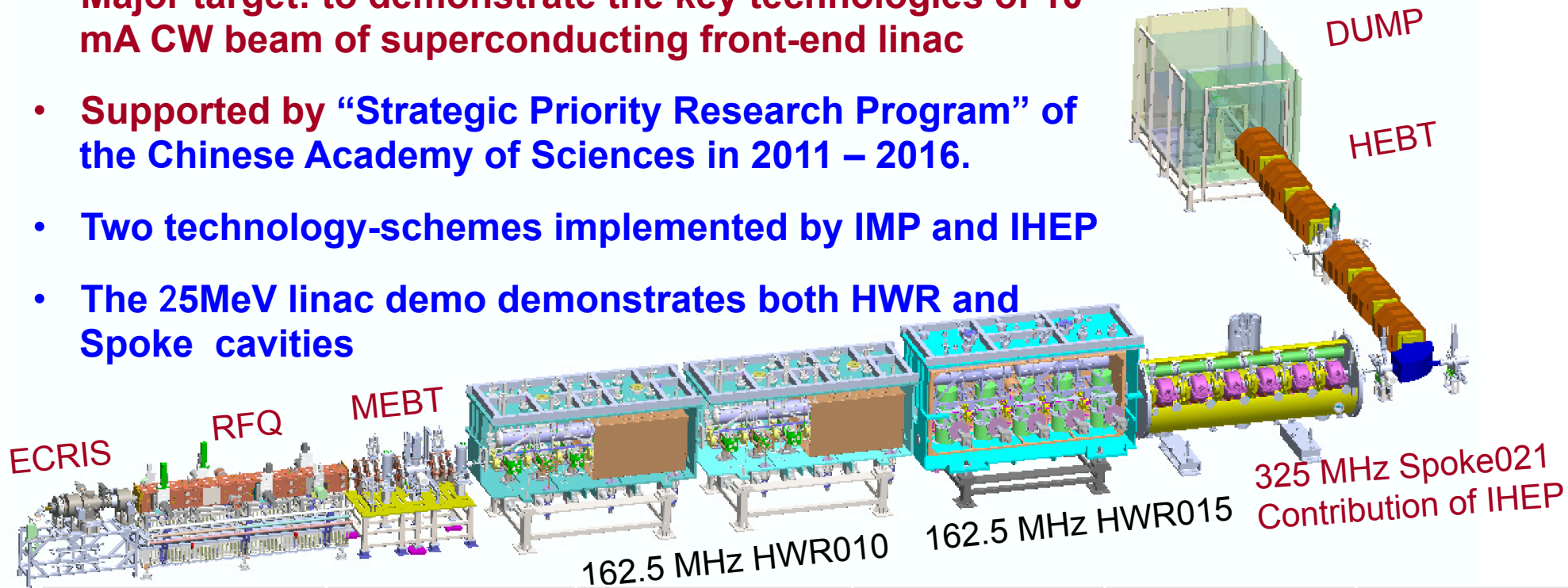


Spallation Target:
• granular flow
• >2.5 MW

Sub-critical core:
• LBE coolant
• <10 MWt

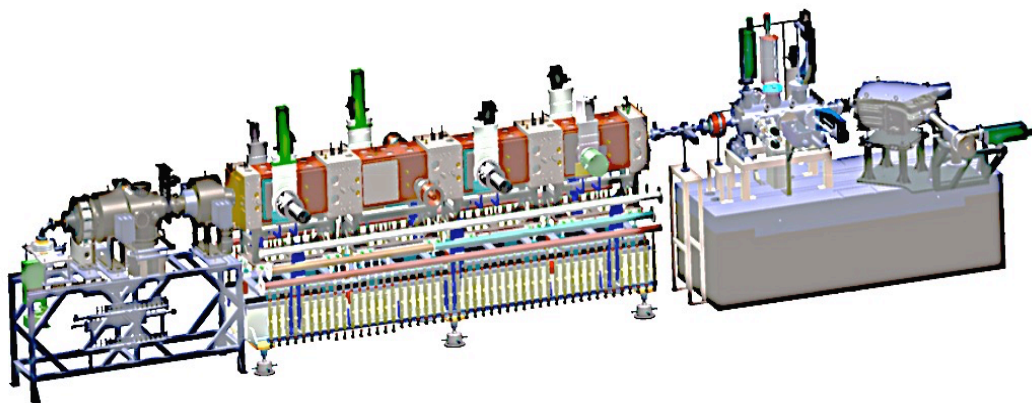
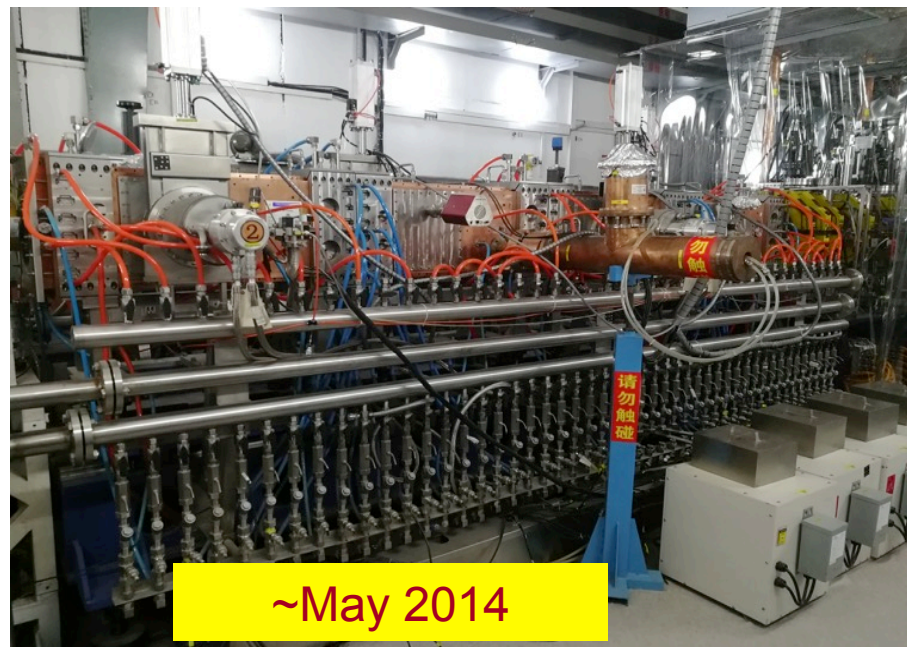
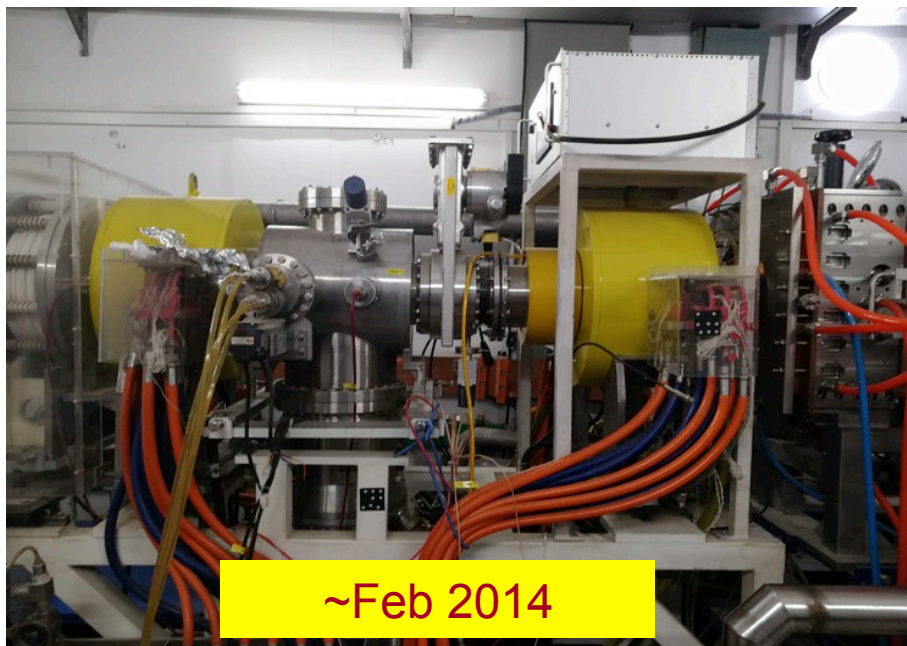
- ① Ion source+LEBT+RFQ+MEBT
- ② HWR009 section
- ③ HWR019 section
- ④ Spoke042 section
- ⑤ Elliptical062 section
- ⑥ Elliptical082 section
- ⑦ Coupling section
- ⑧ Reactor

- Major target: to demonstrate the key technologies of 10 mA CW beam of superconducting front-end linac
- Supported by “Strategic Priority Research Program” of the Chinese Academy of Sciences in 2011 – 2016.
- Two technology-schemes implemented by IMP and IHEP
- The 25MeV linac demo demonstrates both HWR and Spoke cavities



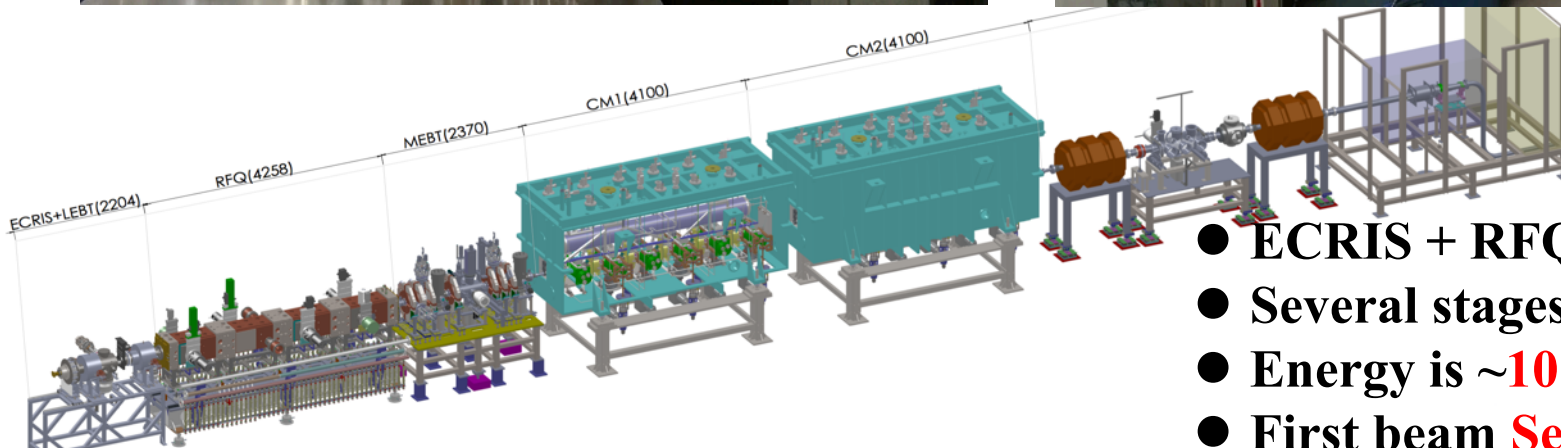
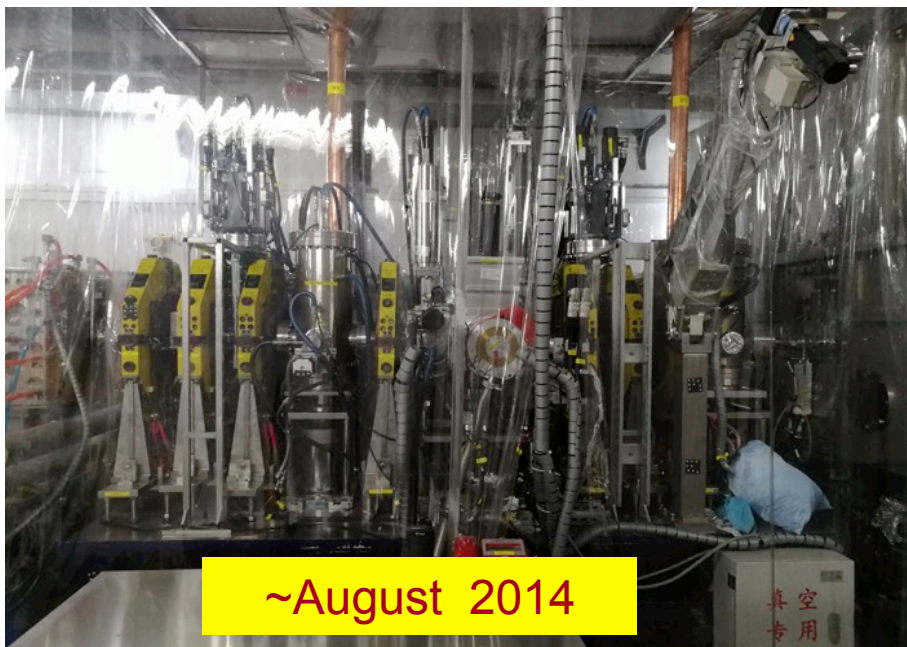
	RFQ/IMP	CM1/IMP	CM2/IMP	CM3/IMP	CM4/IHEP
frequency	162.5 MHz	162.5 MHz	162.5 MHz	162.5 MHz	325 MHz
output energy	2.1 MeV	5 MeV	9 MeV	17 MeV	25 MeV
cavity type	4-vane	HWR010	HWR010	HWR015	Spoke021
cavity number	1	6	6	5	6

Phase1: ECR + LEBT + RFQ + DP



- ECR + LEBT + RFQ
- Energy is **~2.15 MeV**
- First beam **June 6th, 2014**

Phase2: ECR + LEBT + RFQ + 2×HWR_CM + DP



- ECRIS + RFQ + CM1 + CM2
- Several stages in the two years
- Energy is ~10 MeV
- First beam **September 15th, 2016**

Phase3: ECR+LEBT+RFQ+2×HWR_CM+Taper CM+ Spoke CM+HEBT

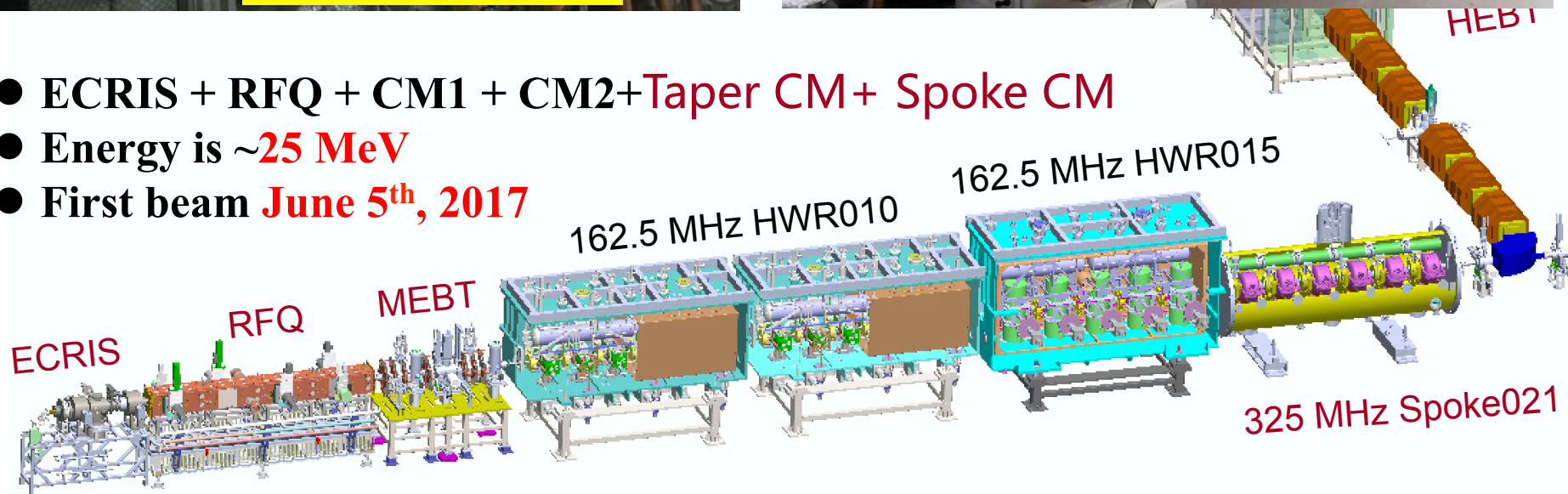


May 2017

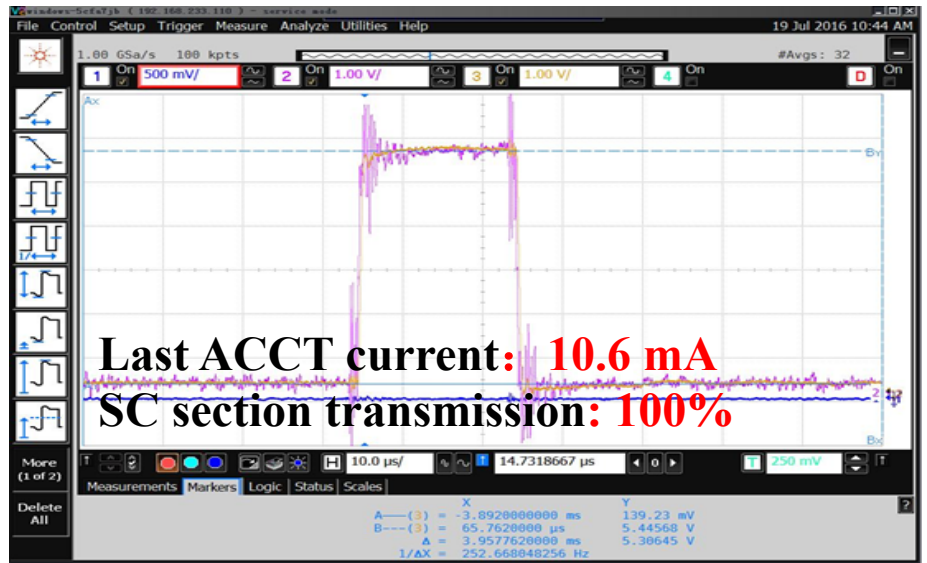
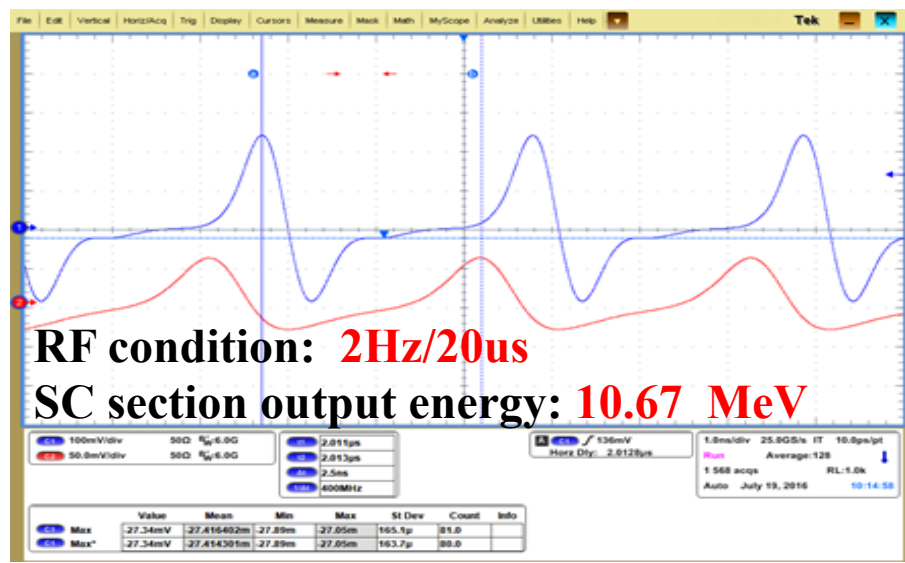
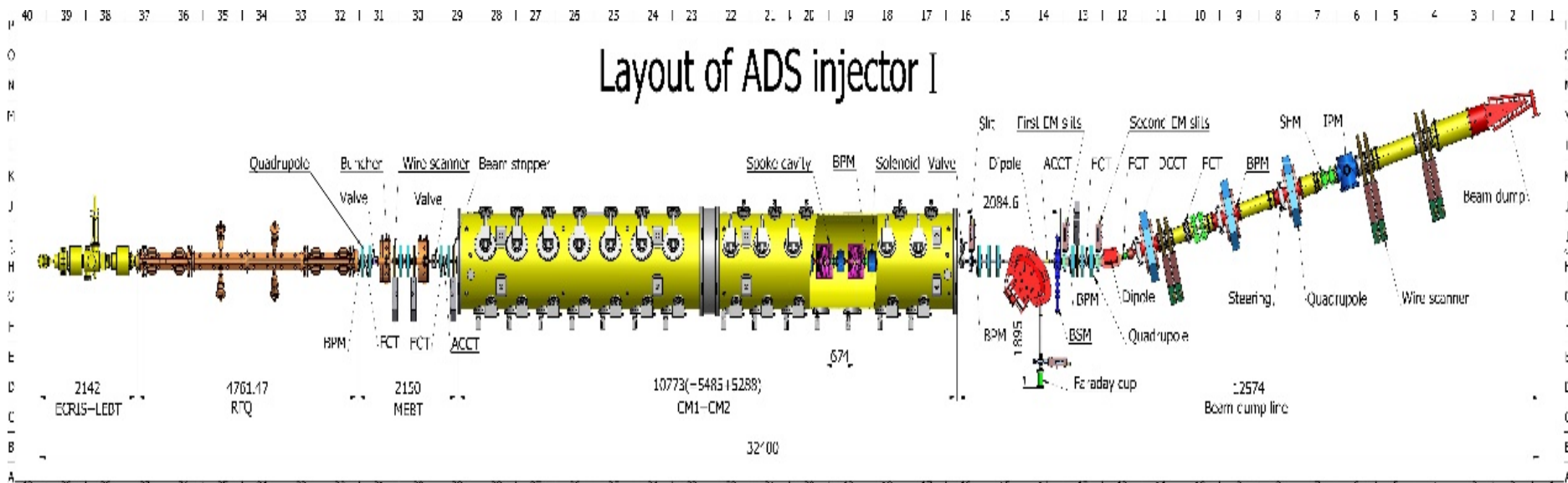


May 2017

- ECRIS + RFQ + CM1 + CM2+Taper CM+ Spoke CM
- Energy is ~25 MeV
- First beam **June 5th, 2017**



Layout of ADS injector I





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Challenge of the CW SC Linac for ADS

- **First of world to demonstrate the 10 mA, CW beam, at the low-energy superconducting Linac**
- Highest CW beam power of 2.5 MW, 5mA/CW@500MeV for CIADS
- Only SARAF demonstrated 2.1 mA, 2 MeV proton beam before



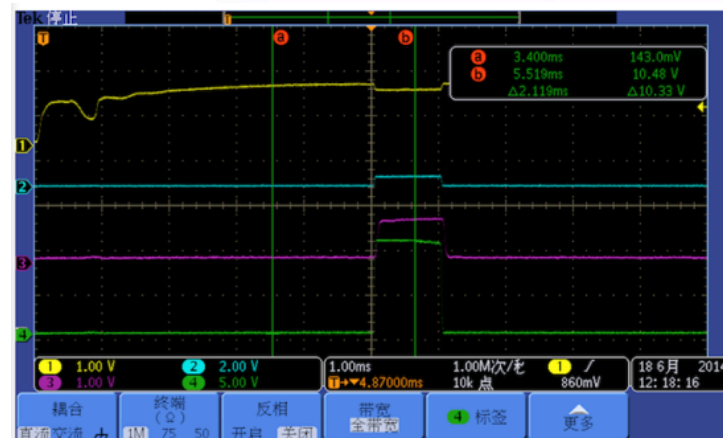
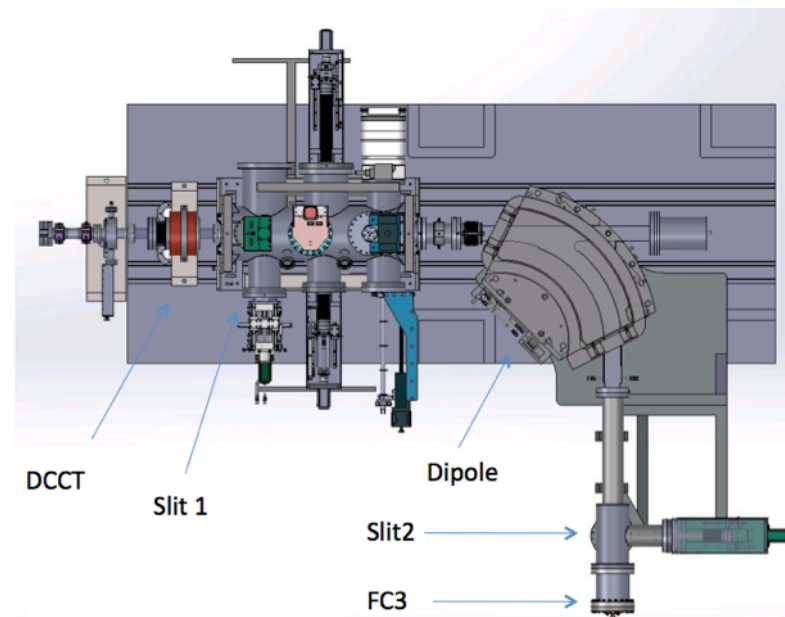
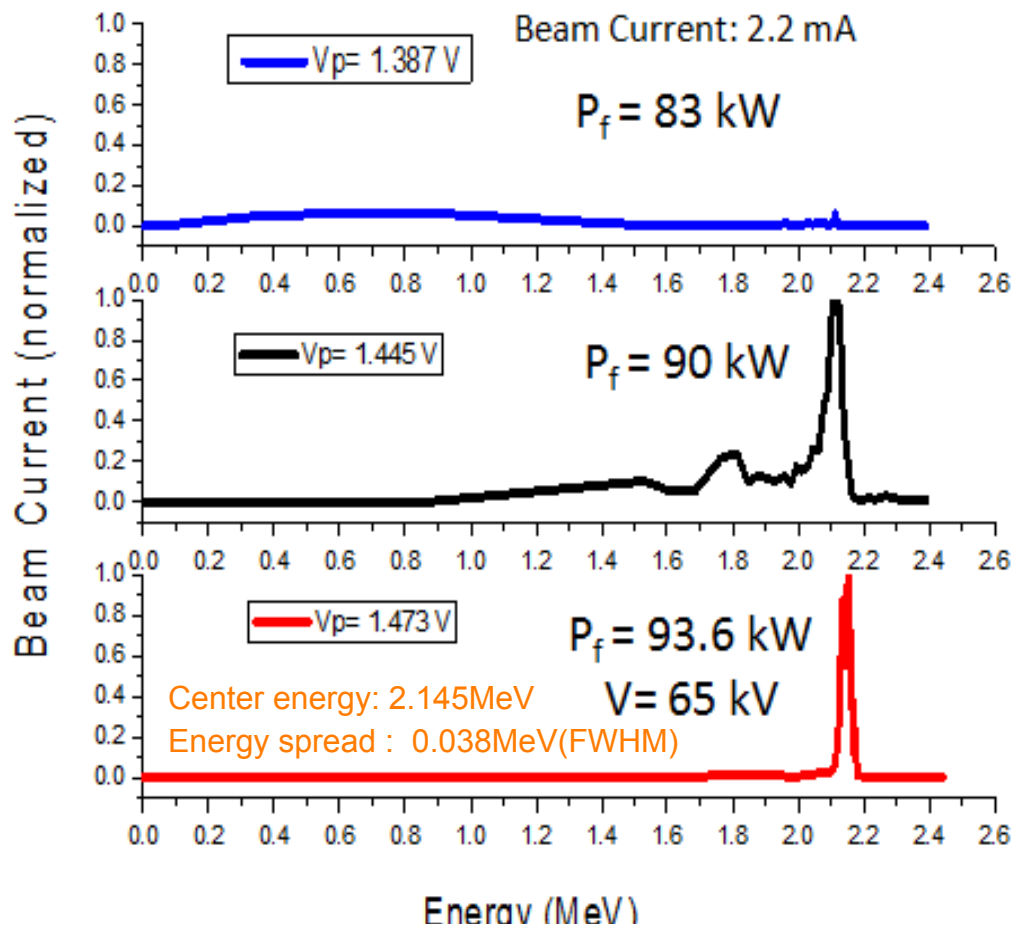
Challenge of the CW SC Linac for ADS

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- Hardware calibration – To verify the parameter of the key hardware
 - The verification of hardware array, calibration of BPM offset, phase scan et al
- Beam distribution reconstruction – To match the beam between different section
 - The emittance measurement, lattice setting, matching et al
- Beam tuning with high power – To ramp the beam power for the whole linac
 - BBA, MPS, ramping mode, beam loss detection system et al

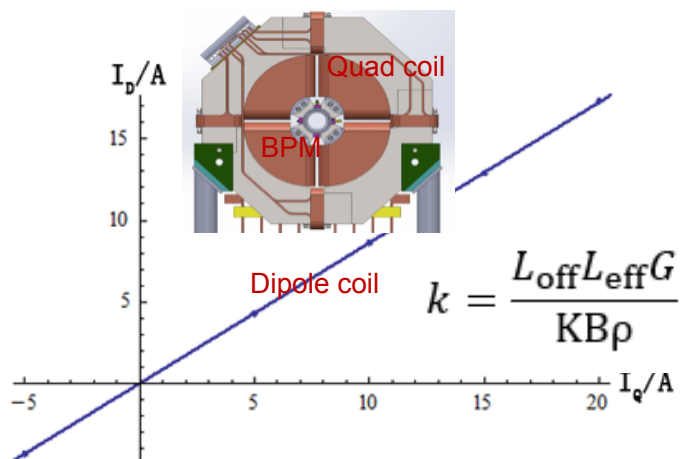
Hardware calibration



RFQ Voltage calibrated with energy spread, more precise than transmission.

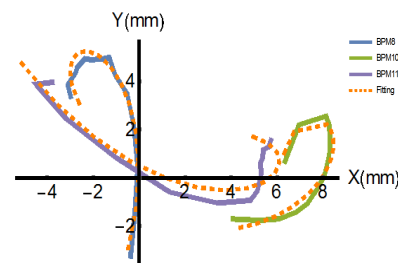
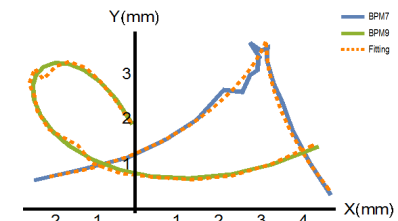
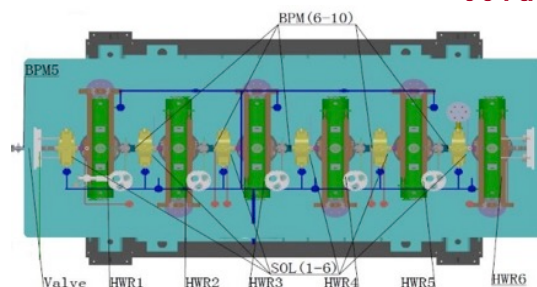
Hardware calibration

Normal-T BPMs @ BT



- The special structure
- The 'null comparison' method

Cold BPMs@SC Linac



$$\begin{pmatrix} X_0 \\ X'_0 \\ Y_0 \\ Y'_0 \end{pmatrix} = M^{-1} \cdot \begin{pmatrix} X_1^{(1)} \\ X_1^{(2)} \\ \dots \\ Y_1^{(1)} \\ Y_1^{(2)} \end{pmatrix}$$

- The coupling effect between X and Y
- The no-linear fitting

2.1MeV

25MeV

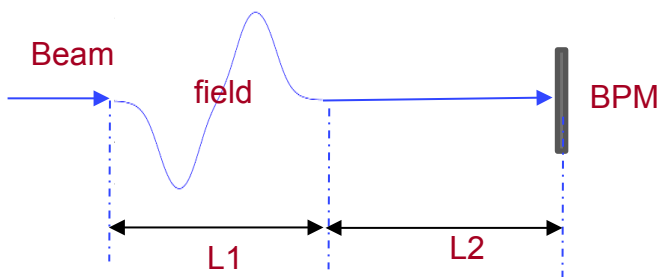


BPM	X (mm)	Y (mm)
BPM1	0.449	0.559
BPM2	-0.026	0.432
BPM3	0.063	-0.325
BPM4	0.434	0.158

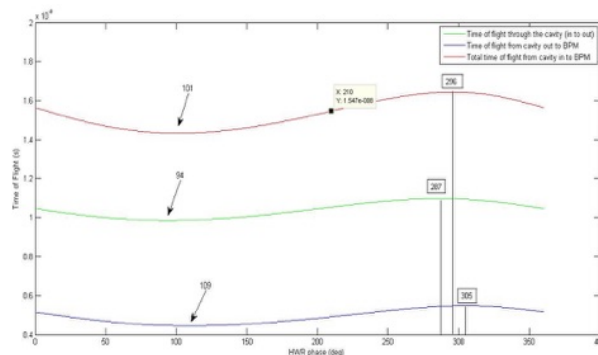
The calibration results of Cold BPMs

BPM	BPM6	BPM7	BPM8	BPM9	BPM10	BPM11	BPM12
X (mm)	-1.19	-1.19	-0.57	1.37	1.44	1.28	4.66
Y (mm)	-2.82	-1.13	-1.72	-5.76	-1.35	-3.86	-0.47

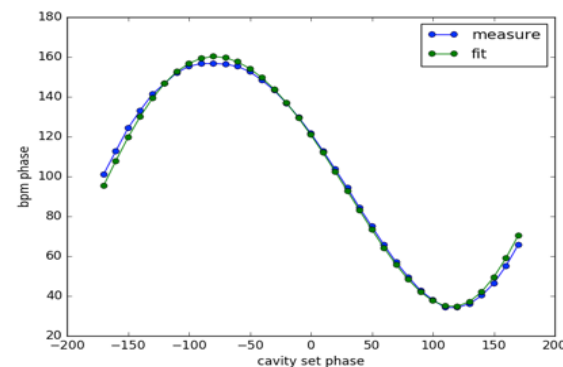
Hardware calibration



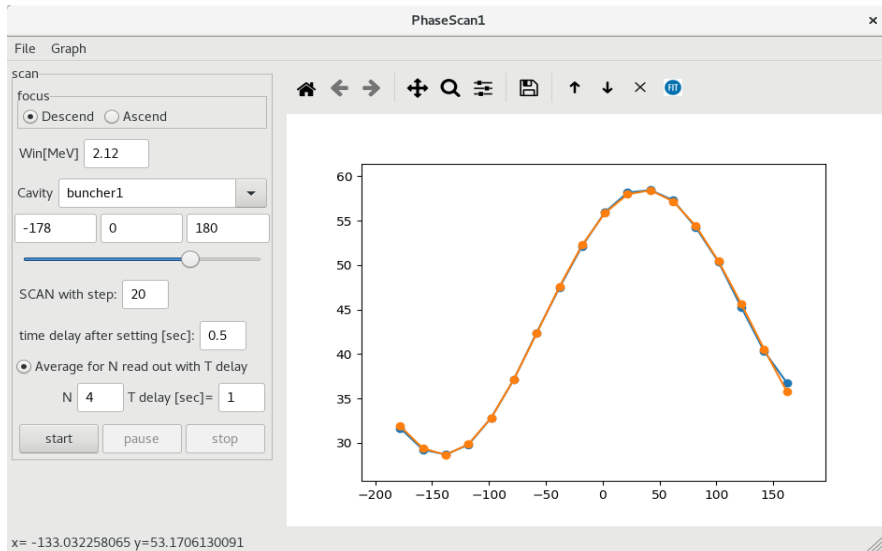
The physical model of phase scanning



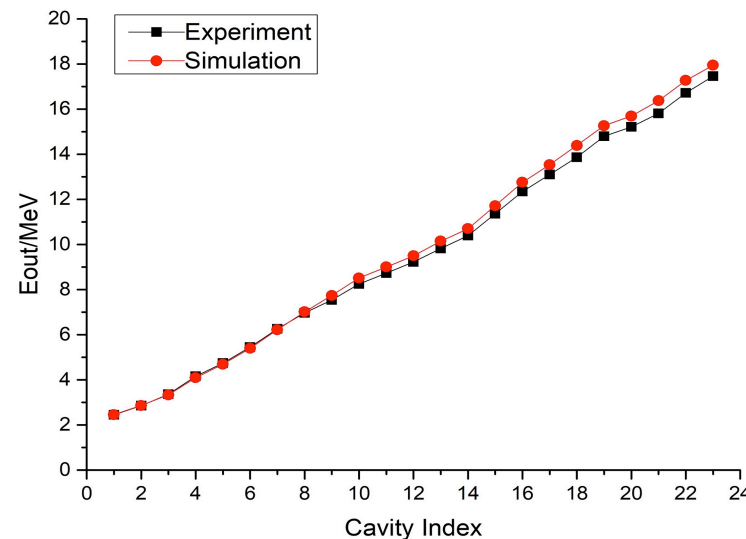
The BPM phase VS RF phase



The fitted phase scanning curve

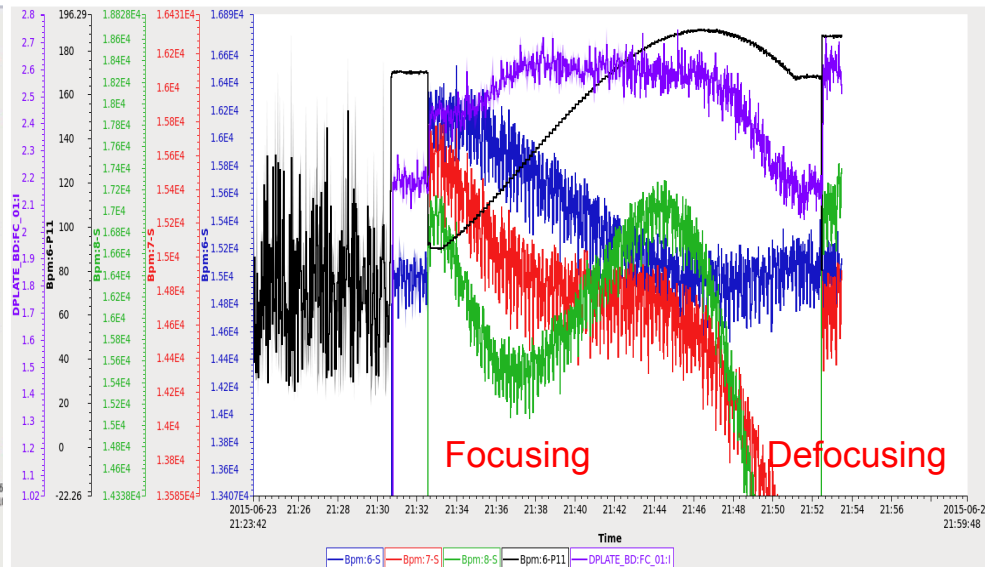
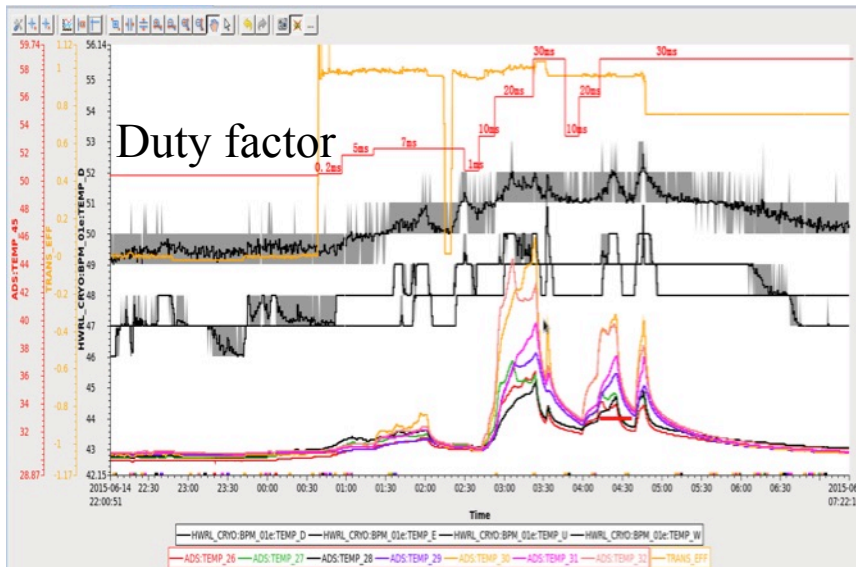


The developed phase scanning APP



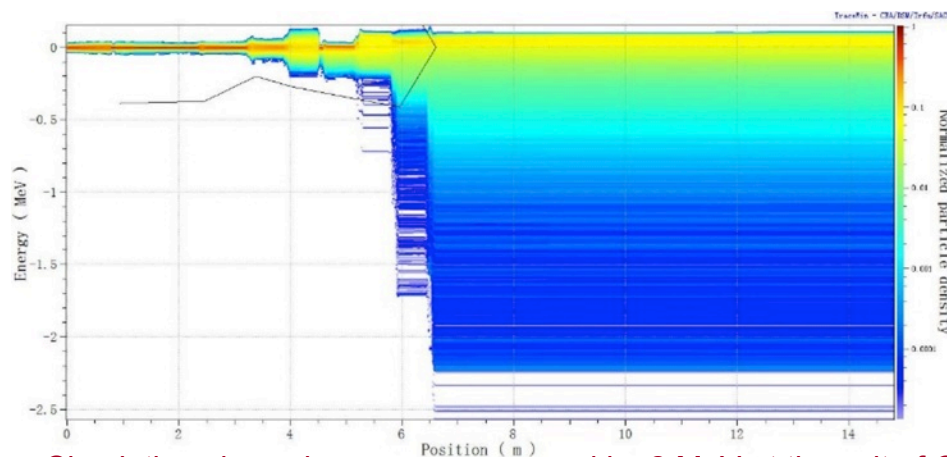
The comparison between simulation and experiment

Hardware calibration



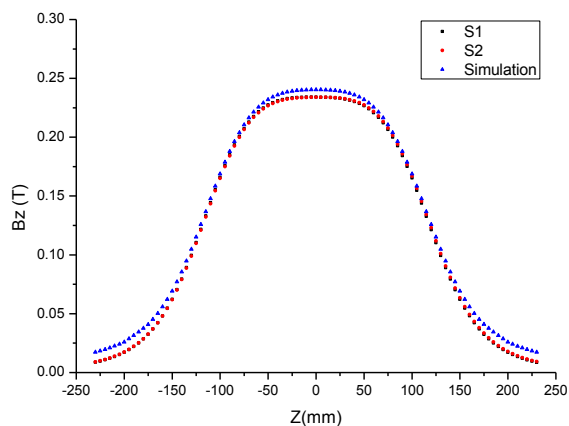
- All HWRs phase are set to -20 deg. But HWR2 and HWR5 are actually 20 deg due to the wrong phase sign of LLRF. This causes beam loss, measured by the temperature sensors on the tube at the end of CM and in HEBT during beam power ramping by increasing duty factor.

HWR2, rising edge is the focusing edge, opposite to other cavities.

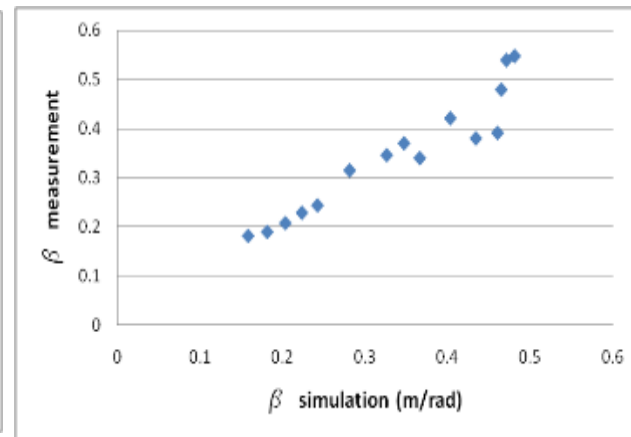
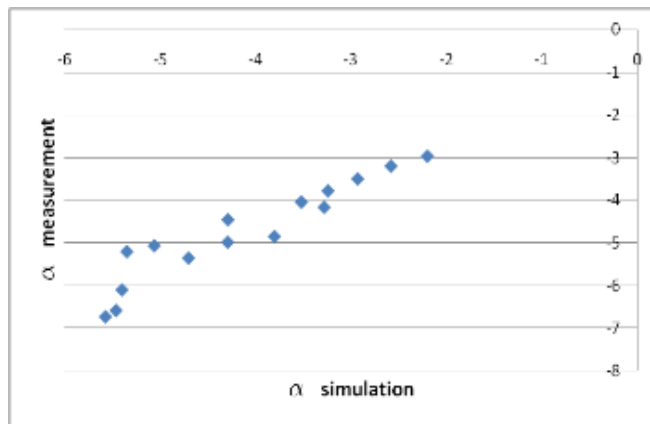


Simulation shows beam energy spread is -2 MeV at the exit of CM

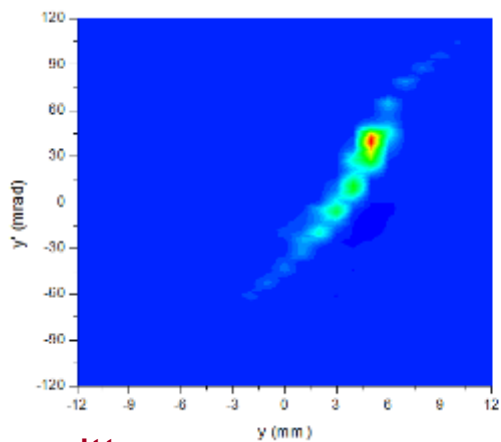
Beam distribution reconstruction



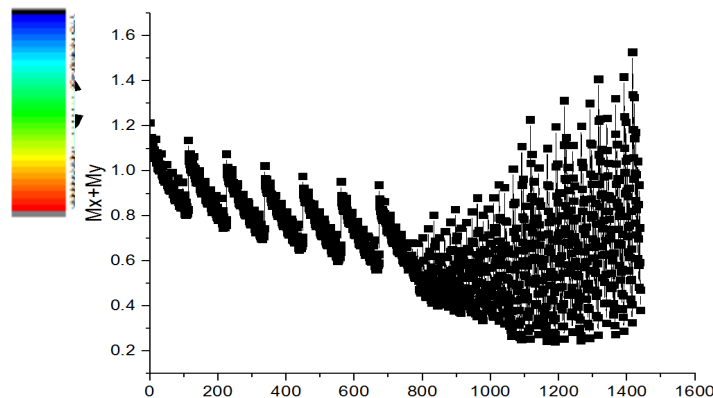
solenoid field measurement



TWISS parameters measurement and simulation

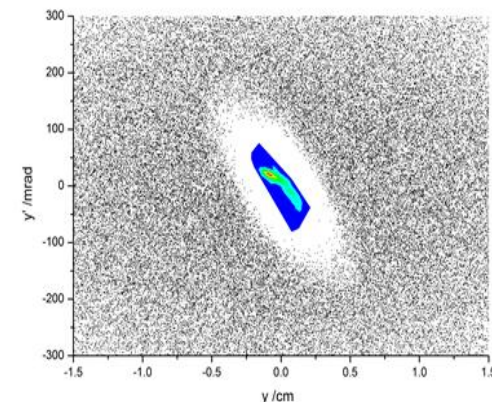
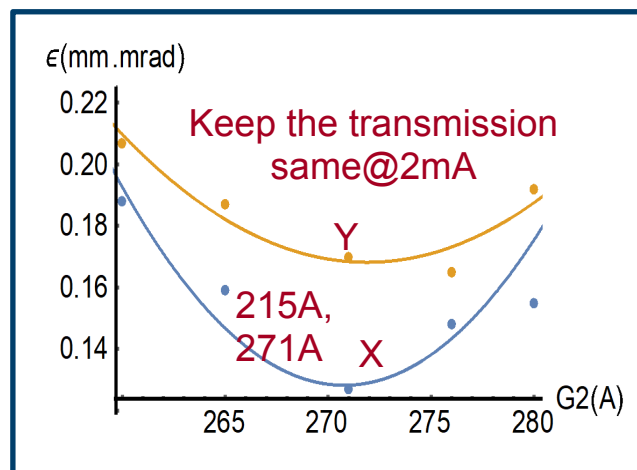
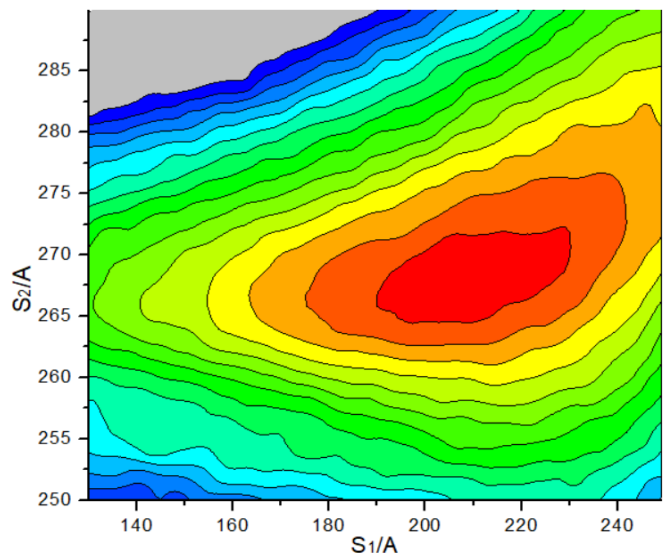


emittance measurement at LEBT

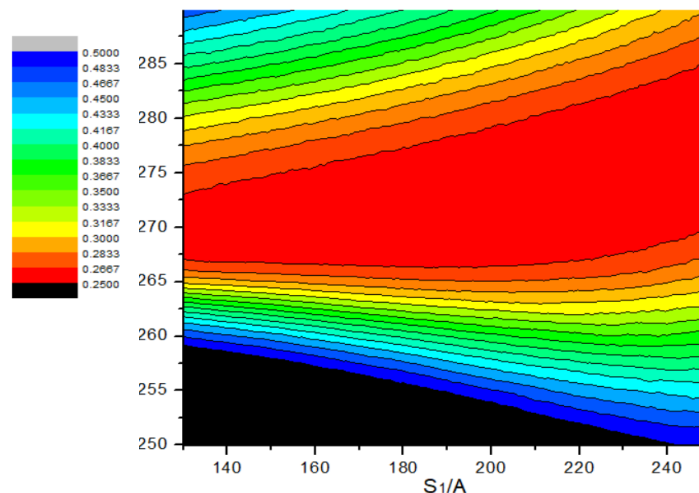
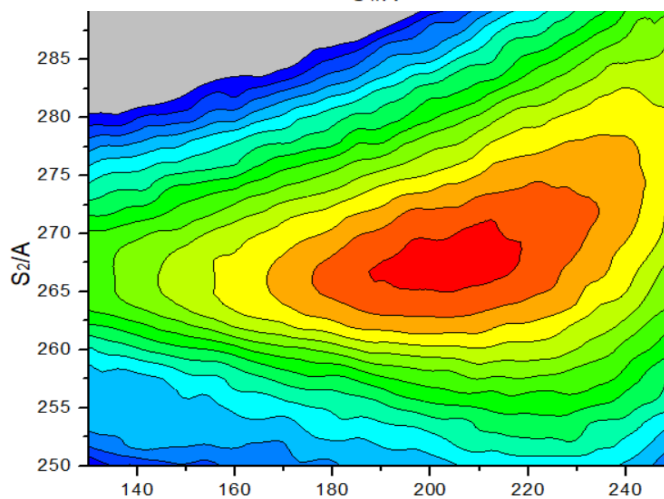


Parameters	value	unit
ϵ	0.13	π mmrad
α	0.26	
β	0.3	m/rad
SSC factor	0.9	

Beam matching from LEBT to RFQ



Beam emittance VS acceptance of RFQ

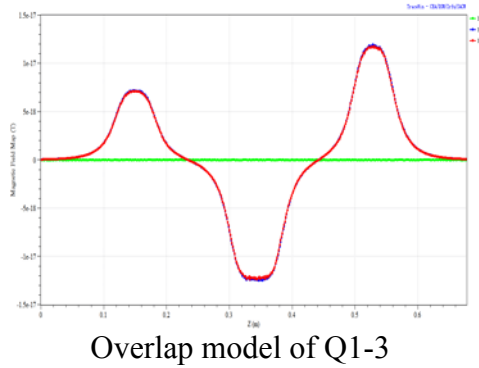
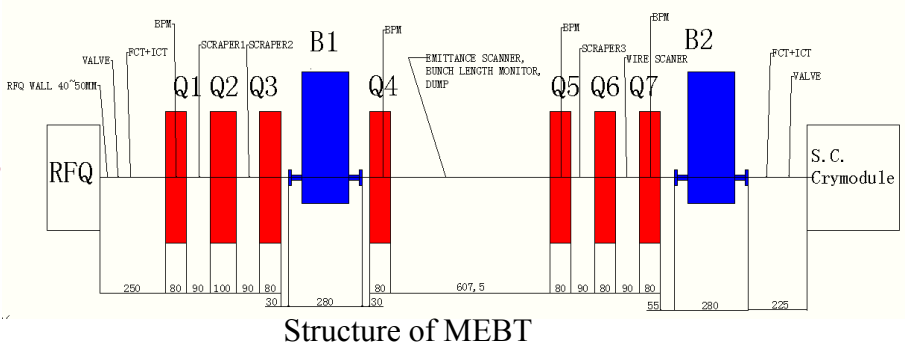


Maximum transmission is not enough, matching tuning should be considered for the high beam power linac!

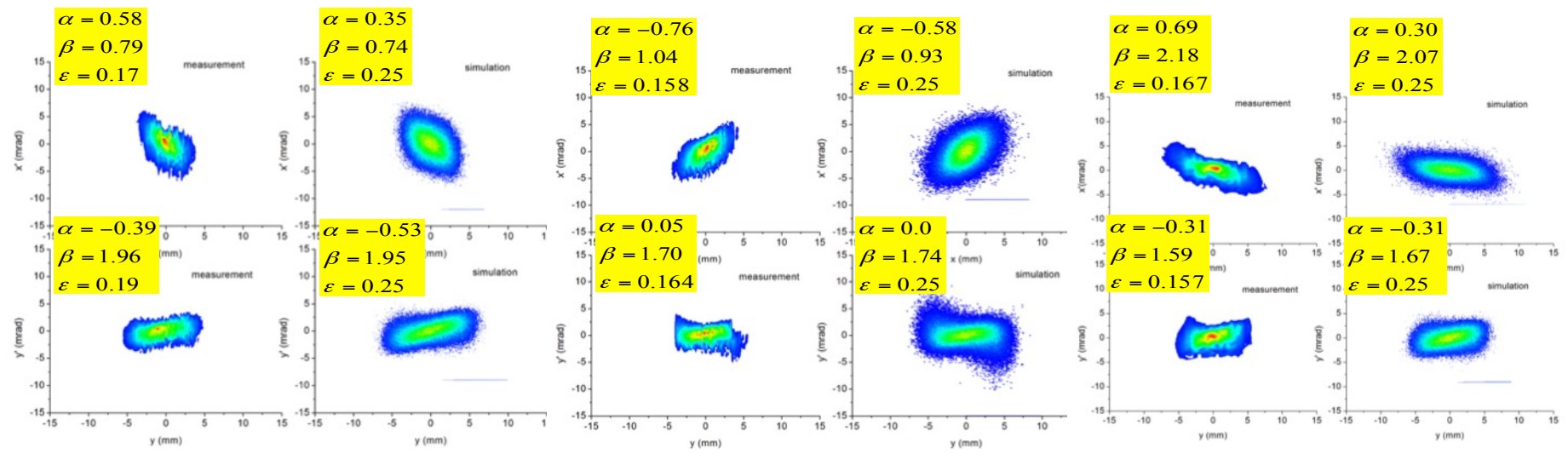
The study of the relation between transmission and emittance

Beam distribution reconstruction

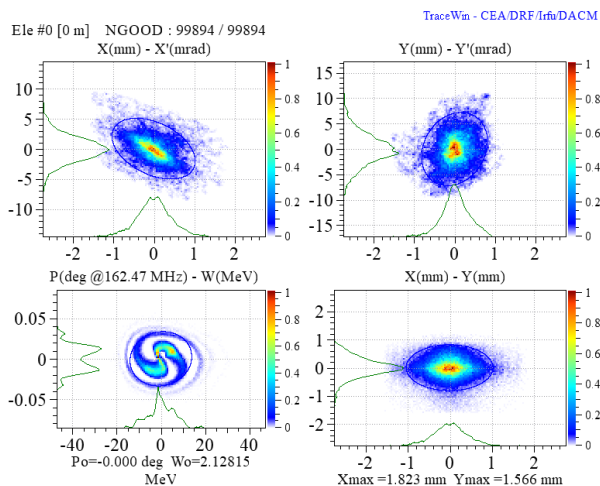
- Scan Q1-3 for several measurements
- The fringe field overlap
- Trace back to get the exit twiss parameter of RFQ which agrees with the design of Parmteq
- Initial beam is re-built



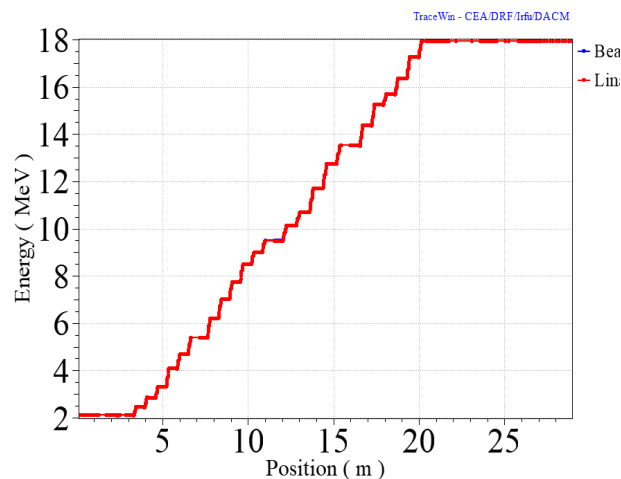
	α_x	β_x (m/rad)	α_y	β_y (m/rad)	Mismatch factor H/V
Measurement	0.3	0.25	-0.11	0.12	0.078/0.005
Parmteq simul (design)	0.46	0.27	-0.10	0.12	reference



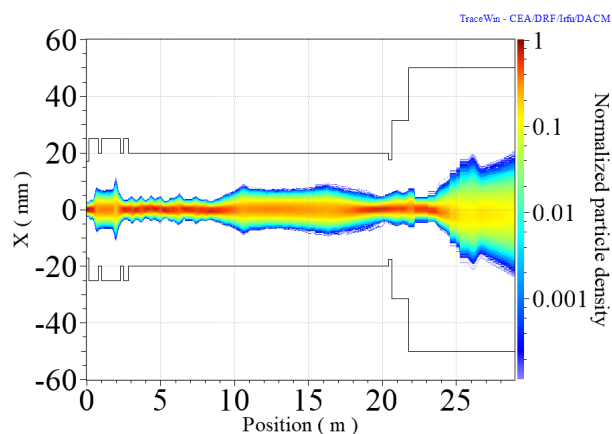
Beam distribution reconstruction



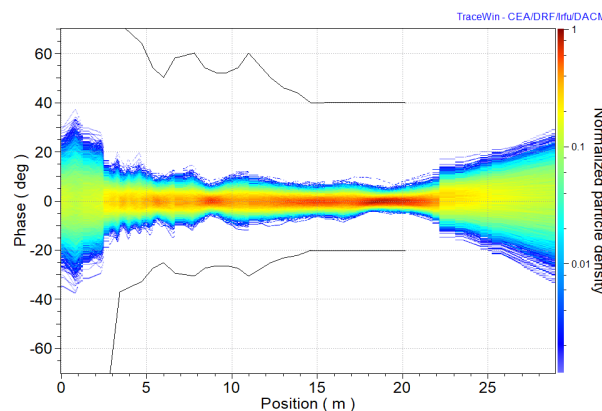
The reconstructed beam distribution at the exit of RFQ



The beam energy along the Linac



The transverse density along the linac



The longitudinal density along the linac

2017.12.20 (162.47MHz) 1mA@CW Lattice

	MEBT			HEBT		
	Quad Nb	Current (A)		Quad Nb	Current (A)	
	Q1	79.77		Q1	60.00	
	Q2	-96.15		Q2	-50.00	
	Q3	80.03		Q3	60.00	
	Q5	-65.84		Q4	-10.00	
	Q6	101.92		Q5	45.00	
	Q7	-49.65		Q6	-40.00	
Buncher	Buncher Nb	voltage (KV)	Phase			
	B1	61.00	-90.00			
	B2	103.50	-90.00			
CM1	Cavity Nb	Cavity Epk	Beam Epk	Phase	Solenoid Nb	Current (A)
	1	18.00	16.57	-36	1	94.65
	2	18.00	17.68	-34	2	99.28
	3	20.09	18.87	-32	3	102.36
	4	27.00	27.52	-27	4	109.82
	5	22.44	21.19	-25	5	91.56
	6	24.74	25.40	-29	6	113.63
CM2	1	29.94	30.38	-30	1	103.09
	2	28.64	28.75	-27	2	93.57
	3	30.00	26.50	-26	3	79.30
	4	30.00	28.72	-26	4	71.37
	5	22.14	18.79	-27	5	15.86
	6	18.00	19.66	-30	6	88.02
CM3	1	12.00	12.05	-25	1	36.48
	2	12.00	10.06	-23	2	44.41
	3	20.00	18.34	-22	3	49.96
	4	20.07	18.58	-20	4	49.96
	5	13.95	13.96	-20	5	49.96
CM4	1	28.00	22.79	-20	1	150.12
	2	28.00	22.31	-20	2	138.57
	3	14.00	10.76	-20	3	120.09
	4	20.00	16.55	-20	4	127.02
	5	28.00	21.39	-20	5	150.12
	6	28.00	15.80	-20	6	151.27

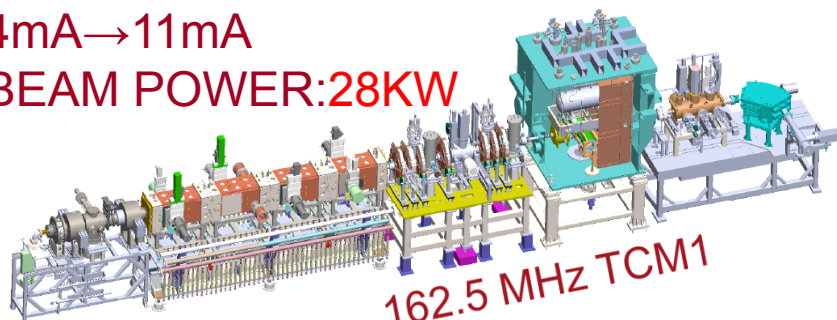
The lattice based on the real machine condition

Multi-particles step

CW BEAM

4mA→11mA

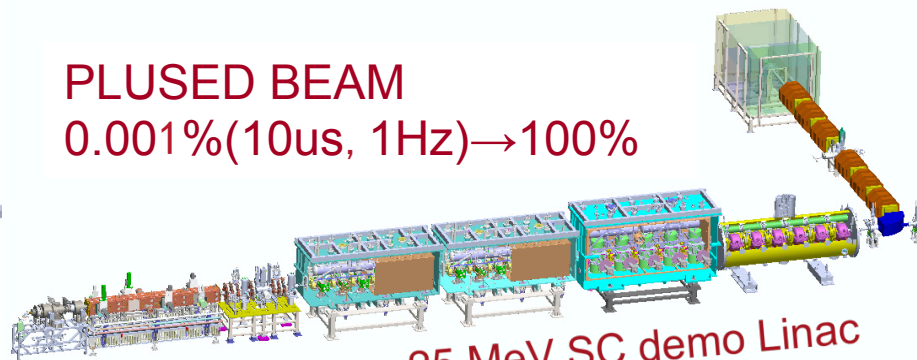
BEAM POWER:28KW



162.5 MHz TCM1

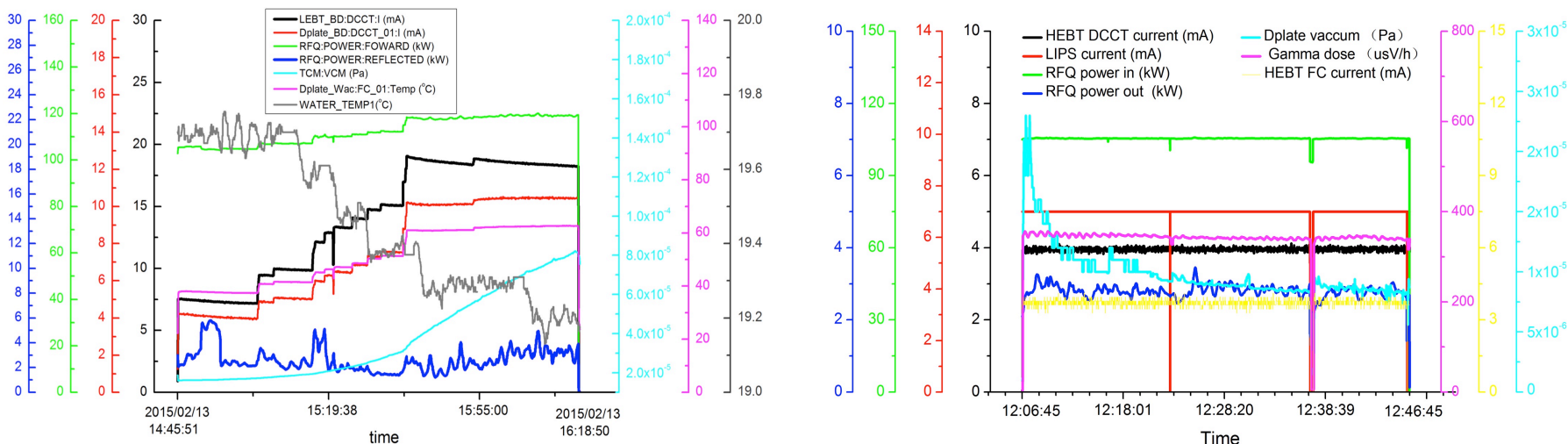
PLUSED BEAM

0.001%(10us, 1Hz)→100%

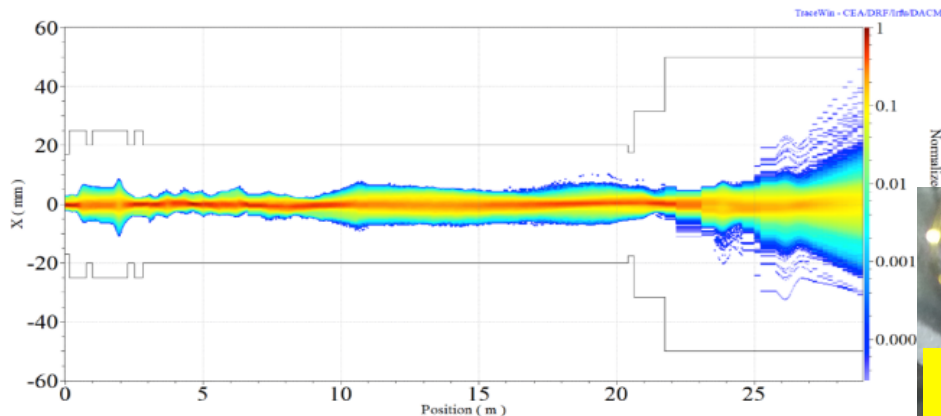


25 MeV SC demo Linac

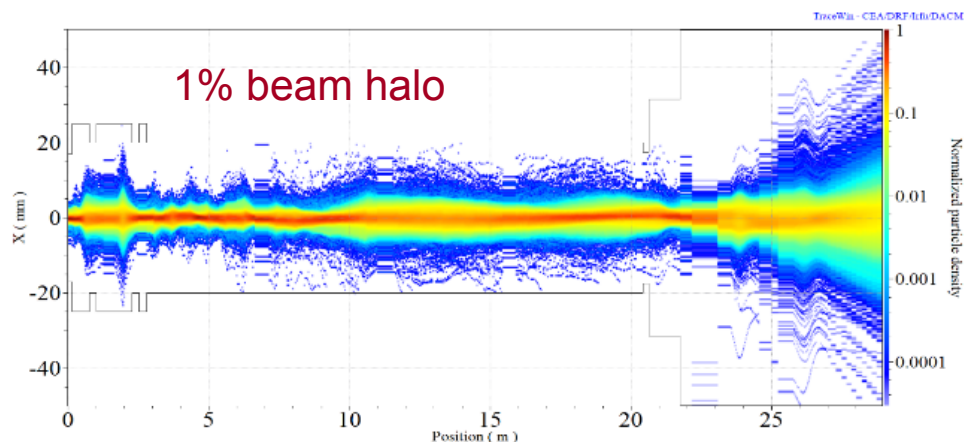
The comprehensive monitoring system including vacuum, temperature, beam current et al has been built to guarantee the power ramping process



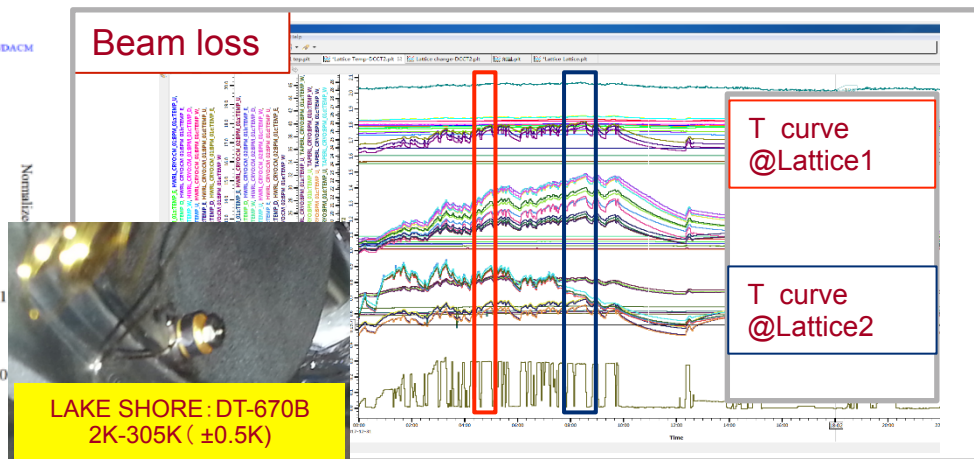
Beam tuning with high power



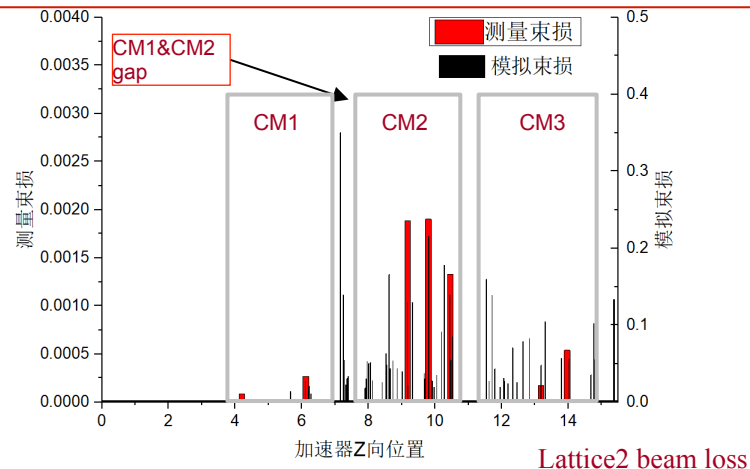
The beam behavior at normal condition



The beam behavior of the beam with beam halo

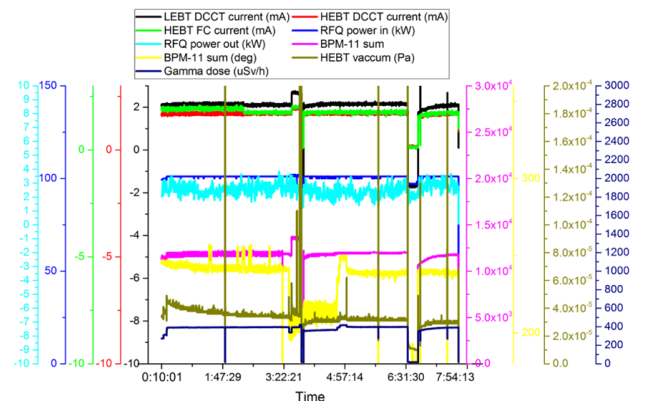
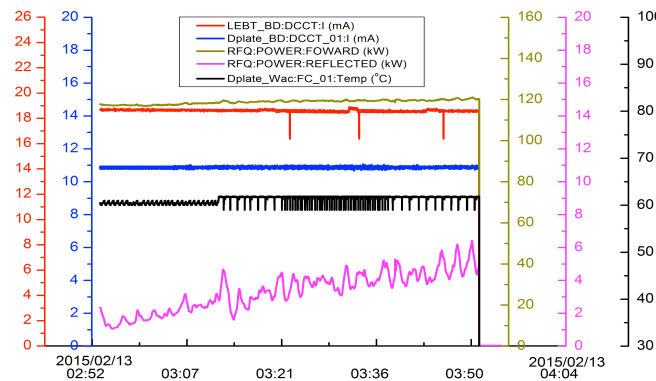
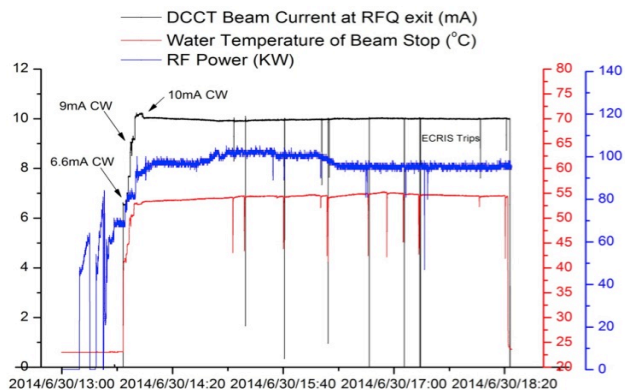


Comparison between simulation and experiment



The beam loss detection by the low temperature sensors

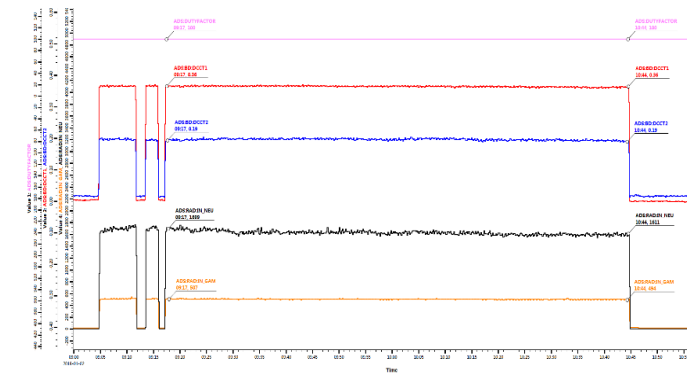
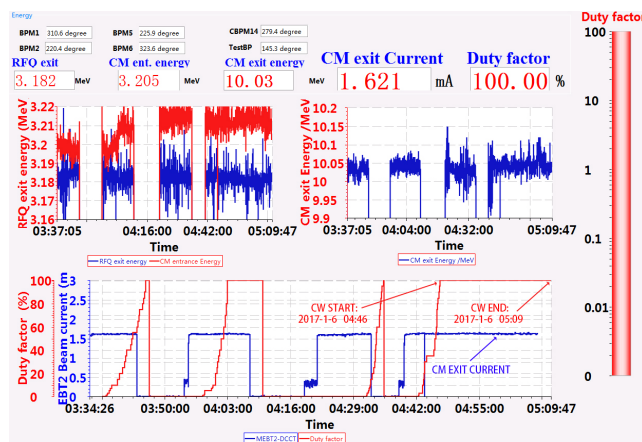
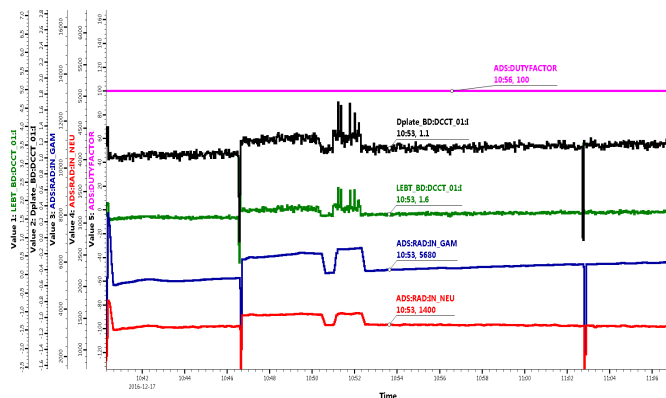
Beam tuning with high power



RFQ: Jun.30th, 2014; 10mA, 2.15MeV, CW,
max of lasting time: 265min, beam power 21.5kW.

TCM1: Feb.13th, 2015; ~11mA, 2.55MeV, CW,
60min, beam power 28kW.

CM1: Jan.3rd, 2016; 1.7mA, 4.02MeV, CW,
max of lasting time: 210min, beam power 6.8kW.



CM1+CM2: Dec.17th, 2016; 1.156mA,
10.061MeV, CW, ~21min, beam power 11.6kW @ Injector II

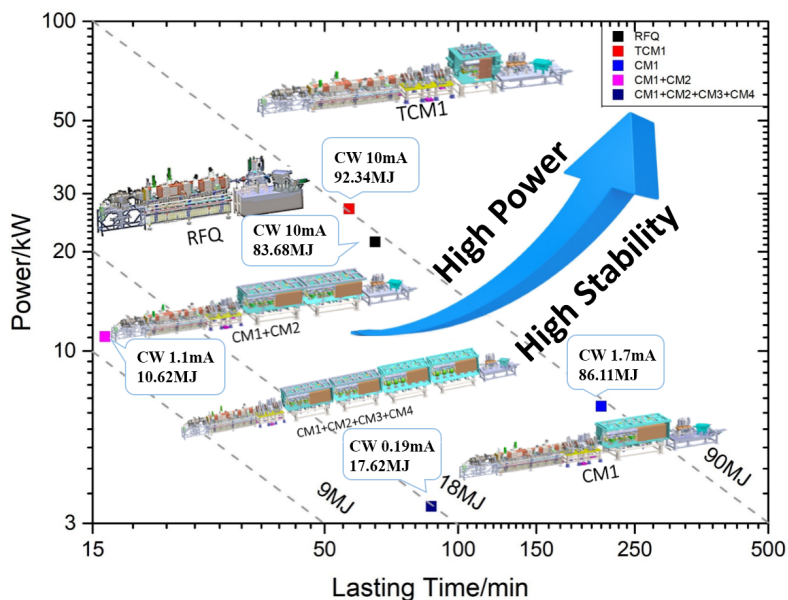
23 min (10.03MeV/1.62mA) @ 1.6mA
@Injector I

CM1+CM2+CM3+CM4: Jan.2nd, 2018; 0.293mA, 18MeV,
CW, max of lasting time: 87min, beam power 5kW.



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- ◆ Commissioning procedures of CW SC Linac demo
- ◆ **Summary**

ACCELERATOR SEGMENTS	FIRST CW BEAM	MAX (MEV)	BEAM TIME (HOURS)	CW BEAM (HOURS)	CW CURRENT(MA)	CW POWER(KW)
RFQ	JUN.21, 2014	2.15	2036	70	11	23
TCM1(1HWR)	NOV.24, 2014	2.55	208	22.5	11	28
CM1(6HWRS)	JUN.24, 2015	5.3	400	20	4	21
CM1+CM2(6+6HWRS)	SEP.24, 2016	10.2	327	11	2.7	26
CM1+CM2+CM3+CM4	JUN.6, 2017	25	134.6	0.05	0.17	4.25
CM1+CM2+CM3+CM4	DEC.30, 2017	17.493	198.8	26.5	0.3	5.24



- The 25MeV SC demo facility has been **built and run** with proton beam successfully.
- **Tens of kilowatt** CW beam achieved in the SC front-end of Chinese ADS.
- The tuning procedures of high power CW beam has been demonstrated successfully.
- The **dumper and radiation shielding** is a limit for tuning higher power beam.
- Beam loss, higher power and operation stability will be the key issues to be demonstrated in the future.



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**Looking forward more collaboration for the coming
CiADS project!**